












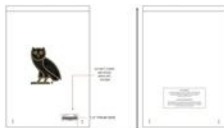




Article Summary										Version 1		
	Article Code	M-0125-KT-5948				100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Product Group	TOP				
	Article Name	CHROME FAMILY HOODIE					Product Sub-Category	HOODIE				
	Created On	08/27/24 1:11:14 PM					Season	2025 Spring				
	Last Modified	09/23/24 11:01:02 AM					Life Cycle Stage	Pre-Production				
Gender Classification		Mens		Sub Class D		PULLOVER		Fabrication		KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD		Release Date		14 Feb 2025		Ex-Factory		10 Jan 2025		
										COLORS		
											SODALITE BLUE (SBL) 19-3953 TCX MIDNIGHT BLUE	
											BLACK (BK) BLACK	
SIZES												
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008												


Bill of Material											Version 1		
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		SBL SODALITE BLUE		BK BLACK
Fabric													
	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D		BODY/ HOOD/SLV/HALF MOON/ POCKET BAG PALM		0	Yards	MINI OG FLEECE				None		None
	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s		POCKET BAG KNUCKLE SIDE/BACK NECK TAPE		0	Meter					None		None
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD		BODY BAND/ CUFFS		0	Meter					None		None
Trims													
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each	All vendors must use a thermal printer. They cannot use an "ink jet printer".				None		None
	DRAWCORD CTN 3/8" FLAT, FOLDBACK BARTACKED ENDS (DR128)				1	Each	DTM BODY, HEATHER DRAWCORD ON HEATHER BODY				None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced			None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced			None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None		None

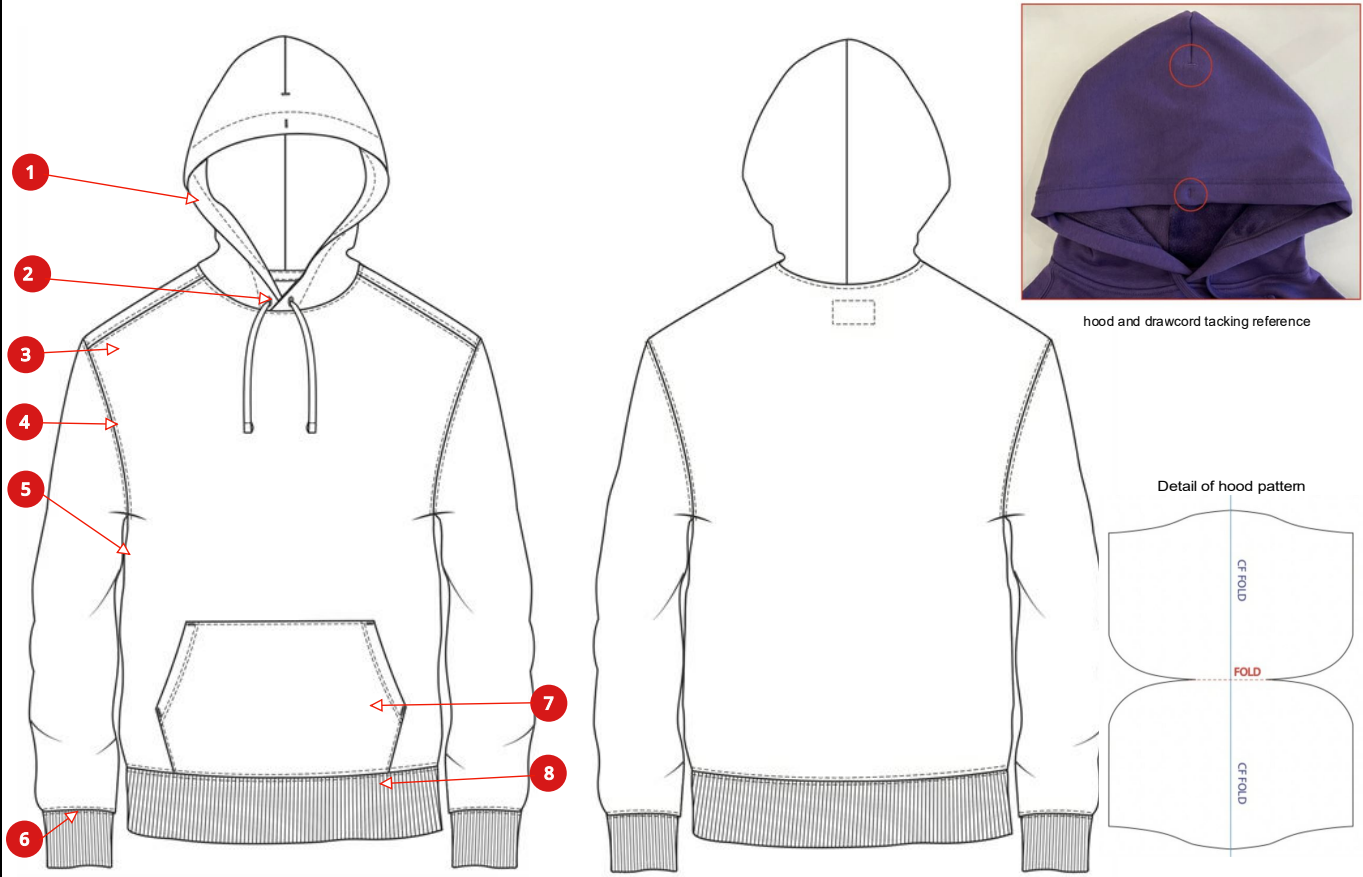
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		SBL SODALITE BLUE		BK BLACK
Graphics													
	TBD - SEE ARTWORK FILE (HT-102)				0	Each					None		None

