









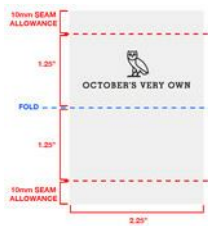
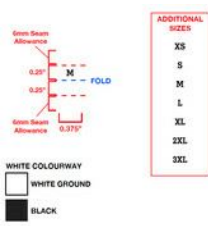

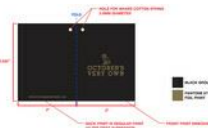

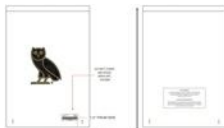
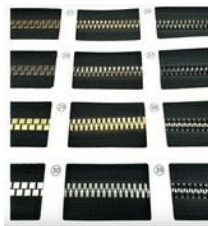



	Article Summary					Version 1			
	Article Code	M-0225-KB-5726			Product Group	BOTTOM			
	Article Name	MOROCCO CREST PANTS			Product Sub-Category	PANT			
	Created On	07/05/24 11:34:21 AM			Season	2025 Summer			
	Last Modified	08/01/24 3:27:56 PM			Life Cycle Stage	Sample Evaluation			
Gender Classification		Mens	Sub Class D	SWEATPANT	Fabrication	KNIT BOTTOM			
Supplier		UN-AVAILABLE CO. LTD	Release Date	20 Jun 2024	Ex-Factory	28 Mar 2024			
<div><div>150125</div></div>							COLORS		
								BLACK (BK)	
								HEATHER GREY (HG)	
SIZES									
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X									

Bill of Material														Version 1
	Article Code	M-0225-KB-5726		100% COTTON FRENCH TERRY, 380GSM (FB-K1192)					Product Group	BOTTOM				
	Article Name	MOROCCO CREST PANTS							Product Sub-Category	PANT				
	Created On	07/05/24 11:34:21 AM							Season	2025 Summer				
	Last Modified	08/01/24 3:27:56 PM							Life Cycle Stage	Sample Evaluation				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY	
Fabric														
	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)		BODY		0	Meter	380GSM		REF#. J44 SDN-DG-02044		None		None	
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD		WB		0	Meter					None		None	
	100% Cotton Jersey, 180gsm (FB-K139)		POCKET BAG KNUCKLE SIDE		0	Yards					None		None	
Trims														
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)				1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None	
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced			None		None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None	
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each					None		None	
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None		None	

Bill of Material											Version 1
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		HG HEATHER GREY
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		1	Each		Vendor Sourced			None		None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)	EXTERNAL ON WB	2	Each		Vendor Sourced			None		None
PIPING 1	CORDED PIPING 1/8" (DR115)	FRONT/ BACK	4	Each		Vendor Sourced			None		None
POCKETS	YKK - VISLON ZIPPER - MIRROR LIKE FINISH (TR-ZP258)	AT POCKETS	3	Each	SILVER MIRROR ZIPPER, #5 SLIDER DA8LH,	YKK Canada Inc.			None		None
WAISTBAND	1/4" ROUND DRAWCORD BASKETWEAVE COTTON (TR-DR163)	EXTERNAL ON WB	1	Each	DTM	Vendor Sourced			None		None
WAISTBAND	METAL TIPS FOR DRAWCORDS (TR-DR186)		2	Each		Vendor Sourced			None		None

Material Image Sheet						Version 1						
	Article Code	M-0225-KB-5726	<div></div>	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)	Product Group	BOTTOM						
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	Created On	07/05/24 11:34:21 AM			Season	2025 Summer						
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FB-K1192 100% COTTON FRENCH TERRY, 380GSM		TR-LT252 OVO 2023 Main Loop Label		TR-LT246 OVO 2023 Alpha Sizing Tab		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag		
												
TR-ST114 UPC STICKER- 1" X 2.5"		PK101 POLY BAG - GENERIC		TR-ZP258 YKK - VISLON ZIPPER - MIRROR LIKE FINISH		TR-DR186 METAL TIPS FOR DRAWCORDS						

UPC LAYOUT 2024							Version 1
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	Last Modified	08/01/24 3:27:56 PM	Description		Life Cycle Stage	Sample Evaluation	



OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117  
SIZE : MD (03)  
COLOUR : BLACK (BK)  
PRODUCT CODE : KNIT TOP  
DIVISION : MENS  
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.

