

Article Summary										Version 2		
	Item Code	M-0425-KT-6066			100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash			Product Group	TOP			
	Item Name	MUSKOKA RALGAN SLV HOODIE						Product Sub-Category	PULLOVER HOODIE			
	Created On	06-24-2025 10:44:00 AM		Material				2025 Winter				
	Last Modified	01-16-2026 3:50:00 PM		Description				TOP Approved				
Gender Classification		Mens		Sub Class D		Solid		Fabrication		KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD		Release Date				Ex-Factory				
										COLORS		
											FEATHER GREY (FE) 15-1305 TCX SANDSTONE	
											GARMENT DYED BLACK (YB) GARMENT DYED BLACK	
											KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)	
											FUDGE (FDG) 19-1619 TCX EAGLE BROWN	
											CAMEO ROSE (CMR) 14-1310 TCX CLAY PINK	
										SIZES		
000, 001, 002, 003, 004, 005, 006, 007												

Bill of Materials - Production #1												Version 2
	Item Code	M-0425-KT-6066						Product Group	TOP			
	Item Name	MUSKOKA RALGAN SLV HOODIE						Product Sub-Category	PULLOVER HOODIE			
	Created On	06-24-2025 10:44:00 AM	Material	100% COTTON 350 GSM FLEECE (FB-K949)				Season	2025 Winter			
	Last Modified	01-16-2026 3:50:00 PM	Description	100% Cotton Fleece, 350gsm Garment Dye + Acid Wash				Life Cycle Stage	TOP Approved			
Part	Material	Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	YB GARMENT DYED BLACK	KAM KAMBABA	FDG FUDGE	CMR CAMEO ROSE
Fabric												
	100% COTTON 350 GSM FLEECE (FB-K949) - Ver.#1 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	BODY, SLV, HOOD	0.00	Meter				None	None	None	None	None
	2X1 RIB (FB-K511) - Ver.#1 95/5 COTTON/ LYCRA	BODY BAND, PANELS, POCKET OPENING	0.00	Meter				None	None	None	None	None
Trims												
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.	2" ABOVE HEM LEFT SIDE SEAM	1	Each	NATURAL COLOUR ON ALL COLOURWAYS**td	Vendor Sourced		None	None	None	None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) - Ver.#1 PLEASE PRINT WITH THERMAL PRINTER		2	Each				None	None	None	None	None
	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced		None	None	None	None	None
	BUTTON HOLE HIGH STITCH COUNT (BB105) - Ver.#1	D/C EXITS	2	Each	DTM	Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A	SAFETY PINNED TO UNDERSIDE OF MAIN LABEL	1	Each		Reca Mainetti Asia Ltd	HTOVO1 41A	None	None	None	None	None
	OVO 2023 One Side Main Label (TR-LT247) - Ver.#1 RECA REF: LBOVO172	see placement guide	1	Each		Reca Mainetti Asia Ltd	LBOVO1 72	None	None	None	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175	see placement guide	1	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None	None	None

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	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd		None	None	None	None	None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT		0	Each		Vendor Sourced		None	None	None	None	None
	GD DISCLAIMER HANG TAG (TR-HG143) - Ver.#1 REF# OVOF22_060_T	THROUGH THE 1/8" RIBBON LOOP ALONG WITH OVO HANGTAG	0	Each		Vendor Sourced		None	None	None	None	None
	HERRINGBONE TAPE (TV126) - Ver.#1 100% COTTON	BACK NECK TAPE	1.00	Meter		Vendor Sourced		None	None	None	None	None
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174) - Ver.#1		1	Each	DTM BODY			None	None	None	None	None
Graphics												
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1		0	Each				None	None	None	None	None

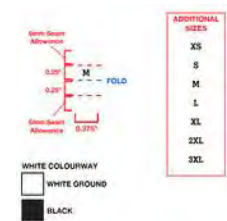
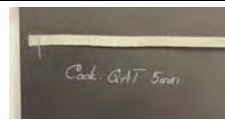
Bill of Materials - Production #1 Material Image Sheet							Version 2				
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	LT110 CC LABEL - APPAREL		TR-ST114 UPC STICKER- 1" X 2.5"		PK101 POLY BAG - GENERIC		TR-HG142 OVO 2023 Booklet Hangtag		TR-LT247 OVO 2023 One Side Main Label		TR-LT246 OVO 2023 Alpha Sizing Tab
	LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG143 GD DISCLAIMER HANG TAG		TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS				

PHOTO EXAMPLES							Version 2
	Item Code	M-0425-KT-6066		100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash	Product Group	TOP	
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PHOTO EXAMPLES - How to measure guide

Version 2

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Description	100% Cotton Fleece, 350gsm Garment Dye + Acid Wash

