

Article Summary					Version 1	
Article Code	M-0125-KT-5765		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP	
Article Name	BUBBLE OWL OG HOODIE			Product Sub-Category	SWEAT TOPS	
Created On	07/25/24 10:48:28 AM			Season	2025 Spring	
Last Modified	07/25/24 12:34:48 PM			Life Cycle Stage	Pre-Production	
Gender Classification		Mens	Sub Class D	PULL OVER HOODIE	Fabrication	KNIT TOP
Supplier		UN-AVAILABLE CO. LTD	Release Date	15 Jan 2025	Ex-Factory	23 Oct 2024
						COLORS
						 BLACK (BK)  DUNE (DUN) 16-1412 TCX  ARCTIC WOLF (ARC) 12-0602 TCX (.)  BLUE FOG (BFG) 15-4008 TCX
SIZES						
001, 002, 003, 004, 005, 006, 007, XXS						

Bill of Material											Version 1
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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		DUN DUNE		ARC ARCTIC WOLF		BFG BLUE FOG
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Fabric

	FLEECE 100%COTTON 410GSM (FB-K1003)		0	Meter			VTK5946-1B		None		None		None		None
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD	CUFF AND BODY BAND	0	Yards	DTM BODY				None		None		None		None
	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY	BACK NECK TAPE	0	Meter	DTM BODY, HEATHER FOR HEATHER BODY		REF# OVOTRIP-TS01		None		None		None		None

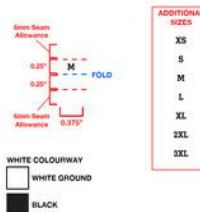
Trims

	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None
	UPC BARCODE STICKER (ST101) PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS		2	Each		Vendor Sourced			None		None		None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		1	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None		None		None
	BUTTON HOLE HIGH STITCH COUNT (BB105)		2	Each	DTM BODY				None		None		None		None

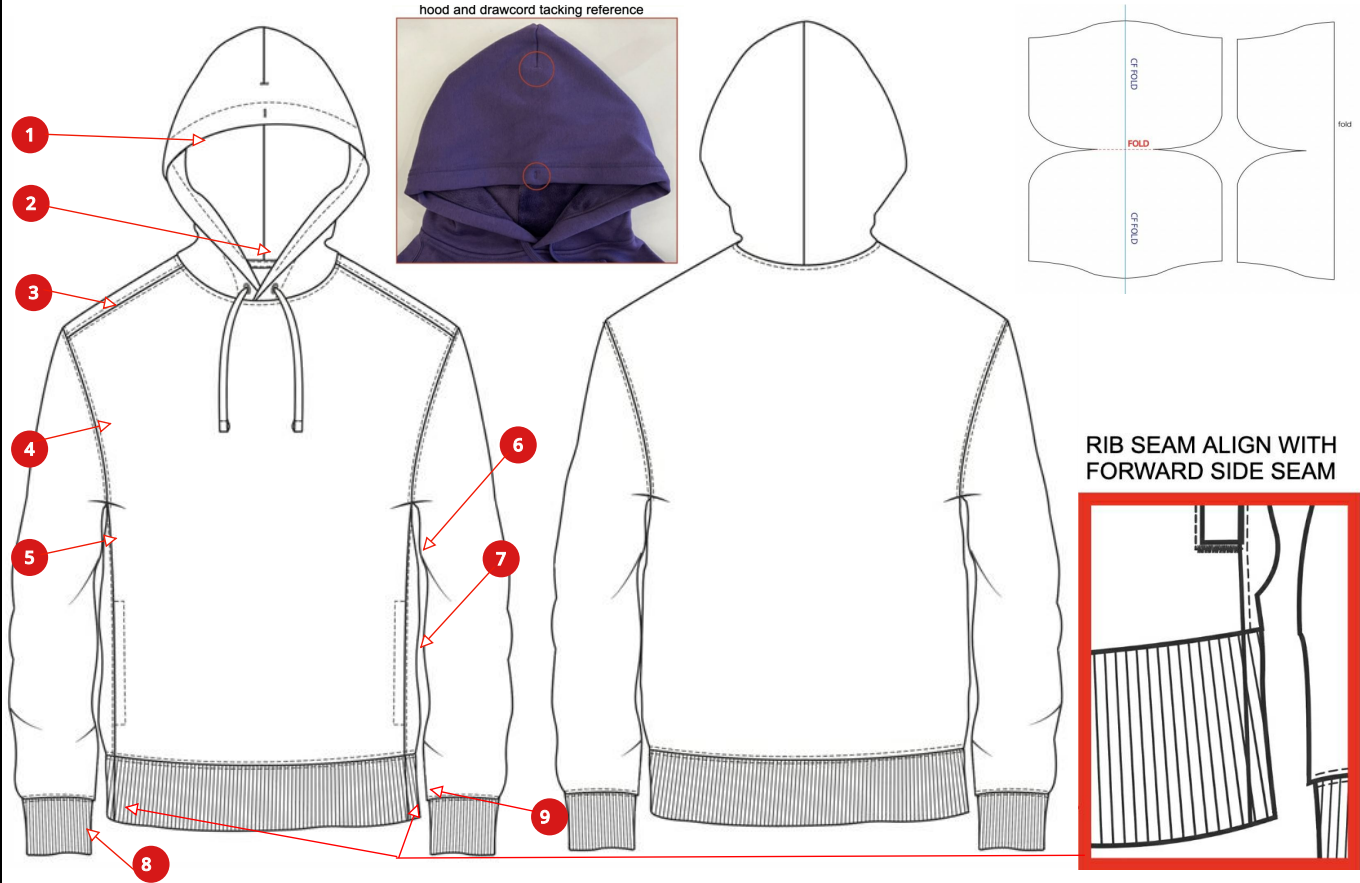
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	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172		1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None		None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None
	DRAWCORD FLAT 3/8" BARTACK (TR-DR190)		0	Each					None		None		None		None

