








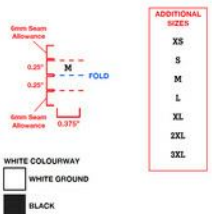


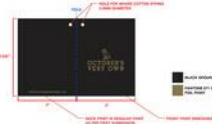





	Article Code		M-0324-KT-4870		Article Summary		Product Group		TOP			
	Article Name		WAFFLE LINED HOODIE				Product Sub-Category		SWEAT TOPS			
	Created On		11/14/23 5:03:10 PM				Season		2024 Fall			
	Last Modified		02/21/24 5:02:17 PM				Life Cycle Stage		Sample Evaluation			
Gender Classification		Mens		Sub Class D		PULL OVER HOODIE		Fabrication		KNIT TOP		
Supplier		UN-AVAILABLE CO. LTD		Release Date				Ex-Factory				
										COLORS		
											HEATHER GREY (HG)	
											BLACK (BK)	
SIZES												
000, 001, 002, 003, 004, 005, 006, 007												

Bill of Material												Version 1	
	Article Code	M-0324-KT-4870		FLEECE AS PER SAMPLE (FB-K949)					Product Group	TOP			
	Article Name	WAFFLE LINED HOODIE							Product Sub-Category	SWEAT TOPS			
	Created On	11/14/23 5:03:10 PM							Material	2024 Fall			
	Last Modified	02/21/24 5:02:17 PM							Description	Sample Evaluation			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		HG HEATHER GREY		BK BLACK
Fabric													
	FLEECE AS PER SAMPLE (FB-K949)		hood/ body/ slv		0	Meter					None		None
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD		cuff, body band		0	Yards					None		None
	WAFFLE AS PER SAMPLE (FB-K948)		LINING BODY + SLV		0	Meter	NATURAL COLOUR ON ALL COLOURWAYS				None		None
	100% Cotton Jersey, 180gsm (FB-K139)		BACK NECK TAPE		0	Yards					None		None
Trims													
	ROUND DRAWCORD WITH KNOTTED ENDS - WIDTH TBD (TR-DR172)				0	Each	DTM BODY, KNOTTED ENDS				None		None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				0	Each		Vendor Sourced			None		None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172				0	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced			None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None
	Zipper (TRZP10)		CF		0	Each	2WAY ZIP METAL SILVER GS - 5GG-DA8HL PULLER				None		None

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		HG HEATHER GREY		BK BLACK
	BUTTON HOLE HIGH STITCH COUNT (BB105)				0	Each					None		None

Material Image Sheet							Version 1
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 <p>LT110 CC LABEL - APPAREL</p>	 <p>TR-LT247 OVO 2023 One Side Main Label</p>	 <p>TR-LT246 OVO 2023 Alpha Sizing Tab</p>	 <p>LT138 TEAR-AWAY COO TAB: OVOF21_217_T</p>	 <p>TR-TV140 5mm GROSRAIN RIBBON LOOP</p>	 <p>TR-HG142 OVO 2023 Booklet Hangtag</p>		
 <p>TRZP10 Zipper</p>							

LABEL PLACEMENT							Version 1
	Article Code	M-0324-KT-4870	<div>Material</div> <div>Description</div>	FLEECE AS PER SAMPLE (FB-K949)	Product Group	TOP	
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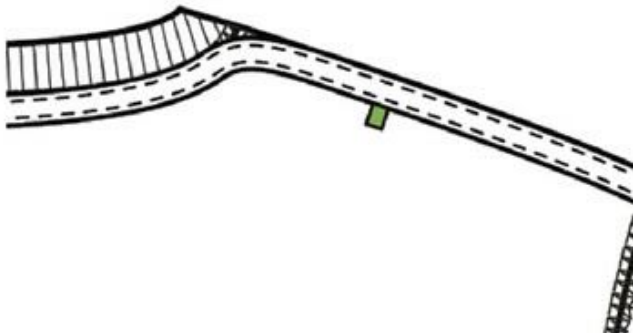
OFFSHORE TOPS

MAIN LABEL OVOW23_179_T - OVO 2023 OP1
*SEWN DOWN ON ALL FOUR SIDES 0.5" BELOW CB NECK SEAM
USE DTM THREAD TO MATCH LABEL

