








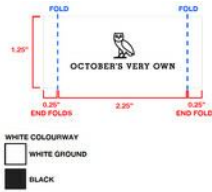
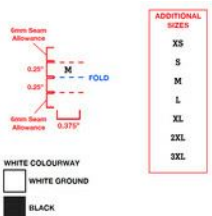






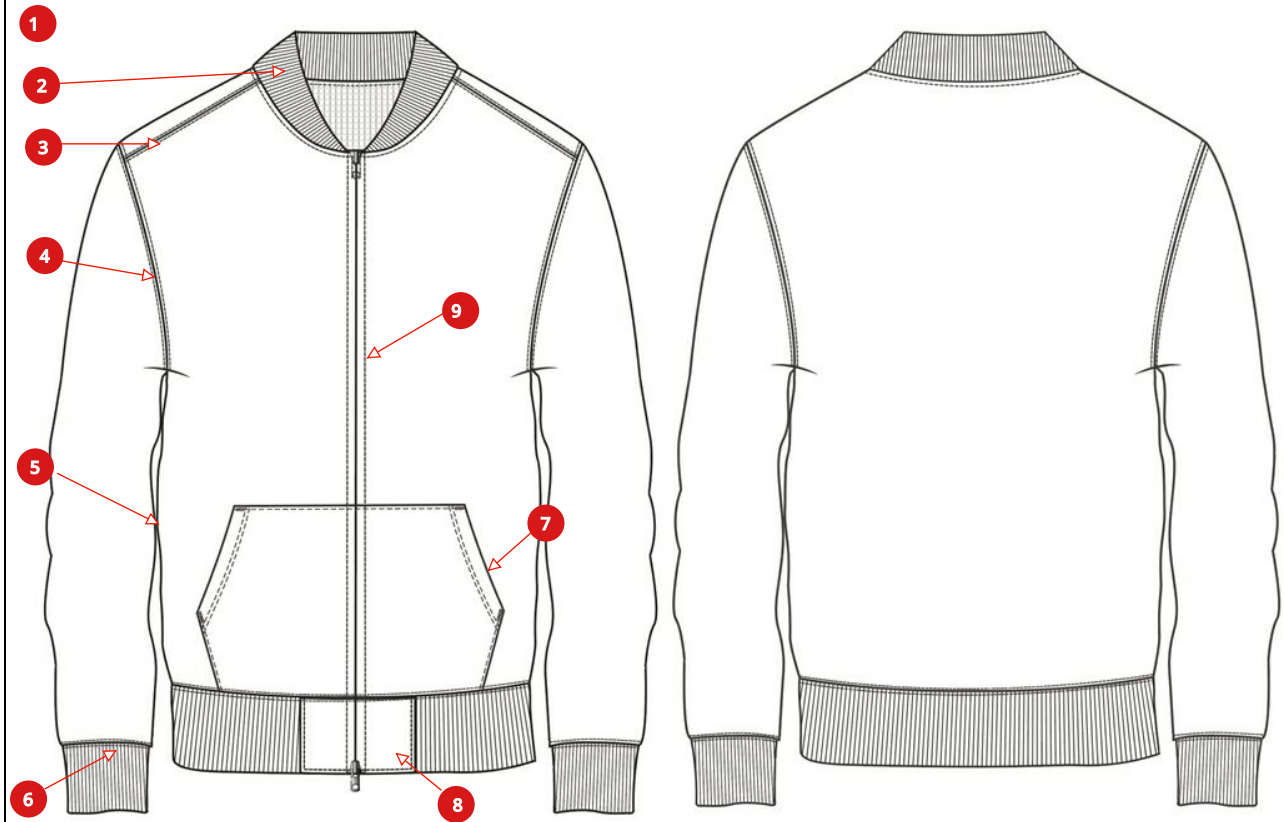
		Article Summary					Version 1			
		Article Code	M-0324-KT-4939				Product Group	TOP		
		Article Name	WAFFLE LINED TRACK JACKET				Product Sub-Category	SWEAT TOPS		
		Created On	12/03/23 5:09:54 PM				Season	2024 Fall		
Last Modified	02/21/24 5:01:00 PM	Material Description	FLEECE AS PER SAMPLE (FB-K949)		Life Cycle Stage	Sample Evaluation				
Gender Classification		Mens	Sub Class D		TRACK JACKET		Fabrication		KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date				Ex-Factory			
								COLORS		
									HEATHER GREY (HG)	
									BLACK (BK)	
SIZES										
000, 001, 002, 003, 004, 005, 006, 007										

