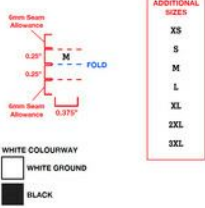


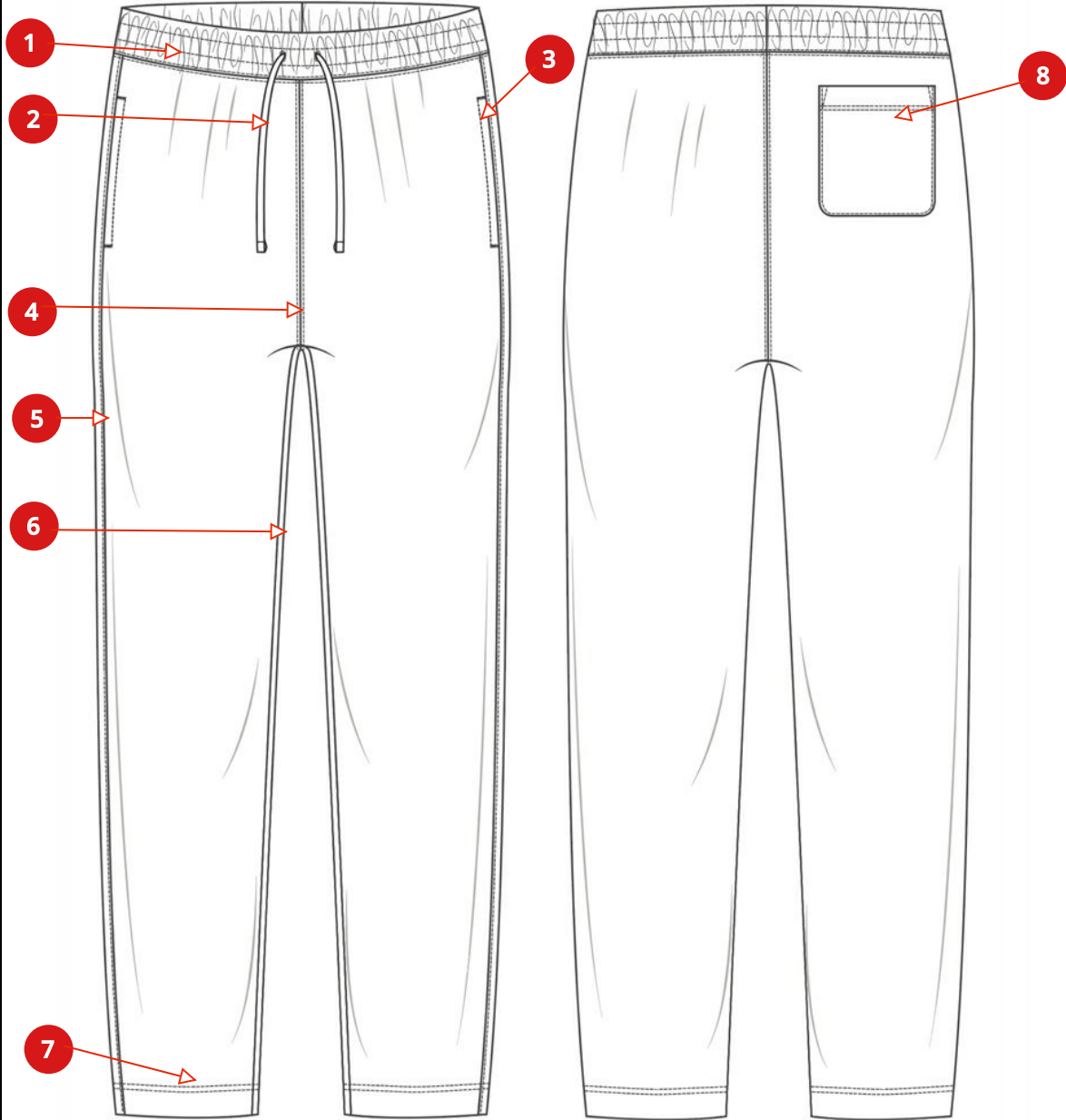
Article Summary							Version 1	
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM		
	Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT		
	Created On	06/30/24 5:38:49 PM	Material		Season	2025 Spring		
	Last Modified	08/15/24 4:07:29 PM	Description		Life Cycle Stage	Pre-Production		
Gender Classification		Mens	Sub Class D	OPEN HEM PANT	Fabrication	KNIT BOTTOM		
Supplier		UN-AVAILABLE CO. LTD	Release Date	01 Feb 2025	Ex-Factory	16 Oct 2024		
							COLORS	
								BLACK (BK)
								Pearl Grey (PG) MCB1603
SIZES								
000, 001, 002, 003, 004, 005, 006, 007								

