









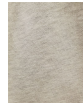




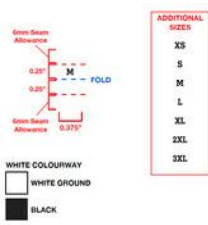


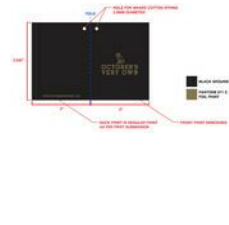





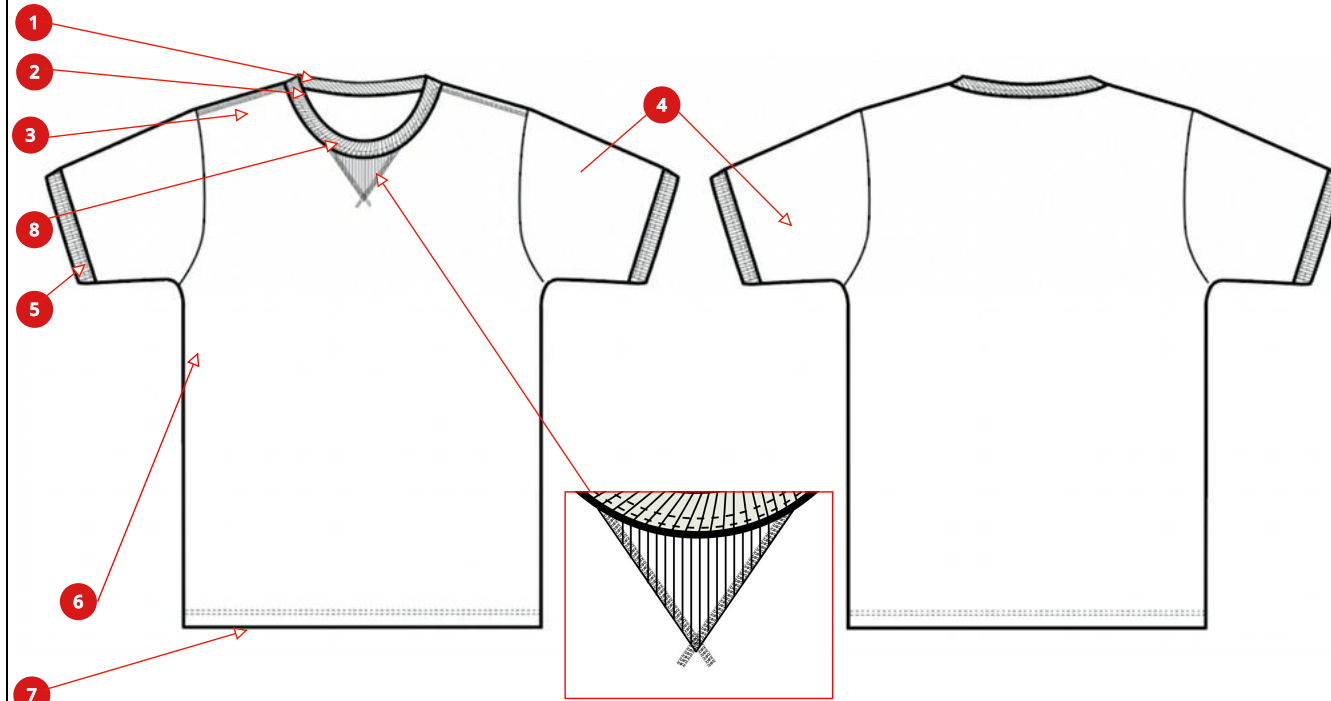
		Article Code	M-0225-KT-5705			Article Summary		Product Group	TOP		
		Article Name	GUSSET TEE				Product Sub-Category	T-SHIRT			
		Created On	07/03/24 1:56:54 PM		Material Description	HEAVY JERSEY- BRAIND DEAD REF. (FB-K1188)	Season	2025 Summer			
		Last Modified	07/11/24 11:40:19 AM				Life Cycle Stage	Development			
Gender Classification		Mens		Sub Class D	SS T-SHIRT		Fabrication		KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD		Release Date	04 Apr 2024		Ex-Factory		10 Jan 2025		
									COLORS		
										BLACK (BK)	
										WHITE (WT)	
										ASH HEATHER GREY (AHG) Bros, B1004	
SIZES											
000, 001, 002, 003, 004, 005, 006, 007											

Bill of Material													Version 1	
	Article Code	M-0225-KT-5705			HEAVY JERSEY- BRAIND DEAD REF. (FB-K1188)					Product Group	TOP			
	Article Name	GUSSET TEE								Product Sub-Category	T-SHIRT			
	Created On	07/03/24 1:56:54 PM								Season	2025 Summer			
	Last Modified	07/11/24 11:40:19 AM								Life Cycle Stage	DeveLopment			
Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK Jan Exfactory2		WT WHITE Jan Exfactory2		AHG ASH HEATHER GREY Jan Exfactory2
Fabric														
	HEAVY JERSEY- BRAIND DEAD REF. (FB-K1188)		BODY/SLV	0	Meter					None		None		None
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD		NECK / CUFF/ DORITO	0	Meter					None		None		None
Trims														
	TEE MAIN LABEL-LBOVO151 (TR-LT251) LBOVO151			0	Each		Reca Mainetti Asia Ltd.			None		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175			0	Each		Reca Mainetti Asia Ltd.	LBOVO175		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB			0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT			0	Each		Vendor Sourced			None		None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.			0	Each		Vendor Sourced			None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			0	Each		Vendor Sourced			None		None		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER			0	Each					None		None		None