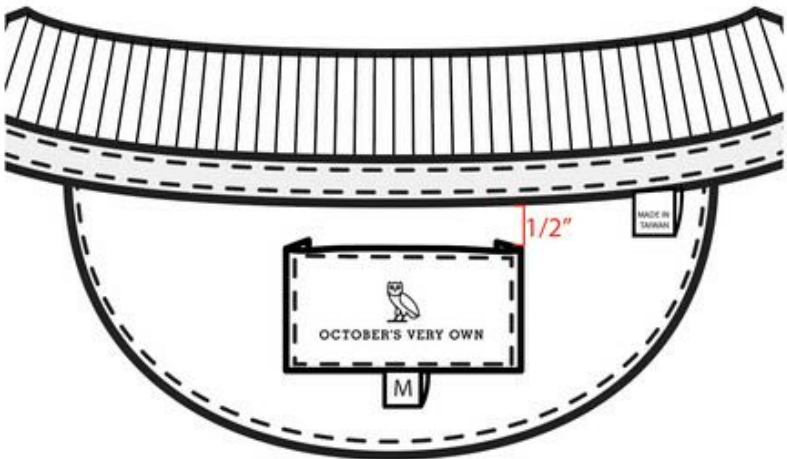
SIZE TAB OVOW23_181_T - 2023
*PLACE 0.25" SEAM ALLOWANCE BEHIND MAIN LABEL
CENTER AND ATTACH WITH MAIN LABEL



TEAR AWAY COO TAB LT138
*INSERT INTO BACK NECK SEAM

HANG TAG PLACEMENT
*ATTACH TO LOOP AT SHOULDER SEAM



CARE LABEL PLACEMNET
*ATTACH AT LEFT SIDE SEAM 2" ABOVE RIB



LABEL PLACEMENT							Version 1
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OCTOBER'S VERY OWN

UPC INFORMATION

STYLE # : M-0421-KT-1117
SIZE : MD (03)
COLOUR : BLACK (BK)
PRODUCT CODE : KNIT TOP
DIVISION : MENS
SKU : M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.

DIVISON PRODUCT CODE COLOUR CODE
M-0421-KT-1117-BK-03
QUATER/YEAR STYLE SIZE

STICKER PLACEMENT
(2 PER GARMENT)

UPC STICKER #1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG





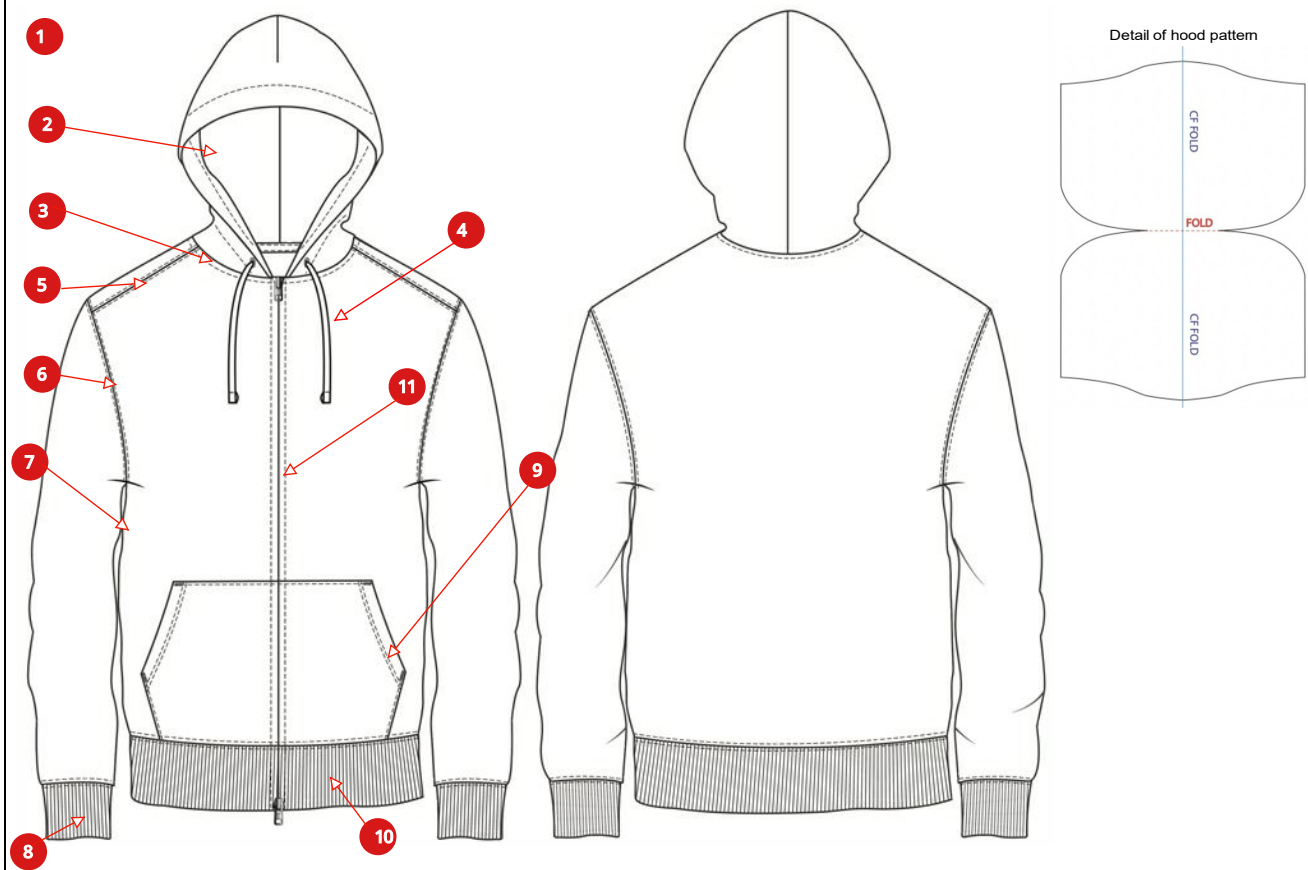
UPC STICKER #2
PLACE INSIDE HANGTAG BOOKLET



