#### **Disclaimer Text**

All designs, sketches, patterns, size charts and materials contained within this tech pack are the exclusive intellectual property of Rapha Racing Ltd. Unauthorised reproduction, distribution, or use of any part of this document, including but not limited to the designs and technical specifications, is strictly prohibited without prior written consent from Rapha Racing Ltd.

### **Properties**

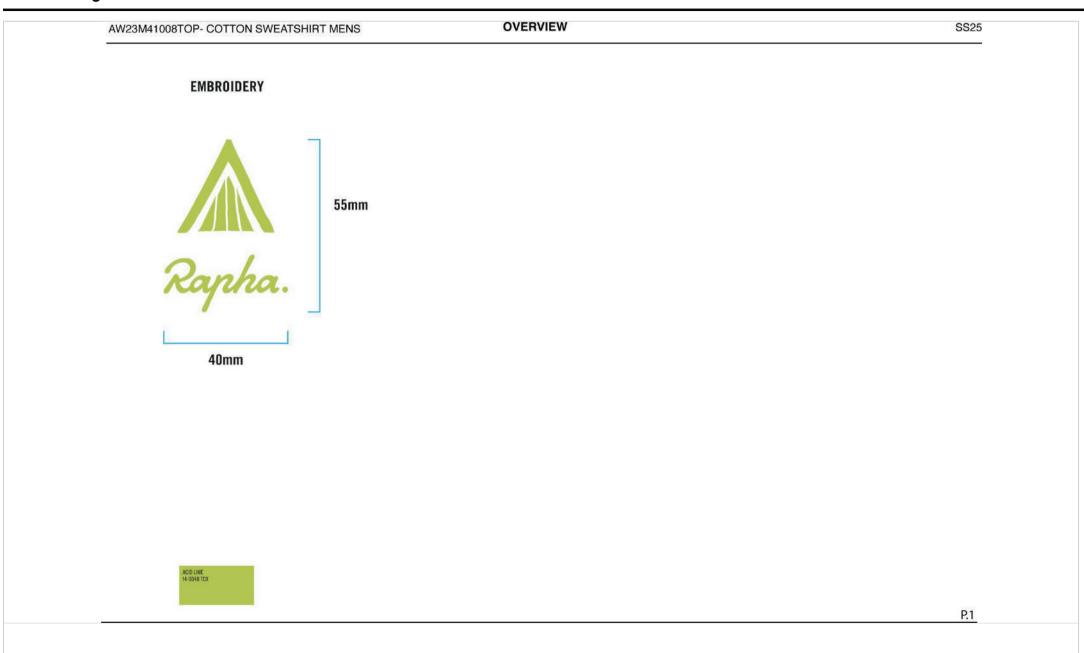


### Colourways

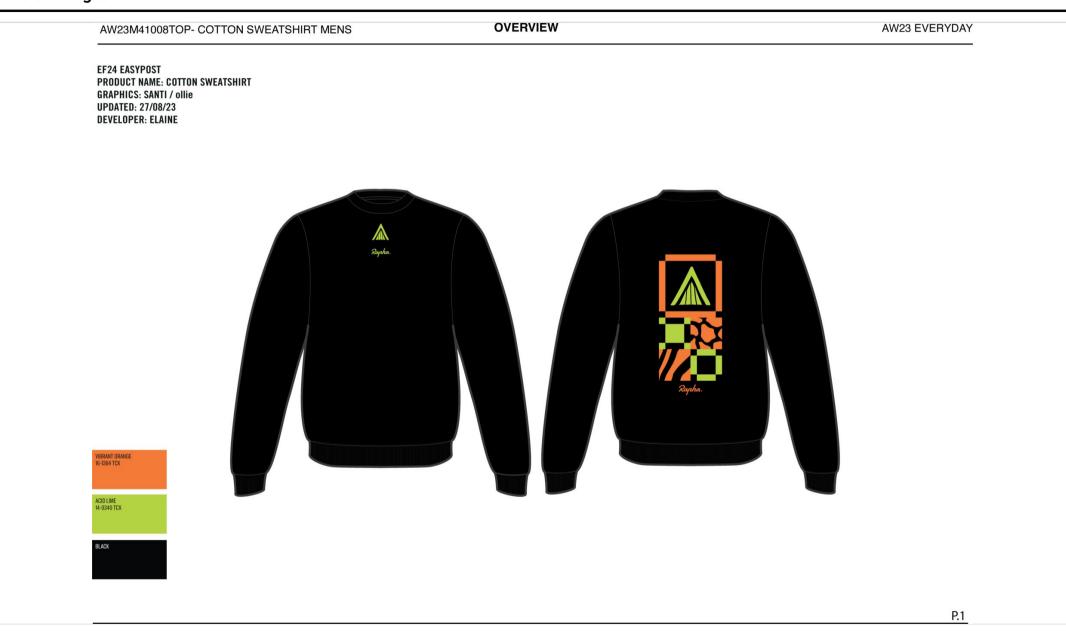
Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Amani Main kit	SS25M50152TOP002						
Displaying 1 resu	lt						