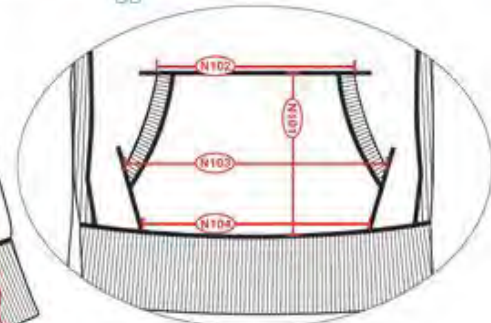
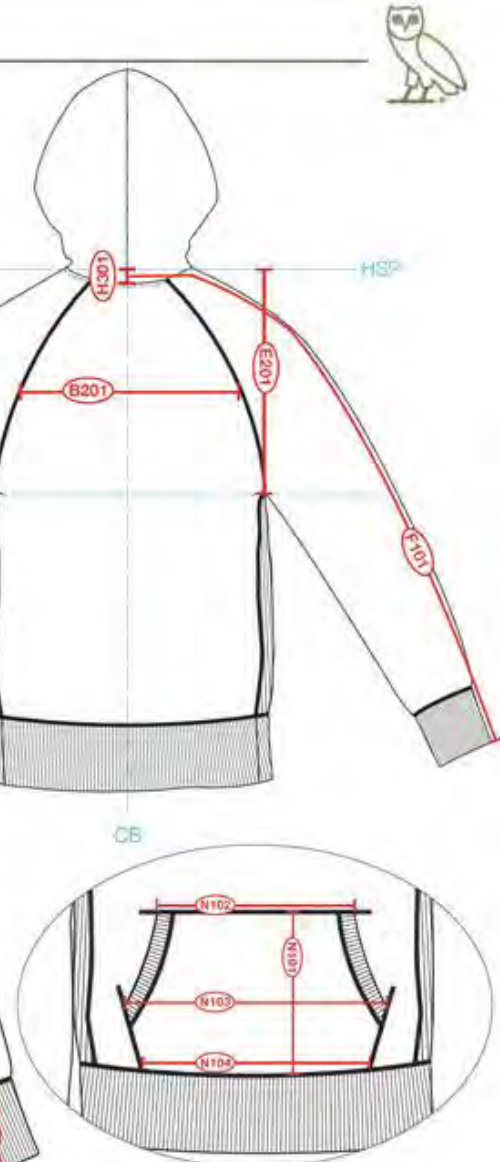
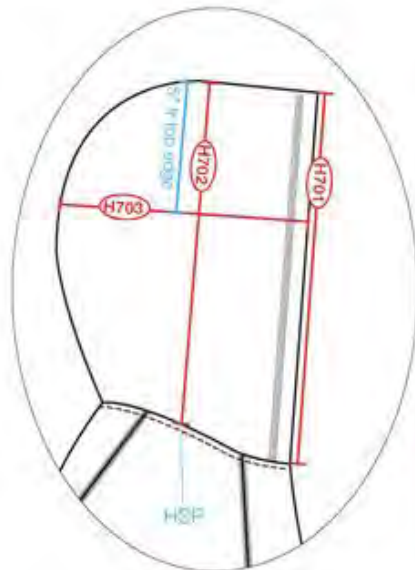
Product Group	TOP
Product Sub-Category	PULLOVER HOODIE
Season	2025 Winter
Life Cycle Stage	TOP Approved