Graphics															
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None

Material Image Sheet										Version 1	
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PK101 POLY BAG - GENERIC		ST101 UPC BARCODE STICKER		LT110 CC LABEL - APPAREL		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-LT246 OVO 2023 Alpha Sizing Tab		TR-LT247 OVO 2023 One Side Main Label	
											
TR-HG142 OVO 2023 Booklet Hangtag		TR-DR190 DRAWCORD FLAT 3/8" BARTACK									

Construction details - OG Hoodie 2025 7.25.2024						Version 1
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Comments

- 1 HOOD
1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. CF of hood overlapping at the neck 3/4", left over right.
SN topstitch at front edge to make channel for drawcord. Gromment or button hole exits for drawcord at exterior of hood CF casing.
Drawcord ends: knotted. Cord tacked at the inside top of the hood so cord cannot be pulled out.
Self and lining chain tacked at the top of the head at CB dart seams.
- 2 NECK SEAM
Hood join to body with #512 mock safety stitch. Inside back neck cleanfinished with self taping. SN topstitch at taping edges. SN topstitch, 1/4" in, visible at back neck.
- 3 SHOULDER SEAM
Set forward on body. Join with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- 4 ARMHOLE SEAM
Join with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- 5 SLEEVE INSEAM
Join with #512 mock safety stitch.
- 6 SIDE SEAM
Set forward on body. Join with #512 mock safety stitch. SN edge topstitch on side panel, holding seam allowance.
- 7 ON-SEAM POCKET
Self fold back facing from front panel. Join to pocket bags with #512 mock safety stitch. SN topstitch at opening, 1/4" in. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bottom of bag finished into the bottom band seam.
- 8 CUFF AND BOTTOM OPENING
Folded rib band. Join to sleeve or bottom openings with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 9 BODY BAND
Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing. ENSURE THE TWO RIB SEAMS ALIGN WITH SIDE SEAM Set forward on body

Measurement Sheet- OG Hoodie - RF										All Measurements are in Inches					Version 1		
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
↓ A201	Front body length from HPS : Top		1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
↓ H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2				
↓ H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 1/8	3 1/8	3 3/16	3 1/4	3 5/16	3 7/16	3 9/16	3 11/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
↓ D102	Shoulder slope :: from HPS		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ D101	Shoulder width :measured on CB body		3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
↓ B301	Across: Chest : at mid. armhole		1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
↓ B201	Across Back : at mid. armhole		1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
↓ B101	Chest width :1" below armhole		1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
↓ C102	Bottom width : 1" above band seam		1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
↓ C101	Bottom width at band:inside fold edges of band/hem		1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
↓ E101	Armhole Straight :: measured straight		1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
↓ G101	Bicep width:1" below armhole		1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
↓ F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
↓ G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
↓ G103	L/Sleeve :: 1" above cuff seam		1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
A703	Body Band Height		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
H708	Hood casing width :: at CF		1/8	1/8	NA	1	1	1	1	1	1	1	1				
↓ H703	Hood width :: at 5" Below Top Edge		1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
↓ H701	Hood height at CF		1/4	1/4	NA	14 3/4	15	15	15 1/2	15 1/2	16	16	16				
H702	Hood height at HPS		1/4	1/4	NA	13 1/4	13 1/2	13 1/2	14	14	14 1/2	14 1/2	14 1/2				
↓ H709	drawcord length : Hood		1/2	1/2	NA	41	41	41	42	42	43	43	43				
H710	Hood drawcord exit pos. fr neck		1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
B401	Side seam forward position from fold		1/8	1/8	NA	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2 1/8	2 3/8	2 1/2				
↓ N201	On seam pocket opening length		1/4	1/4	NA	5 3/4	6	6	6 1/4	6 1/4	6 1/2	6 1/2	6 3/4				
N202	On seam opening topstitch width		1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N206	On seam pocket position up from band seam		1/4	1/4	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 7/8	3 1/8	3 1/4				
N212	On seam pocket bag width at bottom		1/4	1/4	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4				
H606	Neck binding width		1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8				
↓ H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																	
REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) + OG pkts *added DC 2024 onwards: 1. add a locker loop at CB neck 2. add a half moon facing at back neck for the new main label																	

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