

Article Summary						Version 1		
	Article Code	M-0425-KT-6048		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP		
	Article Name	MINI OG HOODIE			Product Sub-Category	HOODIE		
	Created On	09/07/24 6:42:49 PM			Season	2025 Winter		
	Last Modified	10/21/24 2:11:55 PM			Life Cycle Stage	development		
Gender Classification		Mens	Sub Class D	HOODIE	Fabrication		KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory			
							COLORS	
								BLACK (BK) BLACK
								Pearl Grey (PG) B1004 ASH HEATHER GREY
								WHISPER WHITE (WHS) 11-0701 TCX CREAM
								BIKING RED (BRD) 19-1650 TCX DEEP RED
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Material											Version 1
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		WHS WHISPER WHITE		BRD BIKING RED
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Fabric

	FLEECE 100%COTTON 410GSM (FB-K1003)		0	Meter			VTK5946-1B		None		None		None		None
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD	CUFF AND BODY BAND	0	Yards	DTM BODY				None		None		None		None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY	BACK NECK TAPE	0	Meter	DTM BODY, HEATHER FOR HEATHER BODY		REF# OVOTRIP-TS01		None		None		None		None

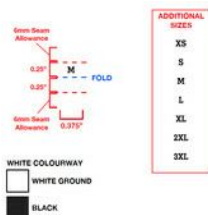
Trims

	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None
	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each		Vendor Sourced			None		None		None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None		None
	BUTTON HOLE HIGH STITCH COUNT (BB105)		2	Each	DTM BODY				None		None		None		None

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	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None		None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None
	DRAWCORD FLAT 3/8" BARTACK (TR-DR190)		0	Each					None		None		None		None

Graphics															
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None

Material Image Sheet										Version 1	
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PK101 POLY BAG - GENERIC				ST101 UPC BARCODE STICKER				LT110 CC LABEL - APPAREL			
				LT138 TEAR-AWAY COO TAB: OVOF21_217_T							
								TR-LT246 OVO 2023 Alpha Sizing Tab			
								TR-LT247 OVO 2023 One Side Main Label			
											
TR-HG142 OVO 2023 Booklet Hangtag				TR-DR190 DRAWCORD FLAT 3/8" BARTACK							

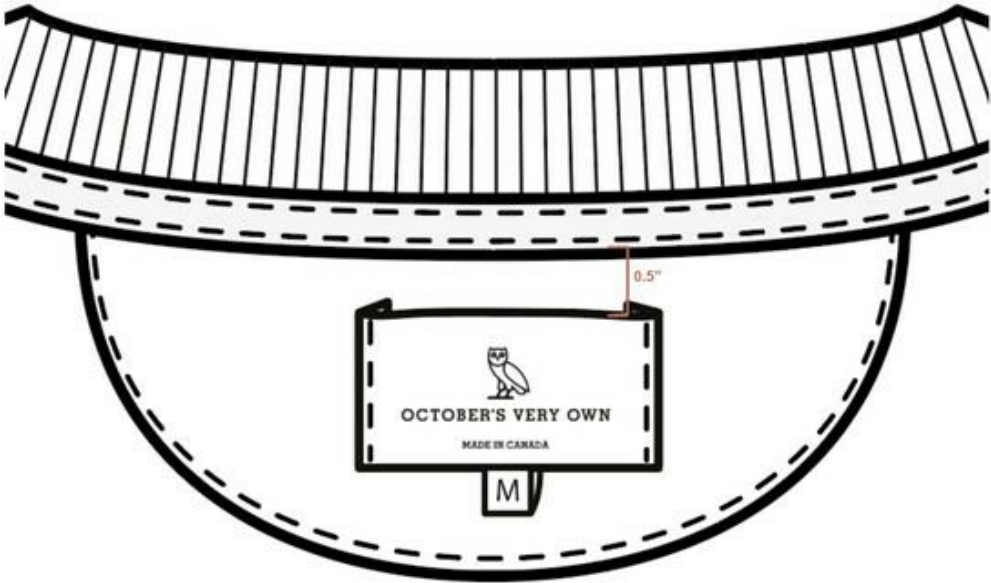
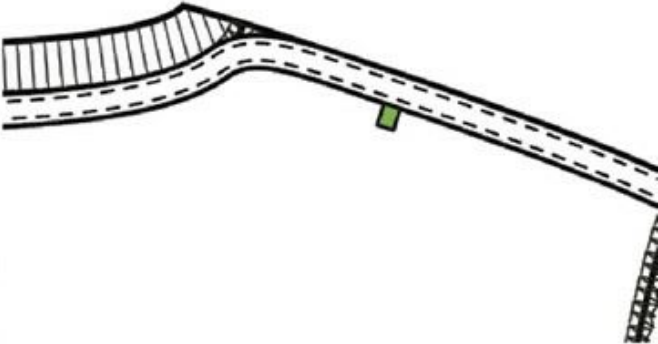
LABEL PLACEMENT						Version 1
Article Code	M-0425-KT-6048			Product Group	TOP	
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DOMESTIC TOPS

