





Article Summary							Version 1
	Article Code	M-0125-KT-5323			Product Group	TOP	
	Article Name	LS HENLEY			Product Sub-Category	T-SHIRT	
	Created On	03/18/24 9:30:17 AM			Season	2025 Spring	
	Last Modified	07/24/24 2:36:05 PM			Life Cycle Stage	Design	
Gender Classification		Mens	Sub Class D		LONG SLEEVE	Fabrication	KNIT TOP
Supplier		UN-AVAILABLE CO. LTD	Release Date		14 Mar 2024	Ex-Factory	20 Dec 2024
<div><div>250150150</div></div> <div></div>							COLORS
							<div><div></div>BLACK (BK)</div> <div><div></div>FEATHER GREY (FE) 15-1305 TCX</div> <div><div></div>PEACOAT (34) Peacoat, 19-3920 TCX</div>
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							



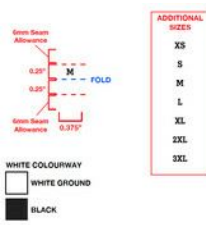


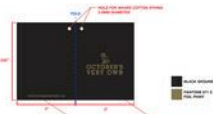


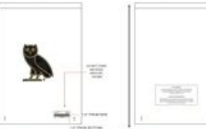


Bill of Material											Version 1
	Article Code	M-0125-KT-5323							Product Group	TOP	
	Article Name	LS HENLEY							Product Sub-Category	T-SHIRT	
	Created On	03/18/24 9:30:17 AM	Material Description	HEAVY JERSEY SOLID 100% COTTON CM 20'S/2 WITH ENZY (FB-K1197) as per proto sample					Season	2025 Spring	
	Last Modified	07/24/24 2:36:05 PM							Life Cycle Stage	Design	


Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK Dec Exfactory3		FE FEATHER GREY Dec Exfactory3		34 PEACOAT Dec Exfactory3
Fabric													
	HEAVY JERSEY SOLID 100% COTTON CM 20"S/2 WITH ENZYME CUT, 300GSM (FB-K1197) as per proto sample	BODY/ SLV/PLACKET/SHOULDER PANEL	0	Meter	option 1. - heavy enzyme was to get faded appearance or option 2 - GD				None		None		None
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD	NECK/ CUFFS	0	Meter					None		None		None

Trims													
SEE PLACEMENT FOR DETAILS	TEE MAIN LABEL-LBOVO151 (TR-LT251) LBOVO151		0	Each		Reca Mainetti Asia Ltd.			None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		0	Each		Vendor Sourced			None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		0	Each		Vendor Sourced			None		None		None

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK Dec Exfactory3		FE FEATHER GREY Dec Exfactory3		34 PEACOAT Dec Exfactory3
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		0	Each					None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		0	Each		Vendor Sourced			None		None		None
BOTTOM	100% COTTON HERRINGBONE TAPE (TV116) 100% Cotton Herringbone Twill Taping inside CF placket. Follow specs for width.	AT SIDE SLIT, BACK NECK TAPE	0	Meter					None		None		None
	SCOTCH MILITARY BUTTON REF# AM 5DM (TR-BB197)	CF CLOSURE	3	Each	DTM- SIZE 11.5 MM- SUPPLIER - NITTO				None		None		None

Material Image Sheet								Version 1
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TR-LT251 TEE MAIN LABEL- LBOVO151		TR-LT246 OVO 2023 Alpha Sizing Tab		LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	LT110 CC LABEL - APPAREL	
								
TR-ST114 UPC STICKER- 1" X 2.5"		PK101 POLY BAG - GENERIC		TV116 100% COTTON HERRINGBONE TAPE	TR-BB197 SCOTCH MILITARY BUTTON REF# AM 5DM			