Material Image Sheet										Version 1	
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FB-K507 100% cotton heavy fleece 460gsm		FB-K508 UA - 100% COTTON JERSEY, 190GSM		TR-ST114 UPC STICKER- 1" X 2.5"		LT110 CC LABEL - APPAREL		TR-TV140 5mm GROSGRAIN RIBBON LOOP		LT138 TEAR-AWAY COO TAB: OVOF21_217_T	
											
PK101 POLY BAG - GENERIC											

CM Measurement - Hoodie - Relaxed Fit ver2												All Measurements are in CMs						Version 1	
	Article Code	M-0125-KT-5948				100% cotton heavy Fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D						Product Group		TOP					
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! A201	Front body length from HPS : Top	1.27	1.27	0	66.04	67.31	68.58	69.85	71.12	73.66	76.20	78.74							
! H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	22.86	22.86	23.495	24.13	24.765	25.40	26.035	26.67							
! H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	8.5725	8.5725	8.7312	8.89	9.0488	9.3663	9.6837	10.0013							
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513							
! D102	Shoulder slope :: from HPS	0.3175	0.3175	0	4.7625	4.9212	5.08	5.08	5.2388	5.3975	5.5563								
D103	Shoulder displacement to front	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
! D101	Shoulder width :measured on CB body	0.9525	0.9525	0	47.625	49.53	51.435	53.34	55.245	57.785	60.325	62.865							
! B301	Across: Chest : at mid. armhole	0.635	0.635	0	41.910	43.815	45.720	47.625	49.530	52.070	54.610	57.150							
! B201	Across Back : at mid. armhole	0.635	0.635	0	42.545	44.45	46.355	48.26	50.165	52.705	55.245	57.785							
! B101	Chest width :1" below armhole	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39							
! C102	Bottom width : 1" above band seam	1.27	1.27	0	45.72	48.26	50.80	53.34	55.88	59.69	63.50	67.31							
! C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	39.37	41.91	44.45	46.99	49.53	53.34	57.15	60.96							
! E101	Armhole Straight :: measured straight	0.635	0.635	0	25.0825	26.035	26.9875	27.94	28.8925	30.1625	31.4325	32.7025							
! G101	Bicep width:1" below armhole	0.635	0.635	0	23.495	24.13	24.765	25.4	26.035	26.8287	27.6225	28.4163							
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	84.455	86.36	88.265	90.17	92.075	94.615	97.155	99.695							
! G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	8.0963	8.5725	9.0487	9.525	10.0013	10.6363	11.2713	11.9063							
! G103	L/Sleeve :: 1" above cuff seam	0.3175	0.3175	0	13.8113	14.2875	14.7637	15.24	15.7163	16.3513	16.9863	17.6213							
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985							
A703	Body Band Height	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985							
H708	Hood casing width :: at CF	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54							
! H703	Hood width :: at 5" Below Top Edge	0.635	0.635	0	26.035	26.67	27.305	27.94	28.575	29.21	29.845	30.48							
! H701	Hood height at CF	0.635	0.635	0	36.83	38.10	38.10	39.37	39.37	40.64	40.64	40.64							
H702	Hood height at HPS	0.635	0.635	0	33.02	34.29	34.29	35.56	35.56	36.83	36.83	36.83							
! N101	Kanga pocket height at center	0.635	0.635	0	22.225	22.860	22.860	23.495	23.495	24.765	24.765	24.765							
! N102	Kanga pocket width at top edge	0.635	0.635	0	24.13	24.765	24.765	25.4	25.4	26.67	26.67	26.67							
! N103	Kanga pocket width at widest point	0.635	0.635	0	34.29	34.925	34.925	35.56	35.56	36.83	36.83	36.83							
! N104	Kanga pocket width at band seam	0.635	0.635	0	26.67	27.305	27.305	27.94	27.94	29.21	29.21	29.21							
N201	Pocket opening hem height	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
! H709	drawcord length : Hood	1.27	1.27	0	101.60	104.14	104.14	106.68	106.68	109.22	109.22	109.22							
H710	Hood drawcord exit pos. fr neck	0.3175	0.3175	0	3.175	3.175	3.175	3.175	3.175	3.175	3.175	3.175							
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525							
! H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96							
Comments																			
REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) 8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label																			

