

SEASON 6325

LIFESTYLE

Technical drawing of a long-sleeved cotton t-shirt (LS COTTON T-SHIRT) showing front, side, and back views. The front view shows a crew neck and a small logo on the chest. The side view shows the long sleeves and hem. The back view shows the crew neck and hem. The drawing is a simple line art illustration.

Colourways

Displaying 4 results

Data Sheets

Data Sheet	Type	Product
Men's Long Sleeve Cotton T-Shirt SS25 BOM	Style BOM	Men's Long Sleeve Cotton T-Shirt
Size Set Review	Size Chart Review	Men's Long Sleeve Cotton T-Shirt
Men's Long Sleeve Cotton T-Shirt SS25 Size Chart	Size Chart	Men's Long Sleeve Cotton T-Shirt
Displaying 3 results		

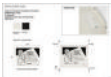
Documents

Document Details	Document Type	File	Image
SS25_MsLongsleeveCottonTshirt.ai	CAD	SS25_MsLongsleeveCottonTshirt.ai	
Displaying 1 result			

Style	Men's Long Sleeve Cotton T-Shirt	Collection	Everyday
Working Product Number	SS25M41017TEE	Season	SS25

Rapha	Men's Long Sleeve Cotton T-Shirt	Men's Long Sleeve Cotton T-Shirt SS25 BOM	Draft-Sample 14/11/2024, 4:33 PM
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Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Basic Black / Bright White				Bright White / Basic Black			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)																			
	VTK6210-1 Single Jersey				100% Organic Cotton	Main Body Fabric, back neck tape		0		Un-Available		Basic Black 	RAPHA OWN STANDARD	Approved		Bright White 	PANTONE 11-0601 TCX	Approved	
	UA VTK5851-4 RIB 1X1				100% Organic Cotton	collar, Cuffs		0		Un-Available		Basic Black 	RAPHA OWN STANDARD	Approved		Bright White 	PANTONE 11-0601 TCX	Approved	
Components (0)																			
Artworks (1)																			
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			CF Chest - embroidery	40mm	1				Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Basic Black 	RAPHA OWN STANDARD		Basic Black C9760 (EPIC tex 18)
Labelling (2)																			
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck seam	22mm x 22mm	0		Immago	Approved	Basic Black / Basic White 	RAPHA OWN STANDARD			Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHSAW, refer to spec for placement	60mm (L) x 46mm (W)	0		Un-Available	Approved	White Alyssum / Basic Black				White Alyssum / Basic Black			
Threads (1)																			
Displaying 1 - 5 of 12 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Kentucky Blue / Bright White				Night Sky / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)															
	VTK6210-1 Single Jersey				100% Organic Cotton	Main Body Fabric, back neck tape		Kentucky Blue 	PANTONE 15-3915 TCX	Approved		Night Sky 	PANTONE 19-3924 TCX	Approved	
	UA VTK5851-4 RIB 1X1				100% Organic Cotton	collar, Cuffs		Kentucky Blue 	PANTONE 15-3915 TCX	Approved		Night Sky 	PANTONE 19-3924 TCX	Approved	
Components (0)															
Artworks (1)															
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			CF Chest - embroidery	40mm	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (2)															
	Immagio 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck seam	22mm x 22mm	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD			Basic Black / Basic White 	RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHSAW, refer to spec for placement	60mm (L) x 46mm (W)	White Alyssum / Basic Black				White Alyssum / Basic Black			
Threads (1)															
Displaying 1 - 5 of 12 results															

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Basic Black / Bright White				Bright White / Basic Black			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Coats Thread					Whole garment, stitching around the story label		0		Coats		Basic Black 	RAPHA OWN STANDARD		Please match with approved LD	Bright White 	PANTONE 11-0601 TCX		Please match with approved LD
Packaging (6)																			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			0		Byways		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm	0		Byways									
➤ Please order from Youngone, do not order from Byways																			
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	0		Avery Dennison									
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Un-Available									
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways									
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1				Basic Black 	RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD	Approved	

Displaying 6 - 12 of 12 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Kentucky Blue / Bright White				Night Sky / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Coats Thread					Whole garment, stitching around the story label		Kentucky Blue 	PANTONE 15-3915 TCX		Please match with approved LD	Night Sky 	PANTONE 19-3924 TCX		Please match with approved LD
Packaging (6)															
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm								
➤ Please order from Youngone, do not order from Byways															
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm								
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.									
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm								
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	Basic White	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Displaying 6 - 12 of 12 results															

