

Disclaimer Text

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Properties



Season

Style

Working Product Number

Gender

Category

Collection

Size Range

Sizes

Product Engineer

Garment Tech Drop

Down

Supply Chain

AW26

Cotton Sweatshirt - Novantasei

AW26M90025TOP

Mens

Performance Sportswear

Everyday

Kate Fleming

Rebecca Campbell

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black/Deep Mint	AW26M90025TOP002	DHA01XXBFN	Basic Black/Deep Mint	Basic Black	Deep Mint		

Displaying 1 result

Data Sheets

Data Sheet	Type	Product
CADs	CADs	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 BOM	Style BOM	Cotton Sweatshirt - Novantasei
1st Proto Review	Size Chart Review	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 Size Chart	Size Chart	Cotton Sweatshirt - Novantasei
Displaying 4 results		

Labeled Images



Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

SEASON **AW26**

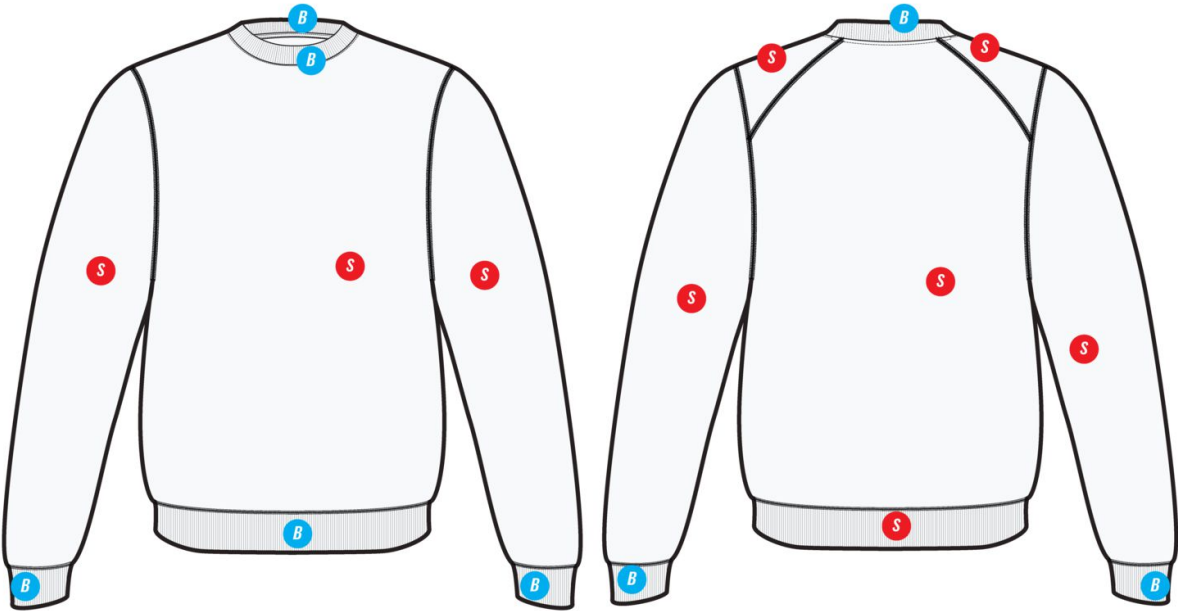
NOVANTASEI

FABRIC PLACEMENT

- S

100% ORGANIC COTTON
430 GSM
- B

COTTON RIB



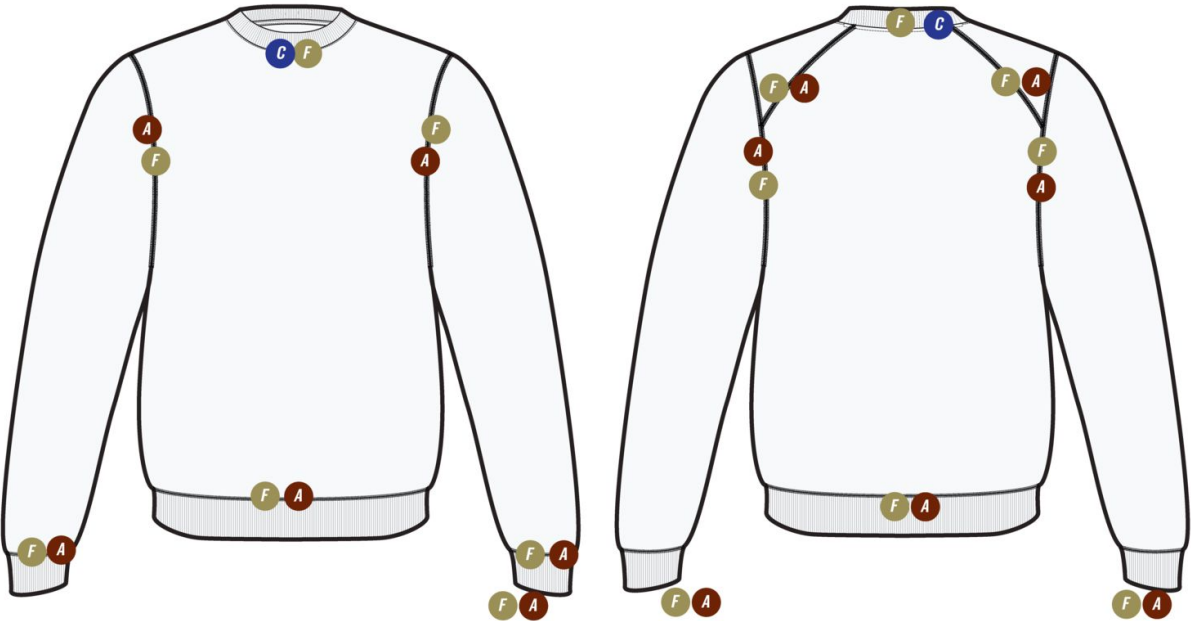
Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**
SEASON AW26