Bill of Material												Version 1	
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		HG HEATHER GREY		BK BLACK
Fabric													
	FLEECE AS PER SAMPLE (FB-K949)		hood/ body/ slv		0	Meter					None		None
	1x1 RIB COTTON/ LYCRA (FB-K151) WEIGHT TBD		cuff, body band, neck		0	Yards					None		None
	WAFFLE AS PER SAMPLE (FB-K948)		LINING BODY + SLV		0	Meter	NATURAL COLOUR ON ALL COLOURWAYS				None		None
	100% Cotton Jersey, 180gsm (FB-K139)		BACK NECK TAPE		0	Yards					None		None
Trims													
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				0	Each		Vendor Sourced			None		None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172				0	Each		Reca Mainetti Asia Ltd.	LBOVO172		None		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				0	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd.	OVOF21_217_T		None		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced			None		None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None
	Zipper (TRZP10)		CF		0	Each	2WAY ZIP METAL SILVER GS - 5GG-DA8HL PULLER				None		None



Material Image Sheet							Version 1
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			Material Description	FLEECE AS PER SAMPLE (FB-K949)			
 <p>LT110 CC LABEL - APPAREL</p>	 <p>TR-LT247 OVO 2023 One Side Main Label</p>	 <p>TR-LT246 OVO 2023 Alpha Sizing Tab</p>	 <p>LT138 TEAR-AWAY COO TAB: OVOF21_217_T</p>	 <p>TR-TV140 5mm GROSGRAIN RIBBON LOOP</p>	 <p>TR-HG142 OVO 2023 Booklet Hangtag</p>		
 <p>TRZP10 Zipper</p>							

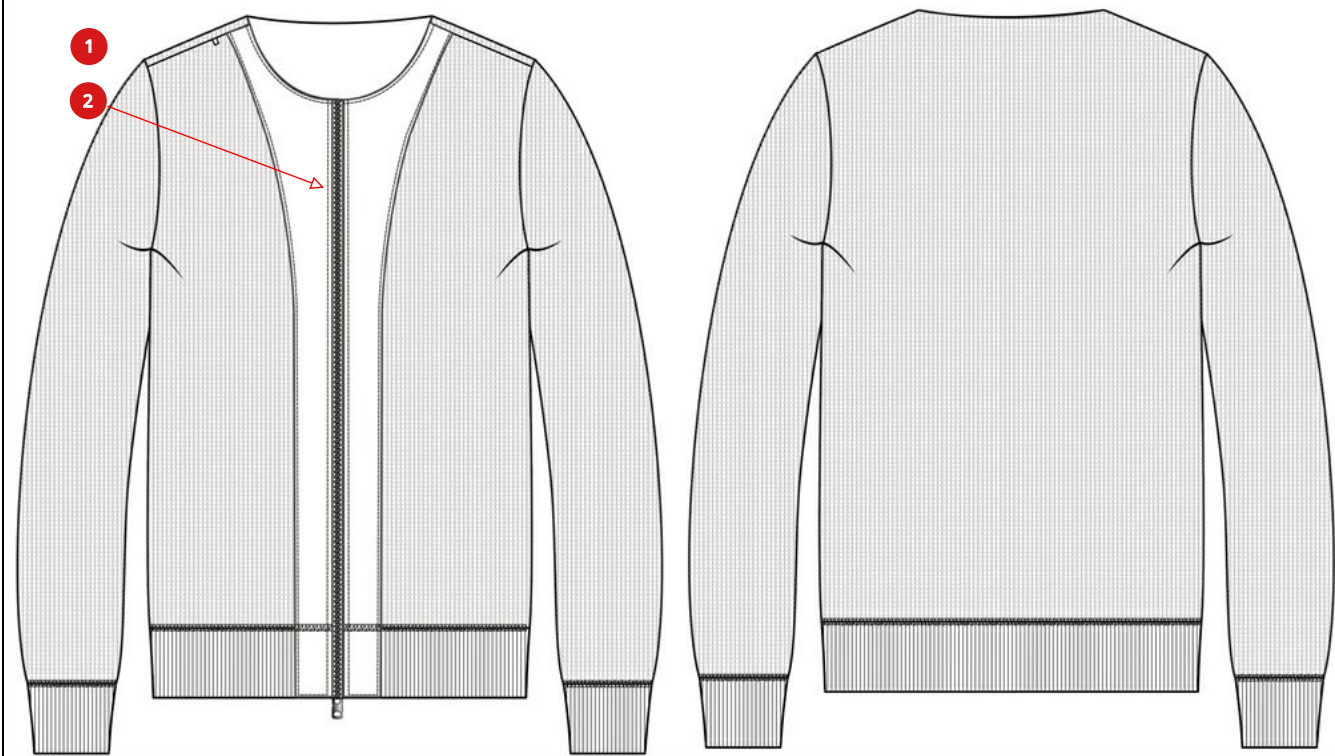
Construction details - Track JKT - Lined							Version 1
	Article Code	M-0324-KT-4939		FLEECE AS PER SAMPLE (FB-K949)	Product Group	TOP	
	Article Name	WAFFLE LINED TRACK JACKET			Product Sub-Category	SWEAT TOPS	
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Comments



