




Article Summary							Version 2	
	Item Code	M-0425-KB-6431		100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash	Product Group	BOTTOM		
	Item Name	MUSKOKA SWEATSHORTS			Product Sub-Category	SHORT - SWEATSHORT		
	Created On	06-24-2025 10:44:00 AM	Material		Season	2025 Winter		
	Last Modified	01-16-2026 2:32:00 PM	Description		Life Cycle Stage	TOP Approved		
Gender Classification		Mens	Sub Class D	CARGO SHORT	Fabrication		KNIT BOTTOM	
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory			
							COLORS	
								FEATHER GREY (FE) 15-1305 TCX SANDSTONE
								GARMENT DYED BLACK (YB) GARMENT DYED BLACK
								FUDGE (FDG) 19-1619 TCX EAGLE BROWN
								KAMBABA (KAM) 19-0404 TCX DEEP OLIVE (.)
								CAMEO ROSE (CMR) 14-1310 TCX CLAY PINK
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Materials - Production #1												Version 2	
	Item Code	M-0425-KB-6431						Product Group		BOTTOM			
	Item Name	MUSKOKA SWEATSHORTS						Product Sub-Category		SHORT - SWEATSHORT			
	Created On	06-24-2025 10:44:00 AM	Material Description	100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash				Season		2025 Winter			
	Last Modified	01-16-2026 2:32:00 PM						Life Cycle Stage		TOP Approved			
Part	Material		Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	YB GARMENT DYED BLACK	FDG FUDGE	KAM KAMBABA	CMR CAMEO ROSE
Fabric													
	100% COTTON 350 GSM FLEECE (FB-K949) - Ver.#1 100% Cotton Fleece, 350gsm Garment Dye + Acid Wash		BODY, POCKET BAG PALM SIDE	0.00	Meter				None	None	None	None	None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) - Ver.#1 REF# OVOTRIP-TS01 SINGLE JERSEY		POCKET BAG KNUCKLE SIDE	0.00	Meter			REF# OVOTRIP-TS01	None	None	None	None	None
Trims													
	ELASTIC PRESHRUNK (EC116) - Ver.#1 PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB	1	Each	ENCASED ELASTIC	Vendor Sourced		None	None	None	None	None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105) - Ver.#1		CF WB	2	Each	DTM BODY	Vendor Sourced		None	None	None	None	None
DRAWCORD	ROUND DRAWCORD WITH KNOTTED ENDS (TR-DR174) - Ver.#1		WB EXTERNAL	1	Each	DTM BODY, 1/4" WIDE DRAWCORD WITH KNOTTED ENDS			None	None	None	None	None
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			1	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.			1	Each		Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	UPC BARCODE STICKER (ST101) - Ver.#1 PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS			0	Each		Vendor Sourced		None	None	None	None	None

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Part	Material	Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	YB GARMENT DYED BLACK	FDG FUDGE	KAM KAMBABA	CMR CAMEO ROSE
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252) - Ver.#1		0	Each		Reca Mainetti Asia Ltd	LBOVO14 7	None	None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd	OVOW23 _181_T	None	None	None	None	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT		0	Each	DTM	Vendor Sourced		None	None	None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd	HTOVO14 1A	None	None	None	None	None
SEE PLACEMENT FOR DETAILS	GD DISCLAIMER HANG TAG (TR-HG143) - Ver.#1 REF# OVOF22_060_T		1	Each		Vendor Sourced		None	None	None	None	None
	HERRINGBONE TAPE (TV126) - Ver.#1 100% COTTON	1-1/4 wide herringbone tape reinforcement stitched on inside of each pocket	2.00	Meter	DTM BODY			None	None	None	None	None
	SNAPS - HIDDEN - 24L (HD110) - Ver.#1 HIDDEN SNAPS, SIZE: 24L, QUALITY: METAL	2 AT EACH POCKET	4	Each	GS SILVER TBD			None	None	None	None	None
Graphics												
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1		0	Each				None	None	None	None	None








