

Printed by Sandy Huang on 09/12/24 5:40:56 PM Powered by WFX. All rights reserved. Page 1 of 13

						Bi	II of Ma	terial						Version 1
	Article Code	M-0225-KT-5722								Produc	t Group	TOP		
	Article Name	MOROCCO CREST HOODIE								Produc	t Sub-Category	SWEAT TOPS		10.7
	Created On	07/05/24 11:21:54 AM		Material	FRENCH TERRY	/- 100%	COTTON,	450GSM (FB-K	1185)	Seaso	n	2025 Summer		
	Last Modified	09/12/24 5:40:16 PM		Description						Life Cy	rcle Stage	Pre-Production	1	Ammiliani.
Part		Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY
Fabric														
	FRENCH TE (FB-K1185)	ERRY- 100% COTTON, 450GSM	BODY	, HOOD, SLV		0	Meter			C2300233	No	ne	1	None
	100% Cotto (FB-K139)	n Jersey, 180gsm	BACK	NECK TAPE, PC	OCKET BAG	0	Yards				No	ne	1	None
	1X1 RIB CO (FB-K1066) WEIGHT TBI		BODY	BAND/ CUFFS		0	Meter				No	ne	1	None
Trims														
SEE		One Side Main Label				1	Each		Reca	LBOVO17	No	ne	1	None
	(TR-LT247)								Mainetti	2				
FOR DETAILS	RECA REF:	LBOVO1/2							Asia Ltd.					
SEE	OVO 2023 A	Alpha Sizing Tab				1	Each		Reca	OVOW23	No	ne	1	None
	(TR-LT246)								Mainetti	_181_T				
FOR	ARTICLE: C	0VOW23_181_T/ LBOVO175							Asia Ltd.					
DETAILS	TEAD ANALA	V 000 TAB 0 V0F04 047 T				4			Б	0) (0.504			1	
SEE PLACEMENT		Y COO TAB: OVOF21_217_T				1	Each		Reca Mainetti	OVOF21_ 217_T	No	ne	ſ	None
FOR		OF ORIGIN TAB							Asia Ltd.	217_1				
DETAILS	COOMIN	SI ONGIN IAD							Asia Liu.					
SEE	5mm GROS	GRAIN RIBBON LOOP				1	Each		Vendor		No	ne	1	None
	(TR-TV140)								Sourced					
FOR	FOR HANG	FAG ATTACHMENT												
DETAILS														
SEE		Booklet Hangtag				1	Each		Reca	HTOVO14	No	ne	1	None
	(TR-HG142)								Mainetti	1A				
FOR DETAILS	Article code	: HTOVO141A							Asia Ltd.					
SEE	CC LABEL -	ΔΡΡΔΡΕΙ				1	Each		Vendor		No	ne		None
PLACEMENT		ATAILE				'	Lacii		Sourced		140		'	VOLIC
FOR		ground, Black text							Couroca					
DETAILS		ent, and Care Instructions may												
	vary by styl	e.												
SEE		ER- 1" X 2.5"				2	Each				No	ne	1	None
	(TR-ST114)													
FOR	PLEASE PRI	INT WITH THERMAL PRINTER												
DETAILS														

					Bill of Ma	aterial						Version 1
	Article Code	м-0225-кт-5722						Product (	Group	TOP		A A 0
	Article Name	MOROCCO CREST HOODIE						Product	Sub-Category	SWEAT TOPS		The state of the s
	Created On	07/05/24 11:21:54 AM	Material	FRENCH TERRY- 100	% COTTON,	450GSM (FB-K	1185)	Season		2025 Summer		
	Last Modified	09/12/24 5:40:16 PM	Description					Life Cycl	e Stage	Pre-Production		and story.
Part		Material	Placemen	t Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY
SEE PLACEMENT FOR DETAILS	Clear Plasti back, UPC s right corner	ic, with suffocation warning on sticker placement on bottom of bag.			1 Each		Vendor Sourced		None	Э	Non	ne
CENTER	2-WAY MET (TR-ZP284)	AL ZIPPER - 5GG	<b>Œ</b>		1 Each	PULLER DA8LH IN C5 FINISH	YKK Canada Inc.		None	Э	Non	e
POCKETS	METAL SNA (HD169)	AP 20L	AT POCKETS		2 Each	C5 FINISH	Vendor Sourced		None	Э	Non	ne
	CORDED PI (DR115)	PING 1/8"	FRONT/BACK		2 Each	DTM BODY, HEATHER ON HEATHER BODY	Vendor Sourced		None	9	Non	e
DRAWCORD	METAL TIPS (TR-DR186)	FOR DRAWCORDS	HOOD		2 Each		Vendor Sourced		None	Э	Non	ne
HOOD	BUTTON HO (BB105)	DLE HIGH STITCH COUNT			2 Each		Vendor Sourced		None	Э	Non	ne
Graphics			<u> </u>		I	_1	1				11	
	TBD - SEE A (HT-102)	ARTWORK FILE			0 Each				None	Э	Non	ne

