

Disclaimer Text

All designs, sketches, patterns, size charts and materials contained within this tech pack are the exclusive intellectual property of Rapha Racing Ltd. Unauthorised reproduction, distribution, or use of any part of this document, including but not limited to the designs and technical specifications, is strictly prohibited without prior written consent from Rapha Racing Ltd.

Properties

ITEMS APPROVED - COMMERCIAL
MATERIALS COTTON TEE
UPGRADED MESH
GRAPHICS: SARTI
PC: LYDIA

LOGO OVERVIEW



© Rapha Racing 2023

StyleEF Long Sleeves T-shirt

Working Product NumberSS25M50158TEE

Product EngineerLydia Krause

GenderMens

CategoryRoad

CollectionSpecial Edition

Size Range

Sizes

Weight (g)0

Dimensions (cm) H x W x D (Ecom)

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Main Commercial	SS25M50158TEE002						
Displaying 1 result							

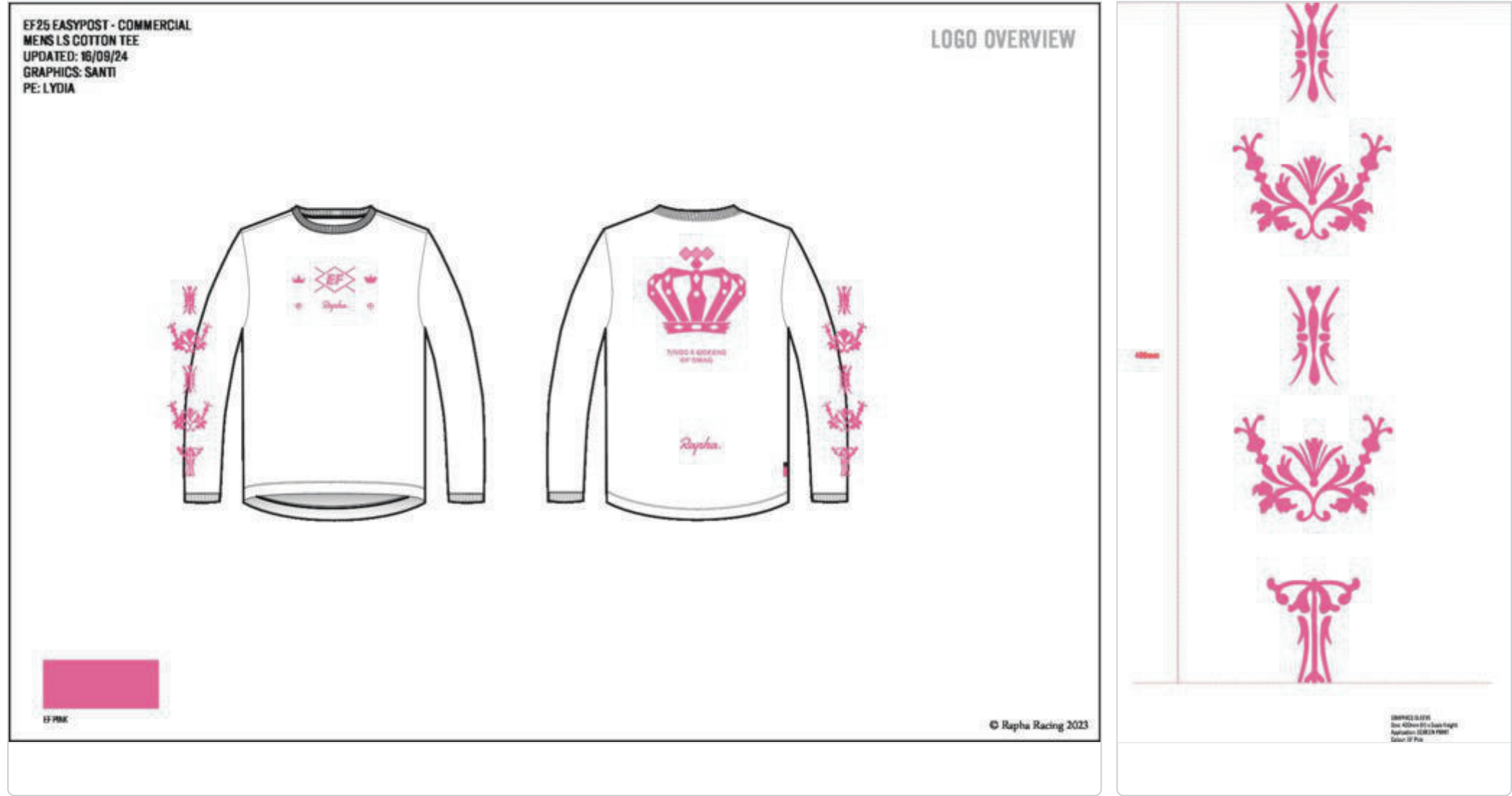
Data Sheets

Data Sheet	Type	Product
CADs	CADs	EF Long Sleeves T-shirt
EF Long Sleeves T-shirt SS25 BOM	Style BOM	EF Long Sleeves T-shirt
EF Long Sleeves T-shirt SS25 Size Chart	Size Chart	EF Long Sleeves T-shirt
Displaying 3 results		

