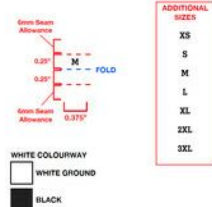
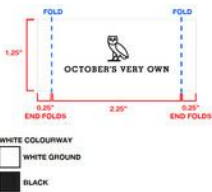


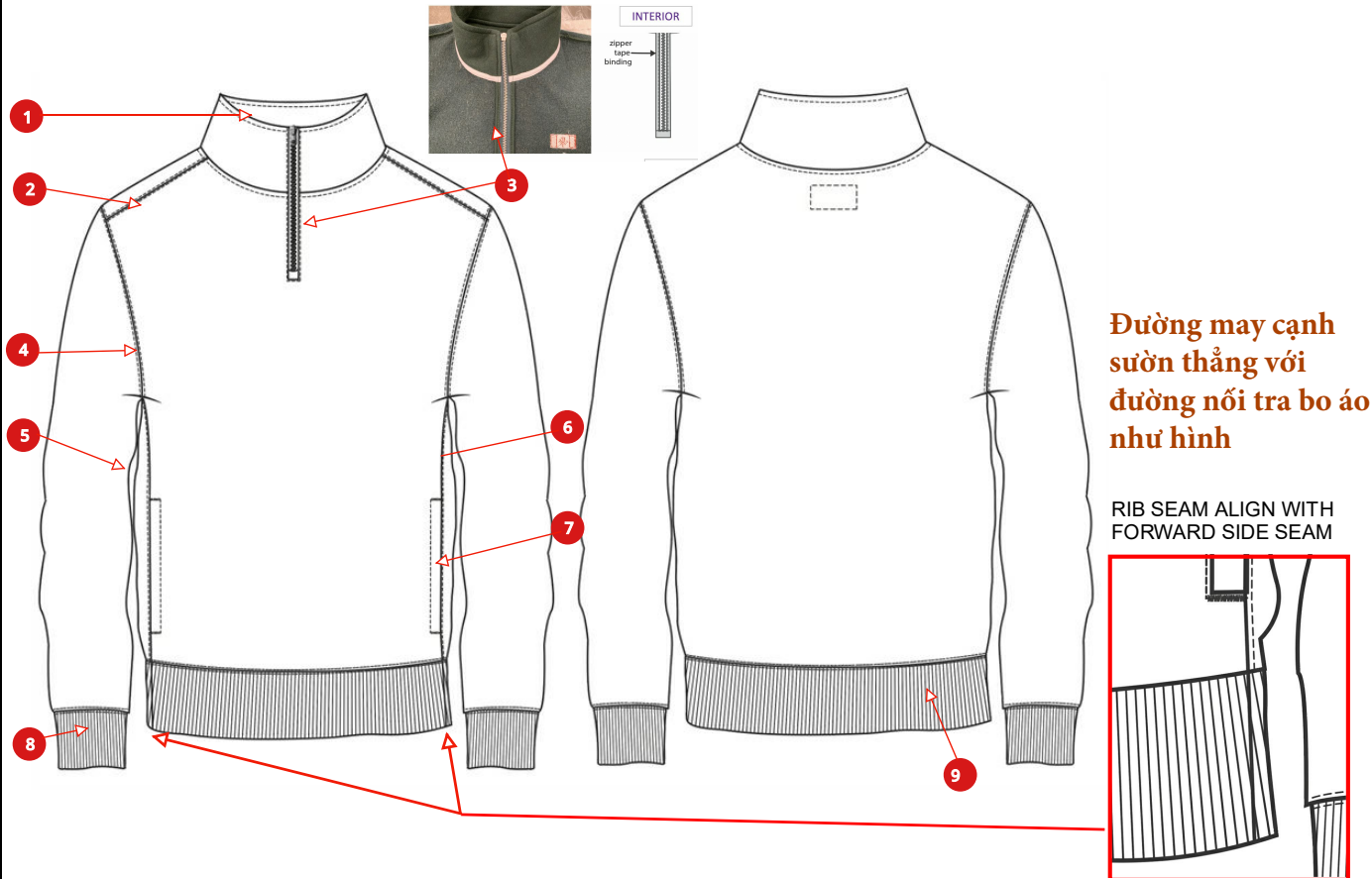
Article Summary						Version 1				
	Article Code	M-0425-KT-6049		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP				
	Article Name	MINI OG 1/4 ZIP MOCK NECK			Product Sub-Category	SWEAT TOP - LS				
	Created On	09/07/24 6:44:46 PM	Material		Season		2025 Winter			
	Last Modified	10/21/24 2:22:25 PM	Description		Life Cycle Stage		development			
Gender Classification		Mens	Sub Class D	1/4 ZIP MOCK NECK	Fabrication		KNIT TOP			
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory					
								COLORS		
									BLACK (BK) BLACK	
									Pearl Grey (PG) B1004 ASH HEATHER GREY	
									WHISPER WHITE (WHS) 11-0701 TCX CREAM	
SIZES										
000, 001, 002, 003, 004, 005, 006, 007										

