

Disclaimer Text

All designs, sketches, patterns, size charts and materials contained within this tech pack are the exclusive intellectual property of Rapha Racing Ltd. Unauthorised reproduction, distribution, or use of any part of this document, including but not limited to the designs and technical specifications, is strictly prohibited without prior written consent from Rapha Racing Ltd.

Properties



Season	AW26
Style	Cotton Sweatshirt - Novantasei
Working Product Number	AW26M90025TOP
Gender	Mens
Category	Performance Sportswear
Collection	Everyday
Size Range	
Sizes	
Product Engineer	Kate Fleming
Garment Tech Drop	
Down	
Supply Chain	Rebecca Campbell

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black/Deep Mint	AW26M90025TOP002		Basic Black/Deep Mint	Basic Black	Deep Mint		

Displaying 1 result

Data Sheets

Data Sheet	Type	Product
CADs	CADs	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 BOM	Style BOM	Cotton Sweatshirt - Novantasei
Concept Review	Size Chart Review	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 Size Chart	Size Chart	Cotton Sweatshirt - Novantasei

Displaying 4 results

Labeled Images



C1 - Basic Black
C2 - DEEP MINT 17-5937 TCX

Labeled Images

PRODUCT NAME COTTON SWEATSHIRT - NOVANTASEI

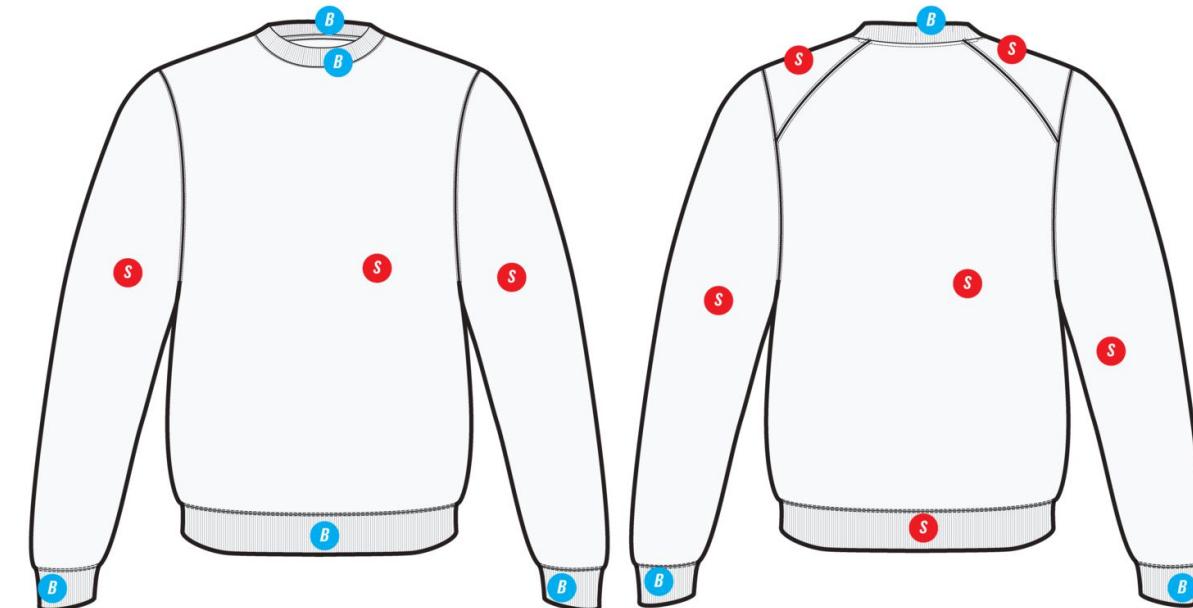
NOVANTASEI

SEASON AW26

FABRIC PLACEMENT

S 100% ORGANIC COTTON
430 GSM

B COTTON RIB



Labeled Images

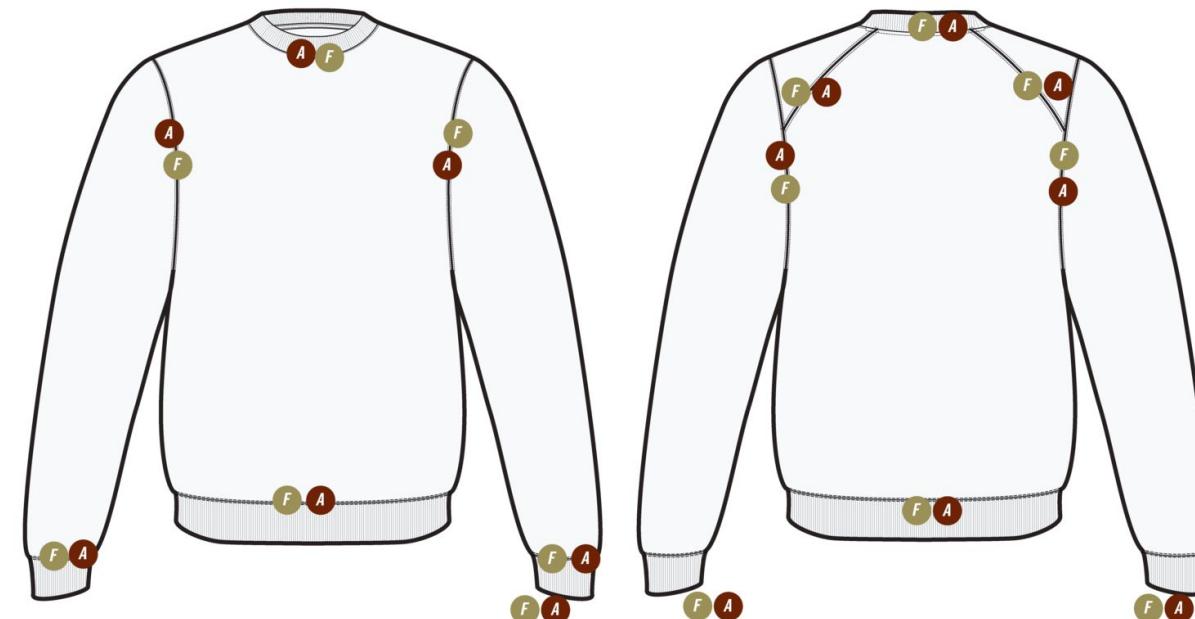
PRODUCT NAME COTTON SWEATSHIRT - NOVANTASEI