NOVANTASEI

SEWING COLOUR KEY

- A** STRADLE STITCH
- B** LOCKSTITCH
- C** TWIN NEEDLE COVERSTITCH
- F** OVERLOCK
- E** BAR TACK



Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

SEASON **AW26**

NOVANTASEI

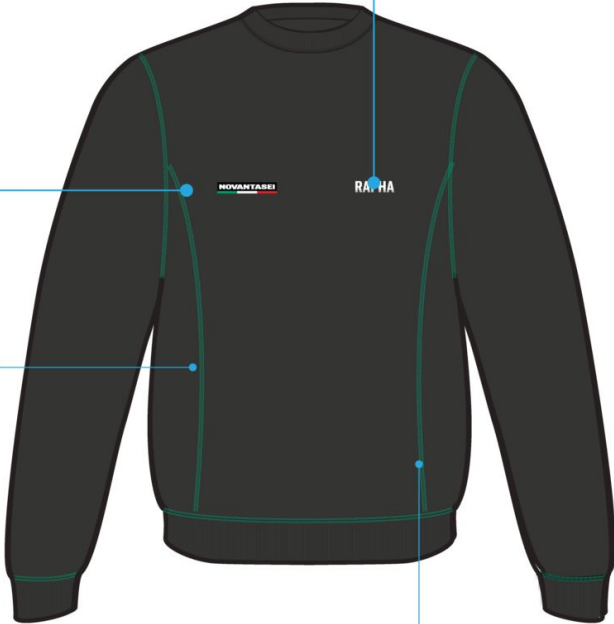
FRONT & BACK VIEW

ALL SEAMS IN GREEN ARE OVERLOCKED IN CONTRAST GREEN COLOUR : DEEP MINT



DEEP MINT 17-5937 TCX

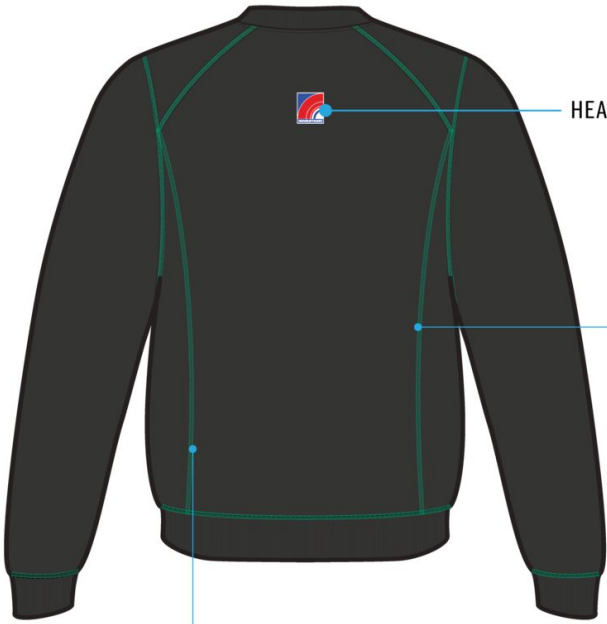
HEAT TRANSFER



HEAT TRANSFER

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN



HEAT TRANSFER

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

RAPHA DESIGN | SAMSUN LAWSON PRODUCT ENGINEER | KATE FLEMING

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LAST UPDATED: | 26.09.25

Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

NOVANTASEI

SEASON **AW26**



PRINTED WHITE BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H5.7cm



PRINTED BLACK BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H1.64cm



PRINTED WHITE BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H1cm

RAPHA DESIGN | RAPHAEL ABEL

LAST UPDATED: | 26.03.24

Rapha

Cotton Sweatshirt - Novantasei

Cotton Sweatshirt - Novantasei AW26 BOM

Approved-Production 11/11/2025, 1:40 PM

Style

Cotton Sweatshirt - Novantasei

Collection

Everyday

Working Product Number

AW26M90025TOP

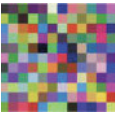
Season

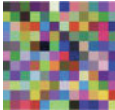
AW26

Placements

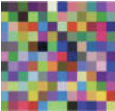
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (3)																
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		0			Un-Available	Approved	Basic Black	RAPHA OWN STANDARD	Approved	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		0				Approved	Basic Black	RAPHA OWN STANDARD	Approved	
	VTK6210-1 Single Jersey				100% Organic Cotton	Back neck binding		0			Un-Available	Approved	Basic Black	RAPHA OWN STANDARD	Approved	
Components (1)																
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	1					Basic Black	RAPHA OWN STANDARD	Approved	
Artworks (3)																
