






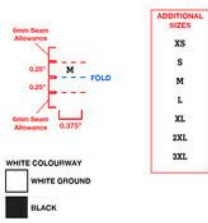

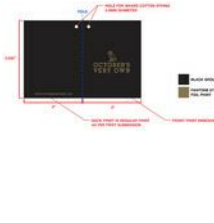





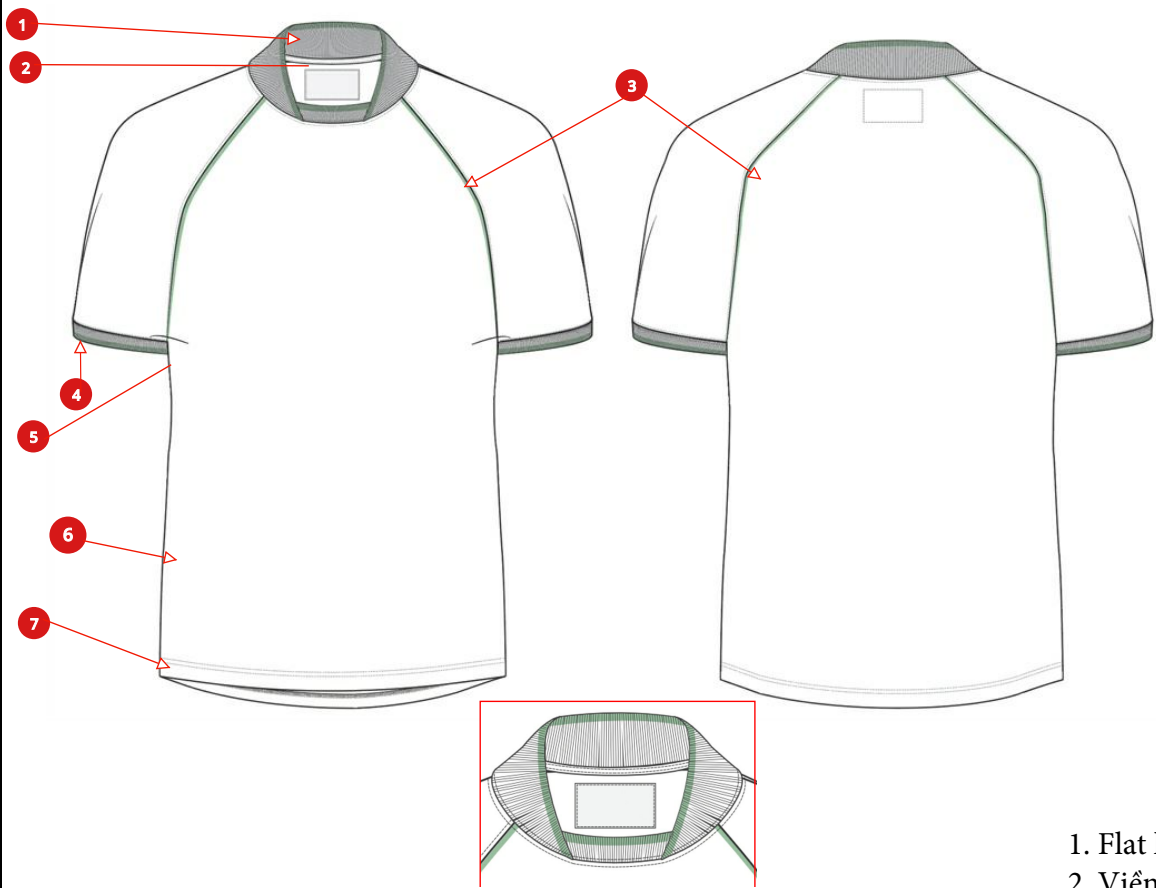
Article Summary							Version 1
	Article Code	M-0225-KT-5725		100% POLYESTER CLOSED MESH (FB-K1116)	Product Group	TOP	
	Article Name	SS SOCCER JERSEY			Product Sub-Category	JERSEY	
	Created On	07/05/24 11:32:16 AM	Material		Season	2025 Summer	
	Last Modified	08/01/24 1:11:54 PM	Description		Life Cycle Stage	development	
Gender Classification		Mens	Sub Class D	SOCCER	Fabrication	KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date	20 Jun 2025	Ex-Factory	28 Mar 2025	
<div><div>250150125</div></div>							COLORS
							<div><div></div>VERDANT GREEN (VG) Verdant Green, 19-6026 TCX (....)</div> <div><div></div>RED (RD) Goji Berry, 18-1659 TCX</div> <div><div></div>BLACK (BK)</div>
SIZES							
000, 001, 002, 003, 004, 005, 006, 007, 008							