DIVISON      PRODUCT CODE      COLOUR CODE  
M-0421-KT-1117-BK-03  
QUATER/YEAR      STYLE      SIZE

STICKER PLACEMENT  
(2 PER GARMENT)

UPC STICKER #1  
PLACE ON BOTTOM RIGHT  
CORNER OF POLY BAG.


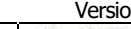


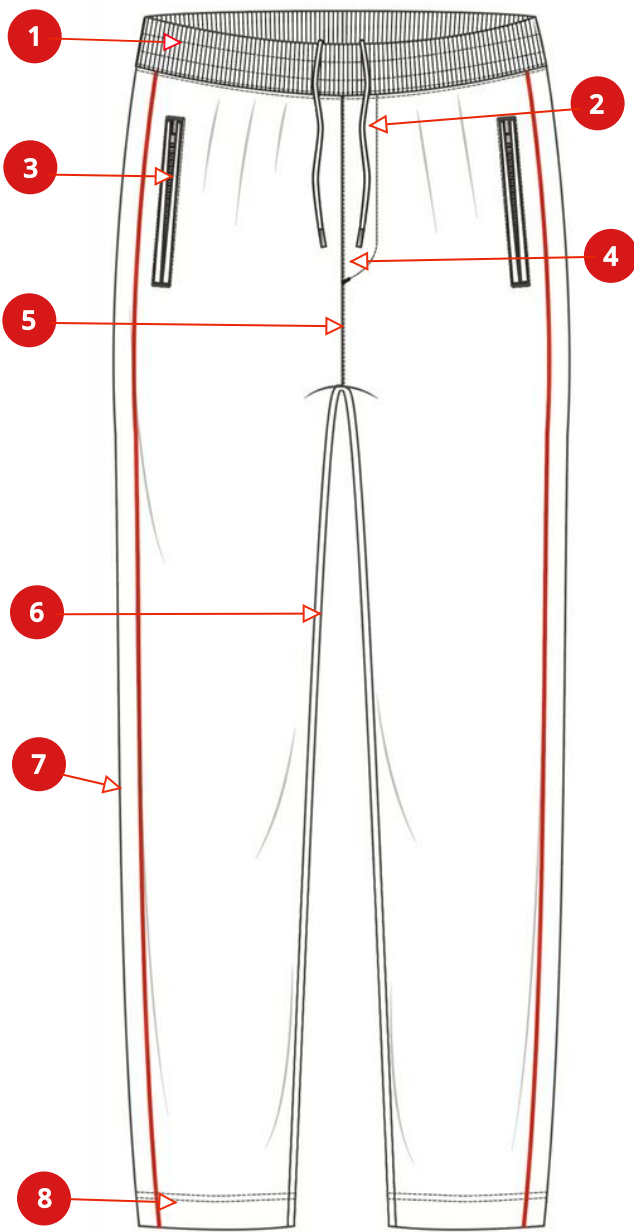

UPC STICKER #2  
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS



Construction details - OPEN HEM W/ OVERLAY							Version 1
	Article Code	M-0225-KB-5726	<div>Material</div> <div>Description</div>	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)	Product Group	BOTTOM	
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1. LUNG : MAY BẰNG RIB VỚI THUN LUỒN BÊN TRONG, VẮT SỔ ĐIỀU RẺ TẠI LUNG 1/4". TẠI LUNG, MAY 1 KIM TẠO THÀNH HAI HÀNG ĐỂ TẠO KHOẢNG GIỮA LUỒN DÂY

2. DÂY LUỒN: TRÒN VỊ TRÍ KHUY BÊN TRONG LUNG QUẦN CHÍNH GIỮA

3. HAI TÚI TRƯỚC: MIỆNG TÚI CÓ DÂY KÉO, ÉP KEO, ĐIỀU 1 KIM QUANH MIỆNG TÚI BAO TÚI: MAY VẮT SỔ BẰNG VẢI SINGLE. MAY ĐÍNH LUNG ĐẾN SƯỜN. CẠNH TRÊN VÀ DƯỚI MIỆNG TÚI ĐÓNG BỘ

