











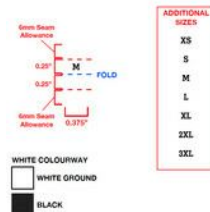








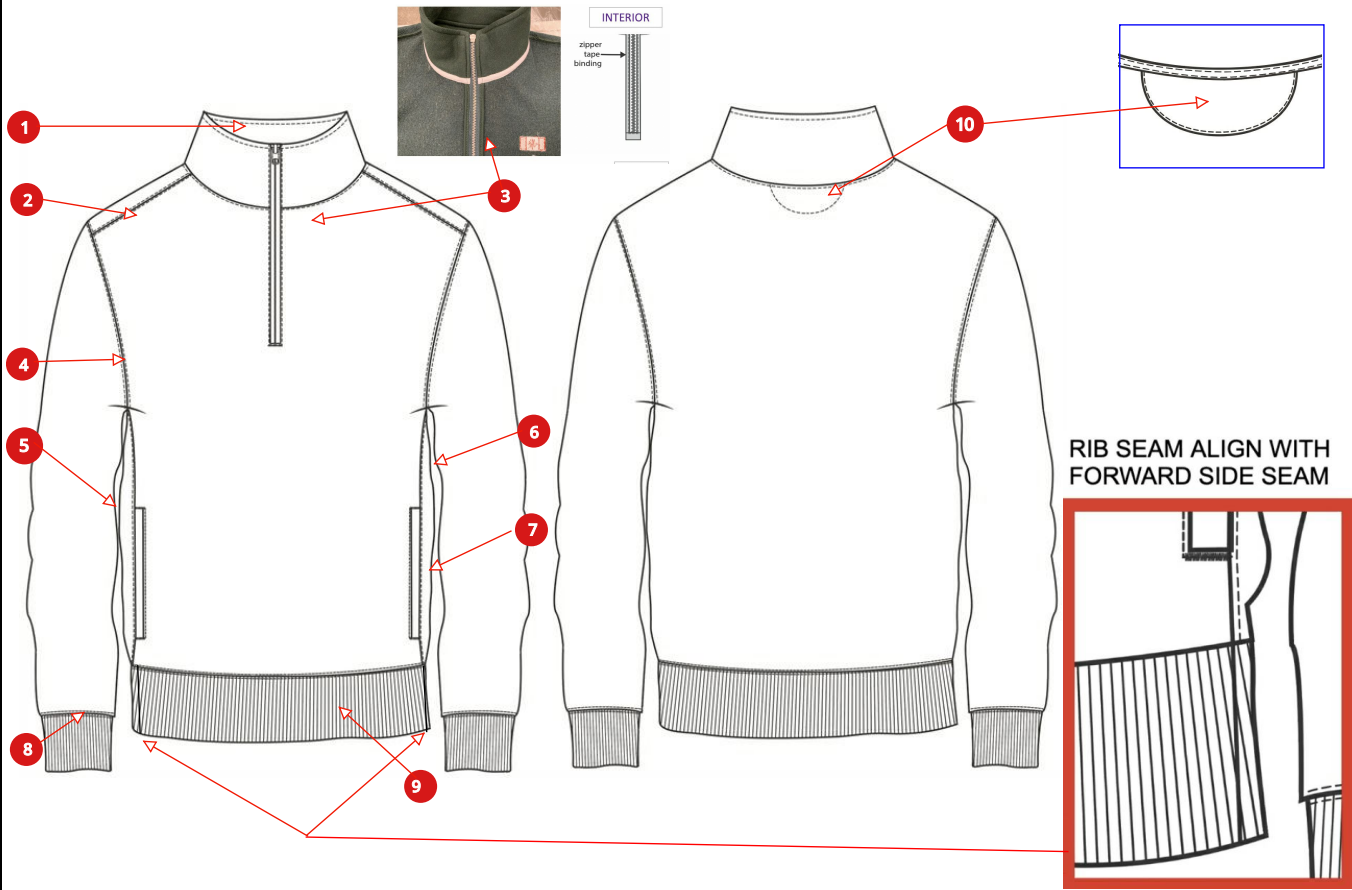
Article Summary							Version 1
	Article Code	M-0125-KT-5686		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP	
	Article Name	MINI OG 1/4 ZIP MOCK NECK			Product Sub-Category	SWEAT TOPS	
	Created On	06/30/24 5:29:55 PM			Season	2025 Spring	
	Last Modified	10/30/24 1:52:17 PM			Description	Life Cycle Stage	
Gender Classification		Mens	Sub Class D	1/4 ZIP MOCK NECK	Fabrication	KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date	01 Feb 2025	Ex-Factory	30 Oct 2024	
							COLORS
							<div>BLACK (BK) BLACK</div> <div>Pearl Grey (PG) MCB1603 ASH HEATHER GREY</div>
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							