NOVANTASEI

SEASON AW26

SEWING COLOUR KEY

- A STRADLE STITCH
- B LOCKSTITCH
- C TWIN NEEDLE COVERSTITCH
- F OVERLOCK
- E BAR TACK



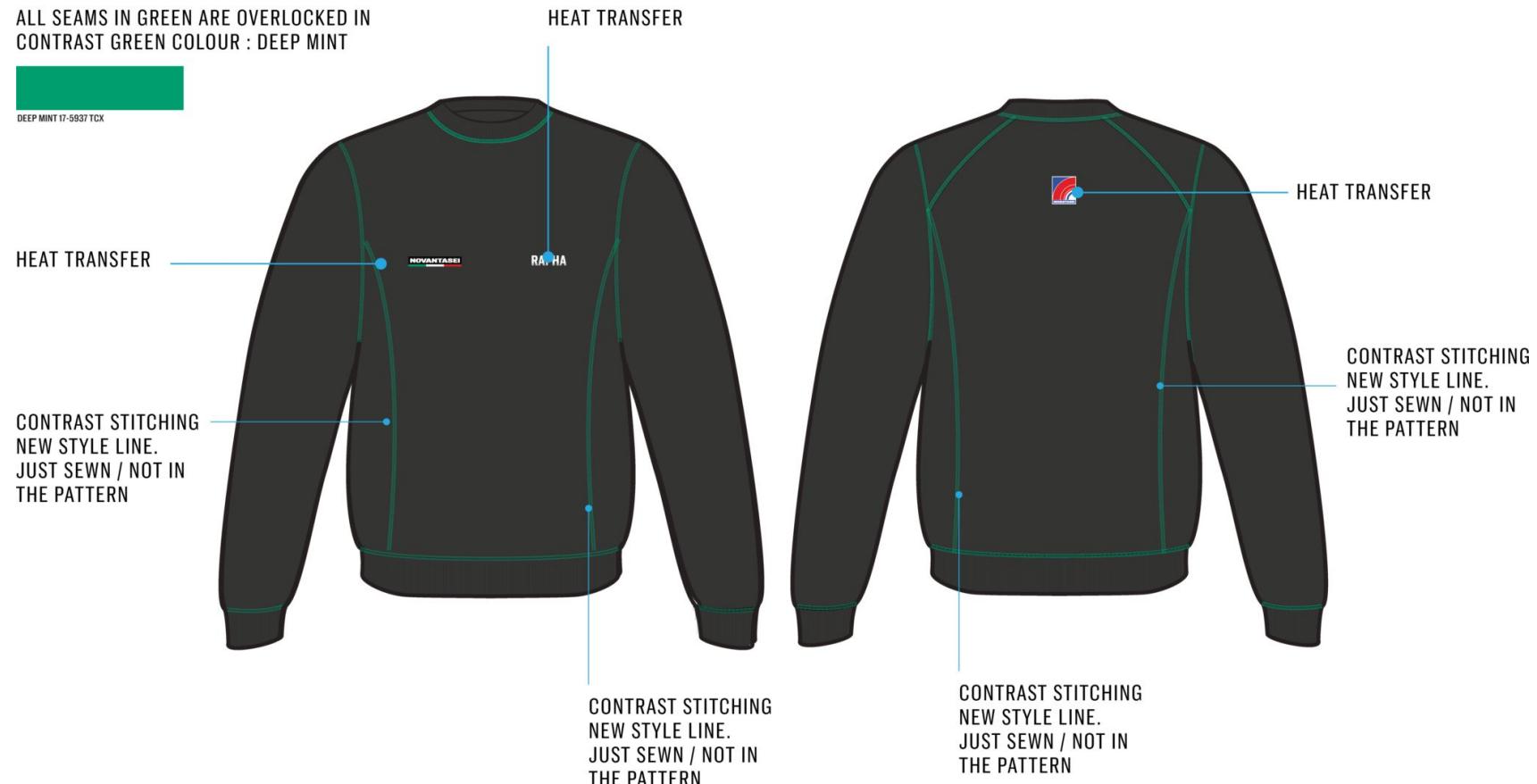
Labeled Images

PRODUCT NAME COTTON SWEATSHIRT - NOVANTASEI

NOVANTASEI

SEASON AW26

FRONT & BACK VIEW



Labeled Images

PRODUCT NAME COTTON SWEATSHIRT - NOVANTASEI

NOVANTASEI

SEASON AW26



█ C1 - Basic Black
█ C2 - DEEP MINT 17-5937 TCX

Labeled Images

PRODUCT NAME COTTON SWEATSHIRT - NOVANTASEI

NOVANTASEI

SEASON AW26



PRINTED WHITE BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H5.7cm

RAPHA

PRINTED BLACK BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H1.64cm



PRINTED WHITE BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H1cm

Rapha

Cotton Sweatshirt - Novantasei

Cotton Sweatshirt - Novantasei AW26 BOM

Draft-Sample 14/10/2025, 9:57 AM

Style	Cotton Sweatshirt - Novantasei	Collection	Everyday
-------	--------------------------------	------------	----------

Working Product Number	AW26M90025TOP	Season	AW26
------------------------	---------------	--------	------

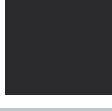
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (3)																
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		0			Un-Available	Approved	Basic Black	RAPHA OWN STANDARD	Approved	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		0				Approved	Basic Black	RAPHA OWN STANDARD	Approved	
	VTK6210-1 Single Jersey				100% Organic Cotton	Back neck binding		0			Un-Available	Approved	Basic Black	RAPHA OWN STANDARD	Approved	
Components (1)																
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	1				Approved	Basic Black	RAPHA OWN STANDARD	Approved	
Artworks (3)																
Displaying 1- 4 of 15 results																

