














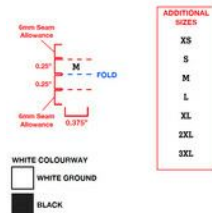

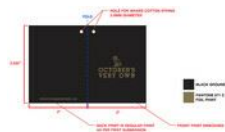

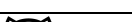

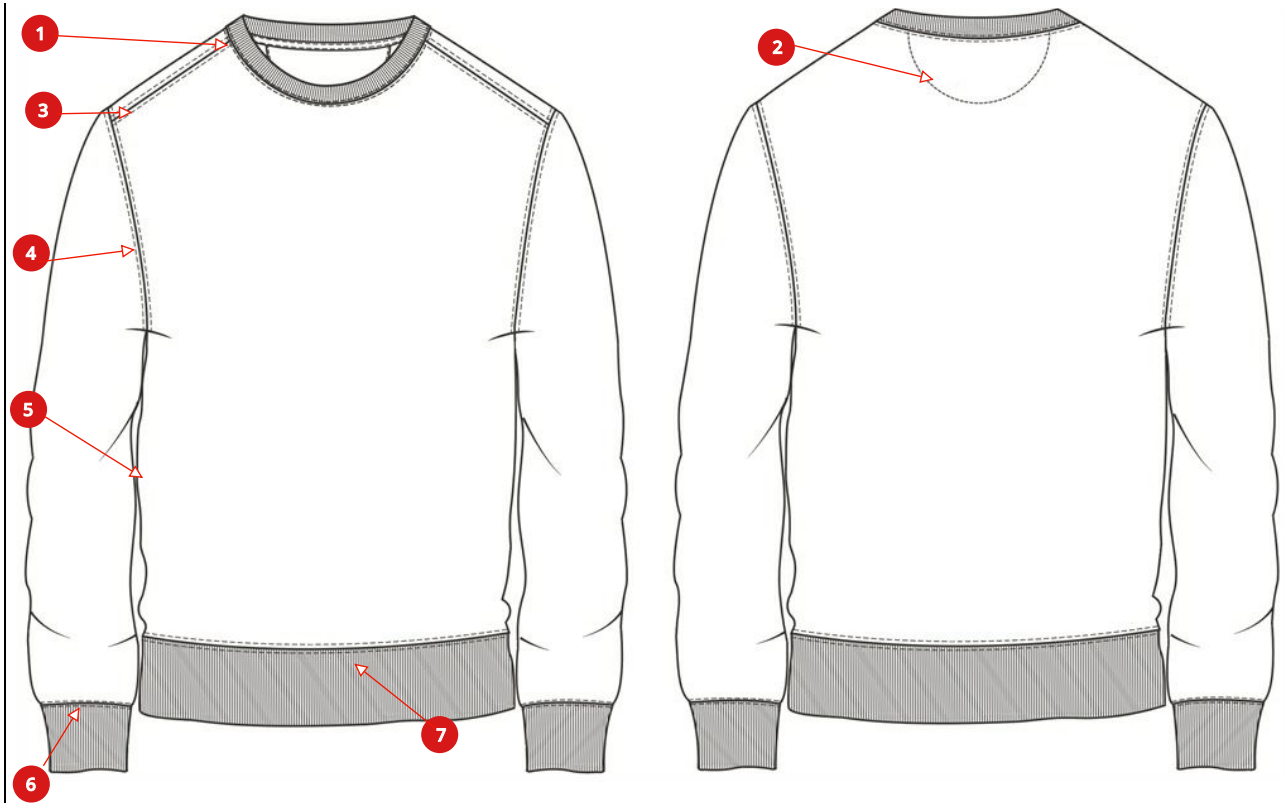
	Article Code	C-0225-KT-5821				
	Article Name	SPORTS ILLUSTRATED GYM CREWNECK				
	Created On	08/01/24 2:57:34 PM				
	Last Modified	12/06/24 3:28:23 PM				
	Material Description			FLEECE 100%COTTON 410GSM (FB-K1003)		
Product Group		TOP				
Product Sub-Category		SWEAT TOPS				
Season		2025 Summer				
Life Cycle Stage		Production				
Gender Classification		Collaboration	Sub Class D	CREWNECK SWEATSHIRT	Fabrication	KNIT TOP
Supplier		UN-AVAILABLE CO. LTD	Release Date	28 Mar 2025	Ex-Factory	21 Feb 2025
						COLORS
						 Pearl Grey (PG) Bros, B1004 ASH HEATHER GREY
SIZES						
000, 001, 002, 003, 004, 005, 006, 007						