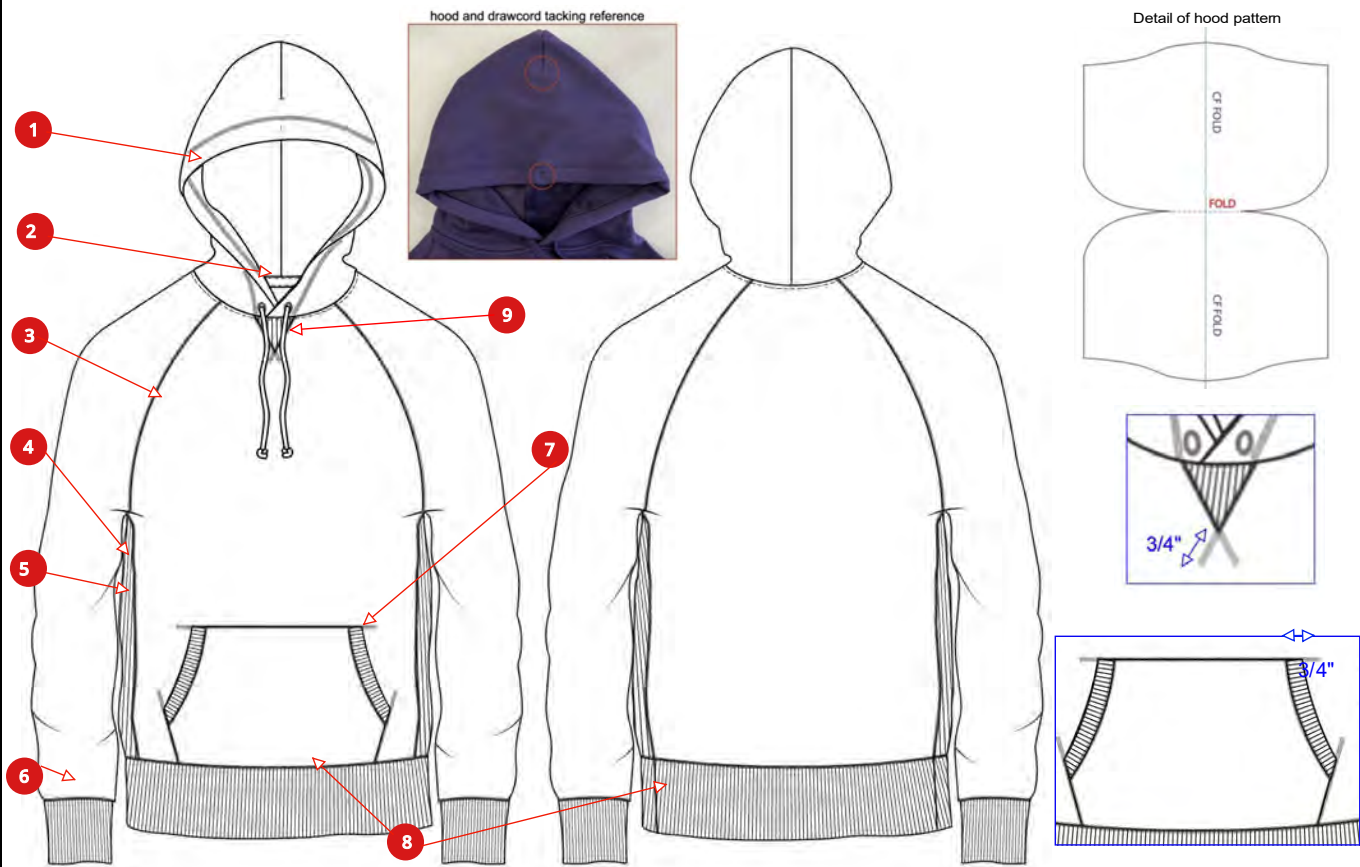
OCTOBER'S VERY OWN

POM MEASUREMENT DETAILS RALGAN HOODIE

- A201 Front body length from HPS
- H101 Neck width: at back, seam to seam
- H201 Front neck drop from HPS
- H301 Back neck drop from HPS
- B301 Across Chest : at mid. armhole
- B201 Across Back : at mid. armhole
- B101 Chest width :1" below armhole
- C102 Bottom width: 1" above band seam
- C101 Bottom width: inside fold edges of band
- A703 Body band height
- E201 Armhole Depth: from HPS squared down
- G101 Bicep width:1" below armhole
- F101 Long Sleeve overarm fr. CB neck: 3 x point measure
- G103 Long Sleeve opening: 1" above cuff seam
- G104 Long Sleeve opening: inside fold edges of cuff
- F701 Sleeve Cuff Height
- H703 Hood width: at 5" below top edge
- H701 Hood height at CF
- H702 Hood height at HPS
- N101 Kanga pocket height at center
- N102 Kanga pocket width at top edge
- N103 Kanga pocket width at widest point
- N104 Kanga pocket width at band seam



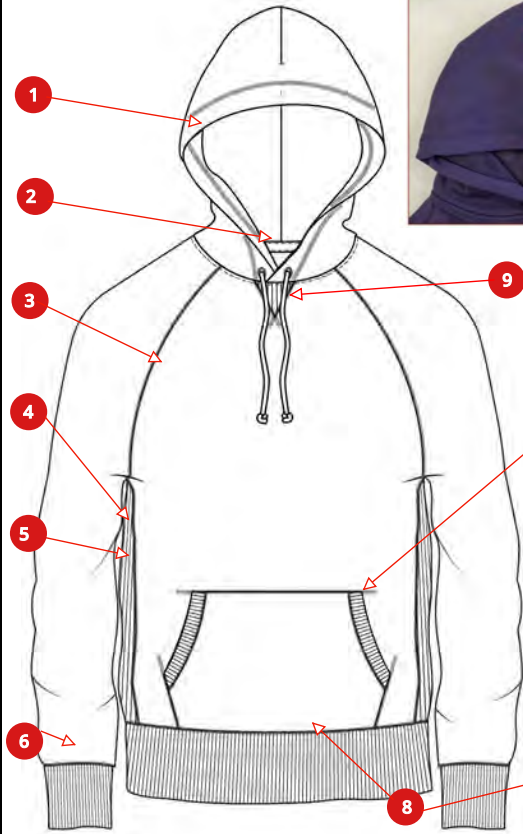
Opt 1. Raglan SLV - Construction details - Hoodie							Version 2
	Item Code	M-0425-KT-6066		100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash	Product Group	TOP	
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		Material Description					