DIMENSIONS





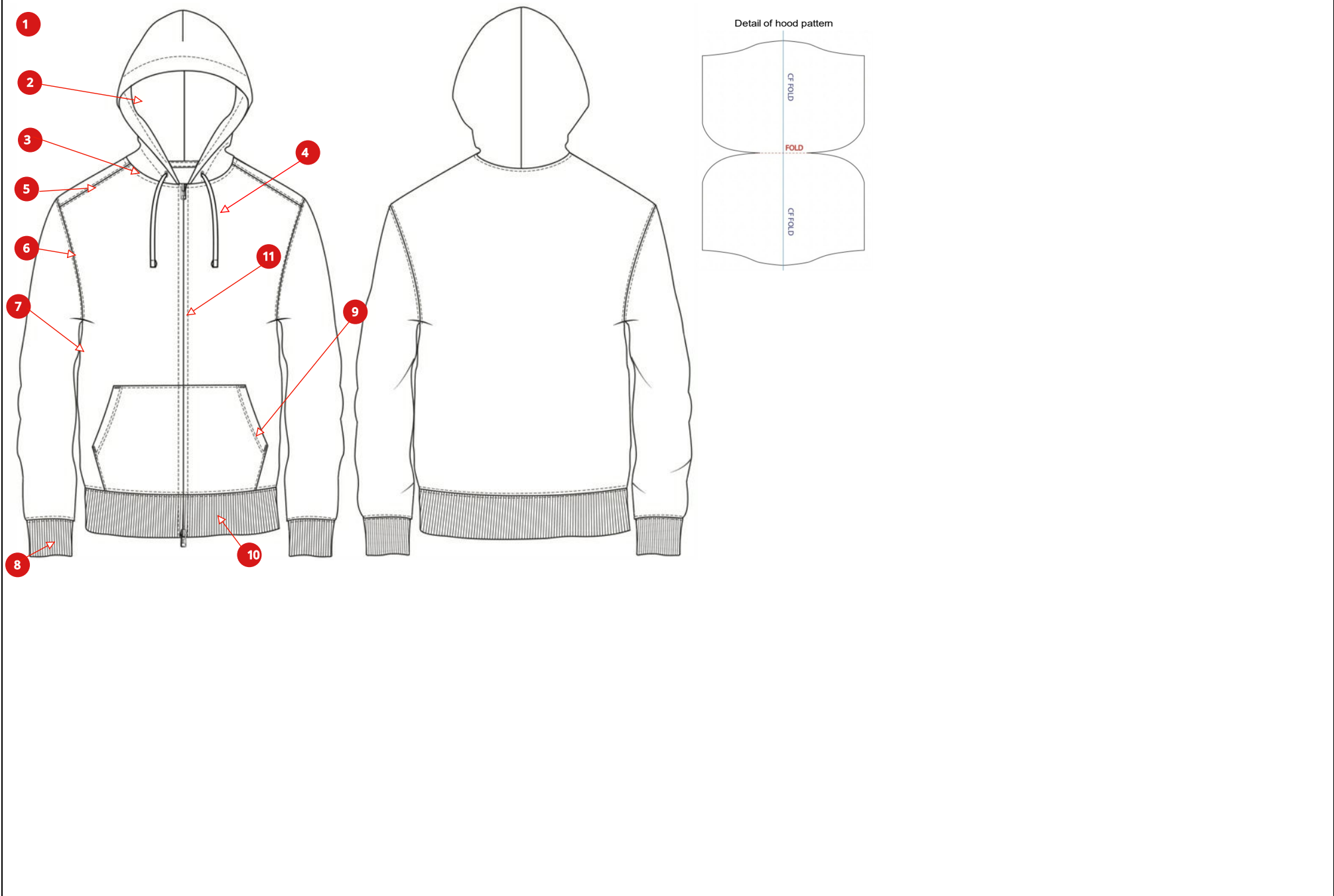
Construction details - Hoodie - rev relaxed fit						Version 1
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	Article Name	WAFFLE LINED HOODIE		Product Sub-Category	SWEAT TOPS	
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			Material Description	FLEECE AS PER SAMPLE (FB-K949)		





