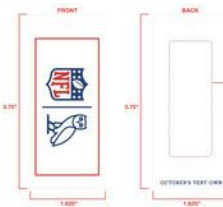
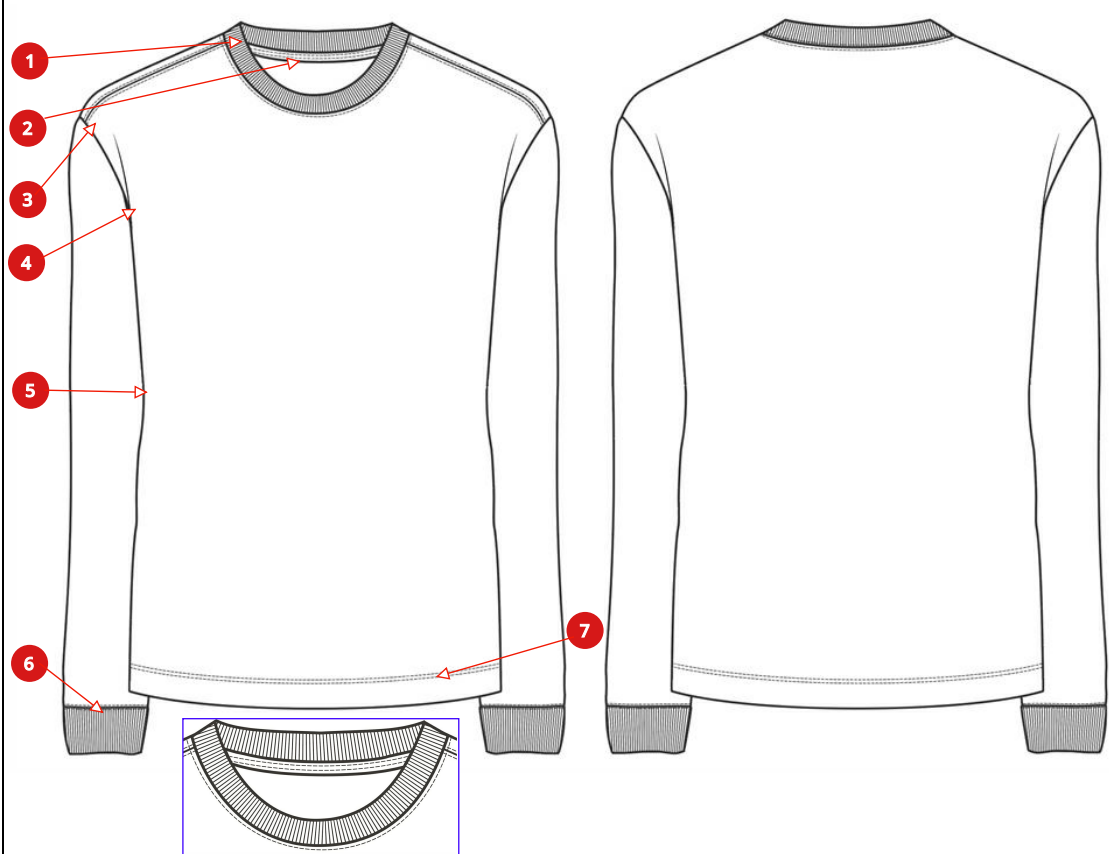


