

Article Summary							Version 1	
	Article Code	M-0125-KT-5767			Product Group	TOP		
	Article Name	BUBBLE OWL OG T-SHIRT			Product Sub-Category	T-SHIRT		
	Created On	07/25/24 10:56:51 AM			Season	2025 Spring		
	Last Modified	07/25/24 12:23:14 PM			Life Cycle Stage	development		
		Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s					
Gender Classification		Mens	Sub Class D	SS T-SHIRT		Fabrication	KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date	15 Jan 2025		Ex-Factory	23 Oct 2024	
							COLORS	
								BLACK (BK)
								WHITE (WT)
								DUNE (DUN) 16-1412 TCX
								ARCTIC WOLF (ARC) 12-0602 TCX (.)
								BLUE FOG (BFG) 15-4008 TCX
SIZES								
001, 002, 003, 004, 005, 006, 007, 000								

Bill of Material										Version 1	
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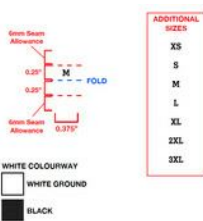
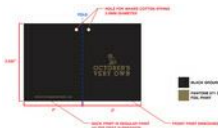
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		WT WHITE		DUN DUNE		ARC ARCTIC WOLF		BFG BLUE FOG
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Fabric																	
	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s		0	Meter					None		None		None		None		None
	1X1 RIB 100% COTTON (FB-K270)	NECK/ CUFF	0	Meter					None		None		None		None		None

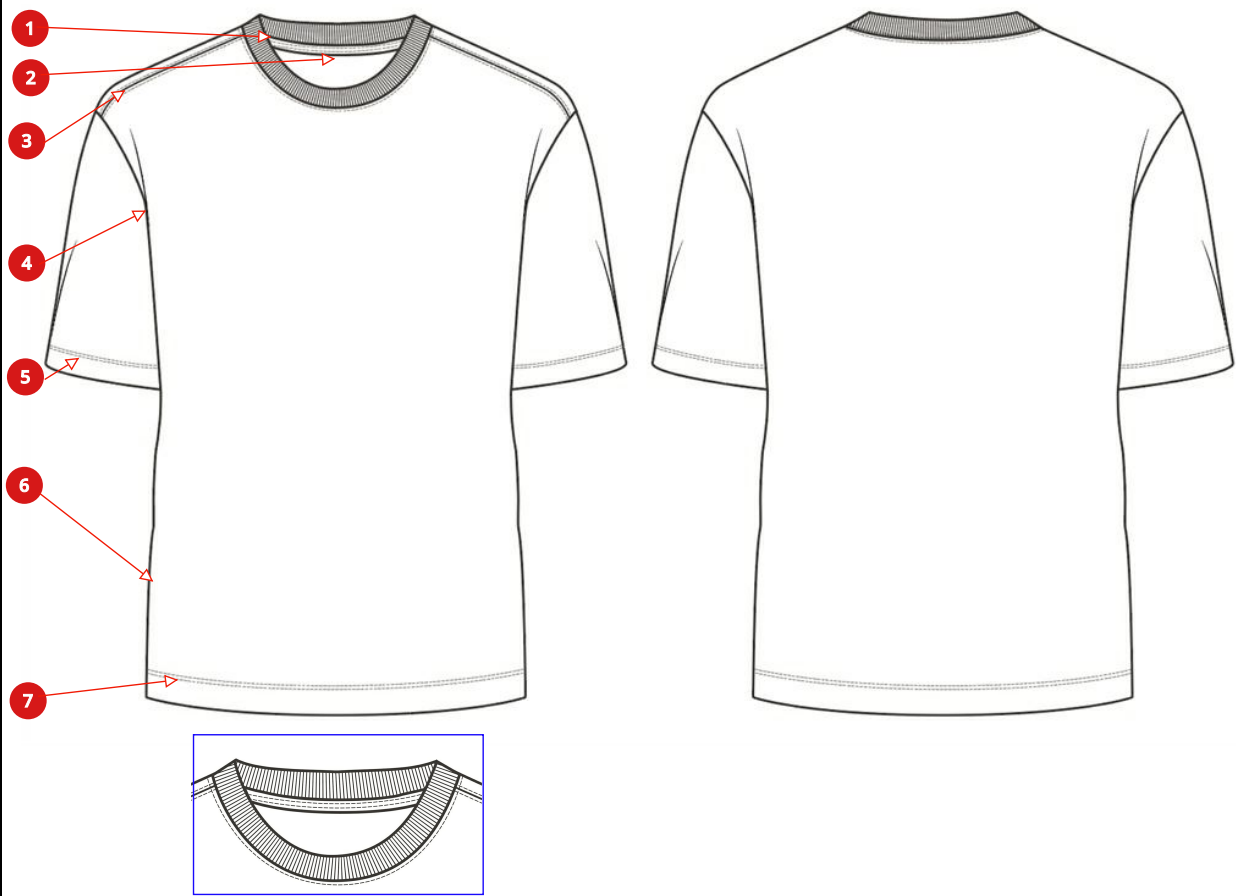
Trims																	
CENTRE BACK	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB	SINGLE STITCH- NEEDS TO TEAR OFF EASILY	1	Each		Reca Mainetti Asia Ltd.			None		None		None		None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None		None
	TEE MAIN LABEL- LBOVO151 (TR-LT251) LBOVO151		1	Each		Reca Mainetti Asia Ltd.			None		None		None		None		None

