

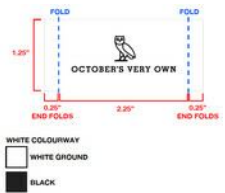
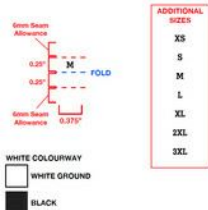
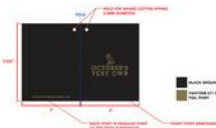
Article Summary							Version 1	
	Article Code	M-0425-KT-6052			Product Group	TOP		
	Article Name	MINI OG CREWNECK			Product Sub-Category	SWEAT TOP - LS		
	Created On	09/07/24 6:51:49 PM			Season	2025 Winter		
	Last Modified	10/21/24 2:38:57 PM			Life Cycle Stage	DeveLopment		
Gender Classification		Mens	Sub Class D	CREWNECK	Fabrication	KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory			
							COLORS	
							BLACK (BK) BLACK Pearl Grey (PG) B1004 ASH HEATHER GREY PEACOAT (34) Peacoat, 19-3920 TCX NAVY GANACHE (GAN) 19-1018 TCX	
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Material											Version 1	
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	Created On	09/07/24 6:51:49 PM	Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)						Season	2025 Winter	
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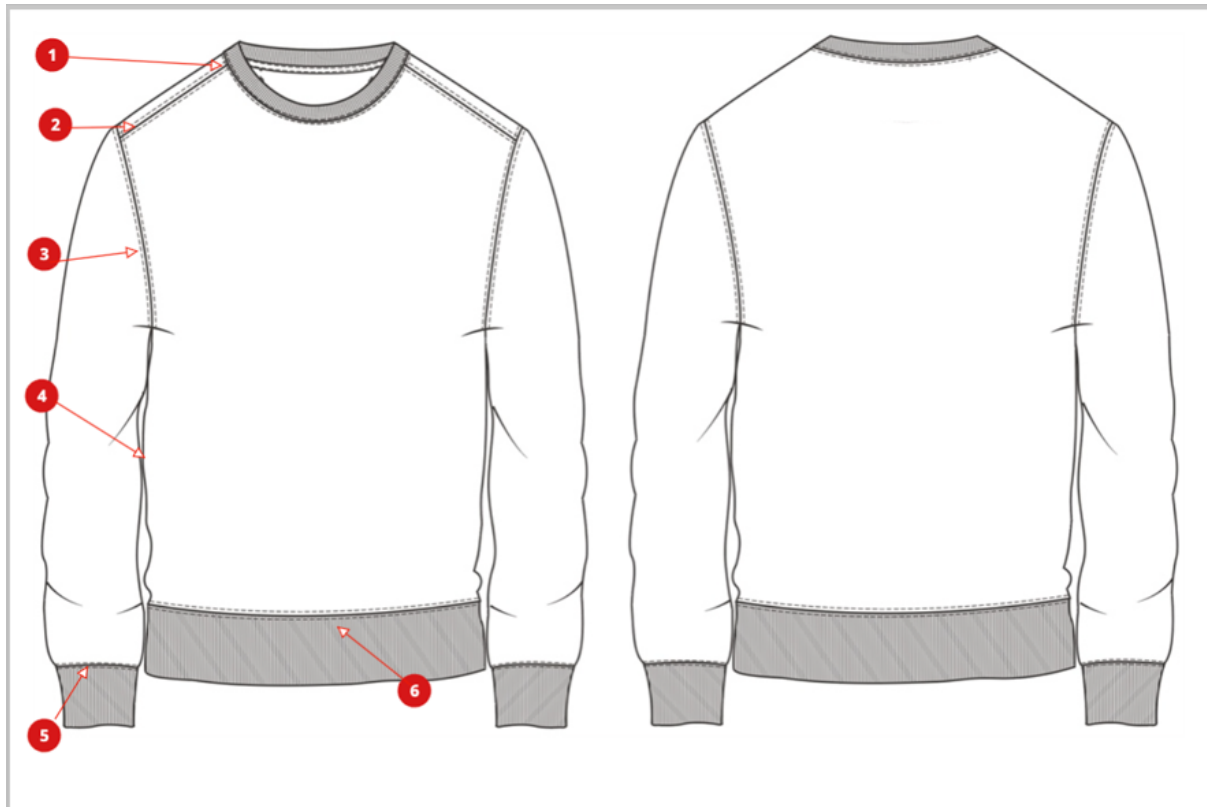
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		34 PEACOAT		GAN GANACHE
Fabric															
	FLEECE 100%COTTON 410GSM (FB-K1003)	BODY/SLEEVES/ 1/2 MOON	0	Meter			VTK5946 -1B		None		None		None		None
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD	BODY BAND/ CUFFS	0	Yards	DTM BODY				None		None		None		None
	100% COMBED COTTON JERSEY, 200GSM (FB-K564) BARATA	BACK NECK TAPE + LOCKER LOOP	0	Meter	DTM BODY				None		None		None		None
Trims															
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None
	UPC STICKER (TR-ST111) 1.8" x 1.8" PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each					None		None		None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB	single stitch - should be easily removed	1	Each		Reca Mainetti Asia Ltd.			None		None		None		None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None		None		None

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		34 PEACOAT		GAN GANACHE
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced			None		None		None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None
Graphics															
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None