Comments

- 1
- HOOD
1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. Please ensure that the hood self and hood lining serged seperately. CF of hood overlapping at the neck 3/4", left over right.
3NDL coverstitch at front edge to make channel for drawcord. Buttonhole exits for drawcord.
Drawcord ends double fold and tacked with bartack. Drawcord tacked at CF of hood as per photo reference
Self and lining chain tacked at the top of the head at CB dart seams. Please tack 3/8" at hood crown together.
- 2
- NECK SEAM
Hood join to body with #512 mock safety stitch.
Inside back neck cleanfinished with jersey taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck and front neck.
- 3
- ARMHOLE SEAM
Join with #512 mock safety stitch. 3N coverstitch straddling seam, 1/4" spacing.
- 4
- SLEEVE INSEAM
#512 mock safety stitch.
- 5
- SIDE RIB PANEL, DOUBLE LAYER, NO SIDE SEAM
FRONT AND BACK PANEL SEAM: MOCK SAFETY SERGE, 512 / 3NDL C/S, 605, STRADDLE SEAM
- 6
- SLEEVE OPENING
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam
- 7
- KANGA POCKET
Self pocket bag. Opening edges finished with rib binding, 3N C/S.
Set to body with 3NDL C/S top and side edges with C/S extension. Bottom of bag finished into the band seam.
Bartacks at top and bottom of pkt openings.
- 8
- BOTTOM OPENING
Folded rib band. Join to bottom opening with #512 mock safety stitch. 1/4" 3N coverstitch, straddling seam. ENSURE THE TWO RIB SEAMS ALIGN WITH RIB PANEL SEAM Set back on body
- 9
- RIB "V" INSERT
DOUBLE LAYER, MOCK SAFETY SERGED, 3 NDL C/S,

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		Material Description					



1

2

3

4

5

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7

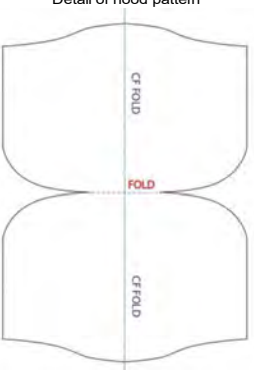
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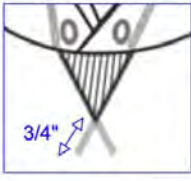
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hood and drawcord tacking reference

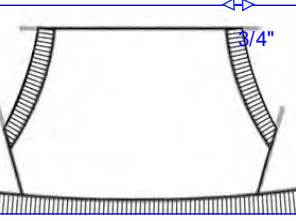


Detail of hood pattern





3/4"



3/4"

STRADDLE SEAM. COVERSTITCH EXTENSION LENGTH 3/4".