Displaying 1 - 4 of 15 results																

Placements

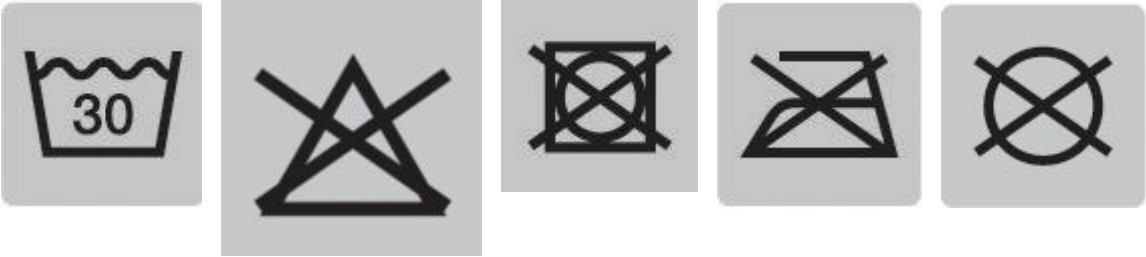
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Dongguan Better New Material RAPHABL20A01	Heat Transfer	Non-Reflective			CF chest, RHSAW. 10cm from CF neck to top of logo, 6cm out from CF	50mm x 10mm	1	Piece	0.32	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL21A01	Heat Transfer	Non-Reflective			CF chest, LHSAW. 10cm from CF neck to top of logo, 6cm out from CF	50mm x 16.4mm	1	Piece	0.42	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL09A01	Heat Transfer	Non-Reflective			CB neck, 6cm from seam	50mm x 57mm	1	Piece	0.55	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
Labelling (2)																
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck tape edge	22mm x 22mm	1			Immago	Approved		RAPHA OWN STANDARD		Black box, white text
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1			Byways	Approved		RAPHA OWN STANDARD	Approved	
Threads (2)																
Displaying 5 - 9 of 15 results																

Rapha		Cotton Sweatshirt - Novantasei				Cotton Sweatshirt - Novantasei AW26 BOM				Approved-Production 11/11/2025, 1:40 PM						
Placements																
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Coats Thread					inner seams & neck seam		0			Coats		Basic Black 	RAPHA OWN STANDARD		
	Coats Thread					Flat locking		0			Coats		Deep Mint 	PANTONE 17-5937 TCX		C5122
Packaging (4)																
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1			Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
↳ Please order TKT N from Youngone, do not order from Byways																
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	1			Avery Dennison		Clear / Basic Black		Approved	
Displaying 10 - 13 of 15 results																

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1			Un-Available					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2			Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Other (0)																
Displaying 14 - 15 of 15 results																