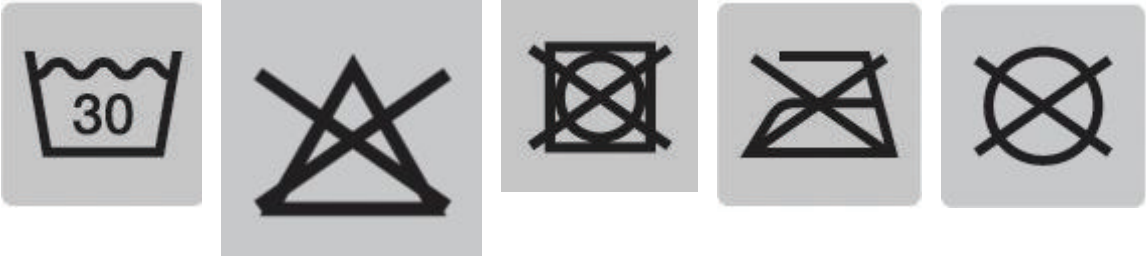
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Basic Black / Bright White				Bright White / Basic Black			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Other (0)																			
Displaying 7 groups and 12 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Kentucky Blue / Bright White				Night Sky / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Other (0)															
Displaying 7 groups and 12 results															

Care Labels



T9 - Wash and dry similar colour together

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Control-Un-Available-XSM				Control-Un-Available-MED				Control-Un-Available-XLG				Review Comment
					Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem. Measured excluding collar	-1.00	1.00	67.00	67.00	0.00	67.00	71.00	72.00	1.00	71.00	75.00	75.50	0.50	75.00	
BDY3	Back Body Length	SNP Down To Hem. Measured excluding collar	-1.00	1.00	67.00	67.00	0.00	67.00	71.00	72.00	1.00	71.00	75.00	76.00	1.00	75.00	
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	41.00	41.00	0.00	41.00	44.00	43.50	-0.50	44.00	47.00	46.50	-0.50	47.00	
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	13.00	13.00	0.00	13.00	14.00	14.00	0.00	14.00	15.00	15.00	0.00	15.00	
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	39.00	38.00	-1.00	39.00	42.00	41.50	-0.50	42.00	45.00	44.00	-1.00	45.00	
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	37.50	37.00	-0.50	37.50	40.50	40.50	0.00	40.50	43.50	43.00	-0.50	43.50	
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	49.50	49.00	-0.50	49.50	55.50	55.50	0.00	55.50	61.50	61.00	-0.50	61.50	
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	39.00	0.00	39.00	41.00	41.00	0.00	41.00	43.00	43.00	0.00	43.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	48.50	48.00	-0.50	48.50	54.50	54.50	0.00	54.50	60.50	60.00	-0.50	60.50	
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	48.50	0.00	48.50	54.50	54.50	0.00	54.50	60.50	60.00	-0.50	60.50	
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	19.50	18.50	-1.00	19.50	21.50	21.00	-0.50	21.50	23.50	23.50	0.00	23.50	
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.00	0.00	16.00	17.00	16.50	-0.50	17.00	18.00	18.00	0.00	18.00	
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	9.50	0.00	9.50	10.50	10.50	0.00	10.50	11.50	11.50	0.00	11.50	
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	
NE34	Collar depth		-0.30	0.30				2.00				2.00				2.00	RS 5/9/24 - added POM for collar depth
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.00	22.50	-0.50	23.00	25.00	25.00	0.00	25.00	27.00	27.00	0.00	27.00	
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	9.00	9.30	0.30	9.00	10.00	10.00	0.00	10.00	11.00	11.00	0.00	11.00	
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	66.00	67.00	1.00	66.00	68.00	68.50	0.50	68.00	70.00	72.00	2.00	70.00	
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	20.00	0.00	20.00	22.00	22.00	0.00	22.00	24.00	24.00	0.00	24.00	
SL38	Elbow Width	Fold sleeve from hem to shoulder point for half measure	-0.50	0.50	17.00	16.00	-1.00	17.00	18.50	17.50	-1.00	18.50	20.00	19.50	-0.50	20.00	RS 5/9/24 - please follow back to spec
SL39	Forearm Width	13 cm from hem	-0.50	0.50	14.00	13.50	-0.50	14.00	15.00	14.50	-0.50	15.00	16.00	15.50	-0.50	16.00	