			Material	Image Sheet				Version
Article Code	M-0225-KT-5722				Product Group	TOP		A A (I)
Article Name	MOROCCO CREST HOODIE				<b>Product Sub-Category</b>	SWEAT TOPS		
Created On	07/05/24 11:21:54 AM	Material	FRENCH TERRY- 100% COT	TTON, 450GSM (FB-K1185)	Season	2025 Summer	•	MEN N
Last Modified	09/12/24 5:40:16 PM	Description			Life Cycle Stage	Pre-Producti	ion	1 military
UnA-cicción de la persona de la composição de la composiç	OCTOBERS VERY OWN  LINE COLOURINAY  WHITE COLOURINAY  BLACK	Grant States Allewards G.25° G	TE GROUND	State care from the section and section an	Cade GAT 5	inn	Table Colored	And the second s
FB-K1185	TR-LT247	354	TR-LT246	LT138	TR-TV14	0	TR-HO	G142
RENCH TERRY- 100 COTTON, 450GSN		in OVO 202	23 Alpha Sizing Tab	TEAR-AWAY COO TAB: OVOF21_217_T	5mm GROSGRAII LOOP	N RIBBON	OVO 2023 Boo	klet Hangta
COOPER'S OFT OWN.  We corride cores suicide in country  required country  control to core suicide in country  control to core control	STITLE # PRODUCT PRE							
LT110	TR-ST114		PK101	TR-DR186				
CC LABEL - APPAR	EL UPC STICKER- 1" X 2.5	POLY	BAG - GENERIC	METAL TIPS FOR DRAWCORDS				

 			UPC LAYOUT 2024			Version 1
Article Code	M-0225-KT-5722			Product Group	TOP	<b>▲</b> ⊕ ⊕
Article Name	MOROCCO CREST HOODIE			Product Sub-Category	SWEAT TOPS	7.
Created On	07/05/24 11:21:54 AM	Material	FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)	Season	2025 Summer	BOOK NOW
Last Modified	09/12/24 5:40:16 PM	Description		Life Cycle Stage	Pre-Production	American .



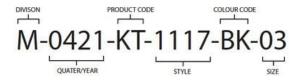
## **UPC INFORMATION**

STYLE #: M-0421-KT-1117

SIZE: MD (03)
COLOUR: BLACK (BK)
PRODUCT CODE: KNIT TOP
DIVISION: MENS

SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



# STICKER PLACEMENT (2 PER GARMENT)

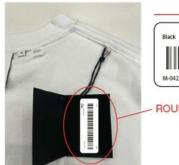
UPC STICKER#1 PLACE ON BOTTOM RIGHT

# DIMENSIONS

UPC S' OM RIGHT PLACE Y BAG



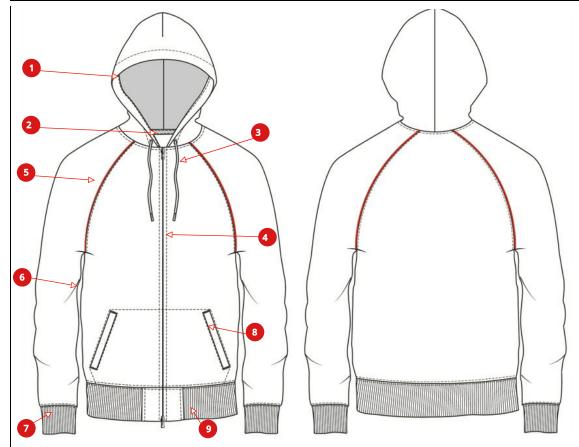






ROUNDED CORNERS

			Construction Details - FZ Hoodie			Version 1
Article Code	M-0225-KT-5722			Product Group	TOP	
Article Name	MOROCCO CREST HOODIE			Product Sub-Category	SWEAT TOPS	
Created On	07/05/24 11:21:54 AM	Material	FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)	Season	2025 Summer	
Last Modified	09/12/24 5:40:16 PM	Description		Life Cycle Stage	Pre-Production	Amelian A.