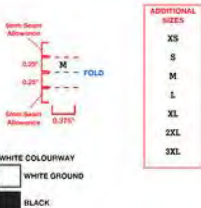
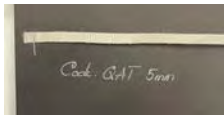



Bill of Materials - Production #1 Material Image Sheet							Version 2				
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	Last Modified	01-16-2026 2:32:00 PM			Life Cycle Stage	TOP Approved					
											
TR-DR174 ROUND DRAWCORD WITH KNOTTED ENDS		PK101 POLY BAG - GENERIC		LT110 CC LABEL - APPAREL		ST101 UPC BARCODE STICKER		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-LT252 OVO 2023 Main Loop Label	
											
TR-LT246 OVO 2023 Alpha Sizing Tab		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag		TR-HG143 GD DISCLAIMER HANG TAG		HD110 SNAPS - HIDDEN - 24L			


PHOTO EXAMPLES							Version 2
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LABEL PLACEMENT							Version 2
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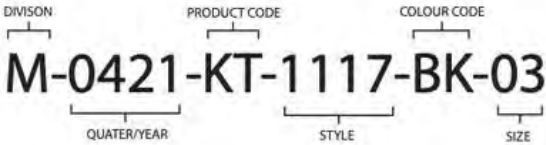


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE #: M-0421-KT-1117
SIZE: MD (03)
COLOUR: BLACK (BK)
PRODUCT CODE: KNIT TOP
DIVISION: MENS
SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG




UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS



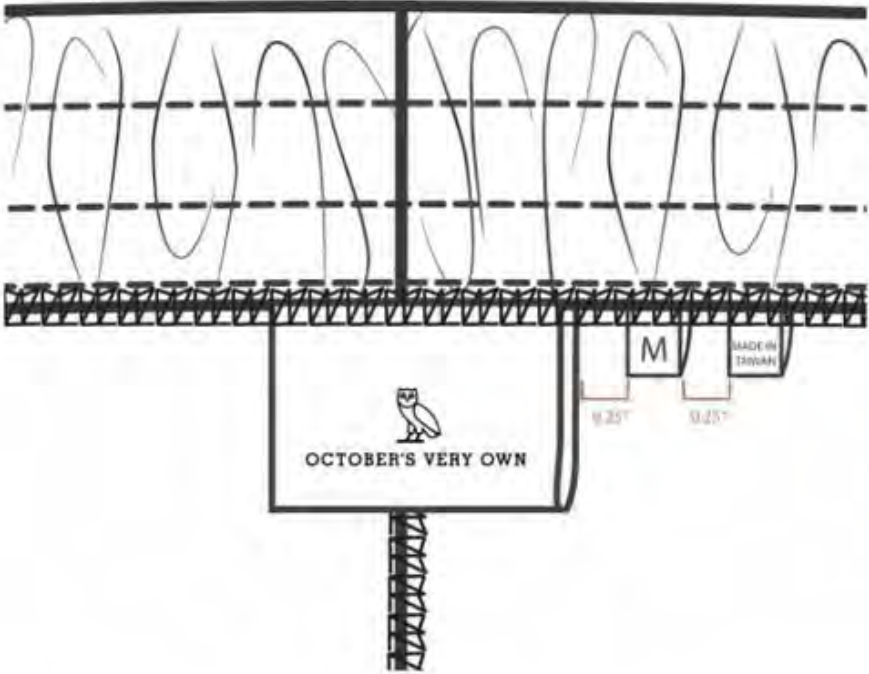
LABEL PLACEMENT						Version 2
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OFFSHORE KNIT & ACTIVEWEAR BOTTOMS