Comments

- FULLY LINED**
Garment is fully lined, quality refer to bom, all seams to be clean finished, JOINED AT SLEEVE CUFF AND BODY CUFF EDGE
- HOOD**
1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. CF hood overlapping 3/4", left over right.
SN T/S at front edge for drawcord channel.
Cord exit: Buttonhole. Drawcord ends: folded and bartacked. Self and lining tacked at CB seams.
- NECK SEAM**
Hood join to body with #512 mock safety stitch. 1/4" S/N T/S
Inside back neck cleanfinished into WAFFLE LINING
- DRAWCORD**
Cord ends: folded and bartacked.
Tack d/cord to CF hood
- SHOULDER SEAM**
forward seam, join with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- ARMHOLE SEAM**
#512 mock safety stitch. 1/4" 2N C/S straddling seam.
- SLEEVE/ SIDE SEAM**
Join in one operation. #512 mock safety stitch.
- SLEEVE OPENING**
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- KANGA POCKET**
Self pocket bag, lined with waffle. Opening edges turned in, 1/4" 2N C/S to form hem. Side and top edges serged and turned in. SN T/S to self body only. Bottom finished into the band seam. Bartacks at top and bottom of pkt openings.
- BOTTOM OPENING**
Folded rib band. Join to bottom opening with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- CF CLOSURE**
2-way zipper, conceal zipper with self extension at CF. 1/4" SN T/S on each side. Inside seam allowances and zipper tape cleanfinished with jersey taping, SN edge T/S on taping. Ends of taping turned under and stitched to secure.

Construction details - Hoodie - rev relaxed fit							Version 1
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Construction Details- Interior Waffle Lined Hoodie							Version 1
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1



Comments

1



INTERIOR VIEW



Fully lined with WAFFLE lining (BODY AND SLEEVES), cleanfinished.