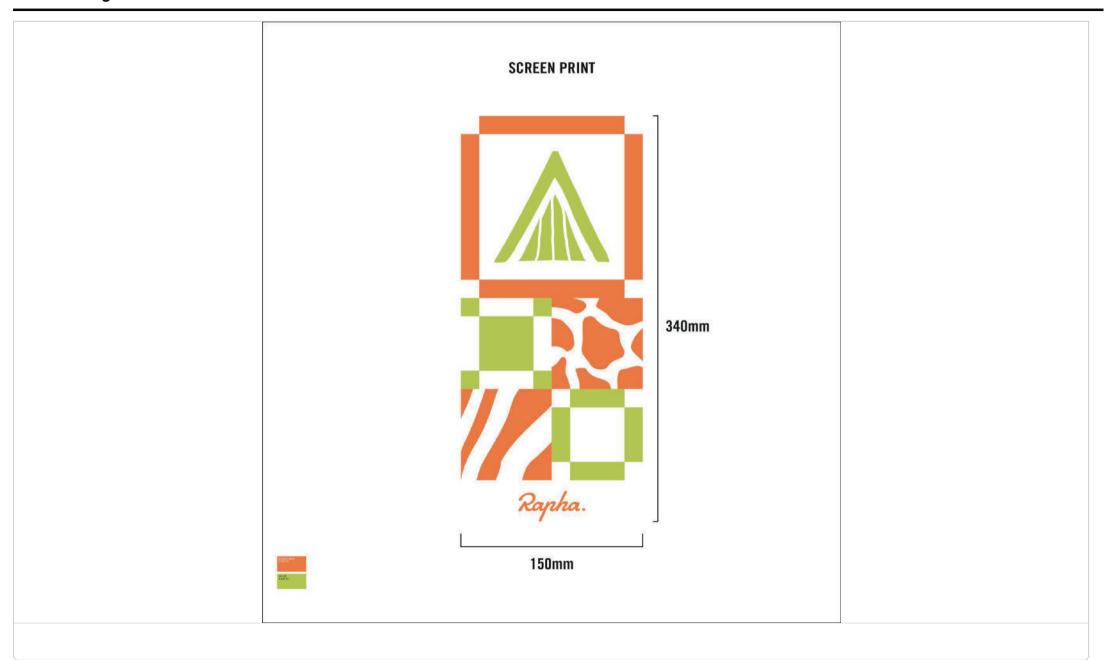
### **Data Sheets**

Data Sheet	Туре	Product
CADs	CADs	Amani Sweatshirt - TEAMS
Amani Sweatshirt - TEAMS 8 BOM	Style BOM	Amani Sweatshirt - TEAMS
Displaying 2 results		









Working Product Number SS25M50152TOP

Rapha	Amani Sweatshirt - TEAMS		Amani Sweatshirt - TEAMS	8 BOM	<b>Draft-Sample 26/11/2024</b>
Style	Amani Sweatshirt - TEAMS	Collection	Special Edition		