UPC PLACEMENT							Version 1
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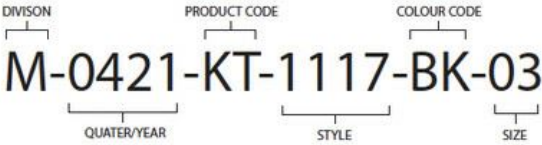


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117
SIZE : MD (03)
COLOUR : BLACK (BK)
PRODUCT CODE : KNIT TOP
DIVISION : MENS
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)


DIMENSIONS

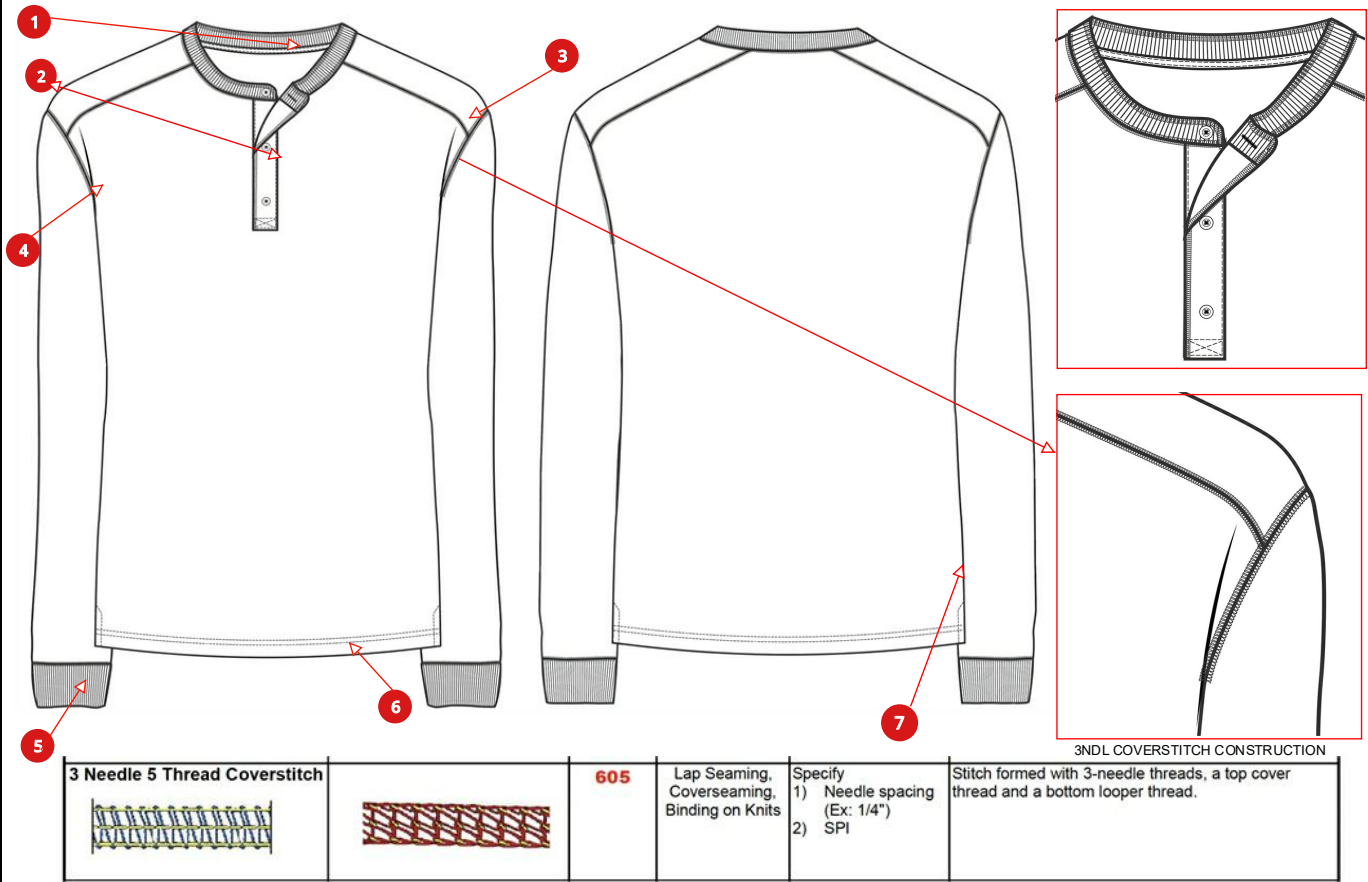
UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG.

UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



ROUNDED CORNERS


Construction Details - HENLEY							Version 1
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Comments

- NECKBAND:
RIB COLLAR, DOUBLE FOLD, 3NDL COVERSTITCH TO JOIN TO BODY.
Inside back neck cleanfinished with SELF taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck.
- CF PLACKET
CF PLACKET, SELF FACED, LIGHTLY FUSED. Join with lockstitch. 3N Coverstitch at CF edge at placket and top of collar. See photo.
Self placket facing set underneath top placket. Cleanfinished to front body. SN edge topstitch around.
Box + "X" topstitch at bottom of the placket
JOINING ALL LAYERS. 5/8" SPACING BETWEEN SN TOPSTITCH AT BOTTOM.
- SHOULDER PANEL: 3NDL COVERSTITCH STRADDLING SEAM, NO SHOULDER SEAM
- ARMHOLE SEAM: 3NDL COVERSTITCH STRADDLING SEAM
- CUFF BAND:
RIB BAND, DOUBLE FOLD, 3NDL COVERSTITCH STRADDLING SEAM
- BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- SLEEVE/ SIDE SEAM
#512 mock safety stitch to join.


- CỔ: GẤP ĐÔI BO MAY VỚI THÂN. ĐÁNH BÔNG 3 KIM (605) TẠI VỊ TRÍ NỐI BO VỚI THÂN VÀ MÉP BO VIỀN CỔ BÊN TRONG CỔ SAU MAY SẠCH. ĐIỀU 1 KIM QUANH CẠNH, TO BÀN ĐIỀU 1/4", MAY BẰNG DÂY TAPE
- TRỤ CỔ TRƯỚC: MAY BẰNG VẢI CHÍNH. ĐÁNH BÔNG 3 KIM TẠI CẠNH GIỮA THÂN TRƯỚC TẠI TRỤ VÀ CẠNH TRÊN CỔ. XEM HÌNH MŨI KIM 605 HỘP TRỤ CHỮ "X" ĐIỀU 1 KIM TẠI CẠNH DƯỚI
- BTP VAI: ĐÁNH BÔNG KHÔNG CÓ ĐƯỜNG MAY VAI, XEM HÌNH ĐƯỜNG MAY ĐÁNH BÔNG BÊN TRÊN
- ĐƯỜNG MAY NÁCH: ĐÁNH BÔNG, XEM HÌNH BÊN TRÊN
- BO TAY : BO GẤP ĐÔI, ĐÁNH BÔNG 3 KIM
- BO LAI: BẰNG RIB, GẤP LÊN ĐỂ MAY, ĐIỀU 2 KIM TO BÀN 1/4"
- ĐƯỜNG MAY TAY+ SƯỜN: VẮT SỔ