All interior seams join with 3NDL coverstitch straddling seam

2



WAFFLE LINING CLEAN FINISHED INTO RIB CUFF AT NECK OPENING, BODY OPENING AND SLEEVE OPENING

Measurement - Hoodie - Relaxed Fit ver2 - WAFFLE LINED										All Measurements are in Inches					Version 1			
	Article Code	M-0324-KT-4870				FLEECE AS PER SAMPLE (FB-K949)					Product Group		TOP					
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POM	Description			+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top			1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM			1/4	1/4	NA	9	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2				
! H201	Front neck drop from HPS : Crew			1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16				
H301	Back neck drop from HPS Crew			1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16				
! D102	Shoulder slope :: from HPS			1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16				
D103	Shoulder displacement to front			1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body			3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Across: Chest : at mid. armhole			1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B201	Across Back : at mid. armhole			1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
! B101	Chest width :1" below armhole			1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam			1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
! C101	Bottom width at band:inside fold edges of band/hem			1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight			1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! G101	Bicep width:1" below armhole			1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure			1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
! G104	L:Sleeve opening: inside fold edges of cuff/hem			1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
! G103	L:Sleeve :: 1" above cuff seam			1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height			1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
A703	Body Band Height			1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
H708	Hood casing width :: at CF			1/8	1/8	NA	1	1	1	1	1	1	1	1				
! H703	Hood width :: at 5" Below Top Edge			1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
! H701	Hood height at CF			1/4	1/4	NA	14 1/2	15	15	15 1/2	15 1/2	16	16	16				
H702	Hood height at HPS			1/4	1/4	NA	13	13 1/2	13 1/2	14	14	14 1/2	14 1/2	14 1/2				
! N101	Kanga pocket height at center			1/4	1/4	NA	8 3/4	9	9	9 1/4	9 1/4	9 3/4	9 3/4	9 3/4				
! N102	Kanga pocket width at top edge			1/4	1/4	NA	9 1/2	9 3/4	9 3/4	10	10	10 1/2	10 1/2	10 1/2				
! N103	Kanga pocket width at widest point			1/4	1/4	NA	13 1/2	13 3/4	13 3/4	14	14	14 1/2	14 1/2	14 1/2				
! N104	Kanga pocket width at band seam			1/4	1/4	NA	10 1/2	10 3/4	10 3/4	11	11	11 1/2	11 1/2	11 1/2				
N201	Pocket opening hem height			1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! H709	drawcord length : Hood			1/2	1/2	NA	40	41	41	42	42	43	43	43				
H710	Hood drawcord exit pos. fr neck			1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
Comments																		
REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) 8/17/23 revisions for Q1 and onwards: - add self half moon facing for the new main label - add a locker loop at CB neck 11.24.2023 Remove locker loop and half moon facing																		

Fit Approval-1 Proto [Sample 1 (M)]							Version 1
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POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A201	Front body length from HPS : Top	1/2	1/2	27 1/2	27 1/2	0	
H101	Neck width :: SEAM TO SEAM	1/4	1/4	9 1/2	10	1/2	
H201	Front neck drop from HPS : Crew	1/8	1/8	3 1/2	3 1/8	-3/8	
H301	Back neck drop from HPS Crew	1/8	1/8	1	1 1/8	1/8	
D102	Shoulder slope :: from HPS	1/8	1/8	2	2 1/4	1/4	
D103	Shoulder displacement to front	1/8	1/8	3/4	5/8	-1/8	
D101	Shoulder width :measured on CB body	3/8	3/8	21	22	1	
B301	Across: Chest : at mid. armhole	1/4	1/4	18 3/4	19 1/4	1/2	
B201	Across Back : at mid. armhole	1/4	1/4	19	19 1/8	1/8	
B101	Chest width :1" below armhole	1/2	1/2	23	23	0	
C102	Bottom width : 1" above band seam	1/2	1/2	21	21	0	
C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	18 1/2	18	-1/2	
E101	Armhole Straight :: measured straight	1/4	1/4	11	11	0	
G101	Bicep width:1" below armhole	1/4	1/4	10	10	0	
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	35 1/2	36 1/4	3/4	
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	3 3/4	3 5/8	-1/8	
G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	6	5 3/4	-1/4	
F701	Sleeve Cuff Band Height	1/8	1/8	2 3/4	2 3/4	0	
A703	Body Band Height	1/8	1/8	2 3/4	2 3/4	0	
H708	Hood casing width :: at CF	1/8	1/8	1	1	0	
H703	Hood width :: at 5" Below Top Edge	1/4	1/4	11	11	0	
H701	Hood height at CF	1/4	1/4	15 1/2	15 1/2	0	
H702	Hood height at HPS	1/4	1/4	14	14 1/4	1/4	
N101	Kanga pocket height at center	1/4	1/4	9 1/4	9 1/8	-1/8	
N102	Kanga pocket width at top edge	1/4	1/4	10	10 1/4	1/4	
N103	Kanga pocket width at widest point	1/4	1/4	14	14 1/2	1/2	
N104	Kanga pocket width at band seam	1/4	1/4	11	11	0	
N201	Pocket opening hem height	1/8	1/8	3/4	7/8	1/8	
H709	drawcord length : Hood	1/2	1/2	42	41	-1	
H710	Hood drawcord exit pos. fr neck	1/8	1/8	1 1/4	1 1/4	0	