Bill of Material														Version 1
	Article Code	M-0125-KT-5686		FLEECE 100%COTTON 410GSM (FB-K1003)					Product Group	TOP				
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey	
Fabric														
	FLEECE 100%COTTON 410GSM (FB-K1003)		BODY/SLEEVES/HOOD		0	Meter			VTK5946-1B		None		None	
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD		BODY BAND/ CUFFS		0	Yards	DTM BODY				None		None	
	100% COMBED COTTON JERSEY, 200GSM (FB-K564) BARATA		BACK NECK TAPE/ POCKET BAG (KNUCKLE SIDE)		0	Meter	DTM BODY				None		None	
Trims														
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None		None	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each					None		None	
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None	
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172				1	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None	
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced			None		None	
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		single stitch -should be easily removed		0	Each		Reca Mainetti Asia Ltd.			None		None	

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey
	Zipper (TRZP10)		CF		0	Each	5GG, METAL-SEMI AUTO DA8LH GD SILVER FINISH FOR ALL COLOURWAYS	YKK Canada Inc.			None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced			None		None
Graphics													
	TBD - SEE ARTWORK FILE (HT-102)				0	Each					None		None


Material Image Sheet								Version 1									
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	FB-K564 100% COMBED COTTON JERSEY, 200GSM			TR-HG142 OVO 2023 Booklet Hangtag			PK101 POLY BAG - GENERIC			TR-ST114 UPC STICKER- 1" X 2.5"			TR-LT246 OVO 2023 Alpha Sizing Tab			TR-LT247 OVO 2023 One Side Main Label	
	LT110 CC LABEL - APPAREL			LT138 TEAR-AWAY COO TAB: OVOF21_217_T			TRZP10 Zipper			TR-TV140 5mm GROSGRAIN RIBBON LOOP							