Bill of Material														Version 1		
	Article Code	M-0225-KT-5725			100% POLYESTER CLOSED MESH (FB-K1116)					Product Group	TOP					
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	Created On	07/05/24 11:32:16 AM		Material						Season			2025 Summer			
	Last Modified	08/01/24 1:11:54 PM		Description						Life Cycle Stage			Development			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		VG VERDANT GREEN March Ex-Factory4		RD RED March Ex-Factory4		BK BLACK March Ex-Factory4	
Fabric																
	100% POLYESTER CLOSED MESH (FB-K1116)		BODY /SLV		0	Meter					None		None		None	
	1X1 RIB (FB-K1117)		NECK/ SLV OPENING		0	Meter	with tipping				None		None		None	
Trims																
	TEE MAIN LABEL-LBOVO151 (TR-LT251) LBOVO151			1	Each		Reca Mainetti Asia Ltd.				None		None		None	
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175			1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T			None		None		None	
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB			1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T			None		None		None	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			1	Each		Reca Mainetti Asia Ltd.	HTOVO141A			None		None		None	
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.			1	Each		Vendor Sourced				None		None		None	
	UPC STICKER (TR-ST111) 1.8" x 1.8" PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS			2	Each						None		None		None	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			1	Each		Vendor Sourced				None		None		None	
Graphics																

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	Last Modified	08/01/24 1:11:54 PM								Life Cycle Stage	Development				
Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	VG VERDANT GREEN March Ex-Factory4		RD RED March Ex-Factory4		BK BLACK March Ex-Factory4		
	TBD - SEE ARTWORK FILE (HT-102)			0	Each				None		None		None		

Material Image Sheet							Version 1
	Article Code	M-0225-KT-5725		100% POLYESTER CLOSED MESH (FB-K1116)	Product Group	TOP	
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	Last Modified	08/01/24 1:11:54 PM	Description		Life Cycle Stage	development	
 FB-K1116 100% POLYESTER CLOSED MESH	 TR-LT251 TEE MAIN LABEL- LBOVO151	 TR-LT246 OVO 2023 Alpha Sizing Tab	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-HG142 OVO 2023 Booklet Hangtag	 LT110 CC LABEL - APPAREL		
 TR-ST111 UPC STICKER	 PK101 POLY BAG - GENERIC						


Construction- SOCCER SHIRT w/ Raglan Sleeve					Version 1
Article Code	M-0225-KT-5725	Material Description	100% POLYESTER CLOSED MESH (FB-K1116)	Product Group	TOP
Article Name	SS SOCCER JERSEY			Product Sub-Category	JERSEY
Created On	07/05/24 11:32:16 AM			Season	2025 Summer
Last Modified	08/01/24 1:11:54 PM			Life Cycle Stage	DeveTopment



Comments

- 1 NECKBAND:
1X1 RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, 2 NDL EDGE T/S TO FRONT NECK SEAM, 1/4" GAUGE
- 2 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM HPS TO HPS, 2 NDL CHAINSTITCH (LOOPER SIDE EXPOSED ON EXTERIOR)
- 3 ARMHOLE SEAM: RAGLAN
MOCK SAFETY SERGED, 512, FLAT PIPING INSERTED INTO SEAM WITH SINGLE NEEDLE EDGESTITCH
- 4 SLEEVE HEM:
CUFF 1X1 RIB, DOUBLE LAYER FOLD
MOCK SAFETY SERGE TO JOIN TO PANEL,
- 5 SLEEVE
MOCK SAFETY SERGED, 512
- 6 SIDE SEAM
MOCK SAFETY SERGED, 512
- 7 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE


- 1. Flat knit rib gấp đôi, điều 2 kim tại cổ trước , to bản 1/4 inch
- 2. Viền cổ bằng vải chính từ đỉnh vai đến đỉnh vai, điều móc xích 2 kim (móc xích nằm ở mặt trên)
- 3. Tay raglan, có piping bằng vải chính tại cách trước + sau, điều 1 kim
- 4. Rib tay là flat knit rib gấp đôi
- 5. Tay áo may vắt sổ 2 kim
- 6. May vắt sổ
- 7. Lại điều 2 kim to bản 1/4 inch

TIPPED RIB REFERENCE							Version 1
	Article Code	M-0225-KT-5725		100% POLYESTER CLOSED MESH (FB-K1116)	Product Group	TOP	
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TIPPED RIB:

3/8"





COLLAR CONSTRUCTION REFERENCE						Version 1
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Article Name	SS SOCCER JERSEY			Product Sub-Category	JERSEY	
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Last Modified	08/01/24 1:11:54 PM	Description		Life Cycle Stage	Development	

COLLAR CONSTRUCTION REF.



* PLEASE
DISREGARD
DORITO

Measurement Sheet - SOCCER SHIRT - w/ Raglan Sleeve										All Measurements are in Inches					Version 1		
	Article Code	M-0225-KT-5725			100% POLYESTER CLOSED MESH (FB-K1116)					Product Group		TOP					
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	Created On	07/05/24 11:32:16 AM								Season		2025 Summer					
	Last Modified	08/01/24 1:11:54 PM								Life Cycle Stage		Development					
POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A101	Front body length from HPS : Top		1/2	1/2	NA	25 3/4	26 1/4	26 3/4	27 1/4	27 3/4	28 3/4	29 3/4	30 3/4				
! A102	Back body length from HPS : Longer length		1/2	1/2	NA	26 3/4	27 1/4	27 3/4	28 1/4	28 3/4	29 3/4	30 3/4	31 3/4				
! H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8				
! H201	Front neck drop from HPS : Crew		1/8	1/8	NA	4 3/8	4 3/8	4 7/16	4 1/2	4 9/16	4 11/16	4 13/16	4 15/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
! H605	Outer Collar height at CB		1/8	1/8	NA	1	1	1	1	1	1	1	1				
H603	Outer Collar spread :: at CF		1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
B505	CF NECKBAND height		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! B301	Across: Chest : at mid. armhole, raglan		1/4	1/4	NA	10 3/4	11 1/2	12 1/4	13	13 3/4	14 3/4	15 3/4	16 3/4				
! B201	Across Back : at mid. armhole, Raglan		1/4	1/4	NA	12	12 3/4	13 1/2	14 1/4	15	16	17	18				
! B101	Chest width :1" below armhole		1/2	1/2	NA	17 3/4	18 3/4	19 3/4	20 3/4	21 3/4	23 1/4	24 3/4	26 1/4				
! C101	Bottom width at band:inside fold edges of band/hem		1/2	1/2	NA	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 3/4	24 1/4	25 3/4				
! E101	Armhole Depth :: from HPS Squared Down (Raglan)		1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! F303	S:Sleeve overarm fr. CB neck :: 3 x point measure		1/4	1/4	NA	17 1/4	17 3/4	18 1/4	18 3/4	19 1/4	20	20 3/4	21 1/2				
! G101	Bicep width:1" below armhole		1/8	1/8	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16				
! G301	S/Sleeve opening:inside fold edges of cuff or hem		1/8	1/8	NA	5 3/4	6	6 1/4	6 1/2	6 3/4	7 1/16	7 3/8	7 11/16				
H606	Neck binding width		1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
A701	Body hem depth		1/8	1/8	NA	1	1	1	1	1	1	1	1				
F702	Sleeve trim Height		1/8	1/8	NA	1	1	1	1	1	1	1	1				
! H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																	
REFERENCE: OVO GRAPHIC SHIRT W/ RAGLAN STYLING (11.21.2023) -Added dorito -Raglan Styling 4.10.2024 ref tommy outer collar and Branden's yellow soccer jersey for fit																	