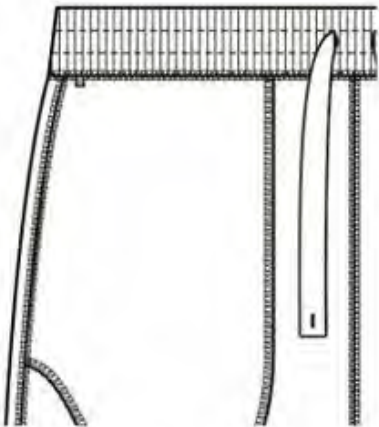
MAIN LABEL LBOVO147 - COL A - OPT 1
*INSERT AT CB WAISTBAND SEAM

SIZE TAB OVOW23_181_T - 2023
*INSERT AT WAISTBAND SEAM 0.25" FROM MAIN LABEL

TEAR AWAY COO TAB LT138
*INSERT AT WAISTBAND SEAM 0.25" FROM SIZE TAB




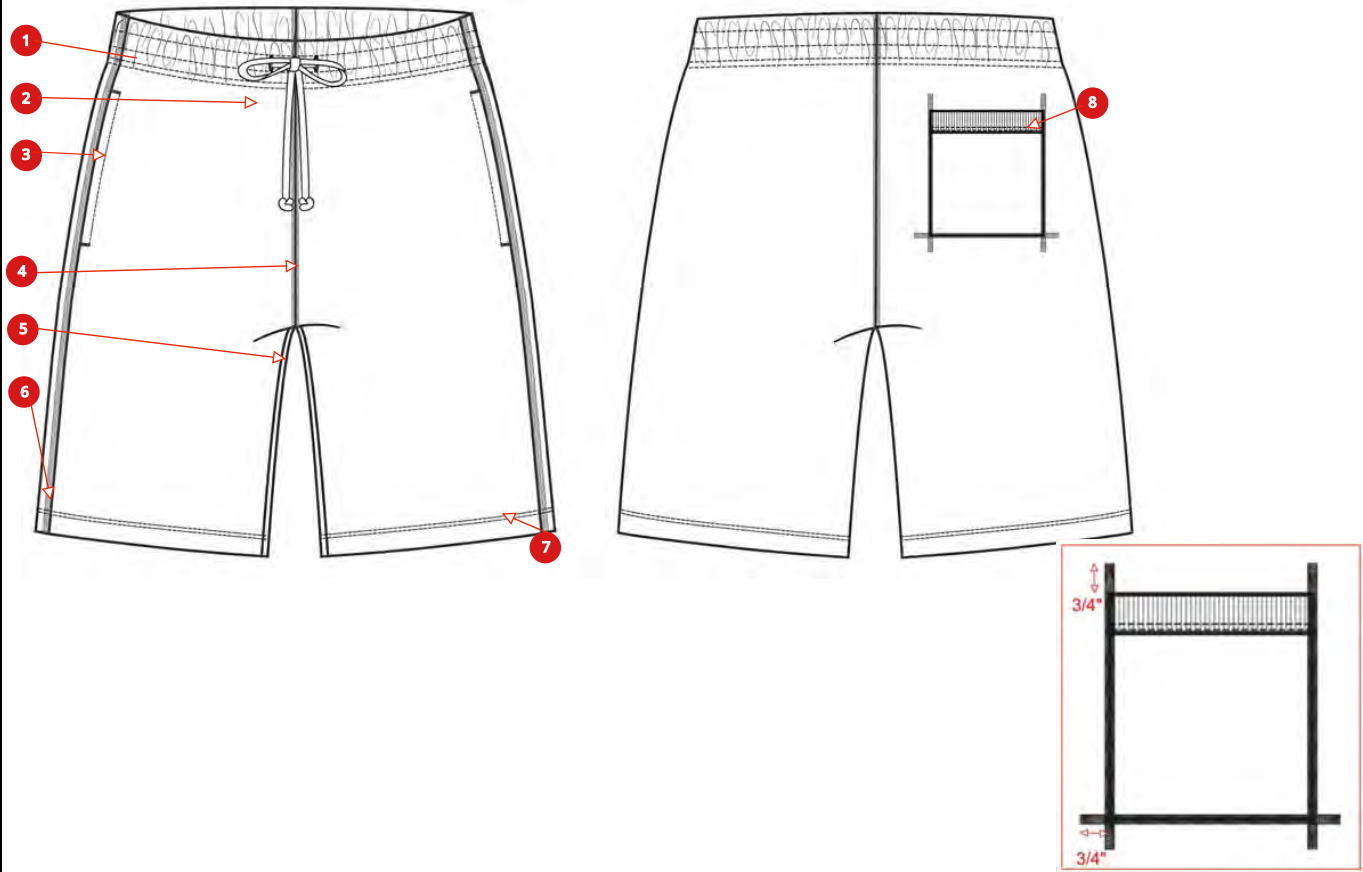
HANG TAG PLACEMENT
*ATTACH TO LOOP AT THE FRONT WAISTBAND SEAM



CARE LABEL PLACEMENT
*ATTACH AT LEFT SIDE SEAM 2" BELOW WAISTBAND SEAM




Construction details- Relaxed short - rev							Version 2
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Comments


- 1 WAISTBAND
Self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB bottom edge, 3/16" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB.
Buttonhole drawcord exits at exterior CF of WB, 2" spacing.
- 2 DRAWCORD
06.04.25 Updated as per the PP sample:
Round drawcord. Tacked down at waistband CB seam.
Drawcord ends: Knotted.
- 3 FRONT POCKETS
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES
Join with 1/4" 3N coverstitch, straddling seam.
- 5 INSEAM
Join with #512 mock safety stitch
- 6 OUTSEAM
Set forward on body. Join with 1/4" 3N coverstitch, on back
- 7 LEG OPENINGS
Self turn up, 2N coverstitch, 1/4" spacing.
- 8 BACK POCKET
Self patch pocket. Opening edges finished with rib binding, 3N C/S. 2NDL TOP STITCH ON RIB
Set pocket bag to body with 3NDL C/S with extension as per sketch.

	Q3 2026 Measurement - Relaxed Short					All measurements are in Inch		Version 2
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	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	J101	Waist measurement relaxed :: 1/2 body	1/2	1	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
!	J104	Waistband height	1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4
	J502	Dawcord buttonhole distance	1/8	1/4	0	2	2	2	2	2	2	2	2
!	K101	Hip at 1" below WB seam: Waist pattern mmt.	1/2	1	Mixed	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 3/4	24 1/4	25 3/4