Bill of Material													Version 1	
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	Created On	07/03/24 1:56:54 PM		Material Description					Season	2025 Summer				
	Last Modified	07/11/24 11:40:19 AM							Life Cycle Stage	Development				
Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK Jan Exfactory2		WT WHITE Jan Exfactory2		AHG ASH HEATHER GREY Jan Exfactory2
Graphics														
	TBD - SEE ARTWORK FILE (HT-102)			0	Each					None		None		None

Material Image Sheet										Version 1							
	Article Code	M-0225-KT-5705		Material Description	HEAVY JERSEY- BRAIND DEAD REF. (FB-K1188)	Product Group	TOP										
	Article Name	GUSSET TEE				Product Sub-Category	T-SHIRT										
	Created On	07/03/24 1:56:54 PM				Season	2025 Summer										
	Last Modified	07/11/24 11:40:19 AM				Life Cycle Stage	Development										
	FB-K1188 HEAVY JERSEY- BRAIND DEAD REF.			TR-LT251 TEE MAIN LABEL- LBOVO151			TR-LT246 OVO 2023 Alpha Sizing Tab			LT138 TEAR-AWAY COO TAB: OVOF21_217_T			TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-HG142 OVO 2023 Booklet Hangtag	
	LT110 CC LABEL - APPAREL			PK101 POLY BAG - GENERIC			TR-ST114 UPC STICKER- 1" X 2.5"										

OPT 2 Construction- Crewneck							Version 1
	Article Code	M-0225-KT-5705		Product Group	TOP		
	Article Name	GUSSET TEE		Product Sub-Category	T-SHIRT		
	Created On	07/03/24 1:56:54 PM		Season	2025 Summer		
	Last Modified	07/11/24 11:40:19 AM		Life Cycle Stage	DeveTlopment		
			Material Description	HEAVY JERSEY- BRAIND DEAD REF. (FB-K1188)			



Comments

- 1 NECKBAND:
1X1 RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, 2 NDL EDGE T/S TO FRONT NECK SEAM, 1/4" GAUGE
- 2 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM SHOULDER TO SHOULDER, 2 NDL CHAINSTITCH (LOOPER SIDE EXPOSED ON EXERIOR)
- 3 SHOULDER SEAM



3NDL C/S SEAM STRADDLING SEAM
- 4 ARMHOLE AND 2PC SLEEVE SEAMS



3NDL C/S SEAM STRADDLING SEAM
- 5 SLEEVE HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 6 SLEEVE AND SIDE SEAM
3NDL C/S SEAM STRADDLING SEAM
- 7 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 8 TRIANGLE DORITO



SELF OVERLAY, 3NDL C/S side edges with C/S extension (3/4" EXTENSION).



1. CỎ: BẰNG RIB, GẤP ĐÔI LẠI MAY BẰNG ĐƯỜNG VẮT SỎ.
ĐIỂU 2 KIM TỪ CẠNH ĐẾN CỎ TRƯỚC, TO BẢN ĐIỂU 1/4"
2. VIỀN CỎ, VIỀN VAI: : BẰNG DÂY BINDING BỌC VẢI JERSEY, DỌC TỪ CỎ SAU TỪ VAI QUA VAI. ĐIỂU 2KIM
3. ĐƯỜNG MAY VAI: ĐIỂU RỄ 3 KIM
4. NÁCH VÀ ĐƯỜNG MAY 2 TAY: ĐIỂU RỄ 3 KIM
5. LAI TAY: ĐIỂU 2 KIM TO BẢN ĐIỂU 1/4"
6. TAY VÀ ĐƯỜNG MAY SƯỜN: ĐIỂU RỄ 3 KIM