UN-AVAILABLE CO. LTD: Fit Approval-1 -proto [Sample 1 (M)]							Version 1
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	Last Modified	08/01/24 1:11:54 PM			Life Cycle Stage	Development	

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A101	Front body length from HPS : Top	1/2	1/2	27 1/4	27 3/8	1/8	
A102	Back body length from HPS : Longer length	1/2	1/2	29 1/4	29 1/4	0	28 1/4
H101	Neck width :: SEAM TO SEAM	1/4	1/4	7	7	0	
H201	Front neck drop from HPS : Crew	1/8	1/8	4 1/2	4	-1/2	
H301	Back neck drop from HPS Crew	1/8	1/8	1	5/8	-3/8	
H605	Outer Collar height at CB	1/8	1/8	1 1/2	1 1/2	0	1
H603	Outer Collar spread :: at CF	1/8	1/8	2	2	0	1 1/2
B505	CF NECKBAND height	1/8	1/8	1	1	0	3/4
B301	Across: Chest : at mid. armhole, raglan	1/4	1/4	13 3/4	13 1/2	-1/4	13
B201	Across Back : at mid. armhole, Raglan	1/4	1/4	15 1/4	14 1/4	-1	14 1/4
B101	Chest width : 1" below armhole	1/2	1/2	20 1/2	20	-1/2	20 3/4
B401	Side Panel placement from below UAP	1/4	1/4	2	5 1/2	3 1/2	
C201	Side Panel total width (front & back) at hem edge	1/4	1/4	5 3/4	5 5/8	-1/8	
C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	20	19 1/2	-1/2	20 1/4
E101	Armhole Depth :: from HPS Squared Down (Raglan)	1/4	1/4	10 3/4	10 1/2	-1/4	11
F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	1/4	1/4	18 3/4	19	1/4	
G101	Bicep width:1" below armhole	1/8	1/8	0	8	8	8 1/4
G301	S/Sleeve opening:inside fold edges of cuff or hem	1/8	1/8	6 1/2	6 3/8	-1/8	
H606	Neck binding width	1/8	1/8	3/8	3/8	0	
A701	Body hem depth	1/8	1/8	1	1	0	
F702	Sleeve trim Height	1/8	1/8	1	1	0	
H404	Minimum Neck Stretch	1/2	0	24	24	0	

Newly Added Points of Measurement

G101 - Bicep width:1" below armhole

COMMENT

1.8.24

PROTO SAMPLE: Green with yellow trim


STYLING COMMENTS:

1. Please remove the side panels. Make a regular side seam- see updated Construction page.

FITTING COMMENTS:

1. Please reduce the back length making it less curved- see revised spec.
2. Bring back the front and back neck depth measurements. Ensure the front neck shaping is not too curved- see photos.
3. Reduce the outer back and inner front collar band heights and reduce the spacing of the front collar spread- see revised specs and photo.
4. Increase the chest and bottom widths- see revised specs.
5. Reduce the across front measurement 1/2" and keep the across back measurement as the sample- See revised specs and photos.
6. Lower the armhole and increase the bicep width- see revised measurements and added BICEP POM.
7. Adjust the shaping of the raglan sleeve to increase the width slightly over the shoulder- see photos
8. Ensure all measurements are brought back to spec.

WORKMANSHIP COMMENTS:

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			Material Description	100% POLYESTER CLOSED MESH (FB-K1116)			


1. Watch when sewing the raglan to the body and the neck trim to the body. Ensure the fabric lies flat and there is no puckering or pulling along seams.
2. Ensure the sleeve band heights are even all around the body.

