











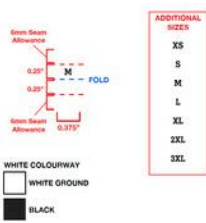








	Article Summary				Version 1			
	Article Code	M-0225-KB-5726		100% COTTON FRENCH TERRY, 380GSM (FB-K1192)	Product Group	BOTTOM		
	Article Name	MOROCCO CREST PANTS			Product Sub-Category	PANT		
	Created On	07/05/24 11:34:21 AM			Season	2025 Summer		
	Last Modified	09/10/24 4:19:13 PM			Life Cycle Stage	Pre-Production		
Gender Classification		Mens	Sub Class D	SWEATPANT	Fabrication	KNIT BOTTOM		
Supplier		UN-AVAILABLE CO. LTD	Release Date	20 Jun 2024	Ex-Factory	28 Mar 2024		
<div><div>150</div><div>125</div></div>							COLORS	
								BLACK (BK)
								HEATHER GREY (HG)
SIZES								
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X								

Bill of Material														Version 1
	Article Code	M-0225-KB-5726		100% COTTON FRENCH TERRY, 380GSM (FB-K1192)					Product Group	BOTTOM				
	Article Name	MOROCCO CREST PANTS							Product Sub-Category	PANT				
	Created On	07/05/24 11:34:21 AM							Material Description	Season	2025 Summer			
	Last Modified	09/10/24 4:19:13 PM							Life Cycle Stage	Pre-Production				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY	
Fabric														
	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)		BODY		0	Meter	380GSM		REF#. J44 SDN-DG-02044		None		None	
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD		WB		0	Meter					None		None	
	100% Cotton Jersey, 180gsm (FB-K139)		POCKET BAG KNUCKLE SIDE		0	Yards					None		None	
Trims														
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)				1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None	
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced			None		None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None	
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each					None		None	
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None		None	

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE				1	Each		Vendor Sourced			None		None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)		EXTERNAL ON WB		2	Each		Vendor Sourced			None		None
PIPING 1	CORDED PIPING 1/8" (DR115)		FRONT/ BACK		4	Each		Vendor Sourced			None		None
WAISTBAND	1/4" ROUND DRAWCORD BASKETWEAVE COTTON (TR-DR163)		EXTERNAL ON WB		1	Each	DTM	Vendor Sourced			None		None
WAISTBAND	METAL TIPS FOR DRAWCORDS (TR-DR186)				2	Each		Vendor Sourced			None		None
POCKETS	METAL SNAP 20L (HD169)		AT HAND POCKETS, BACK POCKET		3	Each	SILVER C5 FINISH				None		None

Material Image Sheet							Version 1
	Article Code	M-0225-KB-5726	<div>Material Description</div>	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)	Product Group	BOTTOM	
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	Last Modified	09/10/24 4:19:13 PM			Life Cycle Stage	Pre-Production	
							
FB-K1192 100% COTTON FRENCH TERRY, 380GSM	TR-LT252 OVO 2023 Main Loop Label		TR-LT246 OVO 2023 Alpha Sizing Tab	LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	
							
TR-ST114 UPC STICKER- 1" X 2.5"	PK101 POLY BAG - GENERIC		TR-DR186 METAL TIPS FOR DRAWCORDS				

UPC LAYOUT 2024							Version 1
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		Material Description	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)				



OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117
SIZE : MD (03)
COLOUR : BLACK (BK)
PRODUCT CODE : KNIT TOP
DIVISION : MENS
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.

DIVISON PRODUCT CODE COLOUR CODE
M-0421-KT-1117-BK-03
QUATER/YEAR STYLE SIZE

STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG.

