





Article Summary							Version 1
	Article Code	M-0125-KT-5323		HEAVY JERSEY SOLID 100% COTTON CM 20'S/2 WITH ENZY (FB-K1197) as per proto sample	Product Group	TOP	
	Article Name	LS HENLEY			Product Sub-Category	T-SHIRT	
	Created On	03/18/24 9:30:17 AM			Season	2025 Spring	
	Last Modified	10/23/24 2:28:44 PM			Life Cycle Stage	Sample Evaluation	
Gender Classification		Mens	Sub Class D		LONG SLEEVE	Fabrication	KNIT TOP
Supplier		UN-AVAILABLE CO. LTD	Release Date		21 Mar 2024	Ex-Factory	20 Dec 2024
							COLORS
							<div><div></div>BLACK (BK) BLACK</div> <div><div></div>FEATHER GREY (FE) 15-1305 TCX SANDSTONE</div> <div><div></div>PEACOAT (34) Peacoat, 19-3920 TCX NAVY</div>
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							



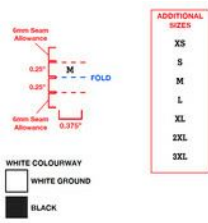


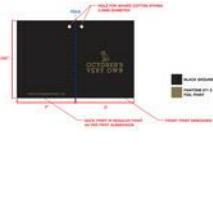





Bill of Material										Version 1			
	Article Code	M-0125-KT-5323								Product Group	TOP		
	Article Name	LS HENLEY								Product Sub-Category	T-SHIRT		
	Created On	03/18/24 9:30:17 AM	Material Description	HEAVY JERSEY SOLID 100% COTTON CM 20'S/2 WITH ENZY (FB-K1197) as per proto sample						Season	2025 Spring		
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK Dec Exfactory3		FE FEATHER GREY Dec Exfactory3		34 PEACOAT Dec Exfactory3
Fabric													
	HEAVY JERSEY SOLID 100% COTTON CM 20"S/2 WITH ENZYME CUT, 300GSM (FB-K1197) as per proto sample	BODY/ SLV/PLACKET/SHOULDER PANEL	0	Meter	option 1. - heavy enzyme was to get faded appearance or option 2 - GD				None		None		None
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD	NECK/ CUFFS	0	Meter					None		None		None

Trims													
SEE PLACEMENT FOR DETAILS	TEE MAIN LABEL-LBOVO151 (TR-LT251) LBOVO151		0	Each		Reca Mainetti Asia Ltd.			None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each		Vendor Sourced			None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		0	Each		Vendor Sourced			None		None		None

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK Dec Exfactory3		FE FEATHER GREY Dec Exfactory3		34 PEACOAT Dec Exfactory3
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		0	Each					None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		0	Each		Vendor Sourced			None		None		None
BOTTOM	100% COTTON HERRINGBONE TAPE (TV116) 100% Cotton Herringbone Twill Taping inside CF placket. Follow specs for width.	AT SIDE SLIT, BACK NECK TAPE	0	Meter					None		None		None
	SCOTCH MILITARY BUTTON REF# AM 5DM (TR-BB197)	CF CLOSURE	3	Each	DTM- SIZE 11.5 MM- SUPPLIER - NITTO				None		None		None

Material Image Sheet					Version 1		
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TR-LT251 TEE MAIN LABEL- LBOVO151		TR-LT246 OVO 2023 Alpha Sizing Tab		LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	LT110 CC LABEL - APPAREL
							
TR-ST114 UPC STICKER- 1" X 2.5"		PK101 POLY BAG - GENERIC		TV116 100% COTTON HERRINGBONE TAPE	TR-BB197 SCOTCH MILITARY BUTTON REF# AM 5DM		

UPC PLACEMENT							Version 1
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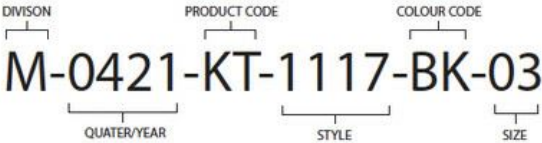


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117
SIZE : MD (03)
COLOUR : BLACK (BK)
PRODUCT CODE : KNIT TOP
DIVISION : MENS
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG.




UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET

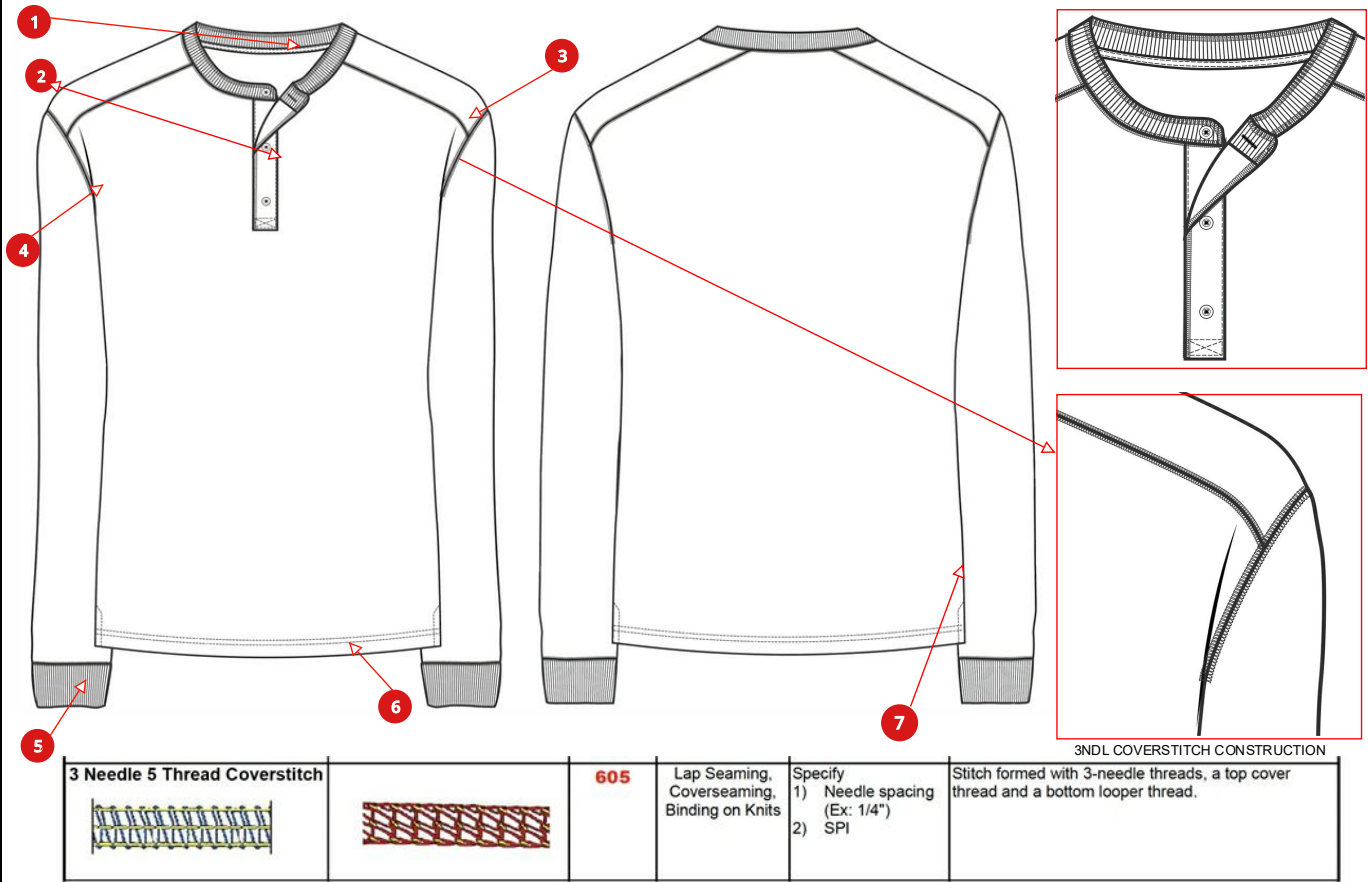


DIMENSIONS




ROUNDED CORNERS

Construction Details - HENLEY							Version 1
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- ### Comments
- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, 3NDL COVERSTITCH TO JOIN TO BODY.
Inside back neck cleanfinished with SELF taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck.
 - 2 CF PLACKET
CF PLACKET, SELF FACED, LIGHTLY FUSED. Join with lockstitch. 3N Coverstitch at CF edge at placket and top of collar. See photo.
Self placket facing set underneath top placket. Cleanfinished to front body. SN edge topstitch around.
Box + "X" topstitch at bottom of the placket
JOINING ALL LAYERS. 5/8" SPACING BETWEEN SN TOPSTITCH AT BOTTOM.