Bill of Material														Version 1	
	Article Code	M-0425-KT-6049							Product Group	TOP					
	Article Name	MINI OG 1/4 ZIP MOCK NECK							Product Sub-Category	SWEAT TOP - LS					
	Created On	09/07/24 6:44:46 PM		Material	FLEECE 100%COTTON 410GSM (FB-K1003)				Season	2025 Winter					
	Last Modified	10/21/24 2:22:25 PM		Description					Life Cycle Stage	DeveToplevel					
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		WHS WHISPER WHITE
Fabric															
	FLEECE 100%COTTON 410GSM (FB-K1003)		BODY/SLEEVES/HOOD		0	Meter			VTK5946-1B		None		None		None
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD		BODY BAND/ CUFFS		0	Yards	DTM BODY				None		None		None
	100% COMBED COTTON JERSEY, 200GSM (FB-K564) BARATA		BACK NECK TAPE/ POCKET BAG (KNUCKLE SIDE)		0	Meter	DTM BODY				None		None		None
Trims															
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None			None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			1	Each		Vendor Sourced			None		None			None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER			2	Each					None		None			None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175			1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None			None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172			1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None			None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.			1	Each		Vendor Sourced			None		None			None

Bill of Material														Version 1	
	Article Code	M-0425-KT-6049								Product Group	TOP				
	Article Name	MINI OG 1/4 ZIP MOCK NECK								Product Sub-Category	SWEAT TOP - LS				
	Created On	09/07/24 6:44:46 PM		Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)				Season	2025 Winter					
	Last Modified	10/21/24 2:22:25 PM							Life Cycle Stage	DeveTolpment					
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		WHS WHISPER WHITE
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		single stitch -should be easily removed		0	Each		Reca Mainetti Asia Ltd.			None		None		None
	Zipper (TRZP10)		CF		0	Each	5GG, METAL-SEMI AUTO DA8LH GD SILVER FINISH FOR ALL COLOURWAYS	YKK Canada Inc.			None		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced			None		None		None
Graphics															
	TBD - SEE ARTWORK FILE (HT-102)				0	Each					None		None		None

Material Image Sheet										Version 1							
	Article Code	M-0425-KT-6049		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP											
	Article Name	MINI OG 1/4 ZIP MOCK NECK			Product Sub-Category	SWEAT TOP - LS											
	Created On	09/07/24 6:44:46 PM			Season	2025 Winter											
	Last Modified	10/21/24 2:22:25 PM			Life Cycle Stage	Development											
	FB-K564 100 % COMBED COTTON JERSEY, 200GSM			TR-HG142 OVO 2023 Booklet Hangtag			PK101 POLY BAG - GENERIC			TR-ST114 UPC STICKER- 1" X 2.5"			TR-LT246 OVO 2023 Alpha Sizing Tab			TR-LT247 OVO 2023 One Side Main Label	
	LT110 CC LABEL - APPAREL			LT138 TEAR-AWAY COO TAB: OVOF21_217_T			TRZP10 Zipper			TR-TV140 5mm GROSGRAIN RIBBON LOOP							

Construction details - mini og 1/4 Zip Mock - F/W 2025						Version 1
Article Code	M-0425-KT-6049	Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP	
Article Name	MINI OG 1/4 ZIP MOCK NECK			Product Sub-Category	SWEAT TOP - LS	
Created On	09/07/24 6:44:46 PM			Season	2025 Winter	
Last Modified	10/21/24 2:22:25 PM			Life Cycle Stage	Development	



