

Disclaimer Text

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Properties



Season

Style

Working Product Number

Gender

Category

Collection

Size Range

Sizes

Product Engineer

Garment Tech Drop

Down

Supply Chain

AW26

Cotton Sweatshirt - Novantasei

AW26M90025TOP

Mens

Performance Sportswear

Everyday

Kate Fleming

Rebecca Campbell

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black/Deep Mint	AW26M90025TOP002	DHA01XXBFN	Basic Black/Deep Mint	Basic Black	Deep Mint		

Displaying 1 result

Data Sheets

Data Sheet	Type	Product
CADs	CADs	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 BOM	Style BOM	Cotton Sweatshirt - Novantasei
2nd Proto Review	Size Chart Review	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 Size Chart	Size Chart	Cotton Sweatshirt - Novantasei
Displaying 4 results		

Labeled Images



Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

SEASON **AW26**

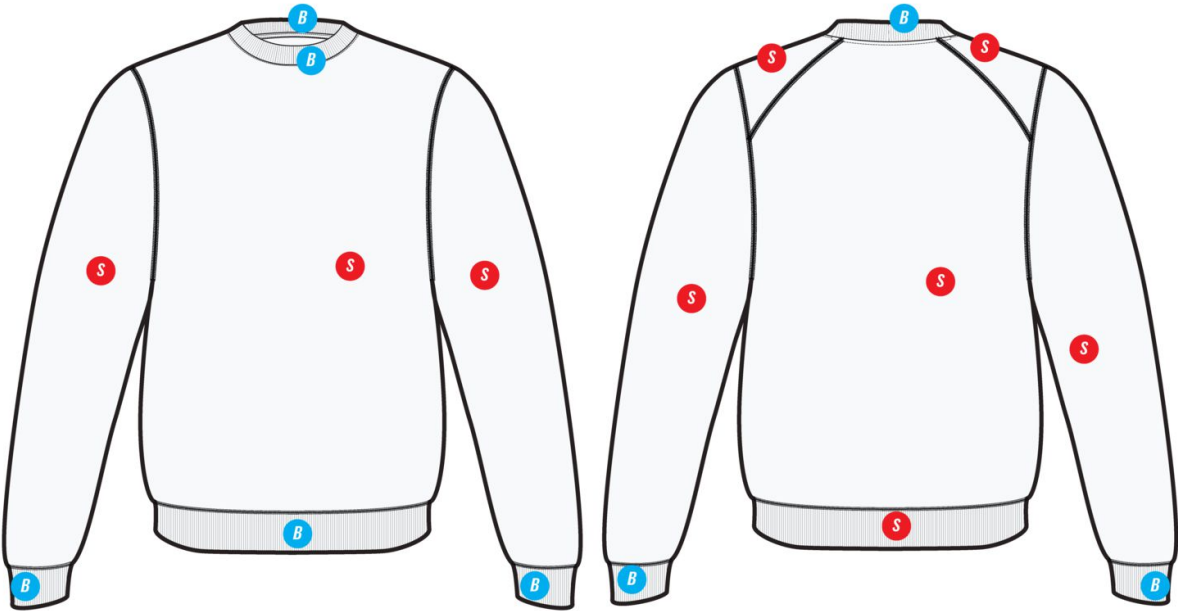
NOVANTASEI

FABRIC PLACEMENT

- S

100% ORGANIC COTTON
430 GSM
- B

COTTON RIB



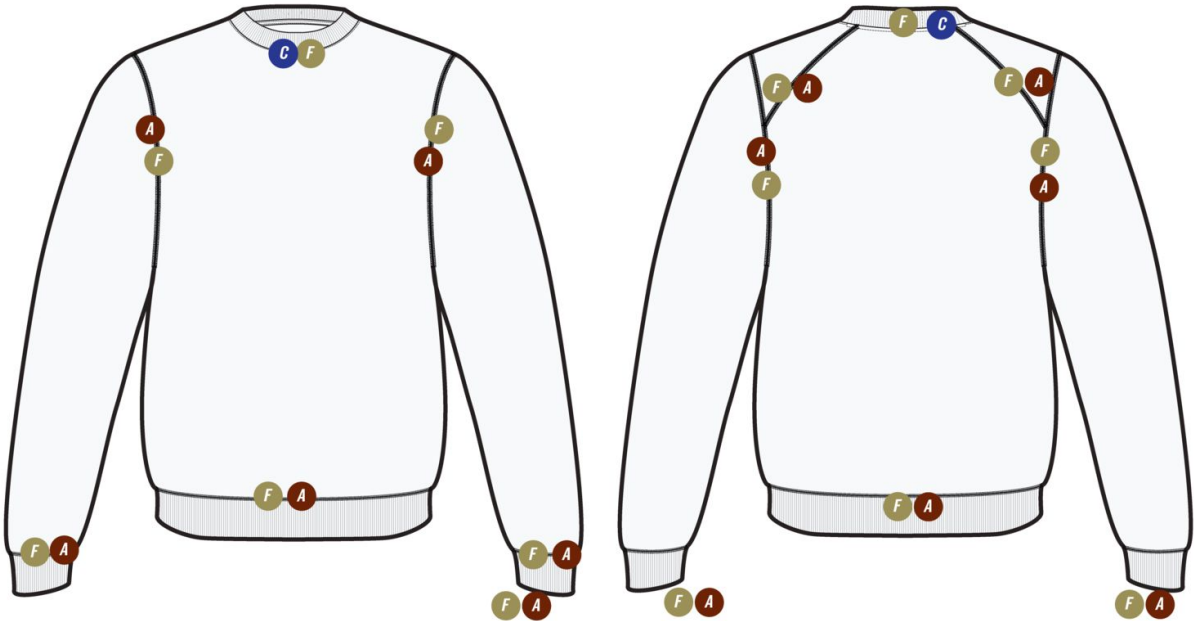
Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**
SEASON **AW26**