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Novantasei logo HT					CB neck		1					Multi-Colour		RAPHA OWN STANDARD	
	Novantasei HT					CF chest, RHSAW		1					Multi-Colour		RAPHA OWN STANDARD	
	RAPHA HT logo					CF chest, LHSAW		1					Basic White		RAPHA OWN STANDARD	

Labelling (2)

	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck tape edge	22mm x 22mm	1			Immago	Approved	Basic Black / Basic White		RAPHA OWN STANDARD		Black box, white text
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1			Byways	Approved	Basic Black		RAPHA OWN STANDARD	Approved	

Threads (2)

Displaying 5 - 9 of 15 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint				
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	
	Coats Thread					inner seams		0			Coats		Basic Black		RAPHA OWN STANDARD		
	Coats Thread					Flat locking		0			Coats		Deep Mint		PANTONE 17-5937 TCX		

Packaging (4)

	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1			Byways		Basic White / Basic Black		RAPHA OWN STANDARD		
--	---------------------------------------	-----------------------	--------------	-------------	--	------------------------	-------------	---	--	--	--------	--	---------------------------	---	--------------------	---	--

↳ Please order TKT N from Youngone, do not order from Byways

	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	1			Avery Dennison		Clear / Basic Black			
--	--	-----------------------	---------	-----	---------------------------------------	-----------------------------	-------------	---	--	--	----------------	--	---------------------	--	---	--

Displaying 10 - 13 of 15 results

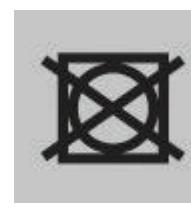
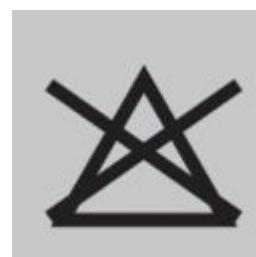
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification	Color Status	Tracking Comments
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1			Un-Available					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2			Byways		Basic White / Basic Black	RAPHA OWN STANDARD	Approved	

Other (0)

Displaying 14 - 15 of 15 results

Care Labels

T2 - Do not iron print T9 - Wash and dry similar colour together

Rapha

Cotton Sweatshirt - Novantasei

Concept Review

Approved 08/10/2025, 9:33 AM

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Review Comment
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	
BDY15	Hem Depth		-0.30	0.30	
NE41	CF Collar Depth		-0.20	0.20	
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	
SL38	Elbow Width	half sleeve length	-0.50	0.50	
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	

Displaying 1 - 21 of 28 results

Units: CM

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Review Comment
	Front stitch line bottom position	Measure from side seam in at hem rib seam	0.00	0.00	
	Front stitch line chest	Measure from underarm straight in	0.00	0.00	
	Front stitch line waist	Measure from waist point straight in	0.00	0.00	
	Front stitch line starting position	Measure straight down from shoulder point	0.00	0.00	
	Back stitch line bottom position	Measure from waist point straight in	0.00	0.00	
	Back stitch line waist	Measure from waist point straight in	0.00	0.00	
	Back stitch line chest	Measure from waist point straight in	0.00	0.00	