Comments

- COLLAR/NECK:**
2 piece self collar. Join with #512 mock safety stitch. SN topstitch, 1/4" in at top edge.
Jersey taping at inside neck to cleanfinish. SN edgestitch at top and bottom of taping. Ends of tape folded in to cleanfinish.
- SHOULDER SEAM:**
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- CF ZIPPER:**
Exposed zipper closure at CF. Self folded garage at bottom of zipper, 1/2" height. SN edge topstitch around zipper.
Top of zipper tape and seam allowances cleanfinished into collar. Inside lower zipper tape edges and seam allowance cleanfinished with jersey binding. SN edge topstitch at binding. Ends folded in and tacked.
- ARMHOLE:**
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- SLEEVE INSEAM:**
Join with #512 mock safety stitch.
- SIDE SEAM**
Set forward on body. Join with #512 mock safety stitch. SN edge topstitch on side panel, holding seam allowance.
- ON-SEAM POCKET**
Cut & sew single welt pocket. Join to pocket bags with #512 mock safety stitch. SN topstitch at opening, 1/4" in. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bottom of bag finished into the bottom band seam.
- SLEEVE OPENING CUFF**
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- BODY BAND**
Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing. ENSURE THE TWO RIB SEAMS ALIGN WITH SIDE SEAM Set forward on body

1. Lá cổ bằng vải chính, điều cạnh 1 kim 1/4". Viền cổ may sạch bằng vải single, điều cạnh viền trên/dưới 1 kim.
2. Chờm vai về thân trước, đánh bông 2 kim rẽ giữa 1/4"
3. Dây kéo ở ngực trước, gấp đuôi khóa kéo 1/2", điều 1 kim. Mặt trên may sạch vào cổ áo, mặt dưới dây kéo may sạch viền bằng vải single điều 1kim. Đóng bọ cạnh dưới dây kéo.
4. Nách đánh bông 2 kim rẽ giữa.
- 5+6. Tay + sườn vắt xoắn. Sườn điều 1 kim
7. Túi: lót túi vải single. Điều 1 kim 1/4" miệng túi, đóng bọ trên/dưới miệng túi. Mặt trên túi vải single, mặt dưới vải chính. Cạnh dưới bao túi may với đường tra bo.
- 8+9. Bo tay, bo áo gấp đôi, đánh bông 2 kim rẽ giữa 1/4". Đường nối bo may thẳng với cạnh sườn như hình

Measurement Sheet - 1/4 Zip Mock										All Measurements are in Inches						Version 1	
	Article Code	M-0425-KT-6049		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group		TOP										
	Article Name	MINI OG 1/4 ZIP MOCK NECK			Product Sub-Category		SWEAT TOP - LS										
	Created On	09/07/24 6:44:46 PM	Material		Season		2025 Winter										
	Last Modified	10/21/24 2:22:25 PM	Description		Life Cycle Stage		Development										
POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top		1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	7	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2				
! H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 7/8	3 7/8	3 15/16	4	4 1/16	4 3/16	4 5/16	4 7/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	5/8	5/8	11/16	3/4	13/16	15/16	1 1/16	1 3/16				
! H601	Collar height at CF		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
! H604	Collar height at CB		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
! H403	Collar measurement at outer edge		1/4	1/4	NA	16 1/2	16 1/2	17	17 1/2	18	18 5/8	19 1/4	19 7/8				
! O102	Zipper length : 1/2" GROUP GRADE		1/4	1/4	NA	6 3/4	6 3/4	0	7 1/4	0	7 3/4	7 3/4	7 3/4				
O401	Zipper welt width (total)		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! D102	Shoulder slope :: from HPS		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body		3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Acrrs: Chest : at mid. armhole		1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B201	Across Back : at mid. armhole		1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
! B101	Chest width :1" below armhole		1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam		1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
! C101	Bottom width at band:inside fold edges of band/hem		1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight		1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! G101	Bicep width:1" below armhole		1/8	1/8	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
! G103	L/Sleeve :: 1" above cuff seam		1/4	1/4	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height		1/8	1/8	NA	3	3	3	3	3	3	3	3				
A703	Body Band Height		1/8	1/8	NA	3	3	3	3	3	3	3	3				
C201	Side Panel width: s/fold to seam, mid panel		1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 13/16	3	3 3/16				
! N202	Welt pocket width		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! N201	Welt pocket length		1/4	1/4	NA	6 1/4	6 1/4	6 1/4	6 3/4	0	0	7 1/4	7 1/4				
N205	Welt pocket position from Rib/Band seam		1/4	1/4	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
! H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																	
REFERENCE: UPDATED 2023 Studdy hoodie fit + OVO mock (C-0123-KT-3341 NFL) neck, collar, pkt specs																	
8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label - CF zipper revise to conceal zip with 1/4" self double welts																	