Bill of Material													Version 1
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)				Product Group	BOTTOM				
	Article Name	MINI OG OPEN HEM PANT						Product Sub-Category	PANT				
	Created On	06/30/24 5:38:49 PM	Material					Season	2025 Spring				
	Last Modified	08/15/24 4:07:29 PM	Description					Life Cycle Stage	Pre-Production				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey
Fabric													
BODY	FLEECE 100%COTTON 410GSM (FB-K1003)		BODY/ PKT PALM SIDE		0	Meter			VTK5946-1B		None		None
POCKETS	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY		POCKETS KNUCKLE SIDE		0	Meter			REF# OVOTRIP-TS01		None		None
Trims													
CUFF	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB		2	Each		Vendor Sourced			None		None
WAISTBAND	ROUND DRAWCORD WITH KNOTTED ENDS - WIDTH TBD (TR-DR172)		CF		1	Each	DTM BODY, HEATHER GREY DCORD ON HEATHER GREY BODY				None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		SINGLE STITCHED AT CB		0	Each		Reca Mainetti Asia Ltd.			None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced			None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None		None
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each					None		None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)		INTERNAL		2	Each	DTM BODY	Vendor Sourced			None		None

Bill of Material												Version 1
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)				Product Group	BOTTOM			
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	Last Modified	08/15/24 4:07:29 PM	Description					Life Cycle Stage	Pre-Production			
Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)			1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175			1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT			1	Each		Vendor Sourced			None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)			0	Each					None		None

Material Image Sheet								Version 1			
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM					
	Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT					
	Created On	06/30/24 5:38:49 PM			Season	2025 Spring					
	Last Modified	08/15/24 4:07:29 PM			Life Cycle Stage	Pre-Production					
											
											

Construction details - Op Hem Bottom - Relaxed							Version 1
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM	
	Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT	
	Created On	06/30/24 5:38:49 PM			Season	2025 Spring	
	Last Modified	08/15/24 4:07:29 PM			Life Cycle Stage	Pre-Production	
		Material Description					



Comments

- 1 WAISTBAND**
Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing.
- 2 DRAWCORD**
Drawcord ends: Flat, FOLDBACK BARTACKED ENDS
Exterior Exit
- 3 FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 5 OUTSEAM**
Join with #512 mock safety stitch. SN edge topstitch on back.
- 6 INSEAM**
Join with #512 mock safety stitch
- 7 LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
- 8 BACK POCKET**
Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing.
Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners.

Measurement- Op hem sweats - 7.4.2024 UPDATE												All Measurements are in Inches						Version 1	
	Article Code	M-0125-KB-5687					FLEECE 100%COTTON 410GSM (FB-K1003)					Product Group		BOTTOM					
	Article Name	MINI OG OPEN HEM PANT										Product Sub-Category		PANT					
	Created On	06/30/24 5:38:49 PM										Season		2025 Spring					
	Last Modified	08/15/24 4:07:29 PM										Life Cycle Stage		Pre-Production					
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2							
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4							
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2							
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25							
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2							
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8							
M106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4							
M103	Knee Width	1/4	1/4	NA	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11 1/8	11 5/8	12 1/8							
! I101	Inseam length :: long pant	1/2	1/2	NA	31	31	31 1/2	31 1/2	31 1/2	32	32	32							
! M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4							
I702	Leg opening hem height	1/8	1/8	NA	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8							
! L103	Front rise :: Incl WB	1/4	1/4	NA	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4							
! L203	Back rise :: Incl WB	1/4	1/4	NA	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4							
C202	Side seam forward position, fr fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2							
! N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2							
! N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4							
N205	Front pocket position from Rib/Band seam	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4							
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2							
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4							
N601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4							
! N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2							
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2							
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 3/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3							
! J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56							
Comments																			
REFERENCE: 7.4.2024 started off as BG pattern with corrections, Sandy has original pattern																			