NOVANTASEI

SEWING COLOUR KEY

- A** STRADLE STITCH
- B** LOCKSTITCH
- C** TWIN NEEDLE COVERSTITCH
- F** OVERLOCK
- E** BAR TACK



Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

SEASON **AW26**

NOVANTASEI

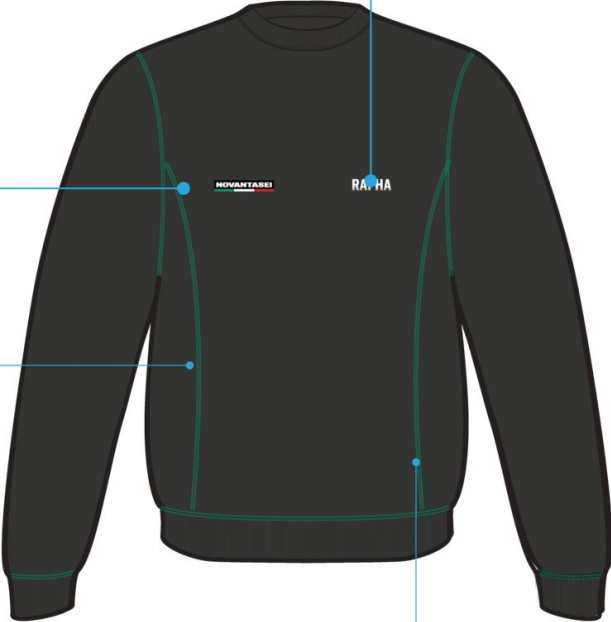
FRONT & BACK VIEW

ALL SEAMS IN GREEN ARE OVERLOCKED IN CONTRAST GREEN COLOUR : DEEP MINT



DEEP MINT 17-5937 TCM

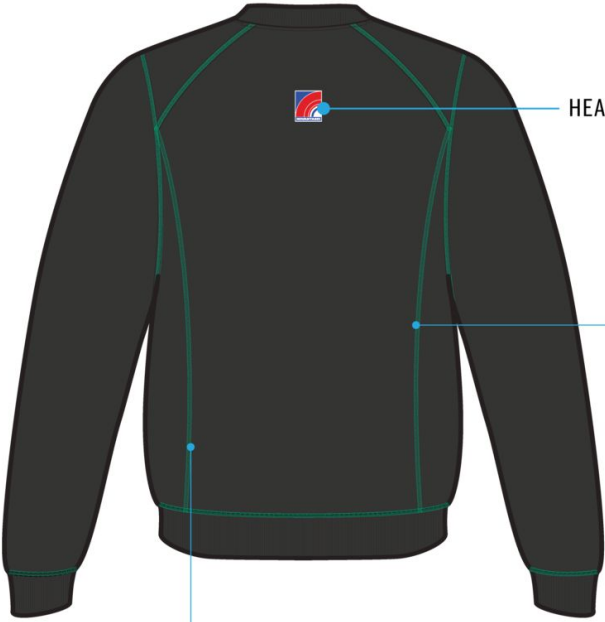
HEAT TRANSFER



HEAT TRANSFER

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN



HEAT TRANSFER

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

RAPHA DESIGN | SAMSUN LAWSON PRODUCT ENGINEER | KATE FLEMING

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LAST UPDATED: | 26.09.25

Labeled Images

PRODUCT NAME

COTTON SWEATSHIRT - NOVANTASEI

NOVANTASEI

SEASON

AW26



PRINTED WHITE BASE

1mm RAISED SILICON PRINT

MATTE / SATIN FINISH

W5cm x H5.7cm



PRINTED BLACK BASE

1mm RAISED SILICON PRINT

MATTE / SATIN FINISH

W5cm x H1.64cm



PRINTED WHITE BASE

1mm RAISED SILICON PRINT

MATTE / SATIN FINISH

W5cm x H1cm

RAPHA DESIGN | RAPHAEL ABEL

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LAST UPDATED: | 26.03.24

Rapha

Cotton Sweatshirt - Novantasei

Cotton Sweatshirt - Novantasei AW26 BOM

Draft-Production 18/12/2025, 4:04 PM

Style

Cotton Sweatshirt - Novantasei

Collection

Everyday

Working Product Number

AW26M90025TOP

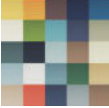
Season

AW26

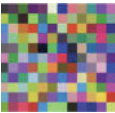
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
Fabrics (3)																
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		0			Un-Available	Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		0				Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
	VTK6210-1 Single Jersey				100% Organic Cotton	Back neck binding		0			Un-Available	Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
Components (1)																
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1					Basic Black 	RAPHA OWN STANDARD	Approved	