!	K102	Full Hip: 3 1/2" above crotch, 3 xpt. Measure	1/2	1	Mixed	20 1/2	21 1/2	22 1/2	23 1/2	24 1/2	26	27 1/2	29
	M101	Thigh :: 1" below crotch seam	1/4	1/2	Mixed	12 5/8	13 1/4	13 7/8	14 1/2	15 1/8	16	17	18
!	I302	Inseam length :: short	1/4	1/2	1/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2
	M402	Leg opening:short :: inside fold edges of opening	1/4	1/2	Mixed	10 7/8	11 1/2	12 1/8	12 3/4	13 3/8	14 1/4	15 1/8	16
!	L103	Front rise :: INCLUDING WB	1/4	1/2	Mixed	12 7/8	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/4	15 5/8
!	L203	Back rise :: INCLUDING WB	1/4	1/2	Mixed	15 5/8	16	16 3/8	16 3/4	17 1/8	17 1/2	18	18 3/8
	C202	Side seam forward position, fr fold	1/8	1/4	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	N201	Front pocket length	1/4	1/2	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
	N202	Front pocket stitch width	1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4
	N205	Front pocket position from WB seam	1/8	1/4	1/8	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4
	N211	Front pocket bag FINISHED height :: at center	1/4	1/2	Mixed	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2
	N509	Front pocket bag width : at WB: TO EDGE	1/4	1/2	Mixed	4	4 1/4	4 1/4	4 1/2	4 1/2	4 3/4	5	5
	N212	Front pocket bag FINISHED width:: at widest pt.	1/4	1/2	Mixed	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4
	N601C	Back pocket length at center	1/4	1/2	Mixed	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4
	N701	Back pocket width at top edge	1/4	1/2	Mixed	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2
	N703	Back pocket from WB seam	1/8	1/4	1/8	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2
	N508	Back pocket position from CB seam	1/8	1/4	1/8	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3
	Q403	Back pocket rib trim height	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8
	I702	Leg hem depth	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8
!	J501	Drawcord length : waist	1	1	Mixed	46	48	50	52	54	57	61	63