cm Measurement- Op hem sweats - 7.4.2024 UPDATE												All Measurements are in CMs					Version 1	
	Article Code	M-0125-KB-5687				FLEECE 100%COTTON 410GSM (FB-K1003)						Product Group		BOTTOM				
	Article Name	MINI OG OPEN HEM PANT										Product Sub-Category		PANT				
	Created On	06/30/24 5:38:49 PM										Season		2025 Spring				
	Last Modified	08/15/24 4:07:29 PM										Life Cycle Stage		Pre-Production				
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
! J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	30.48	33.02	35.56	38.1	40.64	44.45	48.26	52.07						
! J104	WB height	0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445						
J502	Dawcord buttonhole distance	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08						
! K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	41.91	44.45	46.99	49.53	52.07	55.88	59.69	63.50						
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39						
M101	Thigh :: 1" below crotch seam	0.635	0.635	0	29.8450	31.4325	33.0200	34.6075	36.1950	38.4175	40.6400	42.8625						
M106	Knee position from crotch pt @ inseam	0.635	0.635	0	29.845	29.845	30.48	30.48	30.48	31.115	31.115	31.115						
M103	Knee Width	0.635	0.635	0	23.1775	24.130	25.0825	26.035	26.9875	28.2575	29.5275	30.7975						
! I101	Inseam length :: long pant	1.27	1.27	0	78.74	78.74	80.01	80.01	80.01	81.28	81.28	81.28						
! M201	Leg opening: Long, inside fold edges of opening	0.3175	0.3175	0	19.050	19.685	20.320	20.955	21.590	22.225	22.860	23.495						
I702	Leg opening hem height	0.3175	0.3175	0	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225						
! L103	Front rise :: Incl WB	0.635	0.635	0	33.020	33.655	34.290	34.925	35.560	36.195	36.830	37.465						
! L203	Back rise :: Incl WB	0.635	0.635	0	40.640	41.275	41.910	42.545	43.180	43.815	44.450	45.085						
C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27						
! N201	Front pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51						
! N202	Front pocket stitch width	0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635						
N205	Front pocket position from Rib/Band seam	0.3175	0.3175	0	2.2225	2.540	2.8575	3.175	3.4925	3.810	4.1275	4.445						
N211	Front pocket bag height :: at center	0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21						
N212	Front pocket bag width:: at widest pt.	0.635	0.635	0	15.875	16.510	16.510	17.145	17.145	17.780	18.415	18.415						
N601C	Back pocket height at center	0.3175	0.3175	0	13.335	13.970	13.970	14.605	0	15.240	15.875	15.875						
! N701	Back pocket width at top edge	0.3175	0.3175	0	11.43	12.065	12.065	12.7	0	13.335	13.97	13.97						
N703	Back pocket from WB seam	0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35						
N508	Back pocket position from CB seam	0.3175	0.3175	0	5.3975	6.985	6.0325	6.35	6.6675	6.985	7.3025	7.62						
! J501	Drawcord length : waist	2.54	2.54	0	127	127	127	127	142.24	142.24	142.24	142.24						
Comments																		
REFERENCE: 7.4.2024 started off as BG pattern with corrections, Sandy has original pattern																		

UN-AVAILABLE CO. LTD: Fit Approval-1 proto [Sample 1 (M)]							Version 1
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM	
	Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT	
	Created On	06/30/24 5:38:49 PM	Material		2025 Spring		
	Last Modified	08/15/24 4:07:29 PM	Description		Life Cycle Stage	Pre-Production	