Artworks (4)																
Displaying 1 - 4 of 16 results																

Placements

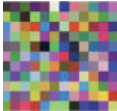
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
	Dongguan Better New Material RAPHABL20A01	Heat Transfer	Non-Reflective			CF chest, RHSAW. 10cm from CF neck to top of logo, 6cm out from CF	50mm x 10mm	1	Piece	0.32	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL21A01	Heat Transfer	Non-Reflective			CF chest, LHSAW. 10cm from CF neck to top of logo, 6cm out from CF	50mm x 16.4mm	1	Piece	0.42	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL09A01	Heat Transfer	Non-Reflective			CB neck, 6cm from seam	50mm x 57mm	1	Piece	0.55	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL27A01	Heat Transfer	Non-Reflective			Inside back RHSAW - TBC pending testing	70mm x 57mm	1	Piece	0.47	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
Labelling (2)																
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck tape edge	22mm x 22mm	1			Immago	Approved	Basic Black / Basic White 	RAPHA OWN STANDARD		Black box, white text
Displaying 5 - 9 of 16 results																

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1			Byways	Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (2)																
	Coats Thread					inner seams & neck seam		0			Coats		Basic Black 	RAPHA OWN STANDARD		
	Coats Thread					Flat locking		0			Coats		Deep Mint 	PANTONE 17-5937 TCX		C5122
Packaging (4)																
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1			Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
↳ Please order TKT N from Youngone, do not order from Byways																
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	1			Avery Dennison		Clear / Basic Black		Approved	

Displaying 10 - 14 of 16 results

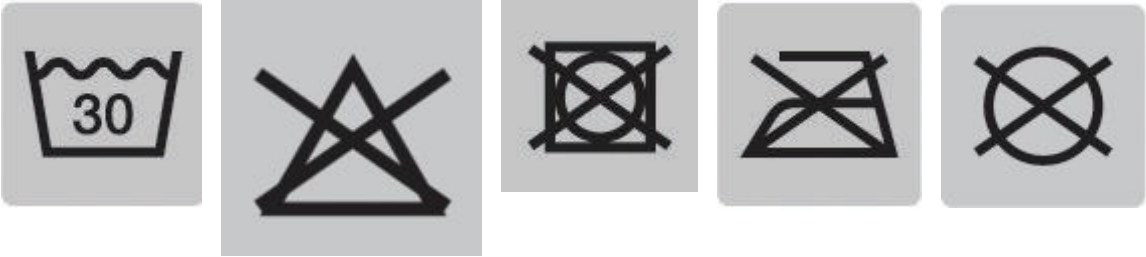
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1			Un-Available					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2			Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	

Other (0)