CM of Measurement Sheet - 1/4 Zip Mock												All Measurements are in CMs						Version 1	
	Article Code	M-0425-KT-6049				FLEECE 100%COTTON 410GSM (FB-K1003)						Product Group		TOP					
	Article Name	MINI OG 1/4 ZIP MOCK NECK										Product Sub-Category		SWEAT TOP - LS					
	Created On	09/07/24 6:44:46 PM			Material Description	Season		2025 Winter											
	Last Modified	10/21/24 2:22:25 PM				Life Cycle Stage		Development											
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! A201	Front body length from HPS : Top	1.27	1.27	0	66.04	67.31	68.58	69.85	71.12	73.66	76.20	78.74							
! H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	17.78	17.78	18.415	19.05	19.685	20.32	20.955	21.59							
! H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	9.8425	9.8425	10.0012	10.16	10.3188	10.6363	10.9537	11.2713							
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	1.5875	1.5875	1.7462	1.905	2.0638	2.3813	2.6987	3.0163							
! H601	Collar height at CF	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985							
! H604	Collar height at CB	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985							
! H403	Collar measurement at outer edge	0.635	0.635	0	41.91	41.91	43.18	44.45	45.72	47.3075	48.895	50.4825							
! O102	Zipper length : 1/2" GROUP GRADE	0.635	0.635	0	17.145	17.145	0	18.415	0	19.685	19.685	19.685							
O401	Zipper welt width (total)	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27							
! D102	Shoulder slope :: from HPS	0.3175	0.3175	0	4.7625	4.9212	5.08	5.08	5.08	5.2388	5.3975	5.5563							
D103	Shoulder displacement to front	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
! D101	Shoulder width :measured on CB body	0.9525	0.9525	0	47.625	49.53	51.435	53.34	55.245	57.785	60.325	62.865							
! B301	Acrss: Chest : at mid. armhole	0.635	0.635	0	41.910	43.815	45.720	47.625	49.530	52.070	54.610	57.150							
! B201	Across Back : at mid. armhole	0.635	0.635	0	42.545	44.45	46.355	48.26	50.165	52.705	55.245	57.785							
! B101	Chest width :1" below armhole	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39							
! C102	Bottom width : 1" above band seam	1.27	1.27	0	45.72	48.26	50.80	53.34	55.88	59.69	63.50	67.31							
! C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	39.37	41.91	44.45	46.99	49.53	53.34	57.15	60.96							
! E101	Armhole Straight :: measured straight	0.635	0.635	0	25.0825	26.035	26.9875	27.94	28.8925	30.1625	31.4325	32.7025							
! G101	Bicep width:1" below armhole	0.3175	0.3175	0	23.495	24.13	24.765	25.4	26.035	26.8287	27.6225	28.4163							
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	84.455	86.36	88.265	90.17	92.075	94.615	97.155	99.695							
! G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	8.0963	8.5725	9.0487	9.525	10.0013	10.6363	11.2713	11.9063							
! G103	L/Sleeve :: 1" above cuff seam	0.635	0.635	0	13.8113	14.2875	14.7637	15.24	15.7163	16.3513	16.9863	17.6213							
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	7.62	7.62	7.62	7.62	7.62	7.62	7.62	7.62							
A703	Body Band Height	0.3175	0.3175	0	7.62	7.62	7.62	7.62	7.62	7.62	7.62	7.62							
C201	Side Panel width: s/fold to seam, mid panel	0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	7.1437	7.62	8.0963							
! N202	Welt pocket width	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
! N201	Welt pocket length	0.635	0.635	0	15.875	15.875	15.875	17.145	0	0	18.415	18.415							
N205	Welt pocket position from Rib/Band seam	0.635	0.635	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35							
! H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96							
Comments																			
REFERENCE: UPDATED 2023 Studdy hoodie fit + OVO mock (C-0123-KT-3341 NFL) neck, collar, pkt specs																			
8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label - CF zipper revise to conceal zip with 1/4" self double welts																			