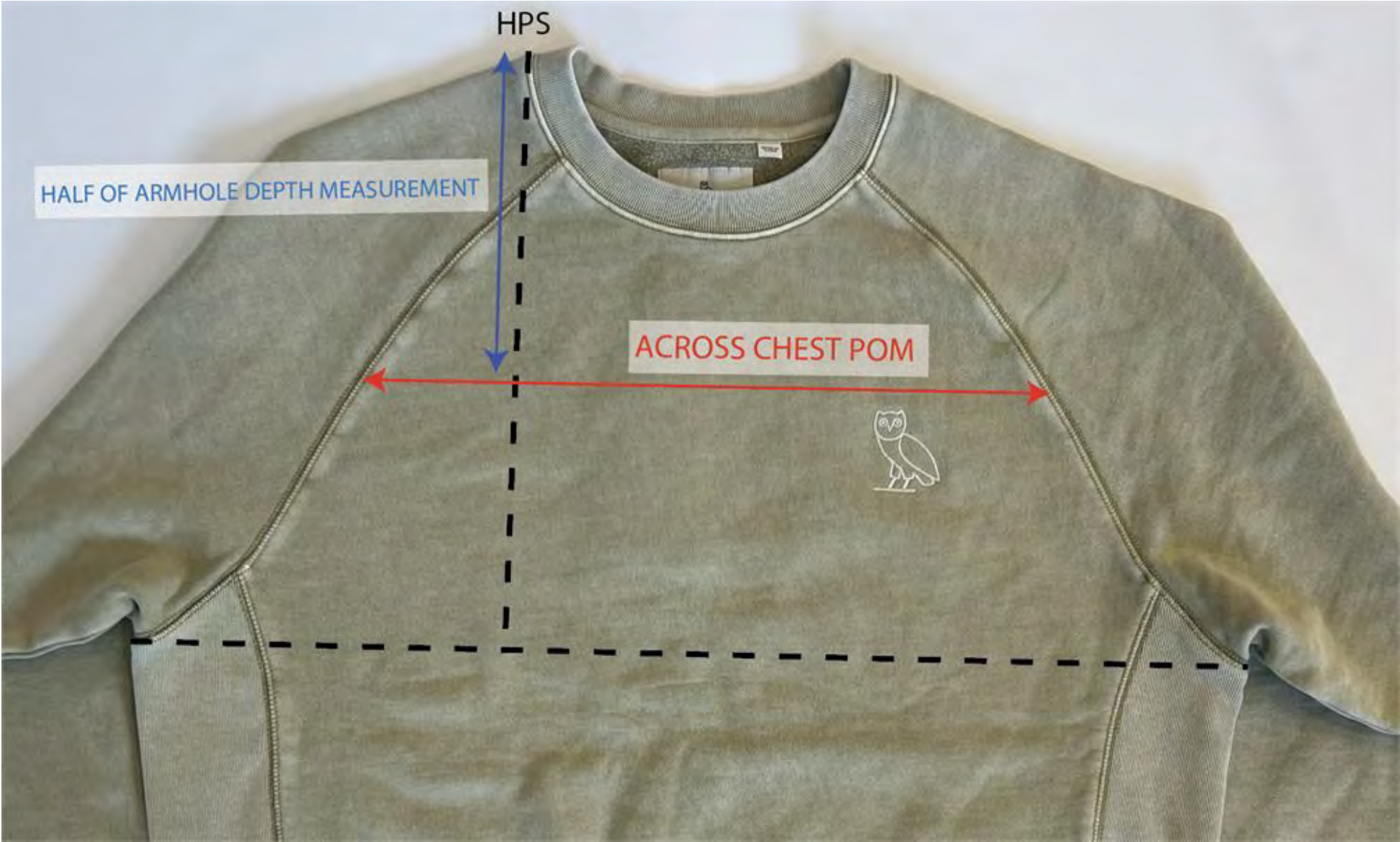
MEASURING RAGLAN SLEEVE AH DEPTH						Version 2
Item Code	M-0425-KT-6066			Product Group	TOP	
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HOW TO MEASURE POM "E201 :Armhole Depth
:: from HPS Squared Down (Raglan)"