Displaying 15 - 16 of 16 results

Care Labels



T2 - Do not iron print T9 - Wash and dry similar colour together

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
					TS Khách	Mẫu P2		Thông số mới	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.00	0.00	72.00	Dài thân trước từ đỉnh vai đến lai
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.20	0.20	72.00	Dài thân sau từ đỉnh vai đến lai
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	48.00	47.50	-0.50	48.00	Ngang vai
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	44.00	44.50	0.50	44.00	Ngang trước dưới đỉnh vai 13cm
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	44.50	44.50	0.00	44.50	Ngang sau dưới đỉnh vai 13cm
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	59.70	60.00	0.30	59.70	Ngang ngực dưới nách 2cm
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	44.00	44.00	0.00	44.00	vị trí eo từ đỉnh vai xuống
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	58.00	57.50	-0.50	58.00	ngang eo - đo ngang
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	49.00	51.00	2.00	49.00	ngang lai - đo êm
BDY15	Hem Depth		-0.30	0.30	5.80	6.00	0.20	5.80	to bản lai
NE41	CF Collar Depth		-0.20	0.20	3.00	2.80	-0.20	3.00	to bản bo cổ
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	19.50	19.50	0.00	19.50	rộng cổ sau
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	10.20	11.30	1.10	10.20	hạ cổ trước
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.80	0.80	2.00	hạ cổ sau
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	27.00	27.00	0.00	27.00	nách đo thẳng
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	66.00	65.80	-0.20	66.00	dài tay từ đỉnh vai
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	27.30	27.00	-0.30	27.30	rộng bắp tay dưới nách 2cm
SL38	Elbow Width	half sleeve length	-0.50	0.50	19.90	19.80	-0.10	19.90	rộng khủy tay - tại 1/2 dài tay
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	15.70	15.20	-0.50	15.70	rộng cánh tay từ cửa tay lên 13cm
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	10.00	9.80	-0.20	10.00	rộng cửa tay - đo êm - đo tại cạnh

Displaying 1 - 20 of 28 results

Units: CM

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
					Thông số	Mẫu P2		Thông số mới	
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	6.00	0.20	5.80	to bản lai tay
	Front stitch line hem position	Measure from side seam in at hem rib seam	0.00	0.00	14.00	13.50	-0.50	13.50	vị trí đường đánh bông trang trí thân trước - đo từ sườn qua - tại tra bo
	Front stitch line chest	Measure from underarm straight in	0.00	0.00	12.00	11.50	-0.50	11.50	vị trí đường đánh bông trang trí thân trước - đo tại nách qua
	Front stitch line waist	Measure from waist point straight in	0.00	0.00	12.50	12.00	-0.50	12.00	vị trí đường đánh bông trang trí TT - đo từ eo
	Front stitch line starting position	Measure straight down from shoulder point	0.00	0.00	12.50	12.00	-0.50	12.00	vị trí đường đánh bông trang trí thân trước - đo từ đỉnh vai xuống
	Back stitch line bottom position	Measure from side seam in at hem rib seam	0.00	0.00	12.00	12.00	0.00	12.00	vị trí đường đánh bông trang trí TS - đo từ sườn qua - tại tra bo
	Back stitch line waist	Measure from waist point straight in	0.00	0.00	12.00	11.30	-0.70	12.00	vị trí đường đánh bông trang trí TS - đo tại nách
	Back stitch line chest	Measure from waist point straight in	0.00	0.00	12.00	12.00	0.00	12.00	vị trí đường đánh bông trang trí TS - đo tại eo qua
Displaying 21 - 28 of 28 results									Units: CM