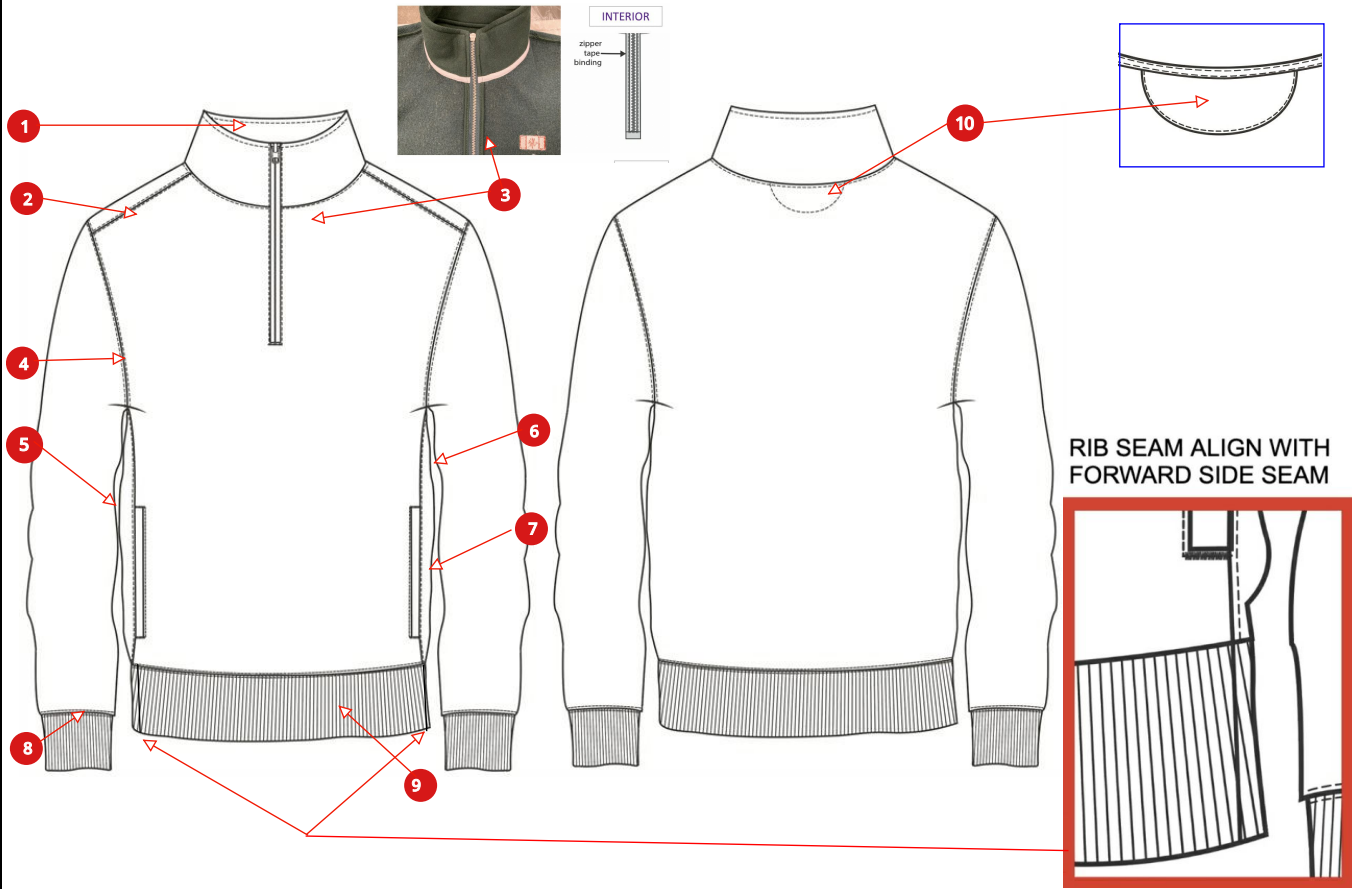
Construction details - 1/4 Zip Mock					Version 1	
Article Code	M-0125-KT-5686	Material Description	FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	TOP	
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Comments

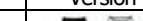
- COLLAR/NECK:**
2 piece self collar. Join with #512 mock safety stitch. SN topstitch, 1/4" in at top edge.
Jersey taping at inside entire neck seam to cleanfinish. SN edgestitch at top and bottom of taping. Ends of tape folded in to cleanfinish. 1/4" visible.
- SHOULDER SEAM:**
Set forward on body. Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- CF ZIPPER:**
Conceal zipper closure at CF with 1/4" self double welt. SN edge topstitch around zipper.
Top of zipper tape and seam allowances cleanfinished into collar. Inside lower zipper tape edges and seam allowance cleanfinished with jersey binding. SN edge topstitch at binding. Ends folded in and tacked.
Apply bartack to zipper bottom edge
- ARMHOLE:**
Join with #512 mock safety stitch. 2N coverstitch straddling seam, 1/4" spacing.
- SLEEVE INSEAM:**
Join with #512 mock safety stitch.
- SIDE SEAM**
Set forward on body. Join with #512 mock safety stitch. SN edge topstitch on side panel, holding seam allowance.
- ON-SEAM POCKET**
Cut & sew single welt pocket. Join to pocket bags with #512 mock safety stitch. SN topstitch at opening, 1/4" in. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bottom of bag finished into the bottom band seam.
- SLEEVE OPENING CUFF**
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- BODY BAND**
Folded rib band. Join to bottom opening with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing. ENSURE THE TWO RIB SEAMS ALIGN WITH SIDE SEAM Set forward on body
- HALF MOON YOKE**