COMMENT
SALESMAN SAMPLE IS USED AS PROTO SAMPLE
<p>STYLING COMMENTS:</p> <p>1. Kanga pocket to be waffle lined.</p>
<p>FITTING COMMENTS:</p> <p>1. Please adjust neck width and front neck drop to meet spec.</p> <p>2. Front opening edge should be straight, current sample curves out closer to neck area. Please check pattern and correct or improve handling.</p> <p>3. Correct shoulder width, sleeve legth to meet specs.</p> <p>4. Reshape hood as per photo.</p> <p>5. Reshape kanga pocket opening - straighten. See photo.</p>

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6. Bring all other measurements back to meet specs.

WORKMANSHIP COMMENTS:



- 1. Overall stitch tension is too tight. Please ensure to adjust proper tension for the fabrication.
- 2. Current sample topstitch per inch is 12-13. Please reduce to 9-10.

IMPROVE ABOVE AND RESUBMIT A 2ND FIT SAMPLE FOR APPROVAL

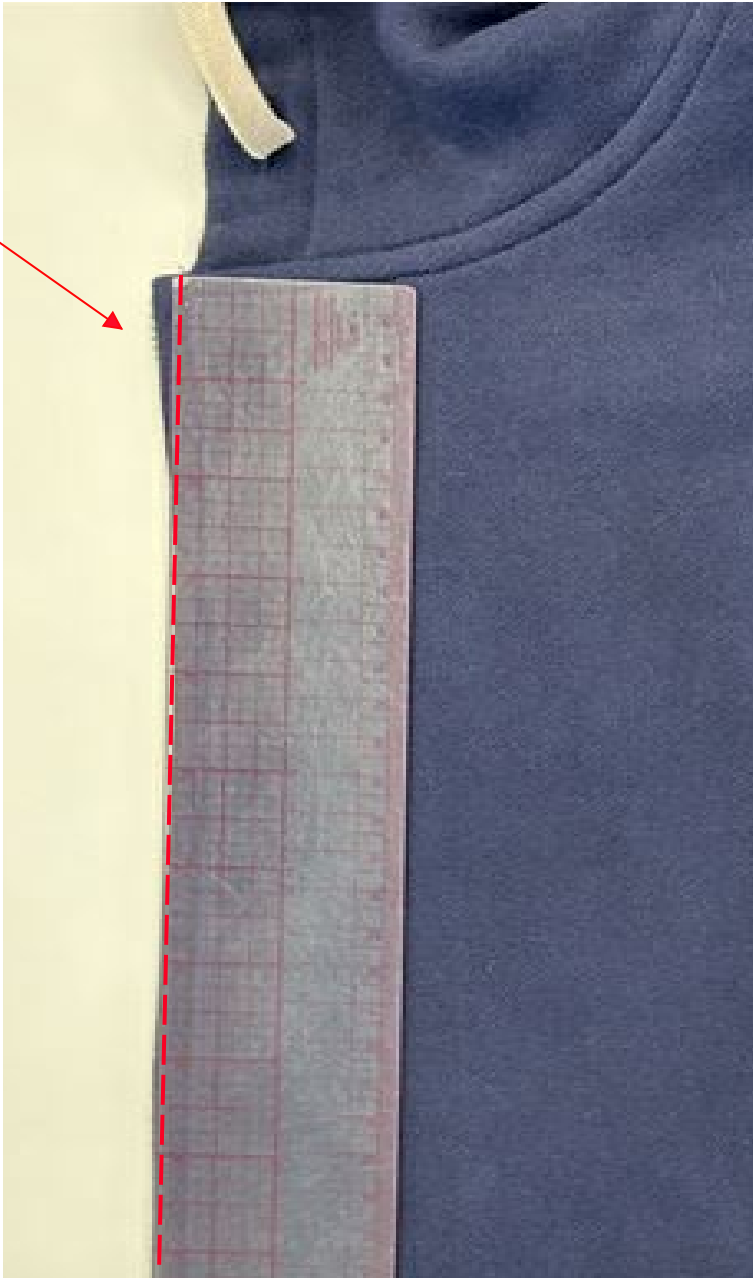
Sample Size:	M
Status:	Rejected
Rejected By:	SandyHuang (October's Very Own Merchandising)
Rejected On:	02/21/24 5:02:00 PM