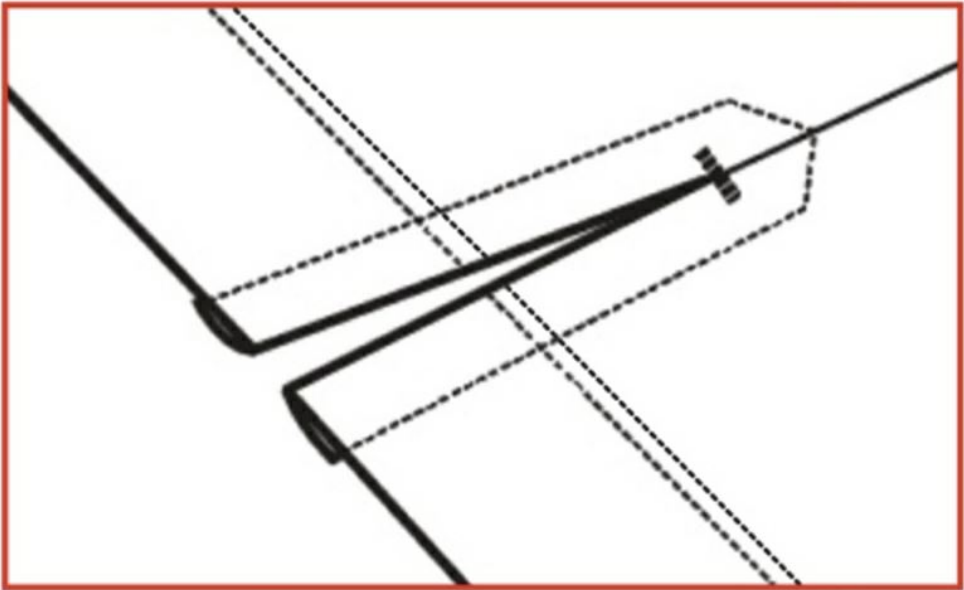
Construction - Collar Reference						Version 1
Article Code	M-0125-KT-5323			Product Group	TOP	
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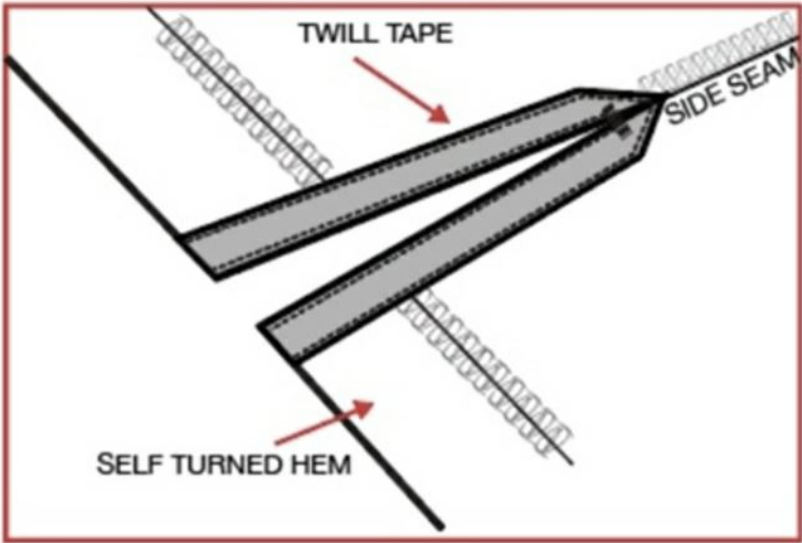
COLLAR AND
PLACKET
REFERENCE
*PLEASE FOLLOW
FOR COLLAR
SHAPING*


THAM KHẢO DÁNG
CỔ VÀ TRỤ TRƯỚC.


Construction - Slit Reference - WAFFLE HENLEY							Version 1
	Article Code	M-0125-KT-5323		HEAVY JERSEY SOLID 100% COTTON CM 20'S/2 WITH ENZY (FB-K1197) as per proto sample	Product Group	TOP	
	Article Name	LS HENLEY			Product Sub-Category	T-SHIRT	
	Created On	03/18/24 9:30:17 AM	Material Description		Season	2025 Spring	
	Last Modified	07/24/24 2:36:39 PM			Life Cycle Stage	Sample Evaluation	