Care Labels



T2 - Do not iron print T9 - Wash and dry similar colour together

Evaluation by Sample

PROTO 1 COMMENT

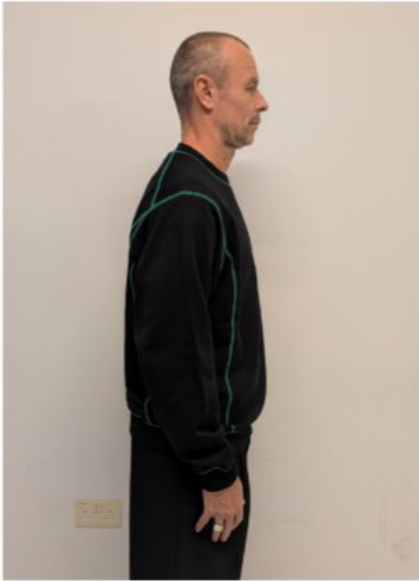
Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.30	0.30	72.00	Dài thân trước từ đỉnh vai
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.00	0.00	72.00	Dài thân sau từ đỉnh vai
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	48.00	47.70	-0.30	48.00	Ngang vai
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	44.00	43.70	-0.30	44.00	Ngang trước dưới đỉnh vai 13cm
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	44.50	43.80	-0.70	44.50	Ngang sau dưới đỉnh vai 13cm
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	59.70	60.20	0.50	59.70	Ngang ngực dưới nách 2cm
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	44.00	44.00	0.00	44.00	vị trí eo từ đỉnh vai
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	58.00	57.50	-0.50	58.00	ngang eo
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	49.00	49.00	0.00	49.00	Ngang lai đo êm
BDY15	Hem Depth		-0.30	0.30	5.80	5.90	0.10	5.80	to bản lai áo
NE41	CF Collar Depth		-0.20	0.20	3.00	2.70	-0.30	3.00	to bản bo cổ
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	19.50	20.00	0.50	19.50	rộng cổ sau
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	10.20	10.30	0.10	10.20	hạ cổ trước
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.20	0.20	2.00	hạ cổ sau
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	27.00	28.00	1.00	27.00	nách đo thẳng
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	66.00	66.50	0.50	66.00	LHSAW is 0.5cm shorter than RHSAW dài tay
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	27.30	26.80	-0.50	27.30	bắp tay dưới nách 2cm
SL38	Elbow Width	half sleeve length	-0.50	0.50	19.90	19.50	-0.40	19.90	rộng khủy tay tại 1/2 dài tay
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	15.70	15.20	-0.50	15.70	rộng tay từ lai tay lên 1cm
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	10.00	9.00	-1.00	10.00	cửa tay đo êm

Evaluation by Sample

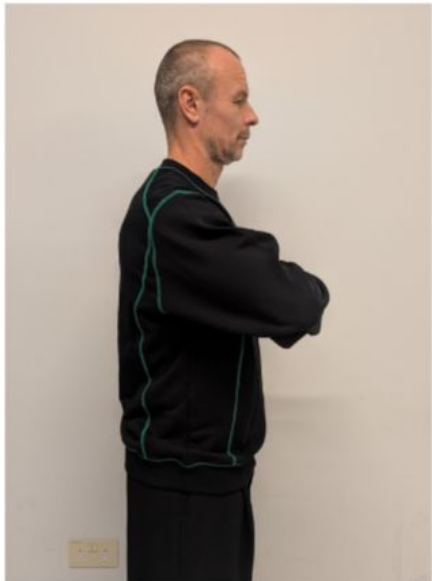
Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	6.00	0.20	5.80	to bản lại tay
	Front stitch line hem position	Measure from side seam in at hem rib seam	0.00	0.00	9.00	9.00	0.00	14.00	vị trí đường đánh bông trang trí thân trước - đo từ sườn qua - dưới lai
	Front stitch line chest	Measure from underarm straight in	0.00	0.00	12.00	11.50	-0.50	12.00	vị trí đường đánh bông trang trí thân trước - đo tại nách qua
	Front stitch line waist	Measure from waist point straight in	0.00	0.00	10.50	10.00	-0.50	12.50	vị trí đường đánh bông trang trí thân trước - đo tại vị trí eo qua
	Front stitch line starting position	Measure straight down from shoulder point	0.00	0.00	14.50	12.50	-2.00	12.50	vị trí đường đánh bông trang trí thân trước - đo từ đỉnh vai xuống - bắt đầu từ nách
	Back stitch line bottom position	Measure from waist point straight in	0.00	0.00	9.00	9.00	0.00	12.00	vị trí đường đánh bông trang trí thân sau - đo từ sườn qua - dưới lai
	Back stitch line waist	Measure from waist point straight in	0.00	0.00	12.00	10.20	-1.80	12.00	vị trí đường đánh bông trang trí thân sau - đo tại nách qua
	Back stitch line chest	Measure from waist point straight in	0.00	0.00	10.50	12.00	1.50	12.00	vị trí đường đánh bông trang trí thân sau - đo tại vị trí eo qua
Displaying 21 - 28 of 28 results									Units: CM