4. BAGET GIỮA TRƯỚC GIẢ BAGET, BẰNG VẢI CHÍNH, ĐIỀU 1 KIM TẠI CẠNH GIỮA TRƯỚC. MÉP MY BẰNG VẮT SỔ, ĐIỀU 1 KIM QUANH VÙNG "J" ĐÓNG BỊ TẠI ĐIỂM CUỐI "J"

5. ĐÁY TRƯỚC+ SAU: MAY VẮT SỔ, ĐIỀU RẺ 1/4'

6. SƯỜN TRONG: VẮT SỔ

7. BTP 2 BÊN SƯỜN: VẢI PHỐI TẠI HAI BÊN SƯỜN, CÓ MAY KẸP VIỀN 1/8"



8. ỐNG QUẦN: ĐIỀU 2 KIM 1/4"

9. TÚI SAU MIỆNG TÚI CÓ DÂY KÉO, ĐIỂ 1 KIM BAO TÚI VẮT SỔ MAY BẰNG VẢI SINGLE

### Comments

- WAISTBAND:**  
 FOLDED RIB WAISTBAND WITH ELASTIC ENCASED. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB.
- DRAWCORD:**  
 DRAWCORD ENDS: TIPPED  
 BUTTONHOLE PLACEMENT: CENTER BUTTONHOLE ON INTERIOR WAISTBAND, 2" BETWEEN
- FRONT POCKETS:**  
 Kissing Double welt zipper pockets on front. SN edge topstitch around pkt opening.  
 POCKET BAG: MOCK SAFETY SERGE, 512, PALM SIDE: SELF / KNUCKLE SIDE: JERSEY  
 POCKET BAG SEWN INTO WAISTBAND AND SIDE SEAM  
 BARTACK TOP AND BOTTOM POCKET OPENING
- FRONT NON-FUNCTIONAL FLY**  
 See next page
- FRONT/ BACK RISES**  
 Join with #512 mock safety stitch.  
 Front rise: S/N edge T/S  
 Back rise: 2N coverstitch, straddling seam, 1/4" spacing
- INSEAM:**  
 Join with #512 mock safety stitch.
- SIDE PANEL SEAM:**  
 Self cut and sew side panel, 1/8" flat piping insert to BOTH SIDE SEAMS  
 Join with #512 mock safety stitch. SN edge topstitch on body.
- LEG OPENINGS**  
 Self turn up, 2N coverstitch, 1/4" spacing.
- SELF WELT POCKET:**  
 WELT WITH ZIPPER OPENING ALONG BOTTOM. S/N EDGE TOPSTITCH.  
 POCKET BAG: MOCK SAFETY SERGE, 512, PALM SIDE: SELF / KNUCKLE SIDE: JERSEY  
 POCKET BAG SEWN INTO WAISTBAND.  
 BARTACK ENDS OF POCKET OPENING.



CONSTRUCTION details - Faux Fly						Version 1
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			Material Description	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)		

1

MẶT NGOÀI CỦA BARGET

NON FUNCTIONAL FLY EXTERIOR



MẶT TRONG CỦA BARGET

NON FUNCTIONAL FLY INTERIOR



1

Comments

1

FRONT NON-FUNCTIONAL FLY

Non-functional fly. Self facings extended from front pant panels. SN edge topstitch at CF edge of fly. Facing edges finished with #512 mock safety serge. SN topstitch through to body for "J" stitch.

Single vertical bartack on "J" stitch, through all layers.

