

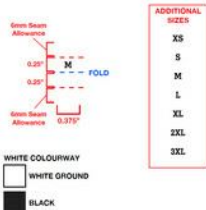
Article Summary							Version 1	
	Article Code	M-0425-KB-6051		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM		
	Article Name	MINI OG SWEATPANT			Product Sub-Category	PANT - SWEATPANT		
	Created On	09/07/24 6:48:05 PM	Material		Season	2025 Winter		
	Last Modified	10/23/24 10:57:22 AM	Description		Life Cycle Stage	development		
Gender Classification		Mens	Sub Class D	SWEATPANT	Fabrication		KNIT BOTTOM	
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory			
							COLORS	
								BLACK (BK) BLACK
								Pearl Grey (PG) B1004 ASH HEATHER GREY
								WHISPER WHITE (WHS) 11-0701 TCX CREAM
								BIKING RED (BRD) 19-1650 TCX DEEP RED
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Material											Version 1
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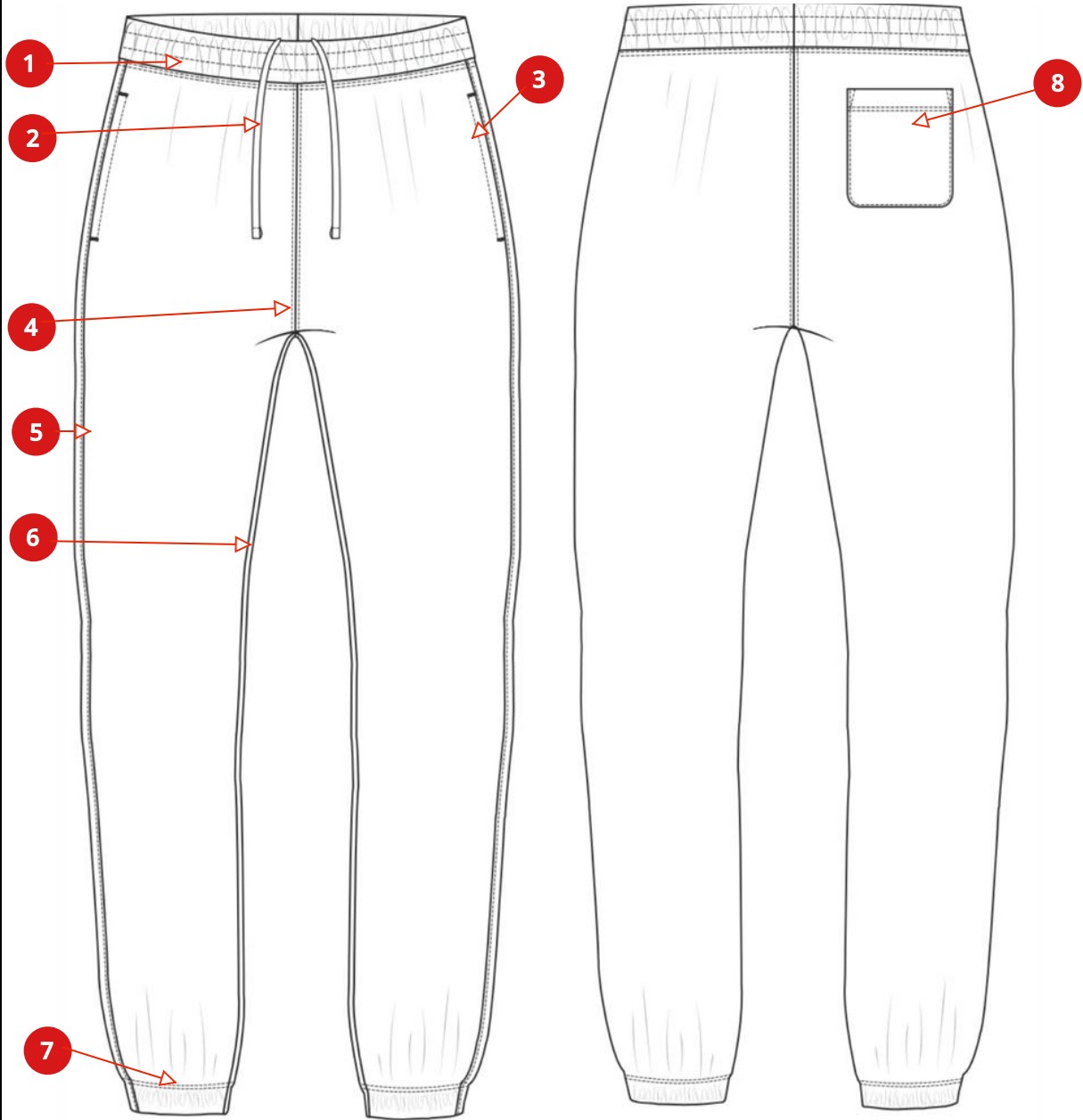
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		WHS WHISPER WHITE		BRD BIKING RED
Fabric															
BODY	FLEECE 100%COTTON 410GSM (FB-K1003)	BODY/ PKT PALM SIDE	0	Meter			VTK5946 -1B		None		None		None		None
POCKETS	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY	POCKETS KNUCKLE SIDE	0	Meter			REF# OVOTRIP -TS01		None		None		None		None
Trims															
CUFF	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB + CUFF	2	Each		Vendor Sourced			None		None		None		None
WAISTBAND	DRAWCORD FLAT 3/8" BARTACK (TR-DR190)	CF	1	Each	DTM BODY, HEATHER GREY DCORD ON HEATHER GREY BODY				None		None		None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB	SINGLE STITCHED AT CB	0	Each		Reca Mainetti Asia Ltd.			None		None		None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		2	Each					None		None		None		None

