

Properties

PRODUCT NAME COTTON T-SHIRT
SEASON SS25

LIFESTYLE

FABRIC PLACEMENT

COTTON JERSEY
100% ORGANIC COTTON
180 GSM

COTTON RIB

Season

SS25

Style

Men's Cotton T-Shirt

Working Product Number

SS25M41015TEE

Gender

Mens

Category

Lifestyle

Collection

Everyday

Size Range

MENS XS TO XXL

Sizes

XSM-XXL

Product Engineer

Rebecca So

Supply Chain

Evie Morrison

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Almond Milk / Bright White	SS25M41015TEE002	CFK01XXAMK	Almond Milk/Bright White	Almond Milk	Bright White		
Basic Black / Bright White	SS25M41015TEE007	CFK01XXBBW	Basic Black/Bright White	Basic Black	Bright White		
Bright White / Basic Black	SS25M41015TEE005	CFK01XXWBK	Bright White/Basic Black	Bright White	Basic Black		
Kentucky blue / Bright White	SS25M41015TEE004	CFK01XXKBB	Kentucky Blue/Bright White	Kentucky Blue	Bright White		
Displaying 1 - 4 of 6 results							

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Night Sky / Bright White	SS25M41015TEE006	CFK01XXNTW	Night Sky/Bright White	Night Sky	Bright White		
Urban Chic / Bright White	SS25M41015TEE003	CFK01XXUBW	Urban Chic/Bright White	Urban Chic	Bright White		

Displaying 5 - 6 of 6 results

Data Sheets

Data Sheet	Type	Product
Men's Cotton T-Shirt SS25 BOM	Style BOM	Men's Cotton T-Shirt
Size Set Review	Size Chart Review	Men's Cotton T-Shirt
Men's Cotton T-Shirt SS25 Size Chart	Size Chart	Men's Cotton T-Shirt

Displaying 3 results

Documents

Document Details	Document Type	File	Image
SS25Ms_Cotton_Tshirt.ai	CAD	SS25Ms_Cotton_Tshirt.ai	

Displaying 1 result

Style	Men's Cotton T-Shirt	Collection	Everyday
Working Product Number	SS25M41015TEE	Season	SS25

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Almond Milk / Bright White				Basic Black / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)																			
	VTK6210-1 Single Jersey				100% Organic Cotton	Main Body, Back neck tape		0		Un-Available		Almond Milk 	PANTONE 12-4301 TCX	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	UA VTK5851-4 RIB 1X1				100% Organic Cotton	Collar		0		Un-Available		Almond Milk 	PANTONE 12-4301 TCX	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Components (1)																			
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1				Basic White	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Artworks (1)																			
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			CF chest - position as per mmt chart, embroidery	40mm	1				Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (2)																			
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck seam	22mm x 22mm	1		Immago	Approved	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD			Basic Black / Basic White 	RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHS AW, refer to spec for placement	60mm (L) x 46mm (W)	0		Un-Available	Approved	White Alyssum / Basic Black				White Alyssum / Basic Black			
Threads (1)																			
Displaying 1 - 6 of 12 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Bright White / Basic Black				Night Sky / Bright White				Kentucky blue / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)																			
	VTK6210-1 Single Jersey				100% Organic Cotton	Main Body, Back neck tape			PANTONE 11-0601 TCX	Approved			PANTONE 19-3924 TCX	Approved			PANTONE 15-3915 TCX	Approved	
	UA VTK5851-4 RIB 1X1				100% Organic Cotton	Collar			PANTONE 11-0601 TCX	Approved			PANTONE 19-3924 TCX	Approved			PANTONE 15-3915 TCX	Approved	
Components (1)																			
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	Basic White	RAPHA OWN STANDARD	Approved			RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD	Approved	
Artworks (1)																			
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			CF chest - position as per mmt chart, embroidery	40mm		RAPHA OWN STANDARD		Basic Black C9760 (EPIC tex 18)		PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)		PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (2)																			
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck seam	22mm x 22mm	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD			Basic Black / Basic White 	RAPHA OWN STANDARD			Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHSAW, refer to spec for placement	60mm (L) x 46mm (W)	White Alyssum / Basic Black				White Alyssum / Basic Black				White Alyssum / Basic Black			
Threads (1)																			
Displaying 1 - 6 of 12 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Urban Chic / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)											
	VTK6210-1 Single Jersey				100% Organic Cotton	Main Body, Back neck tape		Urban Chic 	PANTONE 19-5004 TCX	Approved	
	UA VTK5851-4 RIB 1X1				100% Organic Cotton	Collar		Urban Chic 	PANTONE 19-5004 TCX	Approved	
Components (1)											
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	Basic Black 	RAPHA OWN STANDARD	Approved	
Artworks (1)											
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			CF chest - position as per mmt chart, embroidery	40mm	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (2)											
	Immagio 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck seam	22mm x 22mm	Basic Black / Basic White 	RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHS AW, refer to spec for placement	60mm (L) x 46mm (W)	White Alyssum / Basic Black			
Threads (1)											
Displaying 1 - 6 of 12 results											

