









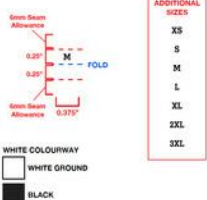





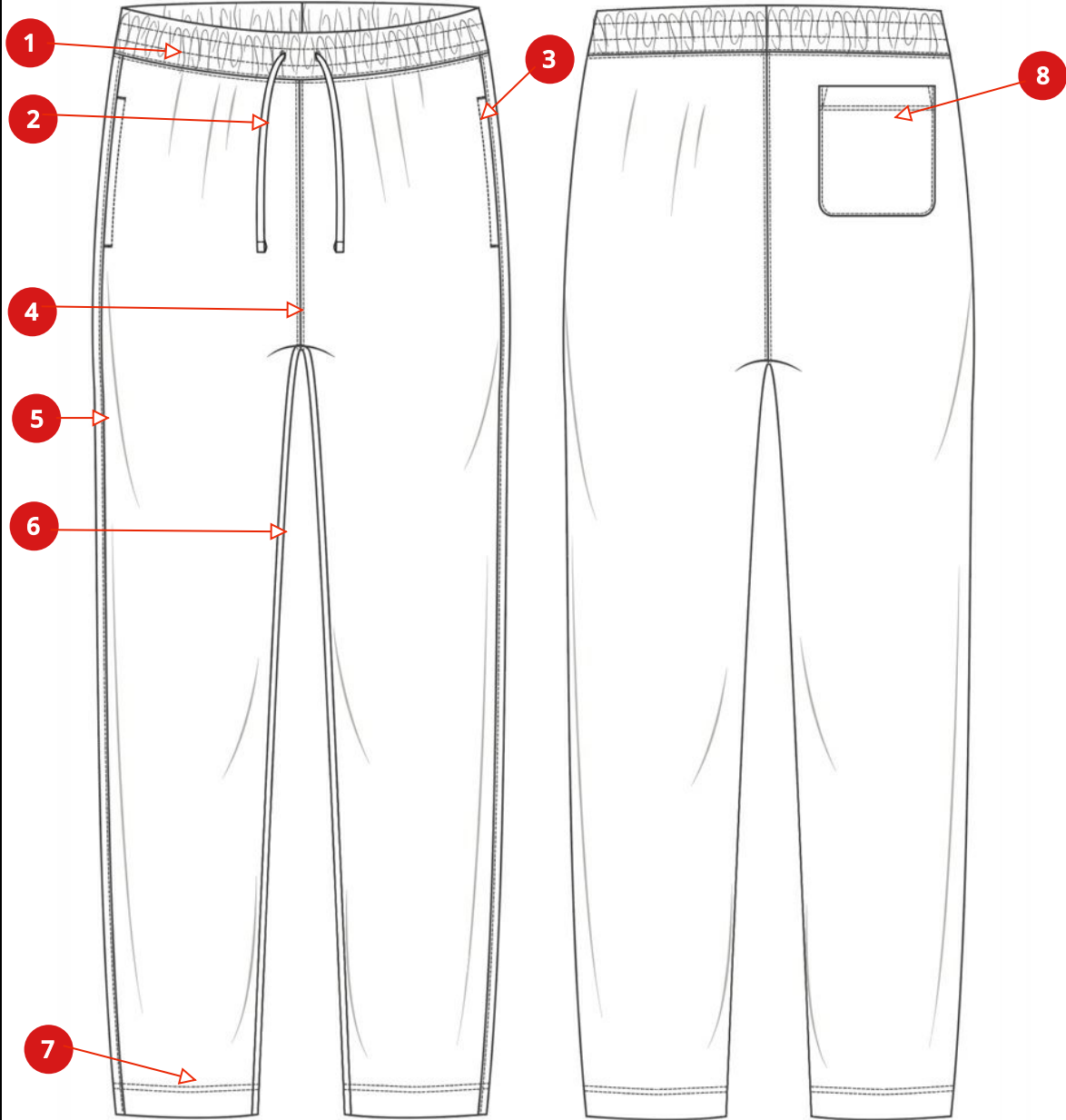
Article Summary						Version 1				
	Article Code	M-0125-KB-5687		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM				
	Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT				
	Created On	06/30/24 5:38:49 PM	Material		Season	2025 Spring				
	Last Modified	10/11/24 11:26:54 AM	Description		Life Cycle Stage	Pre-Production				
Gender Classification		Mens	Sub Class D	OPEN HEM PANT	Fabrication	KNIT BOTTOM				
Supplier		UN-AVAILABLE CO. LTD	Release Date	01 Feb 2025	Ex-Factory	30 Oct 2024				
								COLORS		
									BLACK (BK) BLACK	
									Pearl Grey (PG) MCB1603 ASH HEATHER GREY	
SIZES										
000, 001, 002, 003, 004, 005, 006, 007										