- FULLY LINED SEE NEXT PAGE
Garment is fully lined, quality refer to bom, all seams to be clean finished
- COLLAR/NECK
Rib knit folded collar, finished into the neck seam, join with #512 mock safety stitch. SN topstitch, 1/4" in at the neck seam. Inside neck seam cleanfinished with lining.
- SHOULDER SEAM
forward seam, join with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- ARMHOLE SEAM
#512 mock safety stitch. 1/4" 2N C/S straddling seam.
- SLEEVE/ SIDE SEAM
Join in one operation. #512 mock safety stitch.
- SLEEVE OPENING
Folded rib cuff. Join to sleeve opening with #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- KANGA POCKET
Self pocket bag. Opening edges turned in, 1/4" 2N C/S to form hem. Side and top edges serged and turned in. SN T/S to self body only. Bottom finished into the band seam. Bartacks at top and bottom of pkt openings.
- BOTTOM OPENING
Folded rib band + self insert at CF. Join to bottom opening with #512 mock safety stitch. 1/4" 2N C/S straddling seam. Self insert: 1/4" S/N T/S
- CF CLOSURE
2-way zipper, conceal zipper with self extension at CF. 1/4" SN T/S on each side. Inside seam allowances and zipper tape cleanfinished with self facing.



Construction Details- Interior							Version 1
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Comments

- **INTERIOR VIEW****
Fully lined with WAFFLE lining (BODY AND SLEEVES), cleanfinished.
All interior seams join with mock safety serged
- SELF FACING:**
Self facing on front opening only, attached to lining with mock safety serged, S/N T/S on facing to stitch down seam allowance.

Measurement - Track JKT - 2023 Relaxed fit										All Measurements are in Inches				Version 1		
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	Created On	12/03/23 5:09:54 PM	Season							2024 Fall						
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! A201	Front body length from HPS : Top	1/2	1/2	NA	26	26 1/2	27	27 1/2	28	29	30	31				
! H101	Neck width :: SEAM TO SEAM	1/4	1/4	NA	6 1/4	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4				
! H201	Front neck drop from HPS : Crew	1/8	1/8	NA	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16				
H301	Back neck drop from HPS Crew	1/8	1/8	NA	5/8	5/8	11/16	3/4	13/16	15/16	1 1/16	1 3/16				
! H604	Collar height at CB	1/8	1/8	0	2	2	2	2	2	2	2	2				
! D102	Shoulder slope :: from HPS	1/8	1/8	NA	2 3/8	2 7/16	2 1/2	2 1/2	2 1/2	2 9/16	2 5/8	2 11/16				
D103	Shoulder displacement to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
! D101	Shoulder width :measured on CB body	3/8	3/8	NA	18 3/4	19 1/2	20 1/4	21	21 3/4	22 3/4	23 3/4	24 3/4				
! B301	Across: Chest : at mid. armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2				
! B201	Across Back : at mid. armhole	1/4	1/4	NA	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4				
! B101	Chest width :1" below armhole	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
! C102	Bottom width : 1" above band seam	1/2	1/2	NA	18	19	20	21	22	23 1/2	25	26 1/2				
! C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	NA	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	21	22 1/2	24				
! E101	Armhole Straight :: measured straight	1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
! G101	Bicep width:1" below armhole	1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16				
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	NA	33 1/4	34	34 3/4	35 1/2	36 1/4	37 1/4	38 1/4	39 1/4				
! G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16				
! G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	NA	5 7/16	5 5/8	5 13/16	6	6 3/16	6 7/16	6 11/16	6 15/16				
F701	Sleeve Cuff Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
A703	Body Band Height	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4				
Q403	CF Self Insert Width (each side)	1/8	1/8	0	3	3	3	3	3	3	3	3				
! N101	Kanga pocket height at center	1/4	1/4	NA	8 3/4	9	9	9 1/4	9 1/4	9 3/4	9 3/4	9 3/4				
! N102	Kanga pocket width at top edge	1/4	1/4	NA	9 1/2	9 3/4	9 3/4	10	10	10 1/2	10 1/2	10 1/2				
! N103	Kanga pocket width at widest point	1/4	1/4	NA	13 1/2	13 3/4	13 3/4	14	14	14 1/2	14 1/2	14 1/2				
! N104	Kanga pocket width at band seam	1/4	1/4	NA	10 1/2	10 3/4	10 3/4	11	11	11 1/2	11 1/2	11 1/2				
N201	Pocket opening hem height	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
Comments																
REFERENCE: UPDATED 2023 STUSSY hoodie fit (length, shoulder, bottom band width) - neck and collar reference; M-0124-KT-4156 Fleece Varsity JKT																