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	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T / LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		2	Each					None		None		None		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each	DTM BODY	Vendor Sourced			None		None		None		None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None		None
Graphics																	
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None		None

Material Image Sheet						Version 1	
	Article Code	M-0125-KT-5767			Product Group	TOP	
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 FB-K508 UA - 100% COTTON JERSEY, 190GSM	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 LT110 CC LABEL - APPAREL	 PK101 POLY BAG - GENERIC	 TR-LT251 TEE MAIN LABEL- LBOVO151	 TR-LT246 OVO 2023 Alpha Sizing Tab		
 TR-ST114 UPC STICKER- 1" X 2.5"	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-HG142 OVO 2023 Booklet Hangtag					

Construction Details - Crewneck							Version 1
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				UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s			



Comments

- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, S/N EDGE T/S TO FRONT NECK SEAM
- 2 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM SHOULDER TO SHOULDER, 2 NDL CHAINSTITCH (LOOPER SIDE EXPOSED ON EXERIOR)
- 3 SHOULDER SEAM
MOCK SAFETY SERGED, 512
- 4 ARMHOLE SEAM
MOCK SAFETY SERGED, 512
- 5 SLEEVE HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 6 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512
- 7 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE

Measurement Sheet - SS Relax Fit - OVO Fit												All Measurements are in Inches						Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! A101	Back body length from HPS : Top	1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2							
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8							
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16							
H301	Back neck drop from HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16							
! H605	Neckband width	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4							
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16							
D103	Shoulder displacement to front	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2							
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	17	17 3/4	18 1/2	19 1/4	20	21	22	23							
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	15 1/4	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4							
! B201	Across Back : at mid. armhole	1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4							
! B101	Chest width :1" below armhole	1/2	1/2	NA	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28							
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4							
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	8 1/2	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2							
! F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	1/4	1/4	NA	17	17 1/2	18	18 1/2	19	19 3/4	20 1/2	21 1/4							
! G301	S/Sleeve opening:inside fold edges of cuff or hem	1/8	1/8	NA	6 7/8	7 1/8	7 3/8	7 5/8	7 7/8	8 3/16	8 1/2	8 13/16							
H606	Neck binding width	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8							
A701	Body hem depth	1/8	1/8	NA	1	1	1	1	1	1	1	1							
F702	Sleeve Hem Height	1/8	1/8	NA	1	1	1	1	1	1	1	1							
! H404	Minimum Neck Stretch	1/2	0	NA	24	24	24	24	24	24	24	24							
Comments																			
REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M - body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21																			

CM Measurement Sheet - SS Relax Fit - OVO Fit												All Measurements are in CMs						Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! A101	Back body length from HPS : Top	1.27	1.27	0	69.85	71.12	72.39	73.66	74.93	77.47	80.01	82.55							
! H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	16.51	16.51	17.145	17.78	18.415	19.05	19.685	20.32							
! H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	10.4775	10.4775	10.6362	10.795	10.9538	11.2713	11.5887	11.9063							
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513							
! H605	Neckband width	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
! D102	Shoulder slope :: from HPS	0.3175	0.3175	0	4.7625	4.9212	5.08	5.08	5.08	5.2388	5.3975	5.5563							
D103	Shoulder displacement to front	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27							
! D101	Shoulder width :measured on CB body	0.9525	0.9525	0	43.180	45.085	46.990	48.895	50.800	53.340	55.880	58.420							
! B301	Across: Chest : at mid. armhole	0.635	0.635	0	38.735	40.64	42.545	44.45	46.355	48.895	51.435	53.975							
! B201	Across Back : at mid. armhole	0.635	0.635	0	40.005	41.91	43.815	45.72	47.625	50.165	52.705	55.245							
! B101	Chest width :1" below armhole	1.27	1.27	0	49.53	52.07	54.61	57.15	59.69	63.50	67.31	71.12							
! C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	47.625	50.165	52.705	55.245	57.785	61.595	65.405	69.215							
! E101	Armhole Straight :: measured straight	0.635	0.635	0	21.5900	22.5425	23.4950	24.4475	25.4000	26.6700	27.9400	29.2100							
! F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	0.635	0.635	0	43.18	44.45	45.72	46.99	48.26	50.165	52.07	53.975							
! G301	S/Sleeve opening:inside fold edges of cuff or hem	0.3175	0.3175	0	17.4625	18.0975	18.7325	19.3675	20.0025	20.7962	21.5900	22.3838							
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525							
A701	Body hem depth	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54							
F702	Sleeve Hem Height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54							
! H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96							
Comments																			
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