7. LAI ÁO: ĐIỂU 2 KIM TO BẢN ĐIỂU 1/4"
8. TAM GIÁC THÂN TRƯỚC : MAY BẰNG RIB, ĐIỂU RỄ 3 KIM QUANH CÁC CẠNH

Measurement Sheet - SS Relax Fit - OVO										All Measurements are in Inches				Version 1		
	Article Code	M-0225-KT-5705								Product Group	TOP					
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
↓ A101	Back body length from HPS : Top	1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2				
↓ H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8				
↓ H201	Front neck drop from HPS : Crew	1/8	1/8	NA	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16				
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
↓ H605	Neckband width	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
↓ D101	Shoulder width :measured on CB body	3/8	3/8	NA	17	17 3/4	18 1/2	19 1/4	20	21	22	23				
↓ B301	Across: Chest : at mid. armhole	1/4	1/4	NA	15 1/4	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4				
↓ B201	Across Back : at mid. armhole	1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4				
↓ B101	Chest width :1" below armhole	1/2	1/2	NA	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28				
↓ C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4				
↓ E101	Armhole Straight :: measured straight	1/4	1/4	NA	8 1/2	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2				
↓ F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	1/4	1/4	NA	17	17 1/2	18	18 1/2	19	19 3/4	20 1/2	21 1/4				
↓ G301	S/Sleeve opening:inside fold edges of cuff or hem	1/8	1/8	NA	5 3/4	6	6 1/4	6 1/2	6 3/4	7 1/16	7 3/8	7 11/16				
↓ G101	Bicep width:1" below armhole	1/8	1/8	NA	0	0	0	9 1/4	0	0	0	0				
H606	Neck binding width	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
A701	Body hem depth	1/8	1/8	NA	1	1	1	1	1	1	1	1				
F702	Sleeve trim Height	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																
REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M - body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21 + 11.21.2023 Added Dorito																

UN-AVAILABLE CO. LTD: Fit Approval-1 -proto [Sample 1 (M)]										Version 1
	Article Code	M-0225-KT-5705			Product Group	TOP				
	Article Name	GUSSET TEE			Product Sub-Category	T-SHIRT				
	Created On	07/03/24 1:56:54 PM			Material	HEAVY JERSEY- BRAIND DEAD REF. (FB-K1188)				
	Last Modified	07/11/24 11:40:19 AM			Description					
POM	Description				+ Tol	- Tol	M	Sample	Diff	Revised
A101	Back body length from HPS : Top				1/2	1/2	29	29	0	
H101	Neck width :: SEAM TO SEAM				1/4	1/4	7	6 3/4	-1/4	
H201	Front neck drop from HPS : Crew				1/8	1/8	4 1/4	4 3/4	1/2	
H301	Back neck drop from HPS Crew				1/8	1/8	1	7/8	-1/8	
H605	Neckband width				1/8	1/8	3/4	1	1/4	
D102	Shoulder slope :: from HPS				1/8	1/8	2	2	0	
D103	Shoulder displacement to front				1/8	1/8	1/2	1/2	0	
D101	Shoulder width :measured on CB body				3/8	3/8	19 1/4	19	-1/4	
B301	Across: Chest : at mid. armhole				1/4	1/4	17 1/2	17 1/4	-1/4	
B201	Across Back : at mid. armhole				1/4	1/4	18	17 5/8	-3/8	
B101	Chest width :1" below armhole				1/2	1/2	22 1/2	22	-1/2	
C101	Bottom width at band:inside fold edges of band/hem				1/2	1/2	21 3/4	21	-3/4	
E101	Armhole Straight :: measured straight				1/4	1/4	9 5/8	9 3/4	1/8	
F303	S:Sleeve overarm fr. CB neck :: 3 x point measure				1/4	1/4	18 1/2	19 1/4	3/4	
G301	S/Sleeve opening:inside fold edges of cuff or hem				1/8	1/8	6 1/2	7	1/2	6 1/2
G101	Bicep width:1" below armhole				1/8	1/8	9 1/4	9	-1/4	9 1/4
H606	Neck binding width				1/8	1/8	3/8	0	-3/8	
A701	Body hem depth				1/8	1/8	1	1	0	
F702	Sleeve trim Height				1/8	1/8	3/4	1	1/4	
H404	Minimum Neck Stretch				1/2	0	24	24	0	
COMMENT										
7.10.24										
Black Medium Sample										
STYLING COMMENTS:										
1. Updated construction, removed back dorito. Please see construction page. We will be sending you a garment sample, please follow sample for construction. However, please disregard the back dorito.										
FITTING COMMENTS:										
1. Revised sleeve opening to be 6 1/2"										
2. Revised bicep width to be 9 1/4"										
3. Ensure all other measurements are brought back to spec										
WORKMANSHIP COMMENTS:										
1. Please ensure that the neckband width is 3/4", it is rippling because the width is too wide right now.										
PROTO SAMPLE IS REJECTED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO 2ND FIT WITH CORRECTIONS										
Sample Size: M										

UN-AVAILABLE CO. LTD: Fit Approval-1 -proto [Sample 1 (M)]							Version 1
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	Last Modified	07/11/24 11:40:19 AM	Description		Life Cycle Stage	Development	
Status:		Rejected					
Rejected By:		KoryLui (October's Very Own Merchandising)					
Rejected On:		07/11/24 11:38:22 AM					

UN-AVAILABLE CO. LTD: Fit Approval-1 -proto - SAMPLE FRONT SIDE AND BACK							Version 1
	Article Code	M-0225-KT-5705		HEAVY JERSEY- BRAIND DEAD REF. (FB-K1188)	Product Group	TOP	
	Article Name	GUSSET TEE			Product Sub-Category	T-SHIRT	
	Created On	07/03/24 1:56:54 PM	Material		Season	2025 Summer	
	Last Modified	07/11/24 11:40:19 AM	Description		Life Cycle Stage	Development	