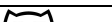
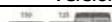


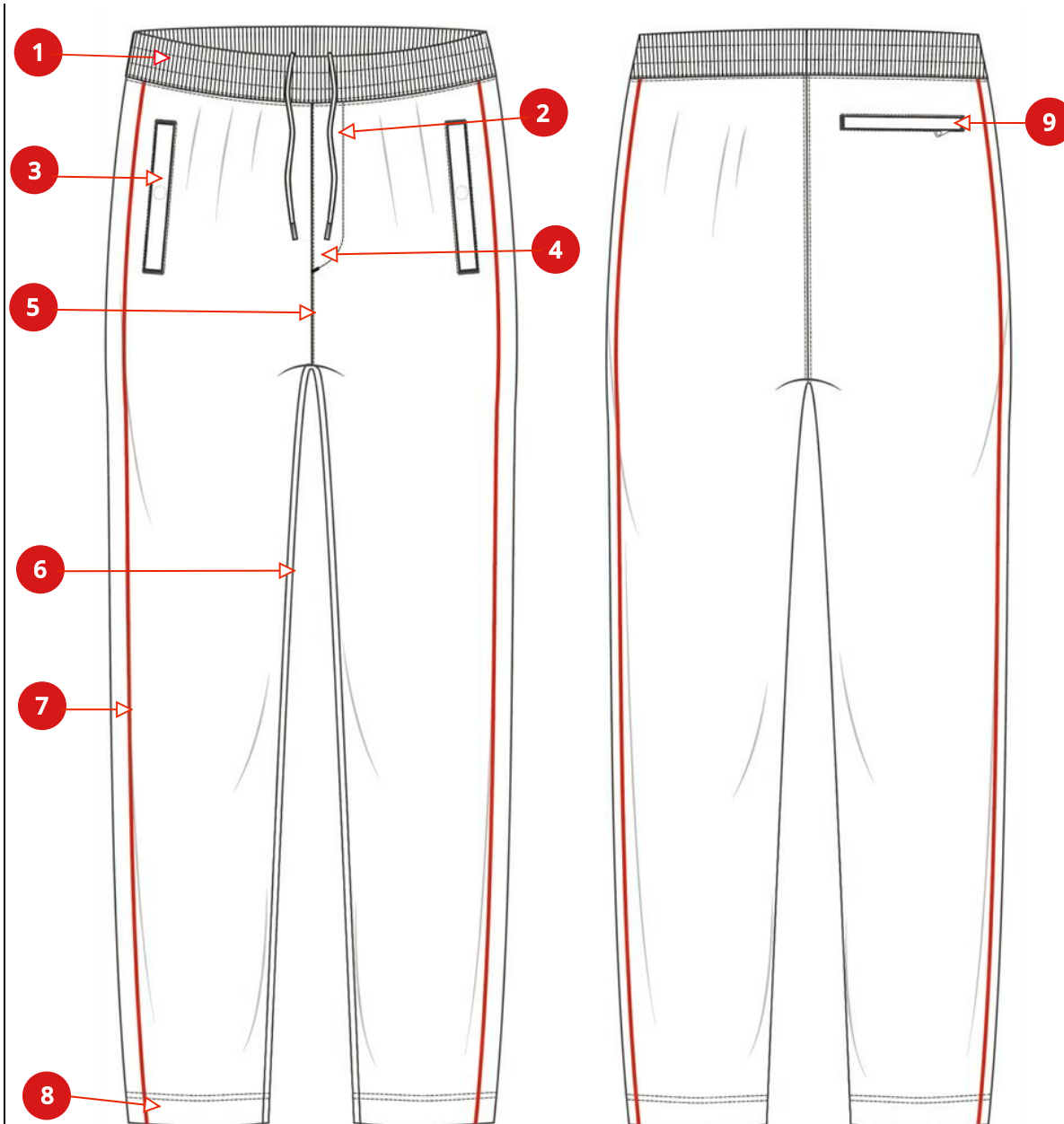
UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS




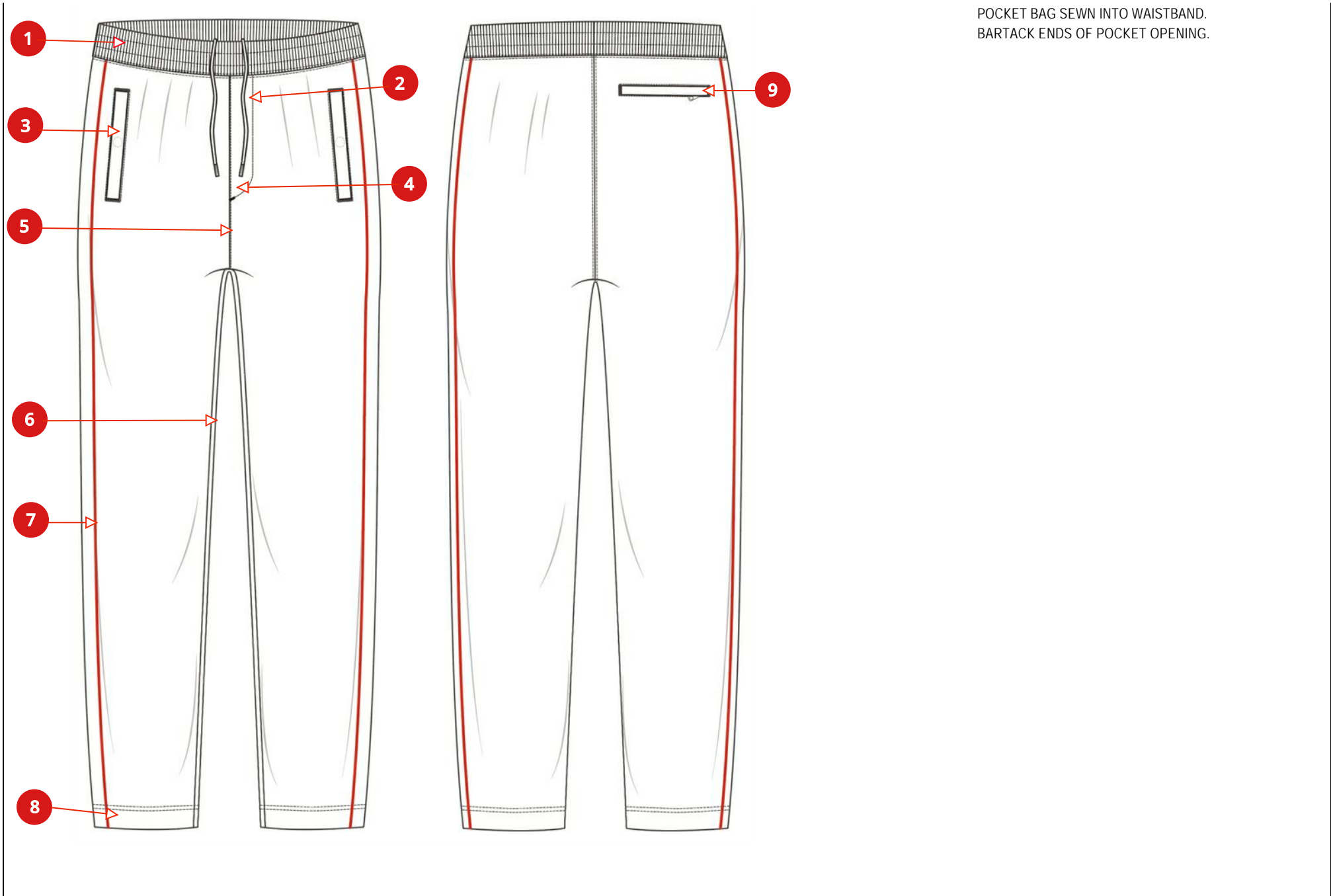
Construction details - OPEN HEM W/ OVERLAY							Version 1
	Article Code	M-0225-KB-5726			Product Group	BOTTOM	
	Article Name	MOROCCO CREST PANTS			Product Sub-Category	PANT	
	Created On	07/05/24 11:34:21 AM		Material	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)	Season	2025 Summer
	Last Modified	09/10/24 4:19:13 PM		Description		Life Cycle Stage	Pre-Production