Fit Approval-1 -proto [Sample 1 (M)]										Version 1	
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POM		Description				+ Tol	- Tol	M	Sample	Diff	Revised
A201		Front body length from HPS : Top				1/2	1/2	27 1/2	27 3/4	1/4	
H101		Neck width :: SEAM TO SEAM				1/4	1/4	6 3/4	7 1/2	3/4	
H201		Front neck drop from HPS : Crew				1/8	1/8	4 1/2	4 3/4	1/4	4 1/4
H301		Back neck drop from HPS Crew				1/8	1/8	3/4	7/8	1/8	
H604		Collar height at CB				1/8	1/8	2	1 7/8	-1/8	
D102		Shoulder slope :: from HPS				1/8	1/8	2 1/2	2 5/8	1/8	
D103		Shoulder displacement to front				1/8	1/8	3/4	3/4	0	
D101		Shoulder width :measured on CB body				3/8	3/8	21	21 3/4	3/4	
B301		Across: Chest : at mid. armhole				1/4	1/4	18 3/4	19 1/4	1/2	
B201		Across Back : at mid. armhole				1/4	1/4	19	19	0	
B101		Chest width :1" below armhole				1/2	1/2	23	22 3/4	-1/4	
C102		Bottom width : 1" above band seam				1/2	1/2	21	21	0	
C101		Bottom width at band:inside fold edges of band/hem				1/2	1/2	18 1/2	18 1/2	0	
E101		Armhole Straight :: measured straight				1/4	1/4	11	11	0	
G101		Bicep width:1" below armhole				1/4	1/4	10	9 3/4	-1/4	
F101		L:Sleeve overarm fr. CB neck :: 3 x point measure				1/2	1/2	35 1/2	36 3/4	1 1/4	
G104		L/Sleeve opening: inside fold edges of cuff/hem				1/8	1/8	3 3/4	3 1/2	-1/4	
G103		L/Sleeve :: 1" above cuff seam				1/8	1/8	6	6	0	
F701		Sleeve Cuff Band Height				1/8	1/8	2 3/4	3	1/4	
A703		Body Band Height				1/8	1/8	2 3/4	3	1/4	
Q403		CF Self Insert Width (each side)*				1/8	1/8	3	1 3/4	-1 1/4	
N101		Kanga pocket height at center				1/4	1/4	9 1/4	9 1/4	0	
N102		Kanga pocket width at top edge				1/4	1/4	10	10 1/8	1/8	
N103		Kanga pocket width at widest point				1/4	1/4	14	14 1/4	1/4	
N104		Kanga pocket width at band seam				1/4	1/4	11	11	0	
N201		Pocket opening hem height				1/8	1/8	3/4	3/4	0	
Renamed Points of Measurement											
*Q403 - CF Self Insert Width Revised to Q403 - CF Self Insert Width (each side)											
COMMENT											
SALESMAN SAMPLE IS USED AS PROTO SAMPLE											
STYLING COMMENTS:											
1. Kanga pocket to be waffle lined.											
FITTING COMMENTS:											
1. Please adjust neck width as per spec.											
2. Raise front neck drop as per spec.											
3. Correct shoulder width, across chest and sleeve legth to meet specs.											
4. Adjust cuff and bottom band height as per specs.											
5. CF band self insert width should be 3" each side - total should be 6".											
6. Reshape kanga pocket opening - straighten. See photo.											