FRONT



SIDE



BACK



SIDE

Rapha	Cotton Sweatshirt - Novantasei	2nd Proto Review	Approved 18/12/2025, 4:02 PM
FITTING INFO DATE FITTED: 18/12/25 DATE MEASURED: 17/12/25 MEASURED BY: Kate SAMPLE SIZE: Medium PD: Kate GARMENT TECH: Alex DESIGN: Samsun / Robin FIT MODEL: Sam ATTENDEES: Kate, Alex, Samsun, Robin			
Kate Fleming 4:02 PM Mẫu P2 comment RAPHA COMMENTS: HEAT TRANSFERS: Tăng khoảng cách giữa 2 con ép thân trước lên 13.5cm Increase gap between chest Novantasei and Rapha logos by 1cm to 13.5cm Ensure chest Novantasei and Rapha logos are an even distance from the CFĐảm bảo định vị 2 con ép TT cạnh đều nhau từ giữa trước qua Back Novantasei logo is 0.5cm higher than requested. Please keep as sampleĐịnh vị con ép TS cao hơn 0.5cm so với yêu cầu => Giữ như mẫu Chest Novantasei and Rapha logos are 1cm higher than requested but please keep as per sample - 9cm from CF neckvị trí 2 con ép thân trước cao hơn so với yêu cầu => giữ như mẫu 9cm từ Chest Novantasei and Rapha logos should be alignedSEE IMAGE FOR REFERENCEgiữa cổ xuống Chest Rapha logo is not straight. Please improve this in bulk production We are currently testing with Dongguan if it is possible to add Dongguan Better New Material RAPHABL27A01 into the inside. We will confirm whether this is to be added when we get the results các con ép không được thẳng => vui lòng cải thiện FIT: BDY13 Hem Width Relaxed is +2cm. Please bring back to sepc for bulk productionNgang lai đo êm dư 2cm => vui lòng cải thiện NE32 Front Neck Drop is +1.1cm. Please bring back to spec for bulk productionhạ cổ trước dư 1.1cm => vui lòng cải thiện NE33 Back Neck Drop is +0.8cm. Please bring back to spec for bulk productionhạ cổ sau dư 0.8cm => vui lòng cải thiện Flatlocked green stitching position on front and back is approved and size chart has been updated to be as per samplevị trí đường đánh bông trang trí cập nhật theo BTS CONSTRUCTION: bo lai dưới bị gợn sóng nhiều, có thể do ngang lai đo êm đang bị dư 2cm => vui lòng cải thiệ Rib hem attachment is very wavy. This is likely due to the rib being +2cm. Please improve this when the measurements are brought back to specSEE IMAGE FOR REFERENCE Hem overlocking is very untidy with cut threads and frayed edges. Please take care to improve thisSEE IMAGE FOR REFERENCEđường vắt sổ bên trong bị dơ, không sạch => vui lòng cải thiện Back neck binding has a lot of bulk underneath from seam allowance. Please take care when finishing this area so it lies as flat as possibleSEE IMAGE FOR REFERENCE Ensure all loose threads are trimmedViền cổ sau không đều, vui lòng cải thiện			
Kate Fleming 3:47 PM ACTION: - Please share a graded pattern layplan for us to check the flatlocking seams on other sizes - Please proceed toSEALER SAMPLEand send to Rapha HQ - Sizes: Please see supplier request - Please submit the pattern along with physical sample + cost breakdown - Please ensure all above amends are actioned for theSEALER SAMPLE. Due date30/03/26 vui lòng gửi rập fullsize có kèm đường đánh bông trang trí để khách cân nhắc có cần làm size set hay không			



Kate Fleming 4:00 PM

Increase gap between chest Novantasei and Rapha logos by 1cm to 13.5cm
Ensure chest Novantasei and Rapha logos are an even distance from the CF

Tăng khoảng cách 2 con ép thân trước lên 13.5cm. đảm bảo 2 con ép cách đều nhau từ giữa trước qua



Kate Fleming 3:49 PM

Rib hem attachment is very wavy. This is likely due to the rib being +2cm. Please improve this when the measurements are brought back to spec

bo lai bị cong, gợn sóng nhiều, có thể do ngang lai đo êm đang bị +2cm => vui lòng cải thiện



Kate Fleming 3:49 PM

Chest Novantasei and Rapha logos should be aligned 2 con ép thân trước phải thẳng hàng nhau

Chest Rapha logo is not straight. Please improve this in bulk production

1



2



đường vắt sổ bên trong không sạch + mép vải bị tưa => vui lòng cải thiện

Kate Fleming 4:01 PM

- 1 - Hem overlocking is very untidy with cut threads and frayed edges. Please take care to improve this
- 2 - Back neck binding has a lot of bulk underneath from seam allowance. Please take care when finishing this area so it lies as flat as possible
- đường viền cổ sau to bản không đều nha => cần cải thiện

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	3.00	3.00	3.00	3.00
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	18.50	19.00	19.50	20.00	20.50	21.00
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.20	9.70	10.20	10.70	11.20	11.70
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	half sleeve length	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	14.50	15.10	15.70	16.30	16.90	17.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80

Displaying 1 - 21 of 28 results

Units: CM Grading Display: Absolute

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
	Front stitch line hem position	Measure from side seam in at hem rib seam	0.00	0.00			13.50			
	Front stitch line chest	Measure from underarm straight in	0.00	0.00			11.50			
	Front stitch line waist	Measure from waist point straight in	0.00	0.00			12.00			
	Front stitch line starting position	Measure straight down from shoulder point	0.00	0.00			12.00			
	Back stitch line bottom position	Measure from side seam in at hem rib seam	0.00	0.00			12.00			
	Back stitch line waist	Measure from waist point straight in	0.00	0.00			12.00			
	Back stitch line chest	Measure from waist point straight in	0.00	0.00			12.00			
Displaying 22 - 28 of 28 results								Units: CM Grading Display: Absolute		