MAIN LABEL OVOW23_179_T - OVO 2023 OP 2
*SEWN DOWN ON ALL FOUR SIDES 0.5" BELOW CB NECK SEAM
USE DTM THREAD TO MATCH LABEL

SIZE TAB OVOW23_181_T - 2023
*PLACE 0.25" SEAM ALLOWANCE BEHIND MAIN LABEL
CENTER AND ATTACH WITH MAIN LABEL

HANG TAG PLACEMENT
*ATTACH TO LOOP AT SHOULDER SEAM



CARE LABEL PLACEMENT
*ATTACH AT LEFT SIDE SEAM 2" ABOVE RIB



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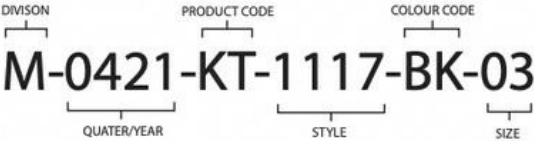


OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117
SIZE : MD (03)
COLOUR : BLACK (BK)
PRODUCT CODE : KNIT TOP
DIVISION : MENS
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG



UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS



Construction details - Hoodie - rev relaxed fit					Version 1	
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Comments

- 1 HOOD
1 piece hood with jersey lining. Fold at CF edge with 1" self extension as facing. Dart at CB, join with #512 mock safety stitch. Please ensure that the hood self and hood jersey lining serged separately. CF of hood overlapping at the neck 3/4", left over right.
SN edge topstitch at front edge on facing to make channel for drawcord. Buttonhole exits for drawcord.
Drawcord ends double fold and tacked with bartack. Drawcord tacked at CF of hood as per photo reference
Self and lining chain tacked at the top of the head at CB dart seams. Please tack 3/8" at hood crown together.
- 2 NECK SEAM
Hood join to body with #512 mock safety stitch. SN topstitch on front neck, 1/4" in on body.
Inside back neck cleanfinished with jersey taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck.
- 3 SHOULDER SEAM
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 4 ARMHOLE SEAM
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 5 SLEEVE/ SIDE SEAM
Join in one operation. #512 mock safety stitch.
- 6 SLEEVE OPENING
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 7 KANGA POCKET
Self pocket bag. Opening edges turned in, 2N coverstitch to form hem, 1/4" spacing.
Side and top edges serged and turned in. SN topstitched to body. Bottom of bag finished into the band seam.
Bartacks at top and bottom of pkt openings.
- 8 BOTTOM OPENING
Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.

1. Nón 1 mảnh may lót vải single. Gập viền nón tại giữa trước 1". Sóng nón giữa sau. Xếp chân nón từ trái qua phải 3/4". Vải chính + lót may rời và đóng bọ tại đường xẻ nón như hình, cách đỉnh nón 3/8".
Tạo lỗ luồn dây, mắt cáo dọc, dây luồn đẹp đóng bọ.
2. Cổ may vắt xỏ với thân. Điều 1 kim 1/4" trước cổ. Viền cổ may sạch bằng vải single, điều 1kim 1/4"
3. Chờm vai thân trước, đánh bông 2 kim rẽ giữa 1/4"
- 4+5. Nách + tay/cạnh sườn may vắt xỏ. Tại nách may đánh bông 2 kim rẽ giữa 1/4".
- 6+8. Bo lai+bo tay: Gập đôi rib, đánh bông 2 kim rẽ giữa 1/4".
7. Túi kanga: đánh bông 2 kim 1/4". May điều 1 kim liền thân. Đóng bọ trên/dưới miệng nón.

Measurement - mini og Hoodie - F/W 2025										All Measurements are in Inches					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2				
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B201	Across Back : at mid. armhole	1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! G101	Bicep width:1" below armhole	1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
! G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height	1/8	1/8	NA	3	3	3	3	3	3	3	3				
A703	Body Band Height	1/8	1/8	NA	3	3	3	3	3	3	3	3				
H708	Hood casing width :: at CF	1/8	1/8	NA	1	1	1	1	1	1	1	1				
! H703	Hood width :: at 5" Below Top Edge	1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
! H701	Hood height at CF	1/4	1/4	NA	15	15 1/2	15 1/2	16	16	16 1/2	16 1/2	16 1/2				
H702	Hood height at HPS	1/4	1/4	NA	13 1/2	14	14	14 1/2	14 1/2	15	15	15				
! N101	Kanga pocket height at center	1/4	1/4	NA	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4	9 1/4	9 1/4	9 1/4				
! N102	Kanga pocket width at top edge	1/4	1/4	NA	9	9 1/4	9 1/4	9 1/2	9 1/2	10	10	10				
! N103	Kanga pocket width at widest point	1/4	1/4	NA	13	13 1/4	13 1/4	13 1/2	13 1/2	14	14	14				
! N104	Kanga pocket width at band seam	1/4	1/4	NA	10	10 1/4	10 1/4	10 1/2	10 1/2	11	11	11				
N201	Pocket opening hem height	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! H709	drawcord length : Hood	1/2	1/2	NA	40	41	41	42	42	43	43	43				
H710	Hood drawcord exit pos. fr neck	1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
H606	Neck binding width	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																
same as 2024 but with smaller pockets 10.21.2024																