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Almond Milk / Bright White				Basic Black / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Coats Thread					Whole garment, stitching around the story label		0		Coats		Almond Milk 	PANTONE 12-4301 TCX		Please match with approved LD	Basic Black 	RAPHA OWN STANDARD		Please match with approved LD
Packaging (5)																			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			0		Byways		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm	0		Byways									
↳ Please order TKT N from Youngone, do not order from Byways																			
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	0		Avery Dennison									
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Un-Available									
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways									
Other (0)																			
Displaying 7 - 12 of 12 results																			

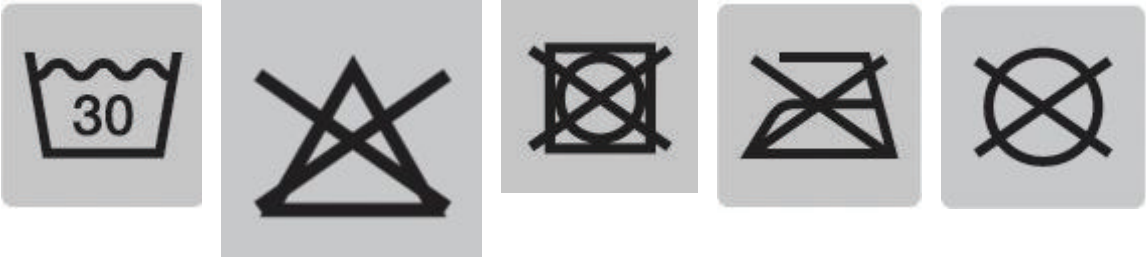
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Bright White / Basic Black				Night Sky / Bright White				Kentucky blue / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Coats Thread					Whole garment, stitching around the story label		Bright White 	PANTONE 11-0601 TCX		Please match with approved LD	Night Sky 	PANTONE 19-3924 TCX		Please match with approved LD	Kentucky Blue 	PANTONE 15-3915 TCX		Please match with approved LD
Packaging (5)																			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm												
↳ Please order TKT N from Youngone, do not order from Byways																			
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm												
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.													
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm												
Other (0)																			
Displaying 7 - 12 of 12 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Urban Chic / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Coats Thread					Whole garment, stitching around the story label		Urban Chic 	PANTONE 19-5004 TCX		Please match with approved LD
Packaging (5)											
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm				
↳ Please order TKT N from Youngone, do not order from Byways											
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm				
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm				
Other (0)											
Displaying 7 - 12 of 12 results											