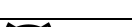
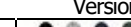
Fit Approval-1 Proto - Fit Photos						Version 1
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			Material Description	FLEECE AS PER SAMPLE (FB-K949)		

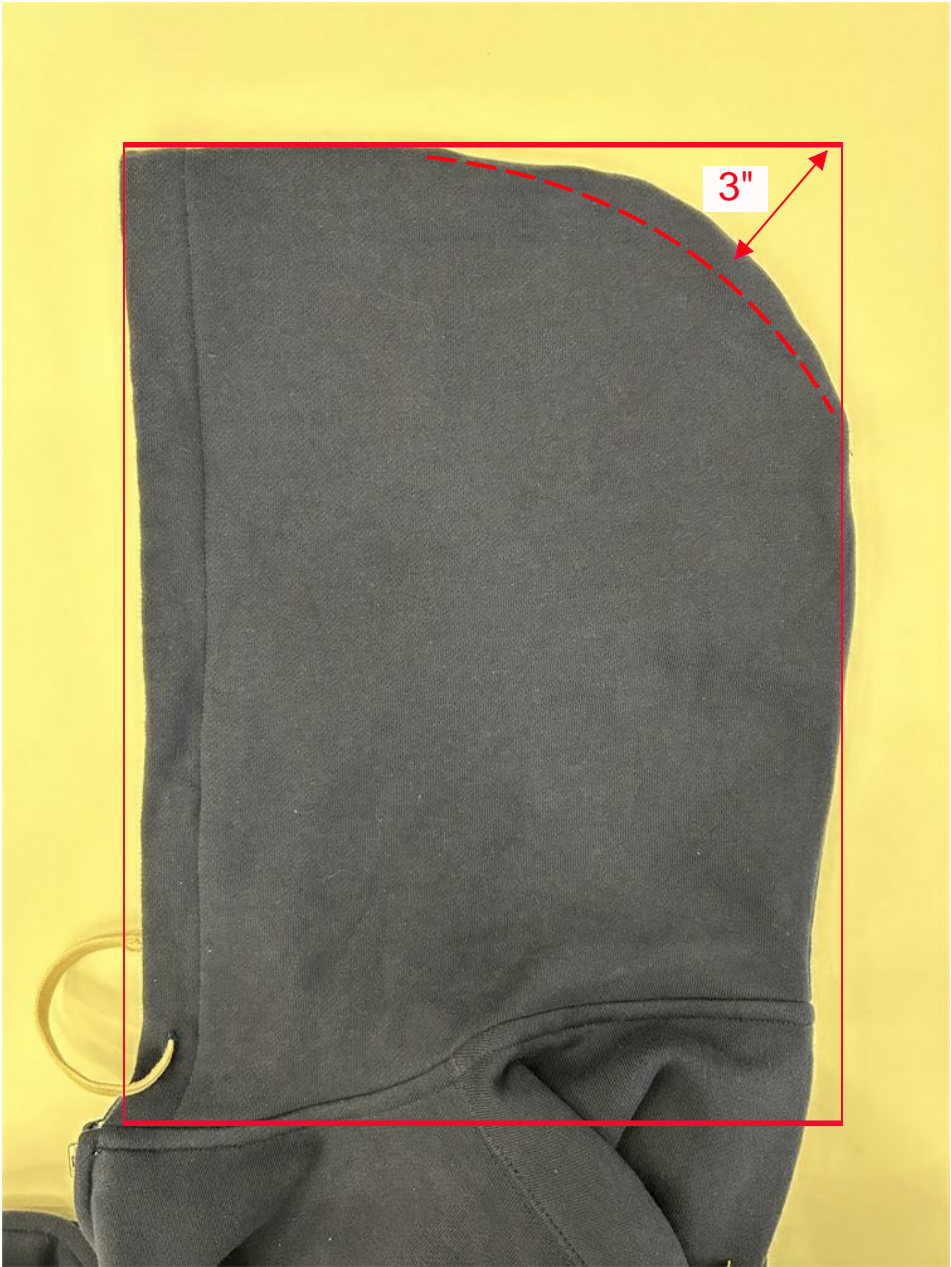
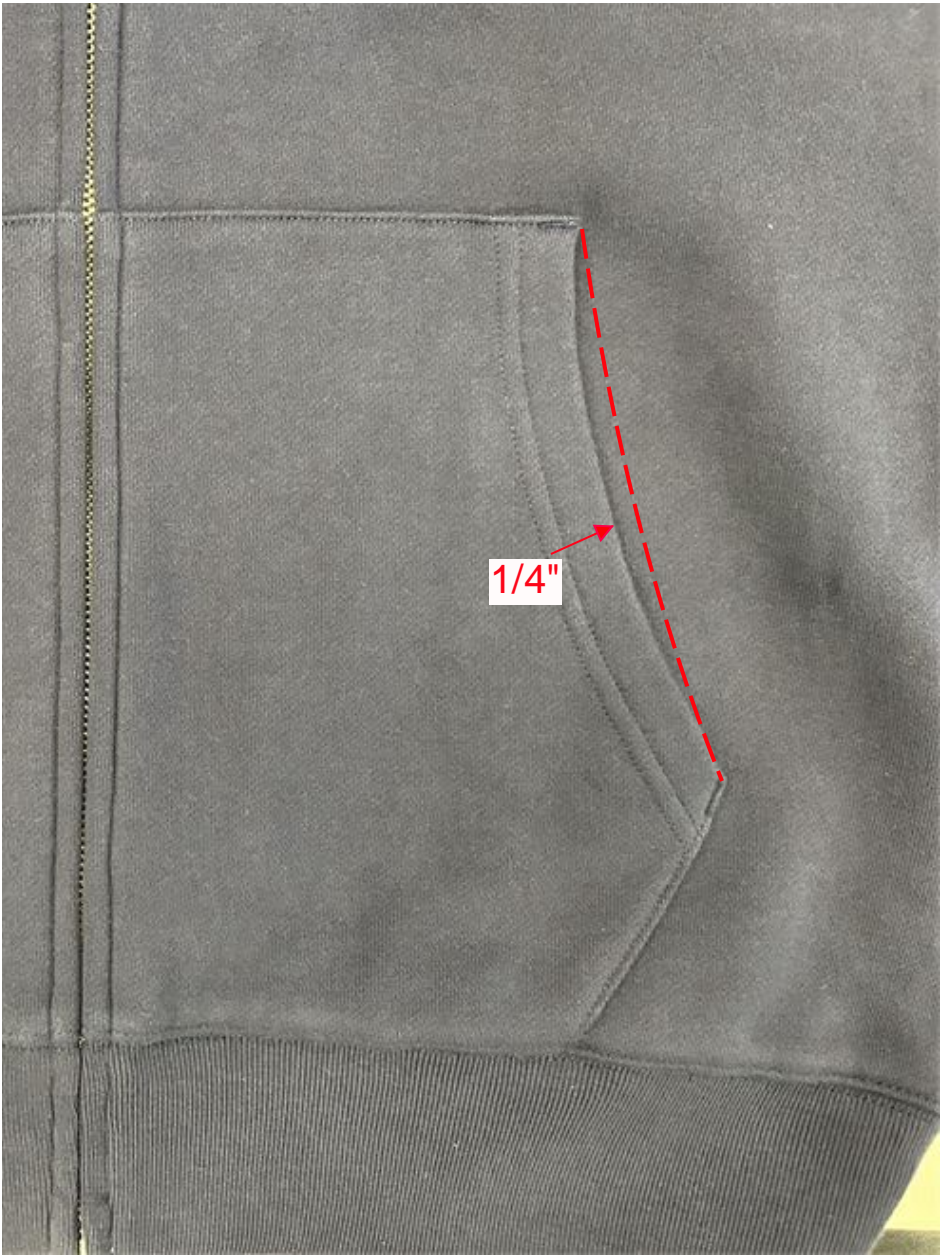



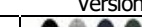
Fit Approval-1 Proto - Corrections 1							Version 1
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Front opening edge should be straight, current sample curves out closer to neck area. Please check pattern and correct or improve handling.



Fit Approval-1 Proto - Corrections 2							Version 1
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	Article Name	WAFFLE LINED HOODIE			Product Sub-Category	SWEAT TOPS	
	Created On	11/14/23 5:03:10 PM			Season	2024 Fall	
	Last Modified	02/21/24 5:02:17 PM			Life Cycle Stage	Sample Evaluation	
			Material				
			Description				



Fit Approval-1 Proto - Corrections 3							Version 1
	Article Code	M-0324-KT-4870		FLEECE AS PER SAMPLE (FB-K949)	Product Group	TOP	
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