Construction details - 1/4 Zip Mock							Version 1
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Self fabric yoke overlay to CB neck. Set to body with 2NDL C/S, 1/4" gauge.

Measurement Sheet - 1/4 Zip Mock										All Measurements are in Inches						Version 1	
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
↓ A201	Front body length from HPS : Top		1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
↓ H101	Neck width :: SEAM TO SEAM		1/4	1/4	NA	7	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2				
↓ H201	Front neck drop from HPS : Crew		1/8	1/8	NA	3 7/8	3 7/8	3 15/16	4	4 1/16	4 3/16	4 5/16	4 7/16				
H301	Back neck drop from HPS Crew		1/8	1/8	NA	5/8	5/8	11/16	3/4	13/16	15/16	1 1/16	1 3/16				
↓ H601	Collar height at CF		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
↓ H604	Collar height at CB		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
↓ H403	Collar measurement at outer edge		1/4	1/4	NA	16 1/2	16 1/2	17	17 1/2	18	18 5/8	19 1/4	19 7/8				
↓ O102	Zipper length : 1/2" GROUP GRADE		1/4	1/4	NA	8 1/2	8 1/2	0	9	0	9 1/2	9 1/2	9 1/2				
O401	Zipper welt width (total)		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
↓ D102	Shoulder slope :: from HPS		1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ D101	Shoulder width :measured on CB body		3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
↓ B301	Acrss: Chest : at mid. armhole		1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
↓ B201	Across Back : at mid. armhole		1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
↓ B101	Chest width :1" below armhole		1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
↓ C102	Bottom width : 1" above band seam		1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
↓ C101	Bottom width at band:inside fold edges of band/hem		1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
↓ E101	Armhole Straight :: measured straight		1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
↓ G101	Bicep width:1" below armhole		1/8	1/8	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
↓ F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
↓ G104	L/Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
↓ G103	L/Sleeve :: 1" above cuff seam		1/4	1/4	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
A703	Body Band Height		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
C201	Side Panel width: s/fold to seam, mid panel		1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 13/16	3	3 3/16				
↓ N202	Welt pocket width		1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ N201	Welt pocket length		1/4	1/4	NA	6 1/4	6 1/4	6 1/4	6 3/4	0	0	7 1/4	7 1/4				
N205	Welt pocket position from Rib/Band seam		1/4	1/4	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
B505	Back half moon facing width: edge to edge		1/8	1/8	NA	6	6	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4				
B506	Back half moon facing height: from CB neck seam		1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
↓ H404	Minimum Neck Stretch		1/2	0	NA	24	24	24	24	24	24	24	24				
Comments																	
REFERENCE: UPDATED 2023 Studdy hoodie fit + OVO mock (C-0123-KT-3341 NFL) neck, collar, pkt specs																	
8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label - CF zipper revise to conceal zip with 1/4" self double welts																	