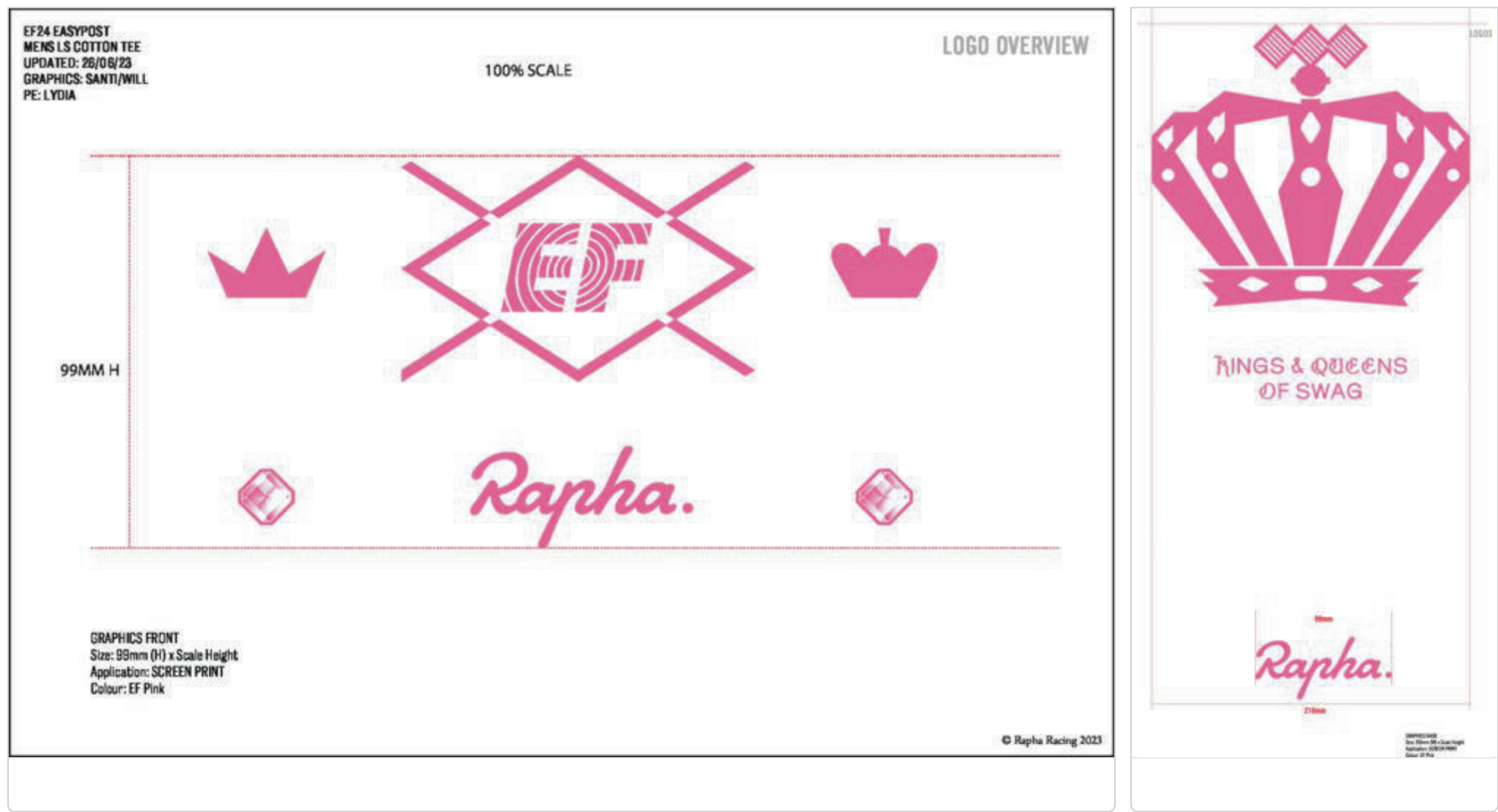
Documents

Document Details	Document Type	File	Image
EF25.Easypost.Commercial.Mens.LS Cotton Tee.ai	CAD	EF25.Easypost.Commercial.Mens.LS Cotton Tee.ai	
Displaying 1 result			

Labeled Images



Labeled Images



Rapha		EF Long Sleeves T-shirt		EF Long Sleeves T-shirt SS25 BOM				Draft-Sample 04/10/2024, 12:35 PM			
Style		EF Long Sleeves T-shirt		Collection		Special Edition					
Working Product Number		SS25M50158TEE		Season		SS25					