### Comments

1 HOOD

2 piece hood with jersey lining. CF hood opening finished with self fold hem, SN edgestitch as d/cord tunnel. Dart at CB, join with #512 mock safety stitch.

Self and lining chain tacked at the top of the head at CB dart seams.

- 2 NECK SEAM
  Hood join to body with #512 mock safety stitch.
  Inside neck cleanfinished with jersey taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at entire neck seam.
- DRAWCORD
  Round with metal tipping. Grommet or button holes for exits
- CF CLOSURE

  2-way zipper, exposed zipper with self welt that is extended from front panel.. 1/4" SN T/S on each side. Inside seam allowances and zipper tape cleanfinished with jersey taping, SN edge T/S on taping. Ends of taping turned under and stitched to secure.
- 5 RAGLAN ARMHOLE SEAM
  Sleeve join to body. 1/8" flat piping insert to armhole seam, SN edge topstitch on body.
- SLEEVE INSEAM & SIDE SEAM #512 mock safety stitch.
- 7 SLEEVE OPENING
  Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 8 KANGA STITCH POCKET
  Single welt pockets with hidden snap closure. SN edge topstitch around pkt opening. INSIDE jersey patch pocket bag set on interior of the front body panels. SN edge topstitch bag to front body.

Bartacks at top and bottom of zipper pkt openings.

9 BOTTOM OPENING Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing. Self insert at CF band: 1/4" S/N T/S

	Measureme				e - raglai	1				All Measurements are in Inches			are in Inches	Version 1	
	Article Code M-0225-KT-5722									Product G	iroup	TOP		<b>●</b> @	20
	Article Name MOROCCO CREST HOODIE									Product S	ub-Category				100
	Created On 07/05/24 11:21:54 AM	Materi		FRENCH 7	TERRY- 100	% COTTON,	450GSM (F	В-К1185)		Season		2025 Sur	nmer	(6)	V
	Last Modified 09/12/24 5:40:16 PM	Descri	ption							Life Cycle	Stage	Pre-Prod	duction		
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL			
! A201	Front body length from HPS : Top	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31			
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2			
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 5/8	3 5/8	3 11/16	3 3/4	3 13/16	3 15/16	4 1/16	4 3/16			
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16			
H501	Front raglan width at neckline: seam to seam	1/4	1/4	GA	GA	GA	GA	7 1/4	GA	GA	GA	GA			
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	11	11 3/4	12 1/2	13 1/4	14	15	16	17			
H502	Back raglan width at neckline: seam to seam	1/4	1/4	GA	GA	GA	GA	6 1/2	GA	GA	GA	GA			
B201	Across Back : at mid. armhole	1/4	1/4	NA	11 1/4	12	12 3/4	13 1/2	14 1/4	15 1/4	16 1/4	17 1/4			
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2			
C102	Bottom width : 1" above band seam	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2			
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24			
! E201	Armhole Depth :: from HPS Squared Down (Raglan)	1/4	1/4	1/4	11	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2	12 3/4			
! G101	Bicep width:1" below armhole	1/4	1/4	NA	9	9 1/4	9 1/2	9 3/4	10	10 5/16	10 5/8	10 15/16			
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4			
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16			
G103	L/Sleeve :: 1" above cuff seam	1/4	1/4	NA	4 11/16	4 7/8	5 1/16	5 1/4	5 7/16	5 11/16	5 15/16	6 3/16			
F701	Sleeve Cuff Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4			
A703	Body Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4			
Q403	CF Self Insert Width (each side)	1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4			
H708	Hood casing width :: at CF	1/8	1/8	NA	1	1	1	1	1	1	1	1			
! H703	Hood width :: at 5" Below Top Edge	1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12			
! H701	Hood height at CF	1/4	1/4	NA	14 1/2	15	15	15 1/2	15 1/2	16	16	16			
H702	Hood height at HPS	1/4	1/4	NA	13	13 1/2	13 1/2	14	14	14 1/2	14 1/2	14 1/2			
! N101	Stitched Kanga pocket height at center	1/4	1/4	NA	8 3/4	9	9	9 1/4	9 1/4	9 3/4	9 3/4	9 3/4			
N102	Stitched Kanga pocket width at top edge	1/4	1/4	NA	10	10 1/4	10 1/4	10 1/2	10 1/2	11	11	11			
! N103	Stitched Kanga pocket width at widest point	1/4	1/4	NA	14	14 1/4	14 1/4	14 1/2	14 1/2	15	15	15			
N104	Stitched Kanga pocket width at band seam	1/4	1/4	NA	11	11 1/4	11 1/4	11 1/2	11 1/2	12	12	12			
! N106	Kanga pocket opening	1/4	1/4	NA	6	6 1/4	6 1/4	6 1/2	6 1/2	7	7	7			
N202	Welt Lip pocket width ( total)	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2			
! H709	drawcord length : Hood	1/2	1/2	NA	40	41	41	42	42	43	43	43			
H710	Hood drawcord exit pos. fr neck	1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
H606	Neck binding width	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8			
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24			