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	15	15 1/4	1/4	
J104	WB height	1/8	1/8	1 3/4	1 3/4	0	
J502	Dawcord buttonhole distance	1/8	1/8	2	2 1/8	1/8	
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	19 1/2	19 5/8	1/8	
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	23	22 1/2	-1/2	
M101	Thigh :: 1" below crotch seam	1/4	1/4	13 5/8	13 1/2	-1/8	
M106	Knee position from crotch pt @ inseam	1/4	1/4	12	12	0	
M103	Knee Width	1/4	1/4	10 1/4	10 1/4	0	
I101	Inseam length :: long pant	1/2	1/2	31 1/2	31 1/2	0	
M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	8 1/4	8	-1/4	
I702	Leg opening hem height	1/8	1/8	7/8	1	1/8	
L103	Front rise :: Incl WB	1/4	1/4	13 3/4	13 5/8	-1/8	
L203	Back rise :: Incl WB	1/4	1/4	16 3/4	16 1/2	-1/4	
C202	Side seam forward position, fr fold	1/8	1/8	1/2	3/4	1/4	
N201	Front pocket length	1/4	1/4	6	6	0	
N202	Front pocket stitch width	1/8	1/8	1/4	1/4	0	
N205	Front pocket position from Rib/Band seam	1/8	1/8	1 1/4	1	-1/4	
N211	Front pocket bag height :: at center	1/4	1/4	11 1/2	11 1/2	0	
N212	Front pocket bag width:: at widest pt.	1/4	1/4	6 3/4	6 3/4	0	
N601C	Back pocket height at center	1/8	1/8	5 3/4	5 3/4	0	
N701	Back pocket width at top edge	1/8	1/8	5	4 7/8	-1/8	
N703	Back pocket from WB seam	1/8	1/8	2	2	0	
N508	Back pocket position from CB seam	1/8	1/8	2 1/2	2 1/2	0	
J501	Drawcord length : waist	1	1	50	50 1/4	1/4	

COMMENT

8.15.24

FITTING COMMENTS:

- 1. Bring back to spec on leg opening measurements
- 2. Bring back to spec on side seam forward position measurement
- 3. Bring back to spec on front pocket position from rib/band seam
- 4. Ensure all measurements are brought back to spec.

- 1. Đưa số đo độ mở ống quần về đúng thông số
- 2. Đưa số đo vị trí đường may sườn về đúng thông số
- 3. Đưa số đo vị trí túi trước từ đường may đai/rib về đúng thông số
- 4. Đảm bảo tất cả các số đo đều được đưa về đúng thông số

WORKMANSHIP COMMENTS:

- 1. The overall workmanship needs improvement, pocket and WB seam is puckering. Please ensure the seams are neat.
- 1. Tay nghề tổng thể cần được cải thiện, túi và đường may cạp quần đang bị nhăn. Vui lòng đảm bảo các đường may được may gọn gàng.

PROTO IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PP WITH CORRECTIONS WITH DECO AND ALL

COLOURWAYS MẪU PROTO ĐÃ ĐƯỢC DUYỆT VỀ ĐỘ VỪA VẶN VÀ KẾT CẤU, VUI LÒNG TIẾN HÀNH LÀM MẪU PP VỚI NHỮNG CHỈNH

Sample Size:
Status:
SỬA VÀ TẮT CẢ CÁC MÀU.

UN-AVAILABLE CO. LTD: Fit Approval-1 proto [Sample 1 (M)]							Version 1
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM	
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	Created On	06/30/24 5:38:49 PM	Material		Season	2025 Spring	
	Last Modified	08/15/24 4:07:29 PM	Description		Life Cycle Stage	Pre-Production	
Approved By:		KoryLui (October's Very Own Merchandising)					
Approved On:		08/15/24 4:07:23 PM					

UN-AVAILABLE CO. LTD: Fit Approval-1 proto - SAMPLE FRONT SIDE AND BACK						Version 1
Article Code	M-0125-KB-5687			Product Group	BOTTOM	
Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT	
Created On	06/30/24 5:38:49 PM	Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Spring	
Last Modified	08/15/24 4:07:29 PM	Description		Life Cycle Stage	Pre-Production	



UN-AVAILABLE CO. LTD: Fit Approval-1 proto - Puckering in seam						Version 1
Article Code	M-0125-KB-5687			Product Group	BOTTOM	
Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT	
Created On	06/30/24 5:38:49 PM	Material	FLEECE 100%COTTON 410GSM (FB-K1003)	Season	2025 Spring	
Last Modified	08/15/24 4:07:29 PM	Description		Life Cycle Stage	Pre-Production	



POCKET SEAM IS
PUCKERING,
PLEASE ENSURE
THIS IS
IMPROVED
BEFORE
SUBMITTING PP

Đường may túi đang bị nhăn, vui lòng
đảm bảo cải thiện điều này trước khi nộp
mẫu PP