SUBMIT A 2ND FIT SAMPLE WITH ALL CORRECTIONS


**** PLEASE SUBMIT A PAPER COPY OF THE PATTERN WITH THE 2ND FIT SAMPLE**

A102 - Back body length from HPS : Longer length : REVISED
 H201 - Front neck drop from HPS : Crew : BRING BACK TO SPEC
 H301 - Back neck drop from HPS Crew : BRING BACK TO SPEC
 H605 - Outer Collar height at CB : REVISED
 H603 - Outer Collar spread :: at CF : REVISED
 B505 - CF NECKBAND height : REVISED
 B301 - Across: Chest : at mid. armhole, raglan : REVISED
 B201 - Across Back : at mid. armhole, Raglan : KEEP AS SAMPLE
 B101 - Chest width :1" below armhole : REVISED
 B401 - Side Panel placement from below UAP : REMOVE
 C201 - Side Panel total width (front & back) at hem edge : REMOVE
 C101 - Bottom width at band:inside fold edges of band/hem : REVISED
 E101 - Armhole Depth :: from HPS Squared Down (Raglan) : REVISED
 G101 - Bicep width:1" below armhole : ADDED POM- REVISED SPEC

Sample Size: M
 Status: Rejected
 Rejected By: SerenaCabatan (October's Very Own Merchandising)
 Rejected On: 08/01/24 1:11:50 PM

UN-AVAILABLE CO. LTD: Fit Approval-1 -proto - SAMPLE FRONT SIDE AND BACK						Version 1
Article Code	M-0225-KT-5725			Product Group	TOP	
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UN-AVAILABLE CO. LTD: Fit Approval-1 -proto - Remove side panel						Version 1
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Article Name	SS SOCCER JERSEY			Product Sub-Category	JERSEY	
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LOẠI BỎ BÁN THÀNH PHẨM SƯỜN, VÀ MAY SƯỜN BÌNH THƯỜNG CHO MẪU 2ND PROTO


Removing side panel, please proceed with regular side seam

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BÁN THÀNH PHẦN THÂN
TRƯỚC DỰT LÊN, TẠO
THÀNH NHỮNG ĐƯỜNG KÉO
TẠI THÂN TRƯỚC.
VUI LÒNG VẢI THIỆN ĐỂ CÂN
BẰNG THÂN TRƯỚC TRÊN
MẪU 2ND PROTO

Front panel is hiking up,
causing drag lines at the front.
Please improve the balance.