Bill of Material										Version 1	
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		PG Pearl Grey
Fabric											
	FLEECE 100%COTTON 410GSM (FB-K1003)		BODY/SLEEVES/ 1/2 MOON		0	Meter			VTK5946-1B		None
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD		BODY BAND/ CUFFS		0	Yards	DTM BODY				None
	100% COMBED COTTON JERSEY, 200GSM (FB-K564) BARATA		BACK NECK TAPE + LOCKER LOOP		0	Meter	DTM BODY				None
Trims											
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None
	UPC STICKER (TR-ST111) 1.8" x 1.8" PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS				2	Each					None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced			None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		single stitch -should be easily removed		1	Each		Reca Mainetti Asia Ltd.			None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172				1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced			None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None

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	Last Modified	12/06/24 3:28:23 PM					Life Cycle Stage		Production			
Part	Material		Placement			Qty.	UOM.	Comments	Supplier	Supplier Ref.		PG Pearl Grey
	OVO Athletics Label (TR-LT287) OVOS24_110_T		See artwork for placemnet			0	Each			EA01E03801		WHITE/GOLD WG
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)					0	Each					None



Material Image Sheet							Version 1
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FB-K564 100% COMBED COTTON JERSEY, 200GSM		PK101 POLY BAG - GENERIC		TR-ST111 UPC STICKER		LT110 CC LABEL - APPAREL	
							
TR-LT246 OVO 2023 Alpha Sizing Tab		TR-TV140 5mm GROSGRAIN RIBBON LOOP		TR-HG142 OVO 2023 Booklet Hangtag		TR-LT287 OVO Athletics Label	



Construction details - Crew							Version 1
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	Last Modified	12/06/24 3:28:23 PM				Description	Life Cycle Stage



Comments

- 1 NECK**
 Set in rib band. Double folded, join to body with mock safety serged. Rib seam at wearer's left side, 1/2" back from HSP.S/N edge t/s on front neck.
 Back neck is clean finished with taping. Taping edges are clean finished with edge t/s.
- 2 HALF MOON BACK NECK FACING**
 Self half moon facing, edge is folded in, clean finished with S/N edge T/S.
- 3 SHOULDER SEAM**
 Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 4 ARMHOLE SEAM**
 Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- 5 SLEEVE/ SIDE SEAM**
 Join in one operation. #512 mock safety stitch.
- 6 SLEEVE OPENING**
 Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 7 BOTTOM OPENING**
 Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.

Measurement - Crew - 2023 Relaxed fit												All Measurements are in Inches					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
! A201	Front body length from HPS : Top	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31						
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	7 1/4	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4						
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16						
H301	Back neck drop from HPS Crew	1/8	1/8	NA	1 5/8	1 5/8	1 11/16	1 3/4	1 13/16	1 15/16	2 1/16	2 3/16						
H606	Neckband Height	1/8	1/8	NA	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8						
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16						
D103	Shoulder displacement to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4						
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4						
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2						
! B201	Across Back : at mid. armhole	1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4						
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2						
! C102	Bottom width : 1" above band seam	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2						
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	14 3/4	15 3/4	16 3/4	17 3/4	18 3/4	20 1/4	21 3/4	23 1/4						
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8						
! G101	Bicep width:1" below armhole	1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16						
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4						
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16						
! G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16						
F701	Sleeve Cuff Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4						
A703	Body Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4						
Q403	Back neck taping height	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8						
B505	Half moon facing width	1/8	1/8	NA	6	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4						
B506	Half moon facing height	1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16						
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24						
Comments																		
REFERENCE: UPDATED 2023 Stussy hoodie fit + OVO relaxed fit crew neck msmts 8/17/23 revisions for Q1 and onwards: - neck finish revise to set in band with back neck tape - add self half moon facing for the new main label																		

UN-AVAILABLE CO. LTD: PP Approval-1 pp [Sample 1 (M)]							Version 1
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	Last Modified	12/06/24 3:28:23 PM			Life Cycle Stage	Production	

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A201	Front body length from HPS : Top	1/2	1/2	27 1/2	27 1/2	0	
H101	Neck width :: SEAM TO SEAM	1/4	1/4	7 3/4	7 1/2	-1/4	
H201	Front neck drop from HPS : Crew	1/8	1/8	3 1/2	3 7/8	3/8	
H301	Back neck drop from HPS Crew	1/8	1/8	1 3/4	1 1/2	-1/4	
H606	Neckband Height	1/8	1/8	7/8	7/8	0	
D102	Shoulder slope :: from HPS	1/8	1/8	2	2	0	
D103	Shoulder displacement to front	1/8	1/8	3/4	7/8	1/8	
D101	Shoulder width :measured on CB body	3/8	3/8	21	21	0	
B301	Across: Chest : at mid. armhole	1/4	1/4	18 3/4	18 3/4	0	
B201	Across Back : at mid. armhole	1/4	1/4	19	19	0	
B101	Chest width : 1" below armhole	1/2	1/2	23	22 1/2	-1/2	
C102	Bottom width : 1" above band seam	1/2	1/2	21	21	0	
C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	18 1/2	17 3/4	-3/4	17 3/4
E101	Armhole Straight :: measured straight	1/4	1/4	11	10 3/4	-1/4	
G101	Bicep width:1" below armhole	1/4	1/4	10	9 1/2	-1/2	
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	35 1/2	35 1/2	0	
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	3 3/4	3 1/2	-1/4	
G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	6	5 3/4	-1/4	
F701	Sleeve Cuff Band Height	1/8	1/8	2 3/4	2 5/8	-1/8	
A703	Body Band Height	1/8	1/8	2 3/4	2 3/4	0	
Q403	Back neck taping height	1/8	1/8	3/8	3/8	0	
B505	Half moon facing width	1/8	1/8	6 1/4	6	-1/4	
B506	Half moon facing height	1/8	1/8	3 1/2	3 1/4	-1/4	
H404	Minimum Neck Stretch	1/2	0	24	24	0	