XEM CẤU TRÚC XỂ TÀ



Measurement Sheet- LS TSHIRT HENLEY										All Measurements are in Inches						Version 1	
	Article Code	M-0125-KT-5323		HEAVY JERSEY SOLID 100% COTTON CM 20'S/2 WITH ENZY (FB-K1197) as per proto sample						Product Group		TOP					
	Article Name	LS HENLEY								Product Sub-Category		T-SHIRT					
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A101	Back body length from HPS		1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2				
! H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	7 3/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4				
! H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 5/8	3 5/8	3 11/16	3 3/4	3 13/16	3 15/16	4 1/16	4 3/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	1 1/8	1 1/8	1 3/16	1 1/4	1 5/16	1 7/16	1 9/16	1 11/16				
! H605	Neckband width		1/8	1/8	NA	1	1	1	1	1	1	1	1				
! D102	Shoulder slope: from HPS, on FR		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
! D101	Shoulder width:measured on FR		3/8	3/8	NA	17	17 3/4	18 1/2	19 1/4	20	21	22	23				
D201	Shoulder Panel Total Width from Neckline seam		1/8	1/8	NA	5 1/8	5 1/8	5 1/4	5 1/4	5 1/4	5 3/8	5 3/8					
D302	Shoulder Panel Total Width from AH seam		1/8	1/8	NA	4 7/8	4 7/8	5	5	5	5 1/8	5 1/8					
! B301	Across: Chest : at mid. armhole,		1/4	1/4	NA	15 1/4	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4				
! B201	Across Back : at mid. armhole		1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4				
! B101	Chest width :1" below armhole		1/2	1/2	NA	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28				
! C101	Bottom width : inside fold edges of band/hem		1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4				
! E101	Armhole Straight :: measured straight		1/4	1/4	NA	8 1/2	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2				
! G101	Bicep width:1" below armhole		1/4	1/4	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4				
! G103	L/Sleeve :: 1" above cuff seam		1/4	1/4	NA	4 7/16	4 5/8	4 13/16	5	5 3/16	5 7/16	5 11/16	5 15/16				
! G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
F701	Sleeve Cuff Band Height		1/8	1/8	0	2	2	2	2	2	2	2	2				
! Q101	CF placket width		1/8	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8				
Q304	CF Placket opening length (incl. box stitch)		1/8	1/8	NA	5 1/2	5 1/2	6	6	6	6 1/2	6 1/2	6 1/2				
H606	Inside back neck binding width		1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
! H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
A701	Body hem depth		1/8	1/8	0	1	1	1	1	1	1	1	1				
Comments																	
REFERENCE 3.22.2024 TOMMY WAFFLE HENLEY NECK MEASUREMENTS +1/2" TO PLACKET LENGTH, LS T SHIRT SPECS																	

UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.1) -proto [Sample 1 (M)]								Version 1
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			Material Description	HEAVY JERSEY SOLID 100% COTTON CM 20'S/2 WITH ENZY (FB-K1197) as per proto sample				

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A101	Back body length from HPS	1/2	1/2	29	29 1/4	1/4	
H101	Neck width :: SEAM TO SEAM	1/4	1/4	8 3/4	8 1/2	-1/4	8 1/4
H201	Front neck drop from HPS : Crew	1/8	1/8	4 1/8	3 3/4	-3/8	3 3/4
H301	Back neck drop from HPS Crew	1/8	1/8	1 1/4	1	-1/4	
H605	Neckband width	1/8	1/8	1	1	0	
D102	Shoulder slope: from HPS, on FR	1/8	1/8	2	2 1/8	1/8	
D103	Shoulder displacement to front	1/8	1/8	1/2	0	-1/2	
D101	Shoulder width:measured on FR	3/8	3/8	19 1/4	19	-1/4	
D201	Shoulder Panel Total Width from Neckline seam	1/8	1/8	5 1/4	4 3/8	-7/8	
D302	Shoulder Panel Total Width from AH seam	1/8	1/8	5	4 1/4	-3/4	
B301	Across: Chest : at mid. armhole,	1/4	1/4	17 1/2	17 1/2	0	
B201	Across Back : at mid. armhole	1/4	1/4	18	18	0	
B101	Chest width :1" below armhole	1/2	1/2	22 1/2	22	-1/2	
C101	Bottom width : inside fold edges of band/hem	1/2	1/2	21 3/4	21	-3/4	
E101	Armhole Straight :: measured straight	1/4	1/4	9 5/8	9 5/8	0	
G101	Bicep width:1" below armhole	1/4	1/4	8 1/4	8 1/4	0	
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	35	35 3/4	3/4	
G103	L/Sleeve :: 1" above cuff seam	1/4	1/4	4 3/4	4 7/8	1/8	5
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	3 3/4	3 1/2	-1/4	
F701	Sleeve Cuff Band Height	1/8	1/8	2	2 1/8	1/8	
Q101	CF placket width	1/8	1/8	1 3/8	1 5/8	1/4	
Q304	CF Placket opening length (incl. box stitch)*	1/8	1/8	6	6 1/2	1/2	
H606	Inside back neck binding width	1/8	1/8	3/8	3/8	0	
H404	Minimum Neck Stretch	1/2	0	24	24	0	
A701	Body hem depth	1/8	1/8	1	1	0	