## Comments

## \*\* RAGLAN SLEEVE \*\*

REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width)

	ı	Measurement	- Hoodie - raglan	All Measu	rements are in Inches	Version 1
Article Code	M-0225-KT-5722			Product Group	TOP	A A 0
Article Name	MOROCCO CREST HOODIE	]		Product Sub-Category	SWEAT TOPS	1.00
Created On	07/05/24 11:21:54 AM	Material	FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)	Season	2025 Summer	
Last Modified	09/12/24 5:40:16 PM	Description		Life Cycle Stage	Pre-Production	American St.

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		UN-A	AVAILABLE CO.	LTD: Fit Approval-1 - 2nd fit [Sample 1 (M)]						Version 1
	Article Code	M-0225-KT-5722			Product Group		TOP			
	Article Name	MOROCCO CREST HOODIE			Product Sub-C	ategory	SWEAT TOPS		$\neg \neg$	A TANK
	Created On	07/05/24 11:21:54 AM	Material	FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)	Season		2025 Summer			
	Last Modified	09/12/24 5:40:16 PM	Description		Life Cycle Stag	je	Pre-Production	on		The standard of
POM		<u> </u>	<u> </u>	ntion	+ Tol	- Tol	M	Sample	Diff	Revised

		<u> </u>	1	T	<u> </u>	<u>l</u>	
POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A201	Front body length from HPS : Top	1/2				-1/2	
H101	Neck width :: SEAM TO SEAM	1/4				-1/4	
H201	Front neck drop from HPS : Crew	1/8				-1/4	
H301	Back neck drop from HPS Crew	1/8			1 170	1/8	
H501	Front raglan width at neckline: seam to seam	1/4	1/4	1 8	7 1/2	-1/2	7 1/
B301	Across: Chest: at mid. armhole	1/4			13 3/4	-1/4	13 1/
H502	Back raglan width at neckline: seam to seam	1/4	1/4	6 1/2	6 5/8	1/8	
B201	Across Back: at mid. armhole	1/4	1/4	13 1/2	13 1/2	0	
B101	Chest width :1" below armhole	1/2	1/2	23	23 1/4	1/4	
C102	Bottom width: 1" above band seam	1/2	1/2	21	20 3/4	-1/4	
C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	18 1/2	19	1/2	
E201	Armhole Depth :: from HPS Squared Down (Raglan)	1/4	1/4	11 3/4	11 1/2	-1/4	
G101	Bicep width:1" below armhole	1/4	1/4	9 3/4	9 7/8	1/8	
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	35 1/2	35	-1/2	
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	3 3/4	3 7/8	1/8	
G103	L/Sleeve :: 1" above cuff seam	1/4	1/4	5 1/4	5 1/2	1/4	
F701	Sleeve Cuff Band Height	1/8	1/8	3 2 3/4	2 5/8	-1/8	
A703	Body Band Height	1/8	1/8	2 3/4	2 5/8	-1/8	
Q403	CF Self Insert Width (each side)	1/8	1/8	3 2 3/4	2 3/4	0	
H708	Hood casing width :: at CF	1/8	1/8	1	1	0	
H703	Hood width :: at 5" Below Top Edge	1/4	1/4	11	11	0	
H701	Hood height at CF	1/4	1/4	15 1/2	15 1/2	0	
H702	Hood height at HPS	1/4	1/4	1 14	14 1/2	1/2	
N101	Stitched Kanga pocket height at center	1/4	1/4	9 1/4	9	-1/4	
N102	Stitched Kanga pocket width at top edge	1/4	1/4	10 1/2	11	1/2	
N103	Stitched Kanga pocket width at widest point	1/4	1/4	14 1/2	14 1/2	0	
N104	Stitched Kanga pocket width at band seam	1/4	1/4	11 1/2	11 1/2	0	
N106	Kanga pocket opening	1/4	1/4	6 1/2	6 1/2	0	
N202	Welt Lip pocket width ( total)	1/8	1/8	3 1/2	1/2	0	
H709	drawcord length : Hood	1/2	1/2	42	46	4	
H710	Hood drawcord exit pos. fr neck	1/8	1/8	1 1/4	1 1/4	0	
H606	Neck binding width	1/8	1/8	3/8	3/8	0	
H404	Minimum Neck Stretch	1/2	(	24	24	0	