Bill of Material												Version 1	
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey
Fabric													
BODY	FLEECE 100%COTTON 410GSM (FB-K1003)		BODY/ PKT PALM SIDE		0	Meter			VTK5946-1B		None		None
POCKETS	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY		POCKETS KNUCKLE SIDE		0	Meter			REF# OVOTRIP-TS01		None		None
Trims													
CUFF	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB		2	Each		Vendor Sourced			None		None
WAISTBAND	ROUND DRAWCORD WITH KNOTTED ENDS - WIDTH TBD (TR-DR172)		CF		1	Each	DTM BODY, HEATHER GREY DCORD ON HEATHER GREY BODY				None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		SINGLE STITCHED AT CB		0	Each		Reca Mainetti Asia Ltd.			None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced			None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None		None
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each					None		None
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)		INTERNAL		2	Each	DTM BODY	Vendor Sourced			None		None

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Part	Material		Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)			1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175			1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT			1	Each		Vendor Sourced			None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A			1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)			0	Each					None		None


Material Image Sheet							Version 1
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Construction details - Op Hem Bottom - Relaxed							Version 1
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Comments

- 1 WAISTBAND**
Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing.
- 2 DRAWCORD**
Drawcord ends: Flat, FOLDBACK BARTACKED ENDS
Exterior Exit
- 3 FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 5 OUTSEAM**
Join with #512 mock safety stitch. SN edge topstitch on back.
- 6 INSEAM**
Join with #512 mock safety stitch
- 7 LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
- 8 BACK POCKET**
Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing.
Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners.

Measurement- Op hem sweats - 7.4.2024 UPDATE												All Measurements are in Inches							Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL								
! J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2								
! J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4								
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2								
! K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25								
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2								
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8								
M106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4								
M103	Knee Width	1/4	1/4	NA	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11 1/8	11 5/8	12 1/8								
! I101	Inseam length :: long pant	1/2	1/2	NA	31	31	31 1/2	31 1/2	31 1/2	32	32	32								
! M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4								
I702	Leg opening hem height	1/8	1/8	NA	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8								
! L103	Front rise :: Incl WB	1/4	1/4	NA	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4								
! L203	Back rise :: Incl WB	1/4	1/4	NA	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4								
C202	Side seam forward position, fr fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2								
! N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2								
! N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4								
N205	Front pocket position from Rib/Band seam	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4								
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2								
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4								
N601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4								
! N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2								
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2								
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 3/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3								
! J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56								
Comments																				
REFERENCE: 7.4.2024 started off as BG pattern with corrections, Sandy has original pattern																				