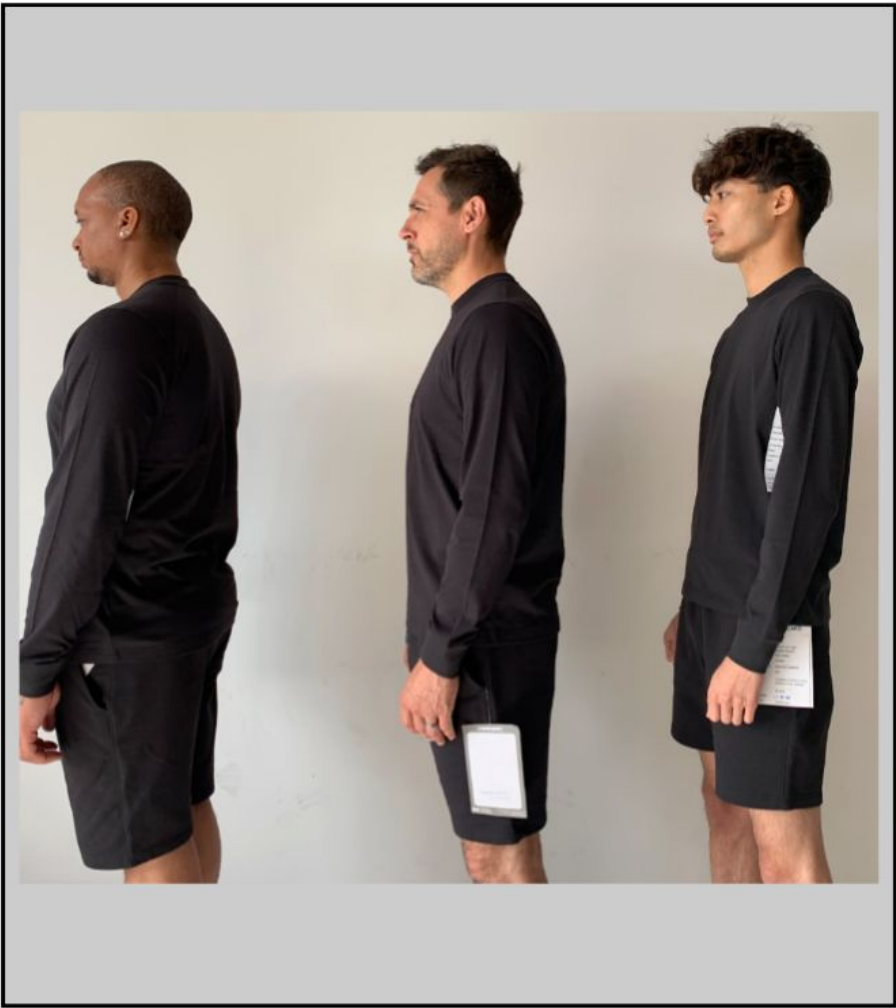
Evaluation by Sample

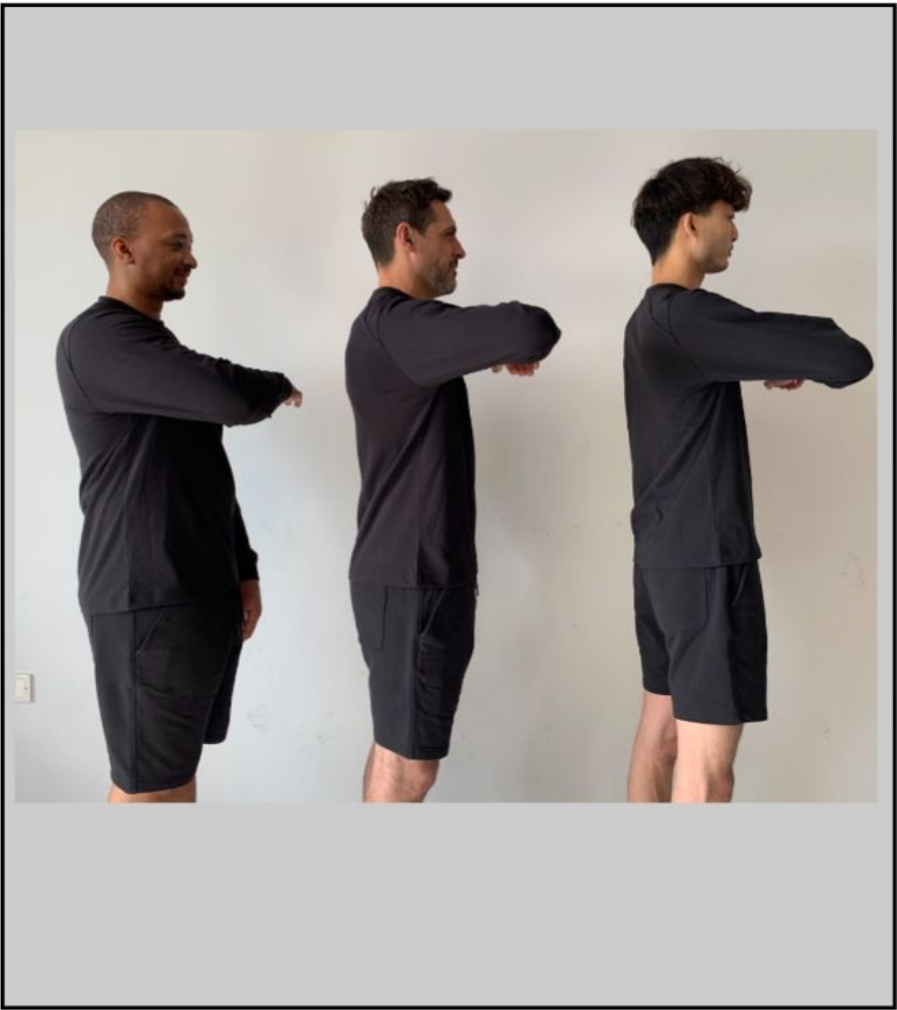
Dim	Title	Description	Tol (-)	Tol (+)	Control-Un-Available-XSM				Control-Un-Available-MED				Control-Un-Available-XLG				Review Comment
					Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	8.50	8.50	0.00	8.50	9.50	9.50	0.00	9.50	10.50	10.50	0.00	10.50	
SL42	Cuff Depth		-0.30	0.30	6.00	6.00	0.00	6.00	6.00	6.00	0.00	6.00	6.00	6.00	0.00	6.00	
BDY29	Logo Position From CF	CF neck seam To Top Of 'R'	-0.30	0.30	19.00	0.00	-19.00	8.00	20.00	0.00	-20.00	9.00	21.00	0.00	-21.00	10.00	RS 25/9/24 - Updated the logo measurement description
Displaying 23 - 25 of 25 results																	Units: CM