Care Labels



T9 - Wash and dry similar colour together

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Control-Un-Available-XSM				Control-Un-Available-MED				Control-Un-Available-XLG				Review Comment
					Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	67.00	67.50	0.50	67.00	71.00	71.00	0.00	71.00	75.00	75.50	0.50	75.00	
↳ measured excluding collar																	
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	67.00	67.50	0.50	67.00	71.00	71.00	0.00	71.00	75.00	75.50	0.50	75.00	
↳ measured excluding collar																	
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	41.00	41.00	0.00	41.00	44.00	43.50	-0.50	44.00	47.00	47.00	0.00	47.00	
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	13.00	13.00	0.00	13.00	14.00	14.00	0.00	14.00	15.00	15.00	0.00	15.00	
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	39.00	38.00	-1.00	39.00	42.00	41.20	-0.80	42.00	45.00	44.50	-0.50	45.00	
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	37.50	37.00	-0.50	37.50	40.50	40.50	0.00	40.50	43.50	43.50	0.00	43.50	
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	49.50	49.00	-0.50	49.50	55.50	55.50	0.00	55.50	61.50	61.50	0.00	61.50	
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	39.00	0.00	39.00	41.00	41.00	0.00	41.00	43.00	43.00	0.00	43.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	48.50	48.50	0.00	48.50	54.50	54.00	-0.50	54.50	60.50	60.00	-0.50	60.50	
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	48.00	-0.50	48.50	54.50	54.50	0.00	54.50	60.50	60.00	-0.50	60.50	
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	
BDY16	Collar Depth		0.00	0.00				2.00				2.00				2.00	RS 5/9/24 - Add a POM for collar width, to be 2cm all round
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	19.50	19.50	0.00	19.50	21.50	21.50	0.00	21.50	23.50	23.50	0.00	23.50	
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.00	0.00	16.00	17.00	16.50	-0.50	17.00	18.00	17.50	-0.50	18.00	
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	9.50	0.00	9.50	10.50	10.50	0.00	10.50	11.50	11.50	0.00	11.50	
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	2.50	2.50	0.00	2.50	
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.00	23.00	0.00	23.00	25.00	24.00	-1.00	25.00	27.00	26.00	-1.00	27.00	
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	9.00	9.00	0.00	9.00	10.00	9.50	-0.50	10.00	11.00	10.50	-0.50	11.00	
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	23.50	23.50	0.00	23.50	25.50	25.50	0.00	25.50	27.50	27.50	0.00	27.50	
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	20.00	0.00	20.00	22.00	22.00	0.00	22.00	24.00	24.00	0.00	24.00	
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	17.50	17.50	0.00	17.50	18.50	18.50	0.00	18.50	19.50	20.00	0.50	19.50	

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Control-Un-Available-XSM				Control-Un-Available-MED				Control-Un-Available-XLG				Review Comment
					Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	Target	Actual	Actual Delta	Revised	
BDY30	Logo Position from CF	CF seam To top of letter 'R'	-0.30	0.30				8.00				9.00				7.00	RS 5/9/24 - Update POM for the CF logo placement
Displaying 22 - 22 of 22 results																	Units: CM

Rapha

Men's Cotton T-Shirt

Size Set Review

Approved 05/09/2024, 9:40 AM

FITTING INFO

DATE FITTED:

- 4/9/24

DATE MEASURED:

- 3/9/24

MEASURED BY:

- Rebecca So

SAMPLE SIZE:

- XS, M, XL

PE:

- Rebecca S

DESIGN:

- Agata

FIT MODEL:

- Jason, Sam, Aaron

ATTENDEES:

- Fay, Agata, Rebecca S, Evie

Rebecca So Sep 5 9:40 AM

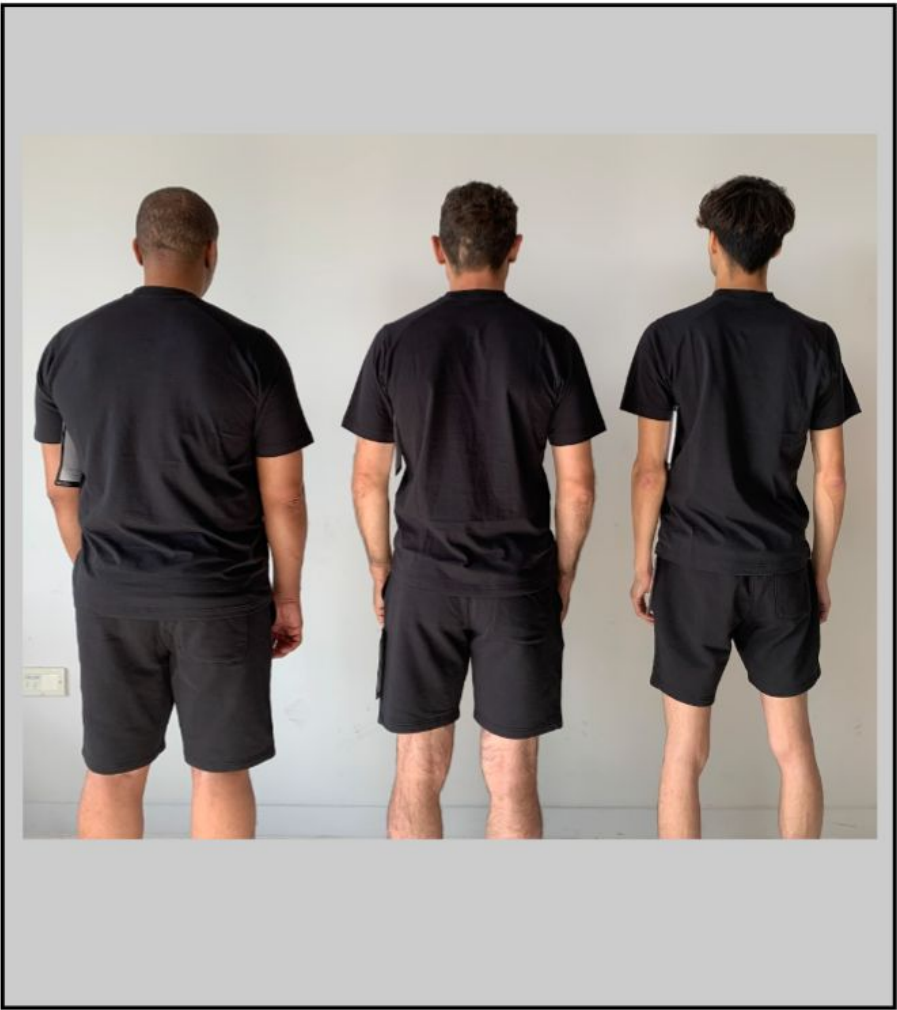
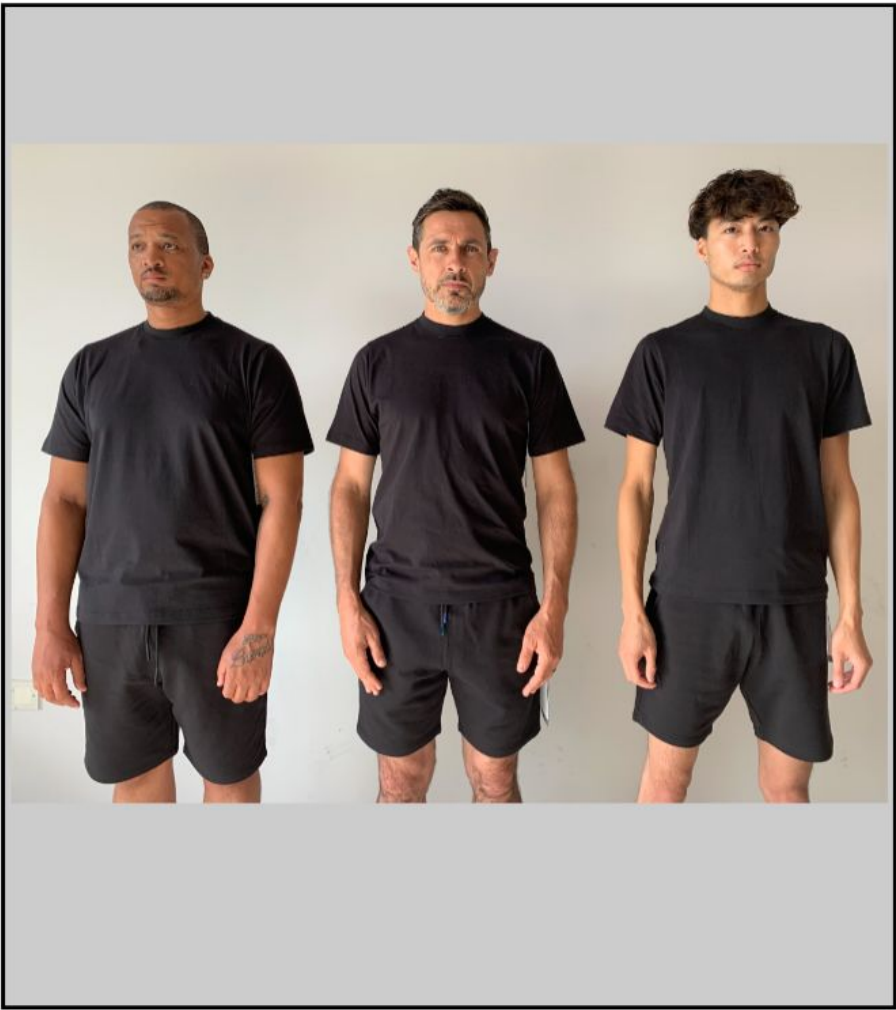
Fitting on 4/9/24