Comments

- 1 **WAISTBAND:**
FOLDED RIB WAISTBAND WITH ELASTIC ENCASED. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB.
- 2 **DRAWCORD:**
DRAWCORD ENDS: TIPPED
BUTTONHOLE PLACEMENT: CENTER BUTTONHOLE ON INTERIOR WAISTBAND, 2" BETWEEN
- 3 **FRONT POCKETS:**
Single welt with hidden snap closure on front. SN edge topstitch around pkt welt opening.
POCKET BAG: MOCK SAFETY SERGE, 512, PALM SIDE: 2" SELF + JERSEY / KNUCKLE SIDE: JERSEY
POCKET BAG SEWN INTO WAISTBAND AND SIDE SEAM
BARTACK TOP AND BOTTOM POCKET OPENING
- 4 **FRONT NON-FUNCTIONAL FLY**
Non-functional fly. Self facings extended from front pant panels. SN edge topstitch at CF edge of fly - stitch down the opening. Facing edges finished with #512 mock safety serge. SN topstitch through to body for "J" stitch.
Single vertical bartack on "J" stitch, through all layers.
- 5 **FRONT/ BACK RISES**
Join with #512 mock safety stitch.
Front rise: S/N edge T/S
Back rise: 2N coverstitch, straddling seam, 1/4" spacing
- 6 **INSEAM:**
Join with #512 mock safety stitch.
- 7 **SIDE PANEL SEAM:**
Self cut and sew side panel, 1/8" flat piping insert to BOTH SIDE SEAMS
Join with #512 mock safety stitch. SN edge topstitch on body.
- 8 **LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
- 9 **SELF WELT POCKET:**
WELT WITH ZIPPER OPENING ALONG BOTTOM. S/N EDGE TOPSTITCH.
POCKET BAG: MOCK SAFETY SERGE, 512, PALM SIDE: SELF / KNUCKLE SIDE: JERSEY

	Construction details - OPEN HEM W/ OVERLAY				Version 1	
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Measurement Sheet - OPEN HEM W/ OVERLAY

All Measurements are in Inches

Version 1



Article Code	M-0225-KB-5726
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Material Description	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)
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Product Group	BOTTOM
Product Sub-	PANT
Season	2025 Summer
Life Cycle Stage	Pre-Production





POM	Description	+ Tol	- Tol	Grade	XS	S	M	L	XL	XXL	3XL					
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	13	14	15	16	17 1/2	19	20 1/2					
! J104	WB height	1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4					
J502	Dawcord buttonhole distance	1/8	1/8	0	2	2	2	2	2	2	2					
K101	Hip at 1" below WB seam: Waist pattern mmt.	1/2	1/2	NA	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25					
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	NA	21	22	23	24	25 1/2	27	28 1/2					
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8					
M103	Knee Width: 12" below crotch pt.	1/4	1/4	NA	9 1/2	9 7/8	10 1/4	10 5/8	11 1/8	11 5/8	12 1/8					
! I101	Inseam length :: long pant	1/2	1/2	NA	31	31 1/2	31 1/2	31 1/2	32	32	32					
! M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	1/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4					
! I702	Leg opening hem height	0	0	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8					
C201	Side seam forward position: 1" below WB stitch	1/8	1/8	1/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4					
Q403	Side panel width	1/8	1/8	0	2	2	2	2	2	2	2					
! L103	Front rise :: INCLUDING WB	1/4	1/4	1/4	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4					
! L203	Back rise :: INCLUDING WB	1/4	1/4	1/4	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4					
L301	Front fly width :: edge to T/S outline	1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2					
! L302	Front fly length: WB seam to bottom T/S outline	1/4	1/4	NA	5 1/4	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4					
! N201	Front pocket welt length	1/4	1/4	NA	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	7	7					
! N205	Front pocket position from Rib/Band seam	1/8	1/8	1/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4					
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2					
N509	Front pocket bag width :: at WB	1/4	1/4	NA	4 1/4	4 1/4	4 1/2	4 1/2	4 3/4	5	5					
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4					
N202	Front pocket welt width	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4					
! N701	Back pocket opening length	1/4	1/4	NA	5 3/4	5 3/4	6	0	6 1/4	6 1/2	6 1/2					
N612	Back pocket welt height	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4					
N703	Back pocket from WB seam	1/8	1/8	NA	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2					
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4					
! J501	Drawcord length : waist	1	1	NA	50	50	50	56	56	56	56					

Comments

REFERENCE:

Measurement - Open hem sweatpant

M-0424-KB-4990

UN-AVAILABLE CO. LTD: Fit Approval-1 - 2nd fit [Sample 1 (M)]							Version 1
	Article Code	M-0225-KB-5726			Product Group	BOTTOM	
	Article Name	MOROCCO CREST PANTS			Product Sub-Category	PANT	
	Created On	07/05/24 11:34:21 AM			Season	2025 Summer	
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POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	15	15	0	
J104	WB height	1/8	1/8	1 3/4	1 7/8	1/8	
J502	Dawcord buttonhole distance	1/8	1/8	2	2	0	
K101	Hip at 1" below WB seam: Waist pattern mmt.	1/2	1/2	19 1/2	19 1/2	0	
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	23	22 1/2	-1/2	
M101	Thigh :: 1" below crotch seam	1/4	1/4	13 5/8	13 5/8	0	
M103	Knee Width: 12" below crotch pt.	1/4	1/4	10 1/4	10 1/4	0	
I101	Inseam length :: long pant	1/2	1/2	31 1/2	31 1/2	0	
M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	8 1/4	8 1/8	-1/8	
I702	Leg opening hem height	0	0	7/8	3/4	-1/8	
C201	Side seam forward position: 1" below WB stitch	1/8	1/8	1 1/4	1 1/8	-1/8	
Q403	Side panel width	1/8	1/8	2	2	0	
L103	Front rise :: INCLUDING WB	1/4	1/4	13 3/4	14	1/4	
L203	Back rise :: INCLUDING WB	1/4	1/4	16 3/4	16 1/2	-1/4	
L301	Front fly width :: edge to T/S outline	1/8	1/8	1 1/2	1 1/2	0	
L302	Front fly length: WB seam to bottom T/S outline	1/4	1/4	5 1/2	5 5/8	1/8	
N201	Front pocket welt length*	1/4	1/4	6 1/2	6 1/2	0	
N205	Front zipper pocket position from Rib/Band seam	1/8	1/8	1 1/4	1 1/8	-1/8	
N211	Front pocket bag height :: at center*	1/4	1/4	11 1/2	11 1/4	-1/4	
N509	Front pocket bag width :: at WB*	1/4	1/4	4 1/2	5 1/2	1	
N212	Front pocket bag width:: at widest pt.*	1/4	1/4	6 3/4	6 1/4	-1/2	
N202	Front pocket welt width*	1/8	1/8	1/2	3/4	1/4	3/4
N701	Back pocket opening length	1/4	1/4	6	6	0	
N612	Back pocket welt height	1/8	1/8	3/4	5/8	-1/8	
N703	Back pocket from WB seam	1/8	1/8	1 3/4	1 5/8	-1/8	2
N508	Back pocket position from CB seam	1/8	1/8	2 1/4	2	-1/4	
J501	Drawcord length : waist	1	1	50	47	-3	

Renamed Points of Measurement

*N201 - Exposed zipper pocket length Revised to **N201 - Front pocket welt length**
 *N211 - Front zipper pocket bag height :: at center Revised to **N211 - Front pocket bag height :: at center**
 *N509 - Front zipper pocket bag width :: at WB Revised to **N509 - Front pocket bag width :: at WB**
 *N212 - Front zipper pocket bag width:: at widest pt. Revised to **N212 - Front pocket bag width:: at widest pt.**
 *N202 - FRONT ZIPPER POCKET WELT width (TOTAL) Revised to **N202 - Front pocket welt width**



COMMENT

STYLING:

1. Front pocket revised to single welt with hidden snap.
2. Stitch down front fly opening edge. Construction page updated.

FITTING COMMENTS:

1. Overall fit is improved.
2. Front pocket welt width revise to 3/4" as per mock up.
3. Please adjust pocket bag measurements as per specs.
4. Waist d/cord is short. Please correct.
5. Bring all other measurements back to meet specs.

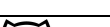
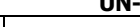
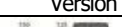
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WORKMANSHIP:


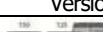
1. Leg opening hem is roping. Please improve handling.
2. Waist band seam pucker please improve.

IMPROVE ABOVE AND SUBMIT ALL COLOR PPS WITH DECO FOR APPROVAL

Sample Size:	M
Status:	Approved
Approved By:	SandyHuang (October's Very Own Merchandising)
Approved On:	09/10/24 4:17:35 PM

UN-AVAILABLE CO. LTD: Fit Approval-1 - 2nd fit - Fit Photos							Version 1
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UN-AVAILABLE CO. LTD: Fit Approval-1 - 2nd fit - Corrections 1							Version 1
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				Material	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)		
				Description			