Material Image Sheet						Version 1	
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		Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)				
							
FB-K564 100 % COMBED COTTON JERSEY, 200GSM	PK101 POLY BAG - GENERIC		TR-ST111 UPC STICKER	LT110 CC LABEL - APPAREL	LT138 TEAR-AWAY COO TAB: OVOF21_217_T	TR-LT247 OVO 2023 One Side Main Label	
							
TR-LT246 OVO 2023 Alpha Sizing Tab	TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag				

Construction details - Crew							Version 1
	Article Code	M-0425-KT-6052		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP	
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Comments

- 1 **NECK**
Set in rib band. Double folded, join to body with mock safety serged. Rib seam at wearer's left side, 1/2" back from HSP.S/N edge t/s on front neck.
Back neck is clean finished with taping. Taping edges are clean finished with edge t/s.
- 2 **SHOULDER SEAM**
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 3 **ARMHOLE SEAM**
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 4 **SLEEVE/ SIDE SEAM**
Join in one operation. #512 mock safety stitch.
- 5 **SLEEVE OPENING**
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 6 **BOTTOM OPENING**
Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.

1. Bo cổ gấp đôi, nối bo tại bên trái người mặc, cách 1/2" từ đỉnh vai, điều 1 kim tại chân cổ.
Viền cổ may sạch bằng vải single.
2. Chờm vai thân trước, đánh bông 2 kim rã giữa 1/4"
3. Nách đánh bông 2 kim rã giữa 1/4"
4. Tay + cạnh sườn vắt xoắn
- 5+6. Bo tay + bo lai đánh bông 2 kim rã giữa 1/4"

Measurement - Crew										All Measurements are in Inches							Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
! A201	Front body length from HPS : Top	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31						
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	7 1/4	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4						
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16						
H301	Back neck drop from HPS Crew	1/8	1/8	NA	1 5/8	1 5/8	1 11/16	1 3/4	1 13/16	1 15/16	2 1/16	2 3/16						
H606	Neckband Height	1/8	1/8	NA	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8						
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16						
D103	Shoulder displacement to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4						
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4						
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2						
! B201	Across Back : at mid. armhole	1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4						
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2						
! C102	Bottom width : 1" above band seam	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2						
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24						
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8						
! G101	Bicep width:1" below armhole	1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16						
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4						
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16						
! G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16						
F701	Sleeve Cuff Band Height	1/8	1/8	NA	3	3	3	3	3	3	3	3						
A703	Body Band Height	1/8	1/8	NA	3	3	3	3	3	3	3	3						
Q403	Back neck taping height	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8						
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24						
Comments																		
REFERENCE: UPDATED 2023 Stussy hoodie fit + OVO relaxed fit crew neck msmts 8/17/23 revisions for Q1 and onwards: - neck finish revise to set in band with back neck tape - add self half moon facing for the new main label																		

Cm Measurement - Crew												All Measurements are in CMs						Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
A201	Front body length from HPS : Top	1.27	1.27	0	66.04	67.31	68.58	69.85	71.12	73.66	76.20	78.74							
H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	18.415	18.415	19.050	19.685	20.320	20.955	21.590	22.225							
H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	8.5725	8.5725	8.7312	8.89	9.0488	9.3663	9.6837	10.0013							
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	4.1275	4.1275	4.2862	4.445	4.6038	4.9213	5.2387	5.5563							
H606	Neckband Height	0.3175	0.3175	0	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225							
D102	Shoulder slope :: from HPS	0.3175	0.3175	0	4.7625	4.9212	5.08	5.08	5.08	5.2388	5.3975	5.5563							
D103	Shoulder displacement to front	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
D101	Shoulder width :measured on CB body	0.9525	0.9525	0	47.625	49.53	51.435	53.34	55.245	57.785	60.325	62.865							
B301	Across: Chest : at mid. armhole	0.635	0.635	0	41.910	43.815	45.720	47.625	49.530	52.070	54.610	57.150							
B201	Across Back : at mid. armhole	0.635	0.635	0	42.545	44.45	46.355	48.26	50.165	52.705	55.245	57.785							
B101	Chest width :1" below armhole	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39							
C102	Bottom width : 1" above band seam	1.27	1.27	0	45.72	48.26	50.80	53.34	55.88	59.69	63.50	67.31							
C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	39.37	41.91	44.45	46.99	49.53	53.34	57.15	60.96							
E101	Armhole Straight :: measured straight	0.635	0.635	0	25.0825	26.035	26.9875	27.94	28.8925	30.1625	31.4325	32.7025							
G101	Bicep width:1" below armhole	0.635	0.635	0	23.495	24.13	24.765	25.4	26.035	26.8287	27.6225	28.4163							
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	84.455	86.36	88.265	90.17	92.075	94.615	97.155	99.695							
G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	8.0963	8.5725	9.0487	9.525	10.0013	10.6363	11.2713	11.9063							
G103	L/Sleeve :: 1" above cuff seam	0.3175	0.3175	0	13.8113	14.2875	14.7637	15.24	15.7163	16.3513	16.9863	17.6213							
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	7.62	7.62	7.62	7.62	7.62	7.62	7.62	7.62							
A703	Body Band Height	0.3175	0.3175	0	7.62	7.62	7.62	7.62	7.62	7.62	7.62	7.62							
Q403	Back neck taping height	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525							
H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96							
Comments																			
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