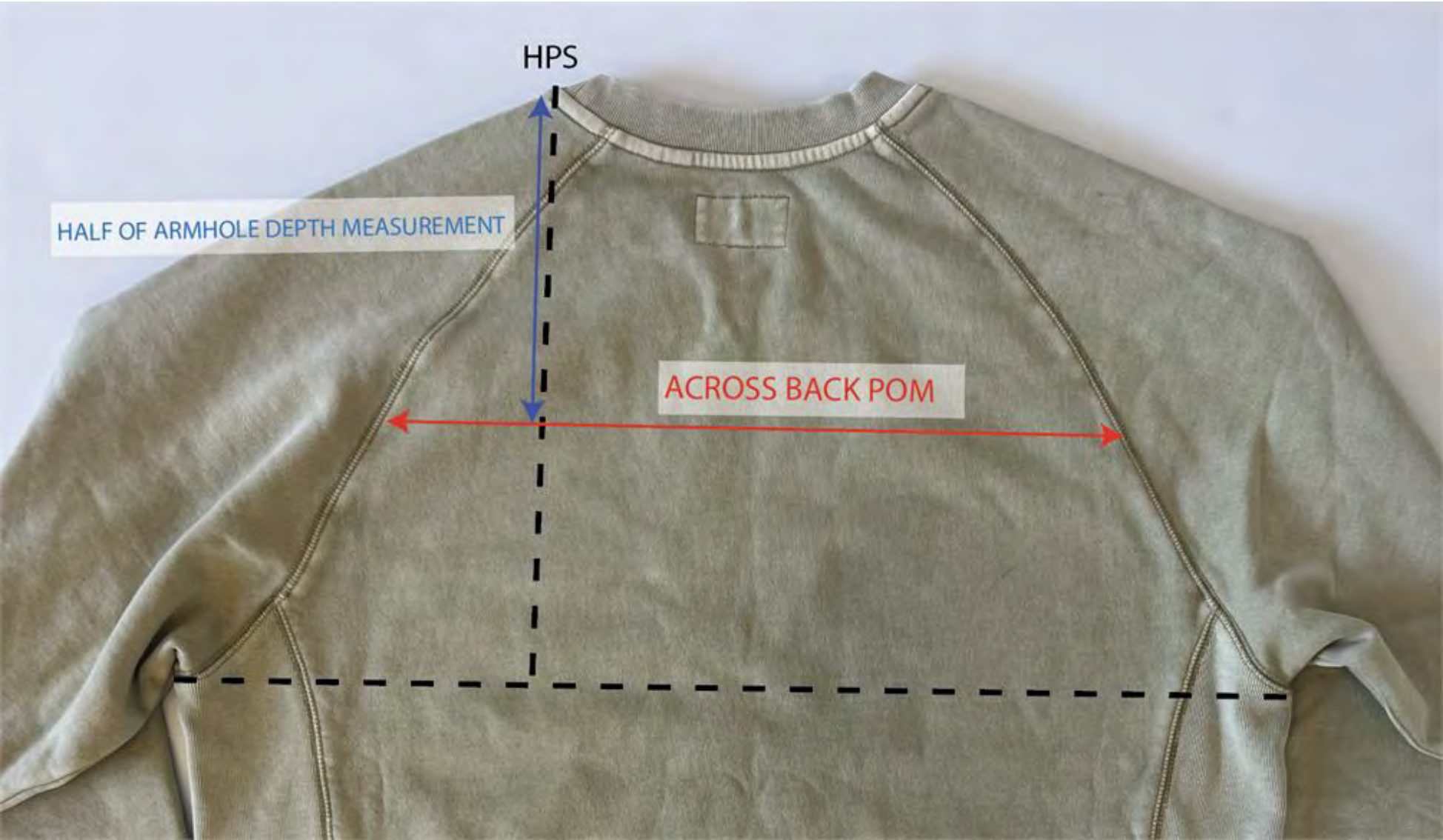
MEASURING ACROSS CHEST RAGLAN SLEEVE						Version 2
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HOW TO MEASURE POM "B301 : Across: Chest :
at mid. armhole"



MEASURING ACROSS BACK RAGLAN SLEEVE						Version 2
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HOW TO MEASURE POM "B201 : Across Back :
at mid. armhole



MEASURING RAGLAN SLEEVE OVERARM						Version 2
Item Code	M-0425-KT-6066			Product Group	TOP	
Item Name	MUSKOKA RALGAN SLV HOODIE			Product Sub-Category	PULLOVER HOODIE	
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HOW TO MEASURE POM " L:Sleeve overarm fr.