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7. Bring all other measurements back to meet specs.

WORKMANSHIP COMMENTS:



- 1. Overall stitch tension is too tight. Please ensure to adjust proper tension for the fabrication.
- 2. Current sample topstitch per inch is 12-13. Please reduce to 9-10.
- 3. Please ensure kanga pocket top and bottom edges are aligned after zipper application.

IMPROVE ABOVE AND RESUBMIT A 2ND FIT SAMPLE FOR APPROVAL

Sample Size:	M
Status:	Rejected
Rejected By:	SandyHuang (October's Very Own Merchandising)
Rejected On:	02/21/24 5:00:54 PM

Fit Approval-1 -proto - Fit Photos							Version 1
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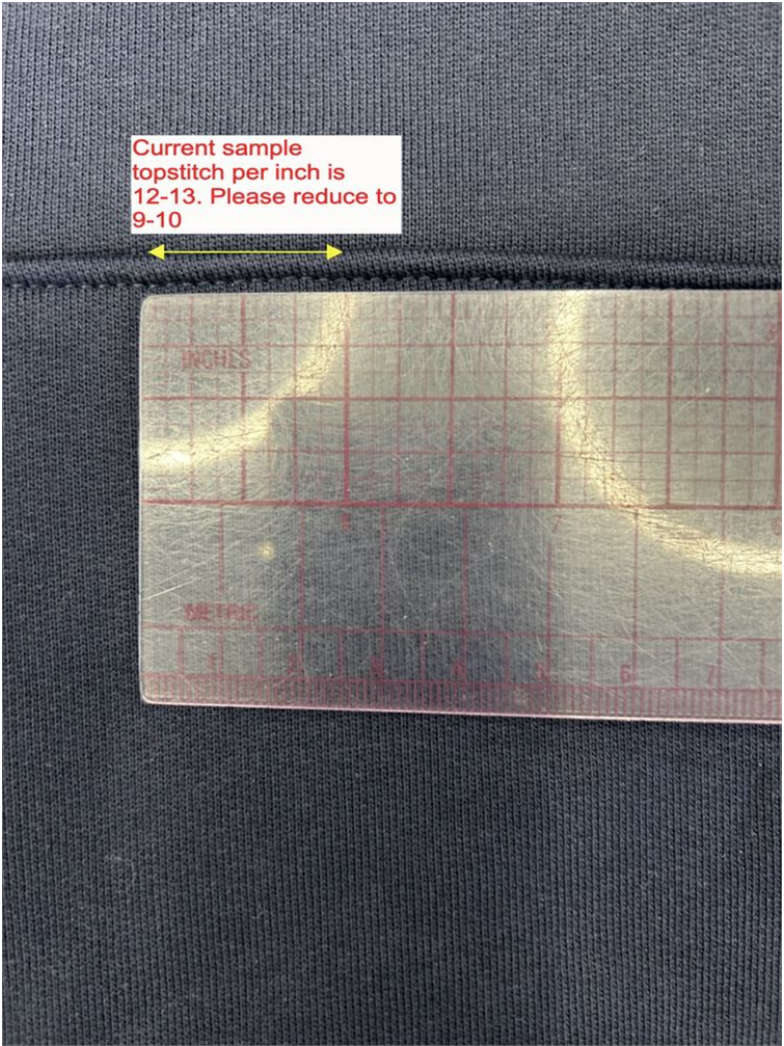
Fit Approval-1 -proto - Corrections 1							Version 1
	Article Code	M-0324-KT-4939		FLEECE AS PER SAMPLE (FB-K949)	Product Group	TOP	
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			Material				
			Description				



Please ensure kanga pocket top and bottom edges are aligned after zipper application.

1/4"

CF band self insert width should be 3" each side



Current sample topstitch per inch is 12-13. Please reduce to 9-10