UN-AVAILABLE CO. LTD: PP Approval-1 -pp [Sample 1 (M)]							Version 1
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POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	15	14 3/4	-1/4	
J104	WB height	1/8	1/8	1 3/4	1 3/4	0	
J502	Dawcord buttonhole distance	1/8	1/8	2	2	0	
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	19 1/2	21	1 1/2	
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	23	24	1	
M101	Thigh :: 1" below crotch seam	1/4	1/4	13 5/8	13 3/4	1/8	
M106	Knee position from crotch pt @ inseam	1/4	1/4	12	12	0	
M103	Knee Width	1/4	1/4	10 1/4	10 1/2	1/4	
I101	Inseam length :: long pant	1/2	1/2	31 1/2	31	-1/2	
M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	8 1/4	8	-1/4	
I702	Leg opening hem height	1/8	1/8	7/8	7/8	0	
L103	Front rise :: Incl WB	1/4	1/4	13 3/4	13 3/4	0	
L203	Back rise :: Incl WB	1/4	1/4	16 3/4	16	-3/4	
C202	Side seam forward position, fr fold	1/8	1/8	1/2	5/8	1/8	
N201	Front pocket length	1/4	1/4	6	6 1/4	1/4	
N202	Front pocket stitch width	1/8	1/8	1/4	1/4	0	
N205	Front pocket position from Rib/Band seam	1/8	1/8	1 1/4	1 1/4	0	
N211	Front pocket bag height :: at center	1/4	1/4	11 1/2	11 1/4	-1/4	
N212	Front pocket bag width:: at widest pt.	1/4	1/4	6 3/4	6 1/2	-1/4	
N601C	Back pocket height at center	1/8	1/8	5 3/4	5 3/4	0	
N701	Back pocket width at top edge	1/8	1/8	5	4 3/4	-1/4	
N703	Back pocket from WB seam	1/8	1/8	2	2	0	
N508	Back pocket position from CB seam	1/8	1/8	2 1/2	2 1/2	0	
J501	Drawcord length : waist	1	1	50	50 1/2	1/2	

COMMENT

11.10.24

PP fit sample: Black colourway

FITTING COMMENTS:

1. The overall fit is too messy and big at the waist and hip. There are too much gathering and fullness at the front- see photos. This MUST be corrected!

Tổng thể fit quá lộn xộn và to ở phần eo và hông. Quá dùn ở thân trước- hãy xem ảnh. Điều này PHẢI được cải thiện đúng

** the measurements of the front and back panel waist extended on the sample are too wide when comparing to the pattern. Please ensure to follow the pattern and the final garment measurements are within tolerance of the specs given.

2. The high and low hips are too large, bring back to spec. Phần hông cao và thấp quá lớn, hãy đưa về spec

3. The back rise is too short, bring back to spec. Phần đáy sau quá ngắn, hãy đưa về spec

4. Ensure all pocket measurements are to spec. Đảm bảo tất cả thông số theo spec

5. Ensure all measurements are within tolerance for bulk. Đảm bảo tất cả thông số theo dung sai


số đo của phần eo mặt trước và mặt sau mở rộng trên mẫu quá rộng khi so sánh với rập. Hãy đảm bảo tuân theo mẫu và số đo cuối cùng của hàng may mặc nằm trong phạm vi dung sai của thông số kỹ thuật đưa ra.


WORKMANSHIP COMMENTS:

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1. Ensure the gathering at the waistband is even and consistent all around. Đảm bảo sự tập trung ở dây thắt lưng đồng đều và nhất quán xung quanh.							
2. Ensure all stitching is even and consistent. Ensure topstitching is evenly set from the seam/edge. Đảm bảo tất cả các đường khâu đều và nhất quán. Đảm bảo đường may trên cùng được đặt đều từ đường may/cạnh.							
PP SAMPLE IS APPROVED FOR FIT AND CONSTRUCTION WITH CORRECTIONS - SUBMIT TOP							
K101 - Hip at 1" below WB seam: waist pattern mmt. : BRING BACK TO SPEC Thông số K101/K102/I101/M201/L203/N701 - Trở về							
K102 - Full Hip: 4" above crotch point, 3 xpt. Measure : BRING BACK TO SPEC thông số kỹ thuật							
I101 - Inseam length :: long pant : BRING BACK TO SPEC							
M201 - Leg opening: Long, inside fold edges of opening : BRING BACK TO SPEC							
L203 - Back rise :: Incl WB : BRING BACK TO SPEC							
N701 - Back pocket width at top edge : BRING BACK TO SPEC							
Sample Size:		M					
Status:		Approved					
Approved By:		SerenaCabatan (October's Very Own Merchandising)					
Approved On:		10/11/24 11:26:44 AM					

UN-AVAILABLE CO. LTD: PP Approval-1 -pp - PP fit sample photos - PP sample: front, side, back						Version 1
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Thân trước đùn quá nhiều

Too much gathering in the front, the overall fit looks messy



Overall fit should look clean like this

Thân trước như hình

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Extended front waist of sample is 10".
The pattern is 9", ensure the sample
measures closer to the pattern.

Eo đo căng của mẫu 10", rập 9",
đảm bảo mẫu đúng như rập