CM Measurement - Hoodie - Relaxed Fit ver2					All Measurements are in CMs		Version 1
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- add a locker loop at CB							

Construction details - Hoodie - rev relaxed fit							Version 1
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### Comments

- 1
- HOOD  
1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. Please ensure that the hood self and hood lining serged seperately. CF of hood overlapping at the neck 3/4", left over right.  
SN topstitch at front edge to make channel for drawcord.  
Buttonhole exits for drawcord.  
Drawcord ends double fold and tacked with bartack. Drawcord tacked at CF of hood as per photo reference  
Self and lining chain tacked at the top of the head at CB dart seams. Please tack 3/8" at hood crown together.
- 2
- NECK SEAM  
Hood join to body with #512 mock safety stitch.  
Inside back neck cleanfinished with jersey taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck.
- 3
- SHOULDER SEAM  
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 4
- ARMHOLE SEAM  
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 5
- SLEEVE/ SIDE SEAM  
Join in one operation. #512 mock safety stitch.
- 6
- SLEEVE OPENING  
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 7
- KANGA POCKET  
Self pocket bag. Opening edges turned in, 2N coverstitch to form hem, 1/4" spacing.  
Side and top edges serged and turned in. SN topstitched to body. Bottom of bag finished into the band seam.  
Bartacks at top and bottom of pkt openings.
- 8
- BOTTOM OPENING  
Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.

1. Nón 1 mảnh, gấp giữa, có đường xẻ nón như hình. Chân nón xếp từ trái qua phải 3/4 inch. miệng nón điều 1 kim xô dây luồn, có mắt cáo thêu. 2 đầu dây luồn gấp đôi co đánh bọ, miệng nón đánh bọ cố định dây luồn như hình, bọ dài 3/8 inch, đánh bọ ngang trên đỉnh nón như hình.

2. Viền cổ may sạch bằng vải single, điều 1 kim 1/4 inch cổ trước và sau.

3. chòm vai trước, điều 2 kim 1/4 inch

4. Nách điều 2 kim 1/4 inch

7. Túi kangaroo như hình, điều 2 kim 1/4inch tại miệng túi. Đánh bọ tại miệng túi trên/dưới

8. Bo lai gấp đôi, điều 2 kim 1/2 inch. Lưu ý: đường may rib khớp với đường may 2 bên sườn như áo mẫu.