CM Measurement - mini og Hoodie - F/W 2025										All Measurements are in CMs					Version 1		
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top		1.27	1.27	0	66.04	67.31	68.58	69.85	71.12	73.66	76.20	78.74				
! H101	Neck width :: SEAM TO SEAM		0.635	0.635	0	22.86	22.86	23.495	24.13	24.765	25.40	26.035	26.67				
! H201	Front neck drop from HPS : Crew		0.3175	0.3175	0	8.5725	8.5725	8.7312	8.89	9.0488	9.3663	9.6837	10.0013				
H301	Back neck drop from HPS Crew		0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513				
! D102	Shoulder slope :: from HPS		0.3175	0.3175	0	4.7625	4.9212	5.08	5.08	5.2388	5.3975	5.5563					
D103	Shoulder displacement to front		0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905				
! D101	Shoulder width :measured on CB body		0.9525	0.9525	0	47.625	49.53	51.435	53.34	55.245	57.785	60.325	62.865				
! B301	Across: Chest : at mid. armhole		0.635	0.635	0	41.910	43.815	45.720	47.625	49.530	52.070	54.610	57.150				
! B201	Across Back : at mid. armhole		0.635	0.635	0	42.545	44.45	46.355	48.26	50.165	52.705	55.245	57.785				
! B101	Chest width :1" below armhole		1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39				
! C102	Bottom width : 1" above band seam		1.27	1.27	0	45.72	48.26	50.80	53.34	55.88	59.69	63.50	67.31				
! C101	Bottom width at band:inside fold edges of band/hem		1.27	1.27	0	39.37	41.91	44.45	46.99	49.53	53.34	57.15	60.96				
! E101	Armhole Straight :: measured straight		0.635	0.635	0	25.0825	26.035	26.9875	27.94	28.8925	30.1625	31.4325	32.7025				
! G101	Bicep width:1" below armhole		0.635	0.635	0	23.495	24.13	24.765	25.4	26.035	26.8287	27.6225	28.4163				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1.27	1.27	0	84.455	86.36	88.265	90.17	92.075	94.615	97.155	99.695				
! G104	L/Sleeve opening: inside fold edges of cuff/hem		0.3175	0.3175	0	8.0963	8.5725	9.0487	9.525	10.0013	10.6363	11.2713	11.9063				
! G103	L/Sleeve :: 1" above cuff seam		0.3175	0.3175	0	13.8113	14.2875	14.7637	15.24	15.7163	16.3513	16.9863	17.6213				
F701	Sleeve Cuff Band Height		0.3175	0.3175	0	7.62	7.62	7.62	7.62	7.62	7.62	7.62	7.62				
A703	Body Band Height		0.3175	0.3175	0	7.62	7.62	7.62	7.62	7.62	7.62	7.62	7.62				
H708	Hood casing width :: at CF		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54				
! H703	Hood width :: at 5" Below Top Edge		0.635	0.635	0	26.035	26.67	27.305	27.94	28.575	29.21	29.845	30.48				
! H701	Hood height at CF		0.635	0.635	0	38.10	39.37	39.37	40.64	40.64	41.91	41.91	41.91				
H702	Hood height at HPS		0.635	0.635	0	34.29	35.56	35.56	36.83	36.83	38.10	38.10	38.10				
! N101	Kanga pocket height at center		0.635	0.635	0	20.955	21.590	21.590	22.225	22.225	23.495	23.495	23.495				
! N102	Kanga pocket width at top edge		0.635	0.635	0	22.86	23.495	23.495	24.13	24.13	25.40	25.40	25.40				
! N103	Kanga pocket width at widest point		0.635	0.635	0	33.02	33.655	33.655	34.29	34.29	35.56	35.56	35.56				
! N104	Kanga pocket width at band seam		0.635	0.635	0	25.40	26.035	26.035	26.67	26.67	27.94	27.94	27.94				
N201	Pocket opening hem height		0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905				
! H709	drawcord length : Hood		1.27	1.27	0	101.60	104.14	104.14	106.68	106.68	109.22	109.22	109.22				
H710	Hood drawcord exit pos. fr neck		0.3175	0.3175	0	3.175	3.175	3.175	3.175	3.175	3.175	3.175	3.175				
H606	Neck binding width		0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525				
! H404	Minimum Neck Stretch		1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96				
Comments																	
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