1. PHẦN GIẢ BARGET TẠI THÂN TRƯỚC LÀ BARGET RỜI, VẢI CHÍNH KÉO DÀI TỪ BÀN THÀNH PHẨM QUẦN.

ĐIỀU 1 KIM TẠI MÉP GIỮA TRƯỚC CỦA BARGET. MÉP BARGET VẮT SỔ. ĐIỀU MỘT KIM QUA THÂN TẠI VÙNG CHỮ "J"

ĐÓNG BỌ DỌC TRÊN ĐƯỜNG ĐIỀU. CHỮ "J", QUA TẤT CẢ CÁC LỚP

CẤU TRÚC BARGET TRÊN MẪU 1ST PROTO SAI. VUI LÒNG ĐIỀU CHỈNH THEO CẤU TRÚC HÌNH BÊN CHO 2ND PROTO

HÌNH THAM KHẢO CẤU TRÚC MAY BARGET ĐÚNG

Measurement Sheet - OPEN HEM W/ OVERLAY

All Measurements are in Inches

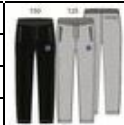
Version 1



Article Code	M-0225-KB-5726
Article Name	MOROCCO CREST PANTS
Created On	07/05/24 11:34:21 AM
Last Modified	08/01/24 3:27:56 PM

Material Description	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)

Product Group	BOTTOM
Product Sub-	PANT
Season	2025 Summer
Life Cycle Stage	Sample Evaluation



POM	Description	+ Tol	- Tol	Grade	XS	S	M	L	XL	XXL	3XL					
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	13	14	15	16	17 1/2	19	20 1/2					
! J104	WB height	1/8	1/8	0	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4					
J502	Dawcord buttonhole distance	1/8	1/8	0	2	2	2	2	2	2	2					
! K101	Hip at 1" below WB seam: Waist pattern mmt.	1/2	1/2	NA	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25					
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	NA	21	22	23	24	25 1/2	27	28 1/2					
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8					
M103	Knee Width: 12" below crotch pt.	1/4	1/4	NA	9 1/2	9 7/8	10 1/4	10 5/8	11 1/8	11 5/8	12 1/8					
! I101	Inseam length :: long pant	1/2	1/2	NA	31	31 1/2	31 1/2	31 1/2	32	32	32					
! M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	1/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4					
! I702	Leg opening hem height	0	0	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8					
C201	Side seam forward position: 1" below WB stitch	1/8	1/8	1/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4					
Q403	Side panel width	1/8	1/8	0	2	2	2	2	2	2	2					
! L103	Front rise :: INCLUDING WB	1/4	1/4	1/4	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4					
! L203	Back rise :: INCLUDING WB	1/4	1/4	1/4	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4					
L301	Front fly width :: edge to T/S outline	1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2					
! L302	Front fly length: WB seam to bottom T/S outline	1/4	1/4	NA	5 1/4	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4					
! N201	Exposed zipper pocket length	1/4	1/4	NA	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4	7	7					
N205	Front zipper pocket position from Rib/Band seam	1/8	1/8	1/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4					
N211	Front zipper pocket bag height :: at center	1/4	1/4	NA	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2					
N509	Front zipper pocket bag width :: at WB	1/4	1/4	NA	4 1/4	4 1/4	4 1/2	4 1/2	4 3/4	5	5					
N212	Front zipper pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4					
! N202	FRONT ZIPPER POCKET WELT width (TOTAL)	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2					
! N701	Back pocket opening length	1/4	1/4	NA	5 3/4	5 3/4	6	0	6 1/4	6 1/2	6 1/2					
N612	Back pocket welt height	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4					
N703	Back pocket from WB seam	1/8	1/8	NA	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4					
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4					
! J501	Drawcord length : waist	1	1	NA	50	50	50	56	56	56	56					



Comments



REFERENCE:



Measurement - Open hem sweatpant

M-0424-KB-4990



UN-AVAILABLE CO. LTD: Fit Approval-1( Rev.1 ) -PROTO [Sample 1 (M)]										Version 1
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	Last Modified	08/01/24 3:27:56 PM			Description					
POM	Description				+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body				1/2	1/2	15	14 1/2	-1/2	
J104	WB height				1/8	1/8	1 3/4	1 7/8	1/8	
J502	Dawcord buttonhole distance				1/8	1/8	2	1 7/8	-1/8	
K101	Hip at 1" below WB seam: Waist pattern mmt.				1/2	1/2	20 1/2	20 1/2	0	19 1/2
K102	Full Hip: 4" above crotch point, 3 xpt. Measure*				1/2	1/2	23 1/4	23 1/2	1/4	23
M101	Thigh :: 1" below crotch seam				1/4	1/4	13 1/2	13 1/2	0	13 5/8
M103	Knee Width: 12" below crotch pt.				1/4	1/4	9 3/4	10	1/4	10 1/4
I101	Inseam length :: long pant				1/2	1/2	31 1/2	31 1/2	0	
M201	Leg opening: Long, inside fold edges of opening				1/8	1/8	8 3/4	8 1/2	-1/4	8 1/4
I702	Leg opening hem height				1/8	1/8	7/8	7/8	0	
C201	Side seam forward position: 1" below WB stitch				1/8	1/8	1/2	1 1/4	3/4	1 1/4
Q403	Side panel width*				1/8	1/8	2	2	0	
L103	Front rise :: INCLUDING WB				1/4	1/4	14	14	0	13 3/4
L203	Back rise :: INCLUDING WB				1/4	1/4	16 1/2	16 1/2	0	16 3/4
L301	Front fly width :: edge to T/S outline				1/8	1/8	1 1/2	1 1/2	0	
L302	Front fly length: WB seam to bottom T/S outline				1/4	1/4	5 1/2	5 1/4	-1/4	
N201	Exposed zipper pocket length				1/4	1/4	6 1/2	6 1/2	0	
N205	Front zipper pocket position from Rib/Band seam				1/8	1/8	1 1/4	1 1/4	0	
N211	Front zipper pocket bag height :: at center				1/4	1/4	11 1/2	11 1/2	0	
N509	Front zipper pocket bag width :: at WB				1/4	1/4	4 1/2	4	-1/2	
N212	Front zipper pocket bag width:: at widest pt.				1/4	1/4	6 3/4	6 1/2	-1/4	
N202	FRONT ZIPPER POCKET WELT width (TOTAL)				1/8	1/8	1/2	1/2	0	
N701	Back pocket opening length				1/8	1/8	6	6	0	
N612	Back pocket welt height				1/8	1/8	3/4	3/4	0	
N703	Back pocket from WB seam				1/8	1/8	1 3/4	1 5/8	-1/8	
N508	Back pocket position from CB seam				1/8	1/8	2 1/4	2 1/4	0	
J501	Drawcord length : waist				1	1	50	50	0	
Renamed Points of Measurement										
*K102 - Full Hip: 3" above crotch point, 3 xpt. Measure Revised to K102 - Full Hip: 4" above crotch point, 3 xpt. Measure										
*Q403 - Side seam contrast overlay width Revised to Q403 - Side panel width										
COMMENT										
4.30.24										
Aug/01 addition comments:										
STYLING:										
1. Revise to solid color, no contrast panel.										
2. Pocket might be revised to single welt with hidden snap. Please submit mock up for the hoodie and we will advise.										
FITTING COMMENTS:										
1. Please use fit blocks sent to you for Mini OG Open Hem Pant to re-work on this style. General specs are revised.										
2. Side seam forward spec revised to match sample.										

UN-AVAILABLE CO. LTD: Fit Approval-1( Rev.1 ) -PROTO [Sample 1 (M)]						Version 1	
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<b>STYLING COMMENTS:</b> 1. Fly construction is incorrect, please see photo for reference							
<b>FITTING COMMENTS:</b> 1. Bring back to spec on leg opening measurement 2. Bring back to spec on side seam forward measurement 3. Bring back to spec on front zipper pocket bag measurement 4. Ensure all measurements are brought back to spec.							
<b>WORKMANSHIP COMMENTS:</b> 1. The overall workmanship is good.							
PROTO IS REJECTED FOR FIT AND CONSTRUCTION, PLEASE SUBMIT 2ND FIT SAMPLE WITH CORRECTIONS							
Sample Size:		M					
Status:		Rejected					
Rejected By:		SandyHuang (October's Very Own Merchandising)					
Rejected On:		08/01/24 3:27:06 PM					

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	Created On	07/05/24 11:34:21 AM	
	Last Modified	08/01/24 3:27:56 PM	
		Material Description	100% COTTON FRENCH TERRY, 380GSM (FB-K1192)
		Product Group	BOTTOM
		Product Sub-Category	PANT
		Season	2025 Summer
		Life Cycle Stage	Sample Evaluation