NOTES
REFERENCE: BASED OFF KB5691 PATTERN 7.4.2024 update with pattern.

-
- 04.03.2025
- Grade crotch width -1/4" for size each size - XXS/XS/S.
 - Grade crotch width +1/4" for size each size - L/XL.
 - Grade crotch width +3/8" for each size - XXL/3XL.

Q3 2026 Measurement - Relaxed Short					All measurements are in Inch		Version 2
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- Grade rules at thigh, front and back rise have been revised accordingly.

12.06.2025
+TOL updated

UN-AVAILABLE CO. LTD: Fit Approval-2 2026 fit rev 2nd fit [Sample 1 (M)]							Version 2
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Group	POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
	J101	Waist measurement relaxed :: 1/2 body	1	1/2	15 1/2	15 1/4	-1/4	
	J104	Waistband height	1/8	1/8	1 3/4	1 3/4	0	
	J502	Dawcord buttonhole distance	1/4	1/8	2	2	0	
	K101	Hip at 1" below WB seam: Waist pattern mmt.	1	1/2	20 1/4	20	-1/4	
	K102	Full Hip: 3 1/2" above crotch, 3 xpt. Measure	1	1/2	23 1/2	23 1/4	-1/4	
	M101	Thigh :: 1" below crotch seam	1/2	1/4	14 1/2	14 1/2	0	
	I302	Inseam length :: short	1/2	1/4	8 1/2	8 1/2	0	
	M402	Leg opening:short :: inside fold edges of opening	1/2	1/4	12 3/4	12 5/8	-1/8	
	L103	Front rise :: INCLUDING WB	1/2	1/4	14	14 1/2	1/2	
	L203	Back rise :: INCLUDING WB	1/2	1/4	16 3/4	16 3/4	0	
	C202	Side seam forward position, fr fold	1/4	1/8	1/2	3/4	1/4	
	N201	Front pocket length	1/2	1/4	6	6	0	
	N202	Front pocket stitch width	1/8	1/8	1/4	1/4	0	
	N205	Front pocket position from WB seam	1/4	1/8	1 1/4	1 1/2	1/4	
	N211	Front pocket bag FINISHED height :: at center	1/2	1/4	11 1/2	12	1/2	
	N509	Front pocket bag width : at WB: TO EDGE	1/2	1/4	4 1/2	4 1/2	0	
	N212	Front pocket bag FINISHED width:: at widest pt.	1/2	1/4	7 1/4	7	-1/4	
	N601C	Back pocket length at center	1/2	1/4	5 3/4	5 1/2	-1/4	
	N701	Back pocket width at top edge	1/2	1/4	5	5	0	
	N703	Back pocket from WB seam	1/4	1/8	2	2 1/4	1/4	
	N508	Back pocket position from CB seam	1/4	1/8	2 1/2	2 5/8	1/8	
	Q403	Back pocket rib trim height	1/8	1/8	7/8	7/8	0	
	I702	Leg hem depth	1/8	1/8	7/8	7/8	0	
	J501	Drawcord length : waist	1	1	52	52	0	