UN-AVAILABLE CO. LTD: PP Approval-1(Rev.1) -pp [Sample 1 (M)]							Version 1
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POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A201	Front body length from HPS : Top	1/2	1/2	27 1/2	27 1/4	-1/4	
H101	Neck width :: SEAM TO SEAM	1/4	1/4	7 1/2	7 1/2	0	
H201	Front neck drop from HPS : Crew	1/8	1/8	4	4	0	
H301	Back neck drop from HPS Crew	1/8	1/8	3/4	5/8	-1/8	
H601	Collar height at CF	1/8	1/8	2 3/4	2 5/8	-1/8	
H604	Collar height at CB	1/8	1/8	2 3/4	2 3/4	0	
H403	Collar measurement at outer edge	1/4	1/4	17 1/2	18	1/2	
O102	Zipper length : 1/2" GROUP GRADE	1/4	1/4	9	9	0	
O401	Zipper welt width (total)	1/8	1/8	1/2	1/2	0	
D102	Shoulder slope :: from HPS	1/8	1/8	2	1 7/8	-1/8	
D103	Shoulder displacement to front	1/8	1/8	3/4	7/8	1/8	
D101	Shoulder width :measured on CB body	3/8	3/8	21	21	0	
B301	Acrss: Chest : at mid. armhole	1/4	1/4	18 3/4	18 7/8	1/8	
B201	Across Back : at mid. armhole	1/4	1/4	19	19 1/4	1/4	
B101	Chest width :1" below armhole	1/2	1/2	23	23	0	
C102	Bottom width : 1" above band seam	1/2	1/2	21	21 1/2	1/2	
C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	18 1/2	18 3/4	1/4	
E101	Armhole Straight :: measured straight	1/4	1/4	11	11	0	
G101	Bicep width:1" below armhole	1/8	1/8	10	10	0	
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	35 1/2	35 3/4	1/4	
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	3 3/4	3 1/2	-1/4	
G103	L/Sleeve :: 1" above cuff seam	1/4	1/4	6	6	0	
F701	Sleeve Cuff Band Height	1/8	1/8	2 3/4	2 5/8	-1/8	
A703	Body Band Height	1/8	1/8	2 3/4	2 5/8	-1/8	
C201	Side Panel width: s/fold to seam, mid panel	1/8	1/8	2 1/2	2 1/4	-1/4	
N202	Welt pocket width	1/8	1/8	3/4	3/4	0	
N201	Welt pocket length	1/4	1/4	6 3/4	6 7/8	1/8	
N205	Welt pocket position from Rib/Band seam	1/4	1/4	2	2	0	
B505	Back half moon facing width: edge to edge	1/8	1/8	6 1/4	6 1/4	0	
B506	Back half moon facing height: from CB neck seam	1/8	1/8	3 1/2	3 1/2	0	
H404	Minimum Neck Stretch	1/2	0	24	24	0	

COMMENT

10.30.2024

FITTING COMMENTS:

- | | |
|---|--|
| 1. Bring back to spec on collar measurement at outer edge measurement | Đưa thông số dài lá cổ cạnh trên, lai tay, |
| 2. Bring back to spec on sleeve opening at hem | rộng miếng phối sườn về thông số kỹ thuật |
| 3. Bring back to spec on side panel width | |
| 4. Ensure all measurements are brought back to spec. | Đảm bảo tất cả thông số đúng như thông số kỹ thuật |

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WORKMANSHIP COMMENTS:


1. WORKMANSHIP IN CF ZIPPER WELT AND POCKET WELT IS BAD, PLEASE ENSURE TO IMPROVE THE PUCKERING AND ENSURE THE WELT SITS EVENLY, See photo KỸ THUẬT MAY Ở CÔI DÂY KÉO VÀ CÔI TÚI HAI BÊN RẤT LÀ XẤU, VUI LÒNG ĐẢM BẢO CẢI THIỆN ĐỘ NHÀN, ĐÙN VÀ ĐẢM BẢO CÔI ĐỀU CHO SẢN XUẤT, Xem ảnh
2. Please ensure there is no excessive puckering on seams. Đảm bảo không có nhăn, đùn ở tất cả đường may
3. Ensure the hem edges are level at the CF. Đảm bảo vị trí lai bằng nhau