COMMENT

12.6.24

FITTING COMMENTS:



1. Bring back to spec on front neck drop measurement
2. Bring back to spec on back neck drop measurement
3. Revised bottom width at band measurement
4. Bring back to spec on bicep measurement
5. bring back to spec on sleeve opening 1" above cuff seam
6. Bring back to spec on sleeve opening at hem
7. Bring back to spec on back neck facing measurements
8. Ensure all measurements are brought back to spec.

1. Đưa thông số hạ cổ trước về thông số kỹ thuật
2. Đưa thông số hạ cổ sau về thông số kỹ thuật
3. Chỉnh thông số rộng lại
4. Đưa thông số nách về thông số kỹ thuật
5. Đưa thông số lai tay trên bo 1" về thông số kỹ thuật
6. Đưa thông số lai tay về thông số kỹ thuật
7. Đưa thông số đắp đô sau về thông số kỹ thuật
8. Đảm bảo tất cả các thông số về thông số kỹ thuật


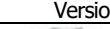
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	Last Modified	12/06/24 3:28:23 PM			Life Cycle Stage	Production	
WORKMANSHIP COMMENTS:							
1. There is excessive puckering at the seams, please ensure that this is improved. Please check stitch tension and improve thread quality to improve persistent puckering. Please also press the garment during and after sewing to prevent excessive puckering, See photos below							
PP IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PRODUCTION WITH CORRECTIONS							
Sample Size:		M					
Status:		Approved					
Approved By:		KoryLui (October's Very Own Merchandising)					
Approved On:		12/06/24 3:26:37 PM					

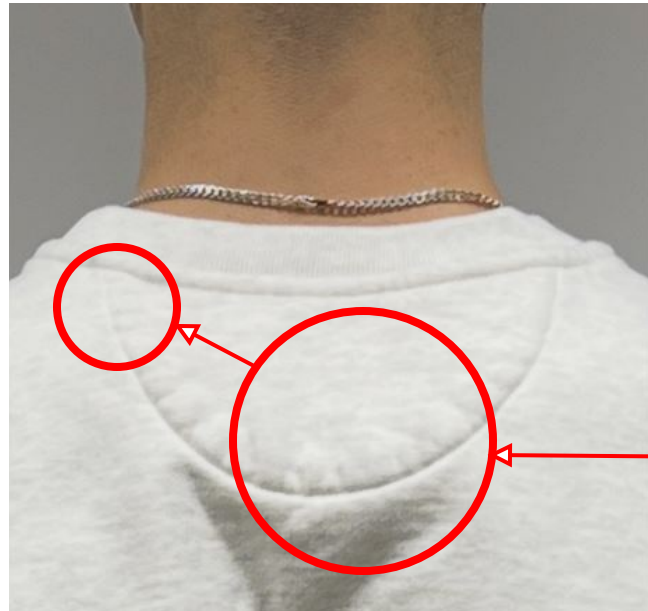
1. Có nhiều đường nhăn quá mức ở các đường nối, hãy đảm bảo rằng điều này được cải thiện. Vui lòng kiểm tra độ căng của mũi may và cải thiện chất lượng chỉ để cải thiện tình trạng nhăn nheo dai dẳng. Ngoài ra, vui lòng ủi quần áo trong và sau khi may để tránh bị nhăn quá mức, Xem ảnh bên dưới

PP ĐƯỢC PHÊ DUYỆT, VUI LÒNG TIẾN HÀNH SẢN XUẤT VỚI CÁC ĐIỀU CHỈNH

UN-AVAILABLE CO. LTD: PP Approval-1 pp - SAMPLE FRONT SIDE AND BACK							Version 1
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UN-AVAILABLE CO. LTD: PP Approval-1 pp - puckering at seams							Version 1
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There is excessive puckering throughout garment. Please check stitch tension and improve thread quality to improve persistent puckering. Please also press garment during and after sewing to prevent puckering