 - 3 SHOULDER PANEL: 3NDL COVERSTITCH STRADDLING SEAM, NO SHOULDER SEAM
 - 4 ARMHOLE SEAM: 3NDL COVERSTITCH STRADDLING SEAM
 - 5 CUFF BAND:
RIB BAND, DOUBLE FOLD, 3NDL COVERSTITCH STRADDLING SEAM
 - 6 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
 - 7 SLEEVE/ SIDE SEAM
#512 mock safety stitch to join.

Construction - Collar Reference						Version 1
Article Code	M-0125-KT-5323			Product Group	TOP	
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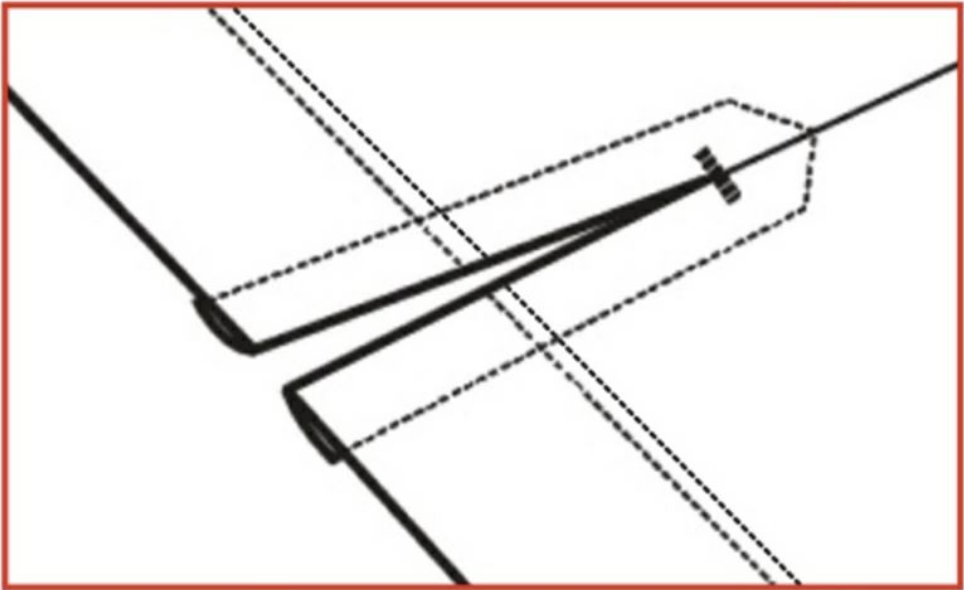
COLLAR AND
PLACKET
REFERENCE
*PLEASE FOLLOW
FOR COLLAR
SHAPING*

Construction - Collar Reference 2						Version 1
Article Code	M-0125-KT-5323			Product Group	TOP	
Article Name	LS HENLEY			Product Sub-Category	T-SHIRT	
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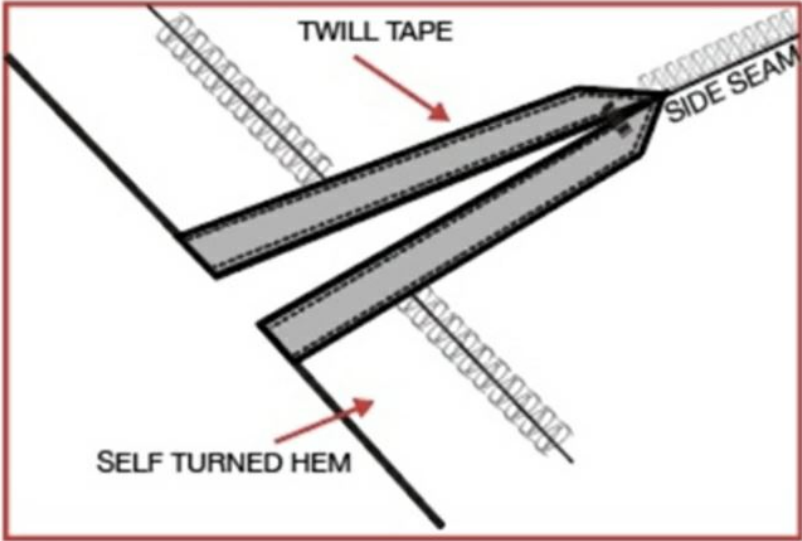