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Main Commercial			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)																
	VTK6210-1 Single Jersey				100% Organic Cotton	Main Body Fabric, back neck tape		0		Un-Available			Bright White	PANTONE 11-0601 TCX	Approved	
	UA VTK5851-4 RIB 1X1				100% Organic Cotton	collar, Cuffs		0		Un-Available			Bright White	PANTONE 11-0601 TCX	Approved	
Components (1)																
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	1					Basic White	RAPHA OWN STANDARD	Approved	
Artworks (3)																
	Sleeve Artwork	Print	Screenprint	Waterbased		As per CAD		1					EF Pink	RAPHA OWN STANDARD		
Displaying 1 - 4 of 13 results																

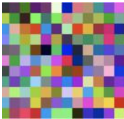
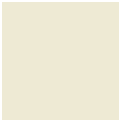
Rapha	EF Long Sleeves T-shirt	EF Long Sleeves T-shirt SS25 BOM	Draft-Sample 04/10/2024, 12:35 PM
-------	-------------------------	----------------------------------	-----------------------------------

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Main Commercial			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Back Artwork	Print	Screenprint	Waterbased		As per CAD-COPY		1					EF Pink	RAPHA OWN STANDARD		
	Front Artwork	Print	Screenprint	Waterbased		As per CAD-COPY-COPY		1					EF Pink	RAPHA OWN STANDARD		
Labelling (1)																
	Immago 523584-01	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck seam	22mm x 22mm	1		Immago	Approved		Basic White / Basic Black	RAPHA OWN STANDARD		
																
Threads (1)																
	Coats Thread							0		Coats			Basic White	RAPHA OWN STANDARD		
Packaging (5)																
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			1		Byways			Basic White	RAPHA OWN STANDARD	Approved	

Displaying 5 - 9 of 13 results

Placements

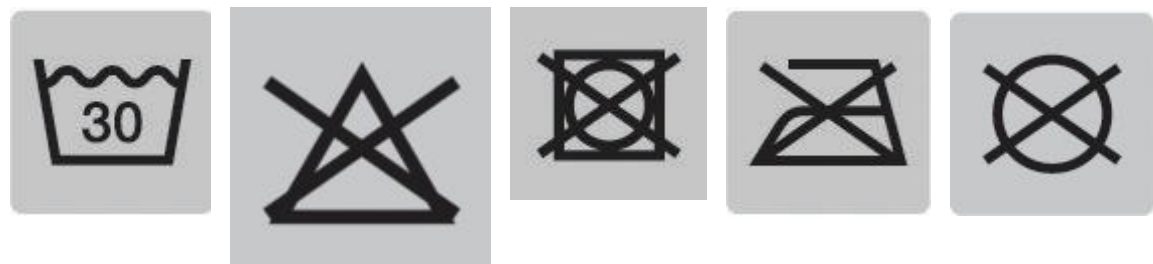
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Main Commercial			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm	1		Byways			Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
↳ Please order from Youngone, do not order from Byways																
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	1		Avery Dennison			Papyrus 	PANTONE 11-0107 TCX	Approved	
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai						

Displaying 10 - 12 of 13 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Main Commercial			
													Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways			Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Other (0)																
Displaying 13 - 13 of 13 results																

Care Labels



T9 - Wash and dry similar colour together

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem. Measured excluding collar	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
BDY3	Back Body Length	SNP Down To Hem. Measured excluding collar	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	13.00	13.50	14.00	14.50	15.00	15.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	39.00	40.50	42.00	43.50	45.00	46.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	37.50	39.00	40.50	42.00	43.50	45.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	49.50	52.50	55.50	58.50	61.50	64.50
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	40.00	41.00	42.00	43.00	44.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	19.50	20.50	21.50	22.50	23.50	24.50
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.50	17.00	17.50	18.00	18.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	10.00	10.50	11.00	11.50	12.00
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
NE34	Collar depth		-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.00	24.00	25.00	26.00	27.00	28.00
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	66.00	67.00	68.00	69.00	70.00	71.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	21.00	22.00	23.00	24.00	25.00

Displaying 1 - 20 of 24 results

Units: CM Grading Display: Absolute

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
SL38	Elbow Width	Fold sleeve from hem to shoulder point for half measure	-0.50	0.50	17.00	17.75	18.50	19.25	20.00	20.75
SL39	Forearm Width	13 cm from hem	-0.50	0.50	14.00	14.50	15.00	15.50	16.00	16.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	8.50	9.00	9.50	10.00	10.50	11.00
SL42	Cuff Depth		-0.30	0.30	6.00	6.00	6.00	6.00	6.00	6.00
Displaying 21 - 24 of 24 results								Units: CM Grading Display: Absolute		