Displaying 22 - 28 of 28 results

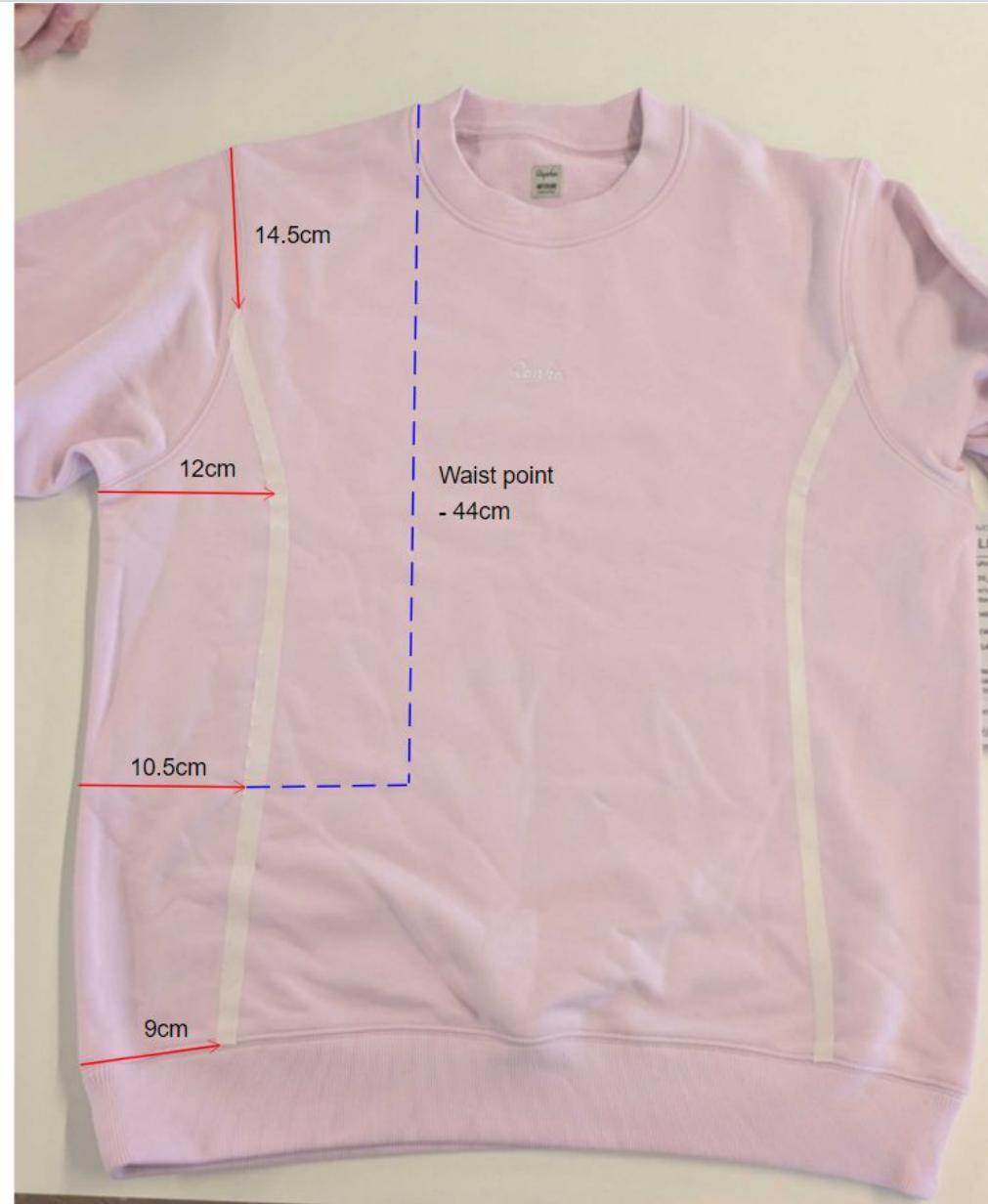
Units: CM

Rapha

Cotton Sweatshirt - Novantasei

Concept Review

Approved 08/10/2025, 9:33 AM

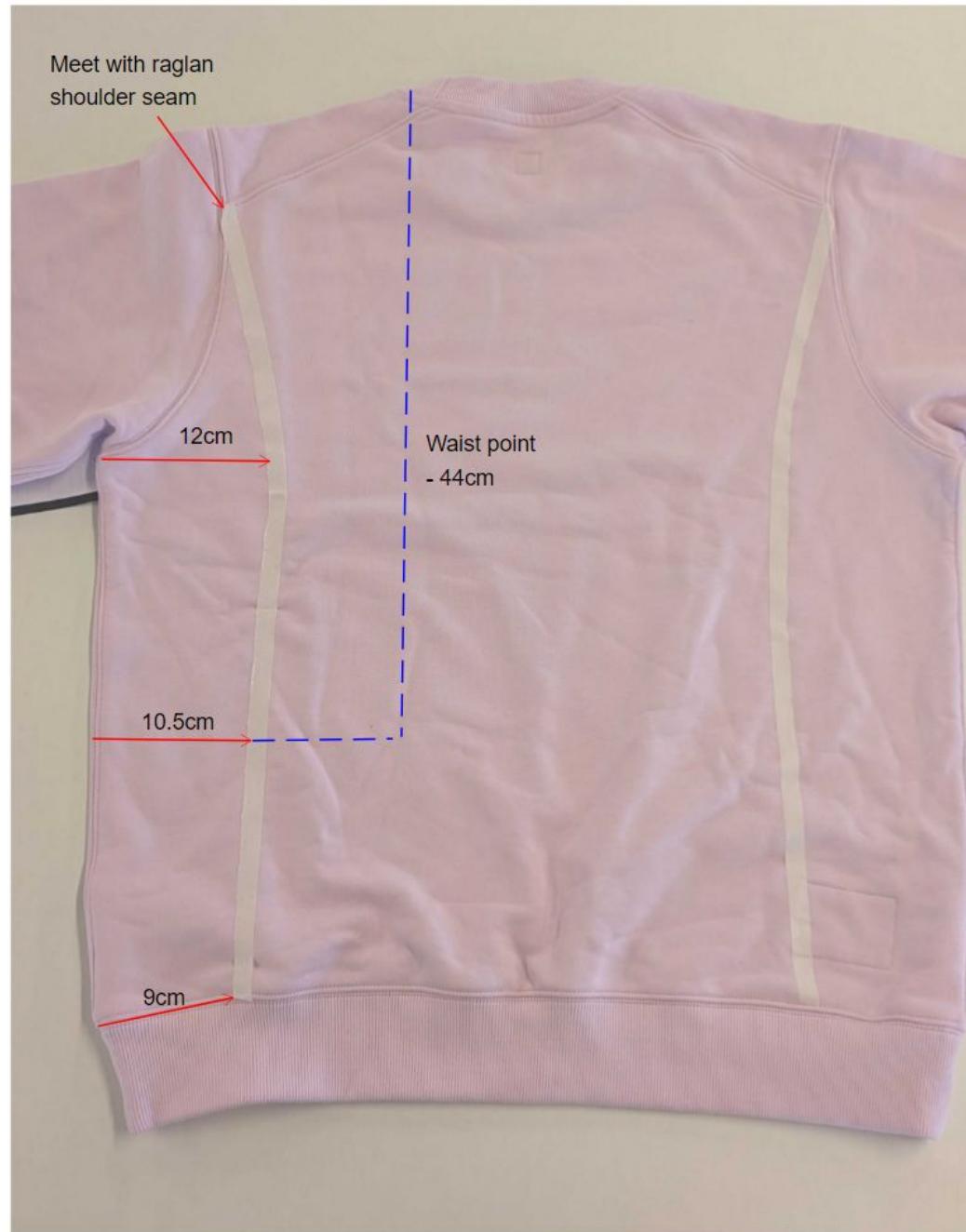


Rapha

Cotton Sweatshirt - Novantasei

Concept Review

Approved 08/10/2025, 9:33 AM



Rapha Cotton Sweatshirt - Novantasei

Cotton Sweatshirt - Novantasei AW26 Size Chart

Draft-Sample 14/10/2025, 9:57 AM

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	3.00	3.00	3.00	3.00
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	18.50	19.00	19.50	20.00	20.50	21.00
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.20	9.70	10.20	10.70	11.20	11.70
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	half sleeve length	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	14.50	15.10	15.70	16.30	16.90	17.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80

Displaying 1 - 21 of 28 results

Units: CM Grading Display: Absolute

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
	Front stitch line bottom position	Measure from side seam in at hem rib seam	0.00	0.00			9.00			
	Front stitch line chest	Measure from underarm straight in	0.00	0.00			12.00			
	Front stitch line waist	Measure from waist point straight in	0.00	0.00			10.50			
	Front stitch line starting position	Measure straight down from shoulder point	0.00	0.00			14.50			
	Back stitch line bottom position	Measure from waist point straight in	0.00	0.00			9.00			
	Back stitch line waist	Measure from waist point straight in	0.00	0.00			12.00			
	Back stitch line chest	Measure from waist point straight in	0.00	0.00			10.50			

Displaying 22 - 28 of 28 results

Units: CM Grading Display: Absolute