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		WHS WHISPER WHITE		BRD BIKING RED
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)	INTERNAL	2	Each	DTM BODY	Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None
Graphics															
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None

Material Image Sheet								Version 1			
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 TR-DR190 DRAWCORD FLAT 3/8" BARTACK		 LT138 TEAR-AWAY COO TAB: OVOF21_217_T		 LT110 CC LABEL - APPAREL		 PK101 POLY BAG - GENERIC		 TR-ST114 UPC STICKER- 1" X 2.5"		 TR-LT252 OVO 2023 Main Loop Label	
 TR-LT246 OVO 2023 Alpha Sizing Tab		 TR-TV140 5mm GROSGRAIN RIBBON LOOP		 TR-HG142 OVO 2023 Booklet Hangtag							

Construction details - Knit Bottom - relaxed vers2					Version 1	
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Comments

- 1 WAISTBAND**
Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at inside CF of WB, 2" spacing.
- 2 DRAWCORD**
Drawcord ends: Flat, FOLDBACK BARTACKED ENDS
Internal Exit
- 3 FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 5 OUTSEAM**
Join with #512 mock safety stitch. SN edge topstitch on back.
- 6 INSEAM**
Join with #512 mock safety stitch
- 7 LEG OPENINGS**
Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem.
- 8 BACK POCKET**
Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing.
Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners.

Measurement - Sweatpant - Relaxed ver 2										All Measurements are in Inches					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 5/8	12 1/4	12 7/8	13 1/2	14 1/8	15	15 7/8	16 3/4				
M106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! I101	Inseam length :: long pant	1/2	1/2	NA	27	27	27 1/2	27 1/2	27 1/2	28	28	28				
! M202	Leg opening:Long, 1" above casing / rib seam	1/8	1/8	NA	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2				
! M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	NA	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4				
I702	Leg cuff height	1/8	1/8	NA	1	1	1	1	1	1	1	1				
! L103	Front rise :: Incl WB	1/4	1/4	NA	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4				
! L203	Back rise :: Incl WB	1/4	1/4	NA	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4				
C202	Side seam forward position, fr fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
! N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Front pocket position from Rib/Band seam	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	5 3/4	6	6 1/4	6 1/4				
! N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	5	5 1/4	5 1/2	5 1/2				
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
! J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56				
Comments																
REFERENCE: updated 2023 STUSSY sweat pant - back pocket revise to 2" from WB seam Q1 2024 and onwards																

Cm Measurement - Sweatpant - Relaxed ver 2												All Measurements are in CMs					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
! J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	30.48	33.02	35.56	38.1	40.64	44.45	48.26	52.07						
! J104	WB height	0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445						
J502	Dawcord buttonhole distance	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08						
! K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	41.91	44.45	46.99	49.53	52.07	55.88	59.69	63.50						
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39						
M101	Thigh :: 1" below crotch seam	0.635	0.635	0	29.5275	31.115	32.7025	34.29	35.8775	38.10	40.3225	42.545						
M106	Knee position from crotch pt @ inseam	0.635	0.635	0	29.845	29.845	30.48	30.48	30.48	31.115	31.115	31.115						
M103	Knee Width	0.635	0.635	0	25.0825	26.035	26.9875	27.94	28.8925	30.1625	31.4325	32.7025						
! I101	Inseam length :: long pant	1.27	1.27	0	68.58	68.58	69.85	69.85	69.85	71.12	71.12	71.12						
! M202	Leg opening:Long, 1" above casing / rib seam	0.3175	0.3175	0	19.685	20.32	20.955	21.59	22.225	22.86	23.495	24.13						
! M201	Leg opening: Long, inside fold edges of opening	0.3175	0.3175	0	12.700	13.335	13.970	14.605	15.240	15.875	16.510	17.145						
I702	Leg cuff height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54						
! L103	Front rise :: Incl WB	0.635	0.635	0	33.020	33.655	34.290	34.925	35.560	36.195	36.830	37.465						
! L203	Back rise :: Incl WB	0.635	0.635	0	40.640	41.275	41.910	42.545	43.180	43.815	44.450	45.085						
C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27						
! N201	Front pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51						
! N202	Front pocket stitch width	0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635						
N205	Front pocket position from Rib/Band seam	0.3175	0.3175	0	2.2225	2.540	2.8575	3.175	3.4925	3.810	4.1275	4.445						
N211	Front pocket bag height :: at center	0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21						
N212	Front pocket bag width:: at widest pt.	0.635	0.635	0	15.875	16.510	16.510	17.145	17.145	17.780	18.415	18.415						
N601C	Back pocket height at center	0.3175	0.3175	0	13.335	13.970	13.970	14.605	14.605	15.240	15.875	15.875						
! N701	Back pocket width at top edge	0.3175	0.3175	0	11.43	12.065	12.065	12.7	12.7	13.335	13.97	13.97						
N703	Back pocket from WB seam	0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35						
N508	Back pocket position from CB seam	0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025	7.62						
! J501	Drawcord length : waist	2.54	2.54	0	127	127	127	127	142.24	142.24	142.24	142.24						
Comments																		
REFERENCE: updated 2023 STUSSY sweat pant - back pocket revise to 2" from WB seam Q1 2024 and onwards																		