#### COMMENT

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# STYLING:

1. Front pocket revised to single welt with hidden snap.

## **FITTING COMMENTS:**

- 1. Reshape front raglan seam as per spec and photo.
- 2. Sleeve cap area is tight. See photo to correct.
- increase front and back sleeve width on neck seam by 1/4"
- this will also correct armhole depth to meet spec
- 2. Front pocket welt width revise to 3/4" as per mock up.

	UN-A	VAILABLE CO.	LTD: Fit Approval-1 - 2nd fit [Sample 1 (M)]			Version 1
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Last Modified	09/12/24 5:40:16 PM	Description		Life Cycle Stage	Pre-Production	Lambletta-A

- 3. Adjust pocket bag (stitching) as per specs. See photo.
- 4. Bring all other measurements back to meet specs.

### WORKMANSHIP COMMENTS:

- 1. Cuff and bottom rib band seam 2 NDL C/S straddling seam is not evenly spaced on areas. Please improve.
- 2. Bottom band CF self insert heights are inconsistently finished.
- 3. Please improve zipper topstitch puckers. Topstitching tension might be too tight.

## IMPROVE ABOVE AND SUBMIT ALL COLOR PPS WITH DECO FOR APPROVAL

Sample Size:

Status: Approved

Approved By:SandyHuang (October's Very Own Merchandising)

**Approved On:** 09/12/24 5:37:43 PM

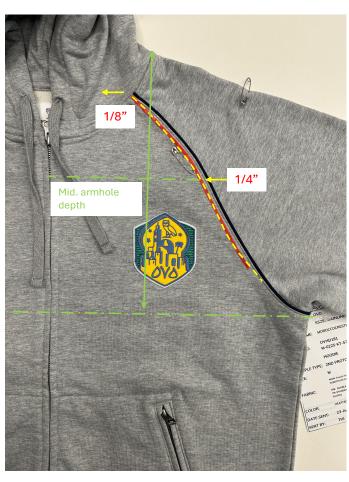
		UN-AV	AILABLE CO. LTD: Fit Approval-1 - 2nd fit - Fit Photo	os		Version 1
Article Code	M-0225-KT-5722			Product Group	ТОР	
Article Name	MOROCCO CREST HOODIE			Product Sub-Category	SWEAT TOPS	The state of the s
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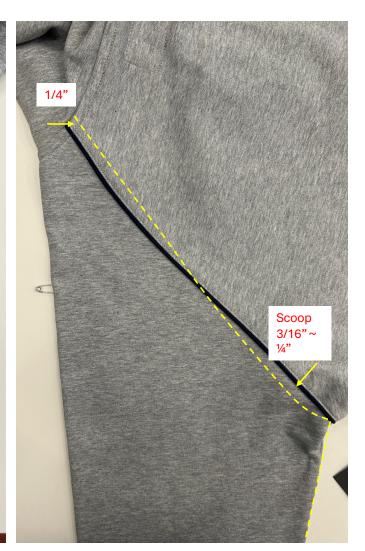




		UN-AVA	ILABLE CO. LTD: Fit Approval-1 - 2nd fit - Correction	ns 1		Version 1
Till tilolo oout	M-0225-KT-5722			Product Group	ТОР	• • ®
Article Name	MOROCCO CREST HOODIE	]		Product Sub-Category	SWEAT TOPS	1. The state of th
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UN-AVAILABLE CO. LTD: Fit Approval-1 - 2nd fit - Corrections 1						Version 1
Article Code	м-0225-кт-5722	Material Description	FRENCH TERRY- 100% COTTON, 450GSM (FB-K1185)	Product Group	ТОР	
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