CB neck :: 3 x point measure



Raglan SLV - Measurement - Hoodie F/W 2025 - REVISED 2026 PRODUCTION						All measurements are in Inch		Version 2	
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	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A201	Front body length from HPS : Top	1/2	1	Mixed	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/2
!	H101	Neck width :: SEAM TO SEAM	1/4	1/2	Mixed	8 1/2	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10
	H201	Front neck drop from HPS : Crew	1/8	1/4	Mixed	3 5/8	3 5/8	3 11/16	3 3/4	3 13/16	3 15/16	4 1/16	4 3/16
	H301	Back neck drop from HPS Crew	1/8	1/4	Mixed	1 1/8	1 1/8	1 3/16	1 1/4	1 5/16	1 7/16	1 9/16	1 11/16
	B301	Across: Chest : at mid. armhole	1/4	1/2	Mixed	11 1/4	12	12 3/4	13 1/2	14 1/4	15 1/4	16 1/4	17 1/4
	B201	Across Back : at mid. armhole	1/4	1/2	Mixed	12 1/8	12 7/8	13 5/8	14 3/8	15 1/8	16 1/8	17 1/8	18 1/8
!	B101	Chest width :1" below armhole	1/2	1	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
!	C102	Bottom width : 1" above band seam	1/2	1	Mixed	18	19	20	21	22	23 1/2	25	26 1/2
!	C101	Bottom width at band:inside fold edges of band/he	1/2	1	Mixed	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25
!	E201	Armhole Depth :: from HPS Squared Down (Raglan)	1/4	1/2	1/4	12	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2	13 3/4
!	G101	Bicep width:1" below armhole	1/4	1/2	Mixed	10	10 1/4	10 1/2	10 3/4	11	11 5/16	11 5/8	11 15/16
!	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1	Mixed	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4
!	G104	L:Sleeve opening: inside fold edges of cuff/hem	1/8	1/4	Mixed	3 7/16	3 5/8	3 13/16	4	4 3/16	4 7/16	4 11/16	4 15/16
!	G103	L:Sleeve :: 1" above cuff seam	1/8	1/4	Mixed	5 13/16	6	6 3/16	6 3/8	6 9/16	6 13/16	7 1/16	7 5/16
	F701	Sleeve Cuff Band Height	1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
	A703	Body Band Height	1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
	H703	Hood width :: at 5" Below Top Edge	1/4	1/2	1/4	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12
!	H701	Hood height at CF	1/4	1/2	Mixed	15	15 1/2	15 1/2	16	16	16 1/2	16 1/2	16 1/2
	H702	Hood height at HPS	1/4	1/2	Mixed	13 1/2	14	14	14 1/2	14 1/2	15	15	15
	N101	Kanga pocket height at center	1/4	1/2	Mixed	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4	9 1/4	9 1/4	9 1/4
	N102	Kanga pocket width at top edge	1/4	1/2	Mixed	9	9 1/4	9 1/4	9 1/2	9 1/2	10	10	10
	N103	Kanga pocket width at widest point	1/4	1/2	Mixed	13	13 1/4	13 1/4	13 1/2	13 1/2	14	14	14
	N104	Kanga pocket width at band seam	1/4	1/2	Mixed	10	10 1/4	10 1/4	10 1/2	10 1/2	11	11	11
	N201	Pocket opening trim height	1/8	1/8	0	1	1	1	1	1	1	1	1
!	H709	drawcord length : Hood	1/2	1	Mixed	40	41	41	42	42	43	43	43
	H710	Hood drawcord exit pos. fr neck	1/8	1/4	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
	B401	Side Panel total width (front & back) below UAP	1/8	1/4	Mixed	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4
	C201	Side Panel total width (front & back) at hem edge	1/8	1/4	Mixed	4	4 1/2	5	5 1/2	6	6 3/4	7 1/2	8 1/4
	H606	Neck binding width	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
	N221	Dorito width: edge to edge	1/8	1/4	1/8	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4
	N222	Dorito height: CF NK seam to edge	1/8	1/4	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2

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	POM Code	POM Name				-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	H404	Minimum Neck Stretch				0	1	0	24	24	24	24	24	24	24	24

NOTES
**** RAGLAN SLEEVE ****

REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width)
8/17/23 revisions for Q1 and onwards:
- add self half moon facing for the new main label
- add rib side panel
- add rib dorito overlay

2.12.2025 update: **Remove rib trim from hoodie**

12.06.2025
+TOL updated

UN-AVAILABLE CO. LTD: PP Approval-1 - FW26 - Jan. 16.2026 [Sample 1 (M)]								Version 2		
	Item Code	M-0425-KT-6066			Product Group	TOP				
	Item Name	MUSKOKA RALGAN SLV HOODIE			Product Sub-Category	PULLOVER HOODIE				
	Created On	06-24-2025 10:44:00 AM	Material Description	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash	Season	2025 Winter				
	Last Modified	01-16-2026 3:50:00 PM			Life Cycle Stage	TOP Approved				
Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised
	A201	Front body length from HPS : Top			1	1/2	27	27 1/4	1/4	
	H101	Neck width :: SEAM TO SEAM			1/2	1/4	9	9 1/4	1/4	
	H201	Front neck drop from HPS : Crew			1/4	1/8	3 3/4	3 5/8	-1/8	
	H301	Back neck drop from HPS Crew			1/4	1/8	1 1/4	1 1/8	-1/8	
	B301	Across: Chest : at mid. armhole			1/2	1/4	13 1/2	13 5/8	1/8	
	B201	Across Back : at mid. armhole			1/2	1/4	14 3/8	14 1/8	-1/4	
	B101	Chest width :1" below armhole			1	1/2	23	23	0	
	C102	Bottom width : 1" above band seam			1	1/2	21	21 5/8	5/8	
	C101	Bottom width at band:inside fold edges of band/he			1	1/2	19 1/2	20	1/2	
	E201	Armhole Depth :: from HPS Squared Down (Raglan)			1/2	1/4	12 1/4	12 1/4	0	12 3/4
	G101	Bicep width:1" below armhole			1/2	1/4	10 3/4	10 5/8	-1/8	
	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure			1	1/2	35 1/2	36 1/2	1	
	G104	L/Sleeve opening: inside fold edges of cuff/hem			1/4	1/8	4	3 7/8	-1/8	
	G103	L/Sleeve :: 1" above cuff seam			1/4	1/8	6 3/8	6 1/4	-1/8	
	F701	Sleeve Cuff Band Height			1/8	1/8	2 3/4	2 3/4	0	
	A703	Body Band Height			1/8	1/8	2 3/4	2 3/4	0	
	H703	Hood width :: at 5" Below Top Edge			1/2	1/4	11	10 3/4	-1/4	
	H701	Hood height at CF			1/2	1/4	16	16 1/4	1/4	
	H702	Hood height at HPS			1/2	1/4	14 1/2	15	1/2	
	N101	Kanga pocket height at center			1/2	1/4	8 3/4	8 7/8	1/8	
	N102	Kanga pocket width at top edge			1/2	1/4	9 1/2	9 3/8	-1/8	
	N103	Kanga pocket width at widest point			1/2	1/4	13 1/2	13 1/2	0	
	N104	Kanga pocket width at band seam			1/2	1/4	10 1/2	10 1/4	-1/4	
	N201	Pocket opening trim height			1/8	1/8	1	1	0	
	H709	drawcord length : Hood			1	1/2	42	43	1	