COMMENTS

16-JAN-26

PP SAMPLE: 100% cotton, CLAY PINK colou

UN-AVAILABLE CO. LTD: Fit Approval-2 2026 fit rev 2nd fit [Sample 1 (M)]						Version 2
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FITTING COMMENTS:

1. Ensure all measurements are brought back to spec.
2. The crotch width is slightly wide with excess material at the front crotch area. Reduce the front rise 1/2" back to spec by removing from the front crotch pt- see photo.
1. Đảm bảo tất cả các thông số phải được điều chỉnh về đúng bảng thông số.
2. Độ rộng đáy hơi rộng và bị thừa vải ở khu vực đáy trước. Giảm hạ đáy trước 1/2" về đúng thông số bằng cách cắt bớt tại điểm đáy trước - xem ảnh.

WORKMANSHIP COMMENTS:

1. Ensure the WB elastic is evenly applied and the gathering is even all around.
2. Ensure the pockets are evenly set from the WB seam
3. Please ensure there is no excessive puckering on seams.
1. Đảm bảo chun lưng (vòng bụng) được tra đều và độ nhún phải đều xung quanh.
2. Đảm bảo các túi được đặt cân đối/đều so với đường may lưng.
3. Vui lòng đảm bảo các đường may không bị nhăn vụn quá mức

2ND FIT/ PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS

Mẫu Fit 2/PP được duyệt phom dáng và cấu trúc, vui lòng sản xuất đại trà kèm theo các chỉnh sửa.

L103 - Front rise :: INCLUDING WB : BRING BACK TO SPEC

L103 - Hạ đáy trước (BAO GỒM CẢ CẠP LƯNG): PHẢI ĐIỀU CHỈNH

N211 - Front pocket bag FINISHED height :: at center : BRING BACK TO SPEC

LẠI ĐÚNG BẢNG THÔNG SỐ.


Sample Size: M

Status: Approved


Approved By: SerenaCabatan (October's Very Own Merchandising)

Approved On: 01-16-2026 2:37:00 PM

N211 - Chiều cao THÀNH PHẨM của lá túi trước (tại điểm giữa túi): PHẢI ĐIỀU CHỈNH LẠI ĐÚNG BẢNG THÔNG SỐ.

UN-AVAILABLE CO. LTD: Fit Approval-2 2026 fit rev 2nd fit - 2nd fit/PP sample photos - 2ND FIT/PP: front, side, back							Version 2
	Item Code	M-0425-KB-6431		100% COTTON 350 GSM FLEECE (FB-K949) 100% Cotton Fleece, 350gsm Garment Dye + Acid wash	Product Group	BOTTOM	
	Item Name	MUSKOKA SWEATSHORTS			Product Sub-Category	SHORT - SWEATSHORT	
	Created On	06-24-2025 10:44:00 AM			Season	2025 Winter	
	Last Modified	01-16-2026 2:32:00 PM			Life Cycle Stage	TOP Approved	
	Material Description						



UN-AVAILABLE CO. LTD: Fit Approval-2 2026 fit rev 2nd fit - 2nd fit/PP sample photos - Front rise shaping revisions						Version 2
Item Code	M-0425-KB-6431			Product Group	BOTTOM	
Item Name	MUSKOKA SWEATSHORTS			Product Sub-Category	SHORT - SWEATSHORT	
Created On	06-24-2025 10:44:00 AM	Material	100% COTTON 350 GSM FLEECE (FB-K949)	Season	2025 Winter	
Last Modified	01-16-2026 2:32:00 PM	Description	100% Cotton Fleece, 350gsm Garment Dye + Acid Wash	Life Cycle Stage	TOP Approved	



Độ rộng đáy hơi rộng và bị thừa vải ở khu vực đáy trước. Giảm hạ đáy trước 1/2" về đúng thông số bằng cách cắt bớt tại điểm đáy trước - xem ảnh.

Bring back the front rise by reducing at the crotch pt