Renamed Points of Measurement

*Q304 - CF Placket opening length Revised to **Q304 - CF Placket opening length (incl. box stitch)**

COMMENT


7.16.24

STYLING COMMENTS:

1. Please ensure the CF of collar band is curved, see photo and construction page
2. Please UPDATE the collar to be a cut and sew band with 3NDL coverstitch to join to body.
3. Please ensure to use self back neck tape
4. Sample is currently all 2NDL topstitch, sample is incorrect and should be 3NDL COVERSTITCH, Please ensure to check construction page.
5. Remove back sleeve panel, see construction page

FITTING COMMENTS:

1. Revised measurement for neck width

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2. Revised measurement for front neck drop
3. Bring back to spec on shoulder displacement to front
4. bring back to spec on shoulder panel total width from neckline seam
5. bring back to spec on shoulder panel width from AH seam
6. Bring back to spec on bottom width inside hem measurement
7. Bring back to spec on sleeve overarm measurement
8. Bring back to spec on sleeve opening measurement
9. bring back to spec on CF placket width
10. Bring back to spec on CF Placket opening length (incl. box stitch)
11. Revised sleeve 1" above cuff seam measurement
12. Ensure all measurements are brought back to spec.

WORKMANSHIP COMMENTS:


1. The overall workmanship needs improvement, there is a lot of loose threads near neck area.
2. Box stitch at the bottom of placket is uneven, please fix this
3. The 3NDL COVERSITCH must be improved on collar, there are too many loose threads

PROTO SAMPLE IS REJECTED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO 2ND FIT WITH CORRECTIONS

Sample Size:	M
Status:	Rejected
Rejected By:	KoryLui (October's Very Own Merchandising)
Rejected On:	07/24/24 2:35:23 PM

UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.1) -proto - SAMPLE FRONT SIDE AND BACK							Version 1
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UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.1) -proto - CF COLLAR SHAPING						Version 1
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Please ensure the shape is curved


ĐIỀU CHỈNH DÁNG
CỔ THEO ĐƯỜNG
CONG MÀU ĐỎ

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LOOSE THREADS
CAN BE SEEN,
PLEASE IMPROVE
3NDL
COVERSTITHC

ĐƯỜNG CHỈ TRONG LÔNG LẼO. VUI
LÒNG CẢI THIỆN ĐƯỜNG ĐÁNH
BÔNG 3 KIM CHO MẪU TIẾP THEO

UN-AVAILABLE CO. LTD: Fit Approval-1(Rev.1) -proto - BOX STITCH UNEVEN						Version 1
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BOX STITCH IS
UNEVEN PLEASE
IMPROVE

ĐƯỜNG MAY HỘP TRỤ KHÔNG ĐỀU.
VUI LÒNG ĐIỀU CHỈNH