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Group	POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
	H710	Hood drawcord exit pos. fr neck	1/4	1/8	1 1/4	1 1/4	0	
	B401	Side Panel total width (front & back) below UAP	1/4	1/8	5 1/2	5 5/8	1/8	
	C201	Side Panel total width (front & back) at hem edge	1/4	1/8	5 1/2	5 1/2	0	
	H606	Neck binding width	1/8	1/8	3/8	3/8	0	
	N221	Dorito width: edge to edge	1/4	1/8	2 3/4	3 1/4	1/2	
	N222	Dorito height: CF NK seam to edge	1/4	1/8	2	2 1/8	1/8	
	H404	Minimum Neck Stretch	1	0	24	24	0	

COMMENTS

16-JAN-26

2nd fit/PP: 100% cotton, CLAY PINK colour

FITTING COMMENTS:

1. Increase the armhole depth 1/2"- see revised spec. Increase the sleeve cap height to allow for the sleeve to fit in the armhole.
 2. Ensure all other measurements are brought back to spec.
 3. The CF neck gusset is too wide at the top edge- bring back to spec.
 4. Ensure all garment measurements are within tolerance for bulk.
1. Tăng hạ nách thêm 1/2"- xem bảng thông số chỉnh sửa. Tăng chiều cao đầu tay để đảm bảo tay khớp với vòng nách.
 2. Đảm bảo tất cả các thông số khác phải được đưa về đúng bảng thông số.
 3. Đáp cổ cổ quá rộng ở cạnh trên - đưa về đúng thông số
 4. Đảm bảo tất cả thông số thành phẩm nằm trong dung sai cho phép đối với hàng đại trà.

WORKMANSHIP COMMENTS:

1. Ensure the rib band and cuffs are evenly applied.
 2. Ensure the CF neck gusset is symmetrical in shape and the topstitching is neat.
 3. Ensure the pocket shaping is symmetrical and edges are straight.
1. Đảm bảo bo lai và bo tay được tra đều
 2. Đảm bảo đáp cổ ở chính giữa thân trước có hình dáng đối xứng và đường diều phải sắc nét/sạch sẽ.
 3. Đảm bảo dáng túi đối xứng và các cạnh túi phải thẳng

2ND FIT/ PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS

Mẫu Fit 2/PP được duyệt phom dáng và cấu trúc, vui lòng sản xuất đại trà kèm theo các chỉnh sửa

C102 - Bottom width : 1" above band seam : BRING BACK TO SPEC

C101 - Bottom width at band:inside fold edges of band/he : BRING BACK TO SPEC

E201 - Armhole Depth :: from HPS Squared Down (Raglan) : REVISED

F101 - L:Sleeve overarm fr. CB neck :: 3 x point measure : BRING BACK TO SPEC

N221 - Dorito width: edge to edge : BRING BACK TO SPEC

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Sample Size:		M					
Status:		Approved					
Approved By:		SerenaCabatan (October's Very Own Merchandising)					
Approved On:		01-16-2026 4:09:00 PM					

- C102 - Rộng gấu (đo trên đường may bo 1"): Phải điều chỉnh về đúng bảng thông số.
- C101 - Rộng gấu tại bo (đo giữa các mép gấp): Phải điều chỉnh về đúng bảng thông số.
- E201 - Hạ nách Raglan (đo vuông góc từ HPS xuống): Thông số đã có chỉnh sửa mới.
- F101 - Dài tay dài (đo 3 điểm từ giữa cổ sau): Phải điều chỉnh về đúng bảng thông số.
- N221 - Độ rộng miếng đắp cổ (Dorito): Phải điều chỉnh về đúng bảng thông số.

UN-AVAILABLE CO. LTD: PP Approval-1 - FW26 - Jan. 16.2026 - 2nd fit/PP sample photos - 2nd fit/PP: front, side, back							Version 2
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