Construction
reference for plaket
and edge serge


Construction - Slit Reference - WAFFLE HENLEY							Version 1
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INTERIOR OF SIDE SLIT



Measurement Sheet- LS TSHIRT HENLEY										All Measurements are in Inches					Version 1		
	Article Code	M-0125-KT-5323		HEAVY JERSEY SOLID 100% COTTON CM 20'S/2 WITH ENZY (FB-K1197) as per proto sample						Product Group		TOP					
	Article Name	LS HENLEY								Product Sub-Category		T-SHIRT					
	Created On	03/18/24 9:30:17 AM	Material							Season		2025 Spring					
	Last Modified	10/23/24 2:28:44 PM	Description							Life Cycle Stage		Sample Evaluation					
POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A101	Back body length from HPS		1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2				
! H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	7 3/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4				
! H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 1/2	3 1/2	3 9/16	3 5/8	3 11/16	3 13/16	3 15/16	4 1/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	3/4	3/4	13/16	7/8	15/16	1 1/16	1 3/16	1 5/16				
! H605	Neckband width		1/8	1/8	NA	1	1	1	1	1	1	1	1				
! D102	Shoulder slope: from HPS, on FR		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
! D101	Shoulder width:measured on FR		3/8	3/8	NA	17	17 3/4	18 1/2	19 1/4	20	21	22	23				
D201	Shoulder Panel Total Width from Neckline seam		1/8	1/8	NA	5 1/8	5 1/8	5 1/4	5 1/4	5 1/4	5 3/8	5 3/8					
D302	Shoulder Panel Total Width from AH seam		1/8	1/8	NA	4 3/8	4 3/8	4 1/2	4 1/2	4 1/2	4 5/8	4 5/8					
! B301	Across: Chest : at mid. armhole,		1/4	1/4	NA	15 1/4	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4				
! B201	Across Back : at mid. armhole		1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4				
! B101	Chest width :1" below armhole		1/2	1/2	NA	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28				
! C101	Bottom width : inside fold edges of band/hem		1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4				
! E101	Armhole Straight :: measured straight		1/4	1/4	NA	8 1/2	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2				
! G101	Bicep width:1" below armhole		1/4	1/4	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4				
! G103	L/Sleeve :: 1" above cuff seam		1/4	1/4	NA	4 7/16	4 5/8	4 13/16	5	5 3/16	5 7/16	5 11/16	5 15/16				
! G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
F701	Sleeve Cuff Band Height		1/8	1/8	0	2	2	2	2	2	2	2	2				
! Q101	CF placket width		1/8	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				
Q304	CF Placket length, COLLAR SEAM to end box stitch		1/8	1/8	NA	5	5	5 1/2	5 1/2	5 1/2	6	6	6				
H606	Inside back neck binding width		1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
! H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
A701	Body hem depth		1/8	1/8	0	1	1	1	1	1	1	1	1				
Comments																	
REFERENCE 3.22.2024 TOMMY WAFFLE HENLEY NECK MEASUREMENTS +1/2" TO PLACKET LENGTH, LS T SHIRT SPECS																	