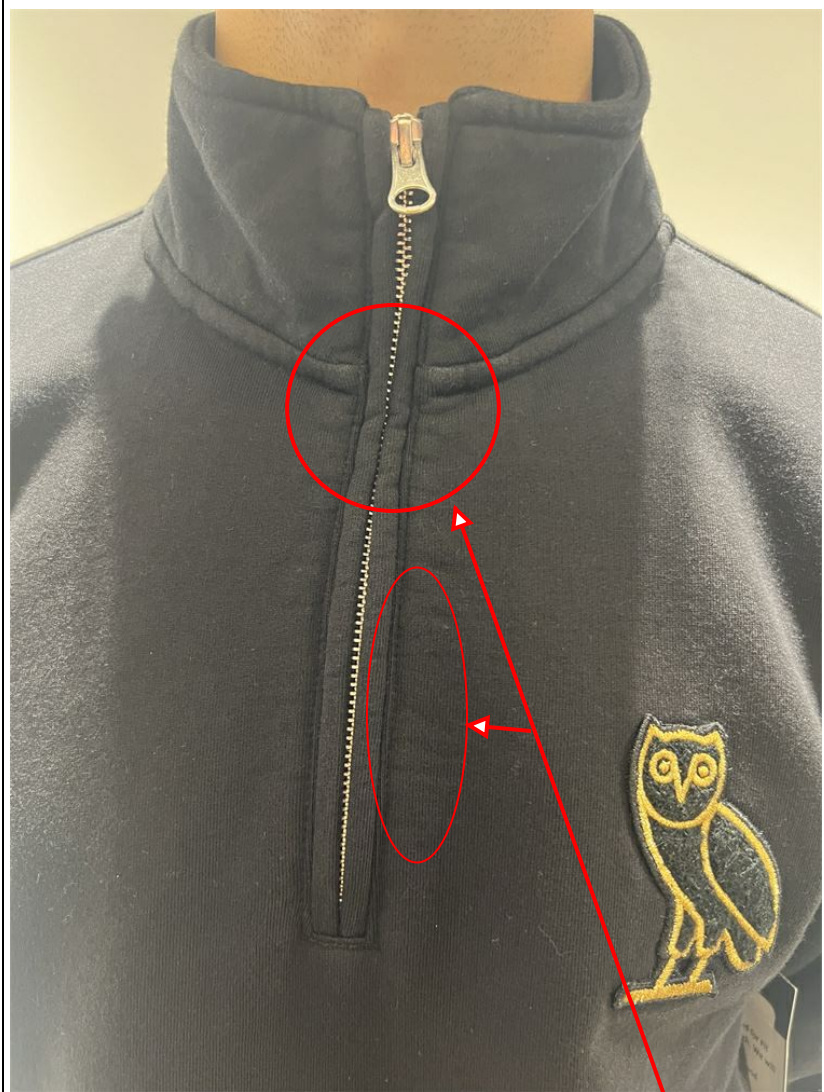
PP IS APPROVED FOR FIT AND CONSTRUCTION WITH CORRECTIONS, PLEASE PROCEED TO PRODUCTION AFTER IMPROVING WORKMANSHIP. PLEASE ENSURE BULK DOES NOT LOOK LIKE CURRENT PP SAMPLE ESPECIALLY IN WELT AREAS.

Sample Size:	M	DUYỆT FIT VÀ TỔNG THỂ CẤU TRÚC MẪU PP, TIẾN HÀNH CHO SẢN XUẤT SAU KHI CẢI THIỆN KỸ THUẬT MAY, VUI LÒNG ĐẢM BẢO HÀNG SẢN XUẤT CẢI THIỆN HƠN MẪU PP ĐẶC BIỆT LÀ CÔI TÚI
Status:	Approved	
Approved By:	KoryLui (October's Very Own Merchandising)	
Approved On:	10/30/24 1:51:55 PM	

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KỸ THUẬT MAY Ở CƠI DÂY KÉO VÀ CƠI TÚI HAI BÊN RẤT LÀ XẤU, VUI LÒNG ĐẢM BẢO CẢI THIẾN ĐỘ ĐÙN VÀ ĐẢM BẢO CƠI ĐỀU CHO SẢN XUẤT, Xem ảnh NHẢN,