UN-AVAILABLE CO. LTD: Fit Approval-1 -proto - Sample improvement photos - Sleeve call-outs						Version 1
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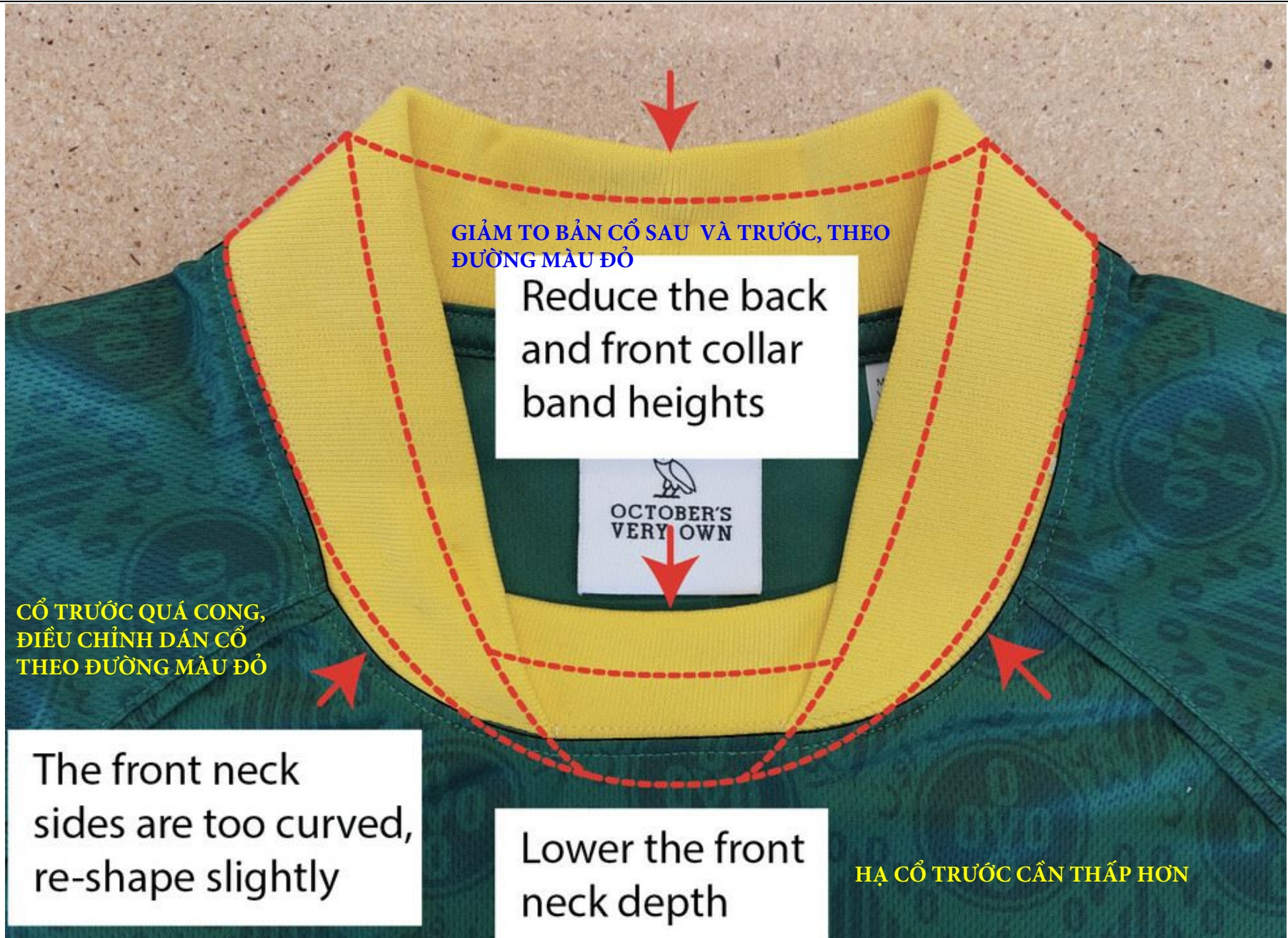



GIẢM MỘT CHÚT PHẦN VẢI DƯ Ở THÂN TRƯỚC

TAY QUÁ CHẶT Ở PHẦN VAI, TĂNG NGANG TAY LÊN MỘT CHÚT



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UN-AVAILABLE CO. LTD: Fit Approval-1 -proto - Sample improvement photos - Front fit improvements						Version 1
Article Code	M-0225-KT-5725			Product Group	TOP	
Article Name	SS SOCCER JERSEY			Product Sub-Category	JERSEY	
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GIẢM TO BÀN VIỀN TẠI PHẦN RAGLAN THÀNH 1/4"

NÁCH CẦN THẤP HƠN 1/2"

TĂNG NGANG NGỰC VÀ LAI

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**THÊM PHẦN
RAGLAN TẠI CỔ
TRƯỚC ĐỂ CẢI
THIỆN DÁNG CỔ**

**TĂNG NGANG
TAY TẠI GIỮA
PHẦN RAGLAN
TỔNG CỘNG 1/2",
XEM HÌNH BÊN**

**TĂNG NGANG TAY
TẠI BẮP TAY TỔNG
CỘNG 1/2" (NGHĨA
LÀ 1/4" MỖI BÊN)**



UN-AVAILABLE CO. LTD: Fit Approval-1 -proto - Sample improvement photos - Workmanship call-outs						Version 1
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