SS25

Season

# **Placements**

Image	Material	Material	Material	Supplier	Composition	Placement	Dimension	Qty	UOM	Supplier	Material				
		Sub Type	Group	Reference						Status	Status	Color	Colour Specification Pantone TCX	on Status Co	Tracking Commer
abrics (2)															
	Fleece 100% cotton OE20/2+CD8/1_420 GSM - UA Plains Program				100% Cotton	Main Body, Back neck tape		0		Un- Available		Basic Black	RAPHA OWN STANDARD		
	Rib 2x2 16's Cm+55D/OP_97/3_Cotton Spandex_445 GSM_VTK6002-1				97% Cotton, 3% Spandex	Neckline RIB and CUFF RIB		0		Un- Available		Basic Black	RAPHA OWN STANDARD		
Components (0)															
rtworks (3)															
A Para	Amani Combination Back Print	Print	Plastisol			Back Central Body	150mm W	1				Multi-Colour	RAPHA OWN STANDARD		Vibrant Orange / Acid Lime
	Amani A	Embroidery				СҒ Тор	35mm W	1				Acid Lime	PANTONE 14-0340 TCX		

Rapha Amani Sweatshirt - TEAMS Amani Sweatshirt - TEAMS 8 BOM Draft-Sample 26/11/2024, 11:49 AM

## **Placements**

Image	Material	Material	Material	Supplier	Composition	Placement	Dimension	Qty	UOM	Supplier	Material		Amani Ma	iin kit	
		Sub Type	Group	Reference							Status	Color	Colour Specification Pantone TCX	Color Status	Tracking Comment
Rapha.	Rapha Script	Embroidery				CF Middle	40mm W	1				Acid Lime	PANTONE 14-0340 TCX		
Labelling (1)															
Rapha. MEDIUM MAGE IN VIETNAM	Immago 523584	Woven & Rubber Artwork	Size Label	523584- 01		2cm down from back neck seam	22mm x 22mm	1		Immago	Approved	Basic Black / Basic White	RAPHA OWN STANDARD		
→ This is to be	Immago woven label														
Threads (1)															
	Coats Thread							0		Coats		Basic Black	RAPHA OWN STANDARD		
Packaging (7)		·													
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			1		Byways		Basic Black	RAPHA OWN STANDARD	Approved	

Rapha Amani Sweatshirt - TEAMS Amani Sweatshirt - TEAMS 8 BOM Draft-Sample 26/11/2024, 11:49 AM

## **Placements**

Image	Material	Material	Material	Supplier	Composition	Placement	Dimension	Qty	UOM	Supplier	Material	Amani Main kit					
		Sub Type	Group	Reference							Status	Color	Colour Specification Pantone TCX	Color Status	Tracking Comment		
Raysha.	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	1		Avery Dennison		Clear	RAPHA OWN STANDARD				
	Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Un- Available		Transparent	RAPHA OWN STANDARD				
→ LOCAL SOURC	E																
NAME 3	VIK Name and Size Polybag sticker	Packaging & Labelling	Sticker			1x on Singtag, 1x on Polybag		2				Basic White / Basic Black	RAPHA OWN STANDARD				
MARCE. SER OFF PRINCIPAL DELAY.	Immago 523488-01	Packaging & Labelling	Label	523488- 01			120mm x 45mm	0		Immago	Approved	Basic White / Basic Black	RAPHA OWN STANDARD				

Rapha Amani Sweatshirt - TEAMS Amani Sweatshirt - TEAMS 8 BOM Draft-Sample 26/11/2024, 11:49 AM

## **Placements**

Image	Material	Material	Material	Supplier	Composition	Placement	Dimension	Qty	UOM	Supplier	Material		Amani Main kit		
		Sub Type	Group	Reference							Status	Color	Colour Specification Pantone TCX	Color Status	
Elypha.	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm	0		Byways		Basic White / Basic Black	RAPHA OWN STANDARD	Approved	
N. Y	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester		Variable	0				Basic Black	RAPHA OWN STANDARD	Approved	

#### **Care Labels**

Displaying 13 - 14 of 14 results











T8 - Wash similar colours together