		Article Summary					Version 1	
		Article Code	C-0326-KT-7271					
		Article Name	NFL WAFFLE LS TEE					
		Created On	08-28-2025 1:28:00 PM					
Last Modified	09-22-2025 3:45:00 PM		Material Description	100% COTTON WAFFLE, 365GSM (FB-K1575)		Season	Q3 2026	
						Life Cycle Stage	Development	
Gender Classification		Collaboration	Sub Class D	Long Sleeve	Fabrication	KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory			
						COLORS		
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Materials - #1										Version 1
	Article Code	C-0326-KT-7271				Product Group		TOP		
	Article Name	NFL WAFFLE LS TEE				Product Sub-Category		T-SHIRT - LS		
	Created On	08-28-2025 1:28:00 PM		Material Description	100% COTTON WAFFLE, 365GSM (FB-K1575)		Season		Q3 2026	
	Last Modified	09-22-2025 3:45:00 PM					Life Cycle Stage		Development	
Part	Material			Placement		Cons.	UOM.	Comments	Supplier	Supplier Ref.
Fabric										
	100% COTTON WAFFLE, 365GSM (FB-K1575) - Ver.#1			BODY/ SLEEVES		0	Meter			ITEM # FW25D022S
	1x1 RIB COTTON/ LYCRA (FB-K151) - Ver.#1 WEIGHT TBD			NECK / CUFFS		0	Yards			
Trims										
	NFL TSHIRT MAIN LABEL (TR-LT210) - Ver.#1					1.00	Each		Laven Industries Ltd.	
CENTRE BACK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB			SINGLE STITCH- NEEDS TO TEAR OFF EASILY		1.00	Each		Reca Mainetti Asia Ltd	OVOF21_217_T
	OVO x NFL HANGTAG (TR-HG150) - Ver.#1 *includes string & pin					1.00	Each		Laven Industries Ltd.	OVOSP25_080_T
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT			HANGTAG ATTACHMENT		1.00	Each	DTM BODY	Vendor Sourced	
	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.					1.00	Each		Vendor Sourced	
	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.					1.00	Each		Vendor Sourced	
	UPC STICKER- 1" X 2.5" (TR-ST114) - Ver.#1 PLEASE PRINT WITH THERMAL PRINTER					2.00	Each			
	NFL HOLOGRAPHIC HANGTAGS (TR-HG133) - Ver.#1					0	Each			
Graphics										
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1					0	Each			

Bill of Materials - #1 Material Image Sheet						Version 1
	Article Code	C-0326-KT-7271		Product Group	TOP	
	Article Name	NFL WAFFLE LS TEE		Product Sub-Category	T-SHIRT - LS	
	Created On	08-28-2025 1:28:00 PM		Season	Q3 2026	
	Last Modified	09-22-2025 3:45:00 PM		Life Cycle Stage	Development	
			Material Description	100% COTTON WAFFLE, 365GSM (FB-K1575)		
 ITEM NUMBER: FW5DK0225 YARN: CYC20 + OPT0 WAFFLE 100% COTTON 365GSM CUT WIDTH 12" FB-K1575 100 % COTTON WAFFLE, 365GSM	 TR-LT210 NFL TSHIRT MAIN LABEL	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-HG150 OVO x NFL HANGTAG	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 LT110 CC LABEL - APPAREL	
 PK101 POLY BAG - GENERIC	 TR-ST114 UPC STICKER- 1" X 2.5"	 TR-HG133 NFL HOLOGRAPHIC HANGTAGS				

Construction Details - LS tshirt - rev - 2023							Version 1
	Article Code	C-0326-KT-7271		100% COTTON WAFFLE, 365GSM (FB-K1575)	Product Group	TOP	
	Article Name	NFL WAFFLE LS TEE			Product Sub-Category	T-SHIRT - LS	
	Created On	08-28-2025 1:28:00 PM	Material		Season	Q3 2026	
	Last Modified	09-22-2025 3:45:00 PM	Description		Life Cycle Stage	Development	



Comments

- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, S/N EDGE T/S TO FRONT NECK
- 2 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM SHOULDER TO SHOULDER, CHAINSTITCH (LOOPER SIDE EXPOSED ON EXERIOR) EDGESTITCH
- 3 SHOULDER SEAM
MOCK SAFETY SERGED, 512
- 4 ARMHOLE SEAM
MOCK SAFETY SERGED, 512
- 5 SLEEVE/ SIDE SEAM
JOIN IN ONE OPERATION, MOCK SAFETY SERGED, 512
- 6 CUFF 1X1 RIB, DOUBLE LAYER FOLD
MOCK SAFETY SERGE TO JOIN TO PANEL
2N COVERSTITCH STRADDLING SEAMS, 1/4" SPACING
- 7 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" SPACING

THAM KHẢO QUY CÁCH MAY MÃ C0008-LST103

Measurement Sheet - LS Relax Tee - OVO					All measurements are in Inch		Version 1
	Article Code	C-0326-KT-7271			Product Group	TOP	
	Article Name	NFL WAFFLE LS TEE			Product Sub-	T-SHIRT - LS	
	Created On	08-28-2025 1:28:00 PM	Material Description	100% COTTON WAFFLE, 365GSM (FB-K1575)	Season	Q3 2026	
	Last Modified	09-22-2025 3:45:00 PM			Life Cycle Stage	Development	

POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
A101	Back body length from HPS : Top	1/2	1/2	Mixed	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2
H101	Neck width :: SEAM TO SEAM	1/4	1/4	Mixed	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8
H201	Front neck drop from HPS : Crew	1/8	1/8	Mixed	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16
H301	Back neck drop from HPS Crew	1/8	1/8	Mixed	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16
H605	Neckband width	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
D102	Shoulder slope :: from HPS	1/4	1/4	Mixed	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16
D103	Shoulder displacement to front	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
D101	Shoulder width :measured on CB body	3/8	3/8	Mixed	17	17 3/4	18 1/2	19 1/4	20	21	22	23
B301	Acrss: Chest : at mid. armhole	1/4	1/4	Mixed	15 1/4	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4
B201	Across Back : at mid. armhole	1/4	1/4	Mixed	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4
B101	Chest width :1" below armhole	1/2	1/2	Mixed	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28
C101	Bottom width at band:inside fold edges of band/he	1/2	1/2	Mixed	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4
E101	Armhole Straight :: measured straight	1/4	1/4	Mixed	8 1/2	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2
G101	Bicep width:1" below armhole	1/8	1/8	Mixed	7 1/2	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	Mixed	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4
G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	Mixed	4 3/16	4 3/8	4 9/16	4 3/4	4 15/16	5 3/16	5 7/16	5 11/16
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	Mixed	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16
H606	Neck binding width	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
A701	Body hem depth	1/8	1/8	0	1	1	1	1	1	1	1	1
F701	Sleeve Cuff Band Height	1/8	1/8	0	2	2	2	2	2	2	2	2
H404	Minimum Neck Stretch	0	1/2	0	24	24	24	24	24	24	24	24

NOTES

REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M

- body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21

CM Measurement Sheet - LS Relax Tee - OVO					All measurements are in CM		Version 1
	Article Code	C-0326-KT-7271			Product Group	TOP	
	Article Name	NFL WAFFLE LS TEE			Product Sub-	T-SHIRT - LS	
	Created On	08-28-2025 1:28:00 PM	Material Description	100% COTTON WAFFLE, 365GSM (FB-K1575)	Season	Q3 2026	
	Last Modified	09-22-2025 3:45:00 PM		Life Cycle Stage	Development		

POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
A101	Back body length from HPS : Top	1.27	1.27	0	69.85	71.12	72.39	73.66	74.93	77.47	80.01	82.55
H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	16.51	16.51	17.145	17.78	18.415	19.05	19.685	20.32
H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	10.4775	10.4775	10.6362	10.795	10.9538	11.2713	11.5887	11.9063
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513
H605	Neckband width	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905
D102	Shoulder slope :: from HPS	0.635	0.635	0	4.7625	4.9212	5.08	5.08	5.08	5.2388	5.3975	5.5563
D103	Shoulder displacement to front	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27
D101	Shoulder width :measured on CB body	0.9525	0.9525	0	43.18	45.085	46.99	48.895	50.8	53.34	55.88	58.42
B301	Acrss: Chest : at mid. armhole	0.635	0.635	0	38.735	40.64	42.545	44.45	46.355	48.895	51.435	53.975
B201	Across Back : at mid. armhole	0.635	0.635	0	40.005	41.91	43.815	45.72	47.625	50.165	52.705	55.245
B101	Chest width :1" below armhole	1.27	1.27	0	49.53	52.07	54.61	57.15	59.69	63.5	67.31	71.12
C101	Bottom width at band:inside fold edges of band/he	1.27	1.27	0	47.625	50.165	52.705	55.245	57.785	61.595	65.405	69.215
E101	Armhole Straight :: measured straight	0.635	0.635	0	21.59	22.5425	23.495	24.4475	25.4	26.67	27.94	29.21
G101	Bicep width:1" below armhole	0.3175	0.3175	0	19.05	19.685	20.32	20.955	21.59	22.3837	23.1775	23.9713
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	83.185	85.09	86.995	88.9	90.805	93.345	95.885	98.425
G103	L/Sleeve :: 1" above cuff seam	0.3175	0.3175	0	10.6363	11.1125	11.5887	12.065	12.5413	13.1763	13.8113	14.4463
G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	8.0963	8.5725	9.0487	9.525	10.0013	10.6363	11.2713	11.9063
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525
A701	Body hem depth	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08
H404	Minimum Neck Stretch	0	1.27	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96

NOTES

REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M

- body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21