Rapha	Men's Long Sleeve Cotton T-Shirt	Size Set Review	Approved 05/09/2024, 11:32 AM
FITTING INFO DATE FITTED: - 4/9/24 DATE MEASURED: - 3/9/24 MEASURED BY: - Rebecca S SAMPLE SIZE: - XS, M, XL PE: - Rebecca S DESIGN: - Agata FIT MODEL: - Jason, Sam, Aaron ATTENDEES: - Fay, Agata, Rebecca S, Evie			
Rebecca So Sep 5 11:18 AM Fitting on 4/9/24 1. Fit is good for all sizes, please follow spec for bulk 2. Add a POM collar width 2cm, please follow for bulk 3. Updated POM description for CF logo placement, please follow for bulk			

Rapha	Men's Long Sleeve Cotton T-Shirt	Size Set Review	Approved 05/09/2024, 11:32 AM
ACTION: - Please ensure all above amends are actioned for the <i>Bulk</i>			







POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem. Measured excluding collar	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
BDY3	Back Body Length	SNP Down To Hem. Measured excluding collar	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	13.00	13.50	14.00	14.50	15.00	15.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	39.00	40.50	42.00	43.50	45.00	46.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	37.50	39.00	40.50	42.00	43.50	45.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	49.50	52.50	55.50	58.50	61.50	64.50
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	40.00	41.00	42.00	43.00	44.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	19.50	20.50	21.50	22.50	23.50	24.50
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.50	17.00	17.50	18.00	18.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	10.00	10.50	11.00	11.50	12.00
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
NE34	Collar depth		-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.00	24.00	25.00	26.00	27.00	28.00
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	66.00	67.00	68.00	69.00	70.00	71.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	21.00	22.00	23.00	24.00	25.00

Displaying 1 - 20 of 27 results

Units: CM Grading Display: Absolute

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
SL38	Elbow Width	Fold sleeve from hem to shoulder point for half measure	-0.50	0.50	17.00	17.75	18.50	19.25	20.00	20.75
SL39	Forearm Width	13 cm from hem	-0.50	0.50	14.00	14.50	15.00	15.50	16.00	16.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	8.50	9.00	9.50	10.00	10.50	11.00
SL42	Cuff Depth		-0.30	0.30	6.00	6.00	6.00	6.00	6.00	6.00
BDY29	Logo Position From CF	CF neck seam To Top Of 'R'	-0.30	0.30	9.00	9.00	9.00	9.00	9.00	9.00
LABEL1	Story label up from hem seam		-0.30	0.30	3.00	3.00	3.00	3.00	3.00	3.00
LABEL2	Story label away from side seam		-0.30	0.30	5.00	5.00	5.00	5.00	5.00	5.00
Displaying 21 - 27 of 27 results								Units: CM Grading Display: Absolute		