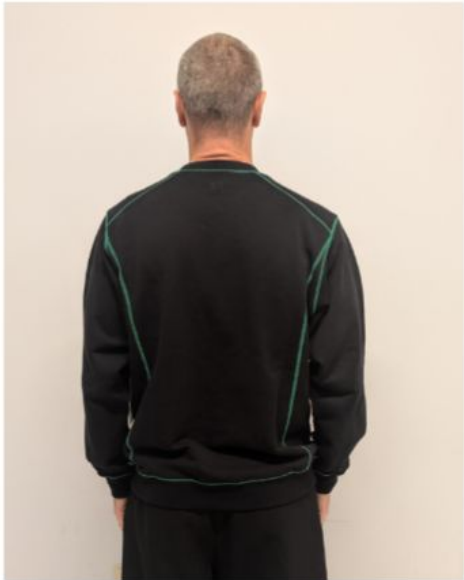
FRONT



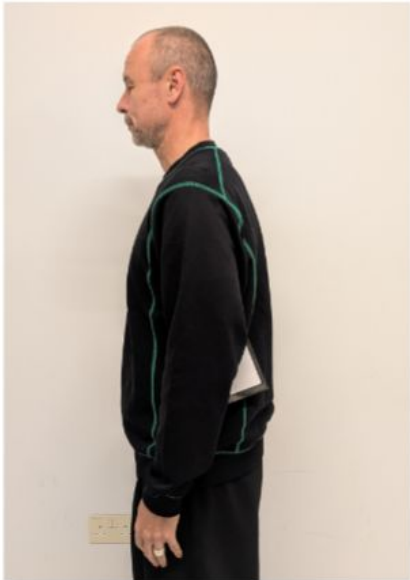
SIDE



SIDE ARM UP



BACK



SIDE



SIDE ARM UP

Rapha

Cotton Sweatshirt - Novantasei

1st Proto Review

Approved 11/11/2025, 1:39 PM

FITTING INFO

DATE FITTED:

06/11/25

DATE MEASURED:

03/11/25

MEASURED BY:

Kate

SAMPLE SIZE:

Medium

PD:

Kate

GARMENT TECH:

Alex

DESIGN:

Robin / Samsun

FIT MODEL:

Lee

ATTENDEES:

Kate, Robin, Samsun, Georgia

Kate Fleming

Nov 11 1:39 PM

RAPHA COMMENTS:

CAD UPDATES:

Remove green flatlocking on the neck seam, replace it with a double needle black stitch

BOM UPDATES:

All heat transfers have now been added to the BOM

Heat transfer positions have been added to the BOM

All heat transfers have passed adhesion testing

FIT COMMENTS:

PROTO 1 COMMENT

NE41 CF Collar Depth is -0.3cm. Please bring back to spec

BDY19 Armhole Straight is +1cm. Please bring back to spec

SL40 Cuff Width Relaxed is -1cm. Please bring back to spec

Front stitch line hem position has been updated to 14cm

Front stitch line waist position has been updated to 13cm

Back stitch line hem position has been updated to 12cm

Back stitch line waist position has been updated to 12.5cm

Back stitch line chest position has been updated to 12cm as per the sample

CONSTRUCTION COMMENTS:

Ensure all loose threads are trimmed

ACTION:

- Please proceed to 2ND PROTO and send to Rapha HQ

- Sizes: Please see supplier request

- Please submit the pattern along with physical sample + cost breakdown

- Please ensure all above amends are actioned for the 2ND PROTO. Due date 15/12/25



POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	3.00	3.00	3.00	3.00
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	18.50	19.00	19.50	20.00	20.50	21.00
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.20	9.70	10.20	10.70	11.20	11.70
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	half sleeve length	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	14.50	15.10	15.70	16.30	16.90	17.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80

Displaying 1 - 21 of 28 results

Units: CM Grading Display: Absolute

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
	Front stitch line hem position	Measure from side seam in at hem rib seam	0.00	0.00			14.00			
	Front stitch line chest	Measure from underarm straight in	0.00	0.00			12.00			
	Front stitch line waist	Measure from waist point straight in	0.00	0.00			12.50			
	Front stitch line starting position	Measure straight down from shoulder point	0.00	0.00			12.50			
	Back stitch line bottom position	Measure from waist point straight in	0.00	0.00			12.00			
	Back stitch line waist	Measure from waist point straight in	0.00	0.00			12.00			
	Back stitch line chest	Measure from waist point straight in	0.00	0.00			12.00			
Displaying 22 - 28 of 28 results								Units: CM Grading Display: Absolute		