UN-AVAILABLE CO. LTD: Fit Approval-3 3rd fit [Sample 1 (M)]							Version 1
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POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A101	Back body length from HPS	1/2	1/2	29	29 1/4	1/4	
H101	Neck width :: SEAM TO SEAM	1/4	1/4	8 1/4	8	-1/4	
H201	Front neck drop from HPS : Crew	1/8	1/8	4	3 5/8	-3/8	3 5/8
H301	Back neck drop from HPS Crew	1/8	1/8	1 1/4	7/8	-3/8	7/8
H605	Neckband width	1/8	1/8	1	1	0	
D102	Shoulder slope: from HPS, on FR	1/8	1/8	2	2	0	
D101	Shoulder width:measured on FR	3/8	3/8	19 1/4	19 1/4	0	
D201	Shoulder Panel Total Width from Neckline seam	1/8	1/8	5 1/4	5 1/4	0	
D302	Shoulder Panel Total Width from AH seam	1/8	1/8	4 1/2	4 3/8	-1/8	
B301	Across: Chest : at mid. armhole,	1/4	1/4	17 1/2	17 1/2	0	
B201	Across Back : at mid. armhole	1/4	1/4	18	18	0	
B101	Chest width :1" below armhole	1/2	1/2	22 1/2	22 1/4	-1/4	
C101	Bottom width : inside fold edges of band/hem	1/2	1/2	21 3/4	21 1/2	-1/4	
E101	Armhole Straight :: measured straight	1/4	1/4	9 5/8	9 3/4	1/8	
G101	Bicep width:1" below armhole	1/4	1/4	8 1/4	8 3/8	1/8	
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	35	34 3/4	-1/4	
G103	L/Sleeve :: 1" above cuff seam	1/4	1/4	5	5	0	
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	3 3/4	3 1/2	-1/4	
F701	Sleeve Cuff Band Height	1/8	1/8	2	1 7/8	-1/8	
Q101	CF placket width	1/8	1/8	1 3/8	1 3/8	0	
Q304	CF Placket length, COLLAR SEAM to end box stitch	1/8	1/8	5 1/2	5 5/8	1/8	
H606	Inside back neck binding width	1/8	1/8	3/8	3/8	0	
H404	Minimum Neck Stretch	1/2	0	24	24	0	
A701	Body hem depth	1/8	1/8	1	1	0	

COMMENT

10.23.24

****Keep neck construction as per sample**** **Giữ quy cách may cổ như mẫu.**


FITTING COMMENTS:

1. Keep front neck drop measurement as per sample **1. Giữ thông số hạ cổ trước như mẫu**
2. Keep back neck drop measurement as per sample **2. Giữ thông số hạ cổ sau như mẫu.**
3. Sleeve opening inside folded edge needs to be brought back to spec **3. Lai tay tại nếp gấp trong cần phải đưa về đúng thông số trong dung sai.**
4. Ensure all measurements are brought back to spec. **4. Đảm bảo tất cả thông số đều nằm trong dung sai.**


WORKMANSHIP COMMENTS:

1. The overall workmanship needs improvement especially around the neck area. **1. Nhìn chung quy cách may cần được cải thiện đặc biệt là khu vực xung quanh cổ**
- MẪU FIT LẦN 3 ĐƯỢC APPROVED CHO FIT VÀ CẤU TRÚC ÁO, VUI LÒNG TIẾN HÀNH LÊN PP.**


3rd FIT IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PP. PLEASE SEND PHOTOS OF PP SAMPLE WITH GRAPHICS, WE WILL SEND AN EMAIL APPROVAL FOR THE PP PHOTOS. AFTER RECEIVING THE APPROVAL YOU MAY PROCEED TO

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PRODUCTION.							
Sample Size:		M					
Status:		Approved					
Approved By:		KoryLui (October's Very Own Merchandising)					
Approved On:		10/23/24 2:28:38 PM					

UN-AVAILABLE CO. LTD: Fit Approval-3 3rd fit - SAMPLE - FRONT, SIDE AND BACK							Version 1
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UN-AVAILABLE CO. LTD: Fit Approval-3 3rd fit - neck wavy						Version 1
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Neck is still puckering and wavy, please ensure that this is improved, we want the collar to sit closer to the neck without the puckering

CỔ VẪN BỊ GỌN SÓNG VÀ NHĂN, VUI LÒNG ĐẢM BẢO ĐIỀU NÀY ĐƯỢC CẢI THIỆN, CHÚNG TÔI MUỐN CỔ PHẢI MAY CĂNG HƠN ĐỂ KHÔNG BỊ NHĂN.