1. Add a POM for collar width, to be 2cm all round as some part of the collar is not in even width

2. All other POM, please follow back to spec

3. Logo placement keep as CF same as previous season

Rapha	Men's Cotton T-Shirt	Size Set Review	Approved 05/09/2024, 9:40 AM
ACTION: - Please ensure all above amends are actioned for the <i>Bulk</i>.			

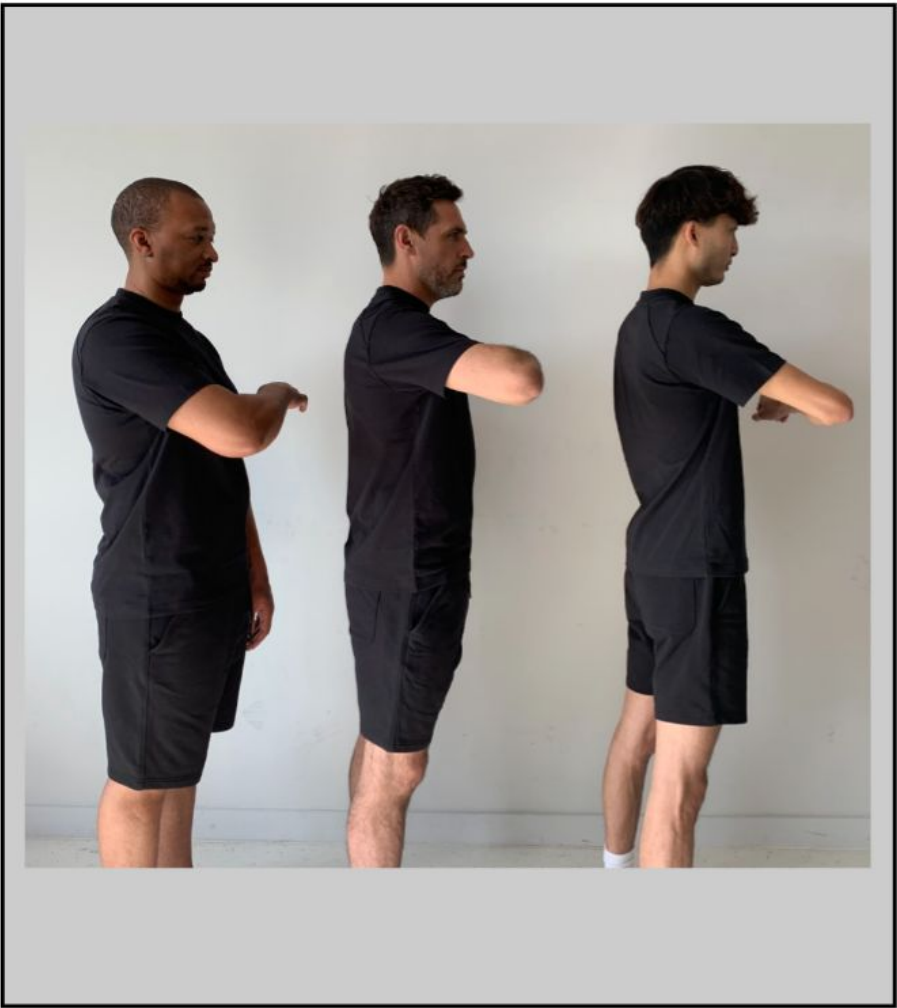
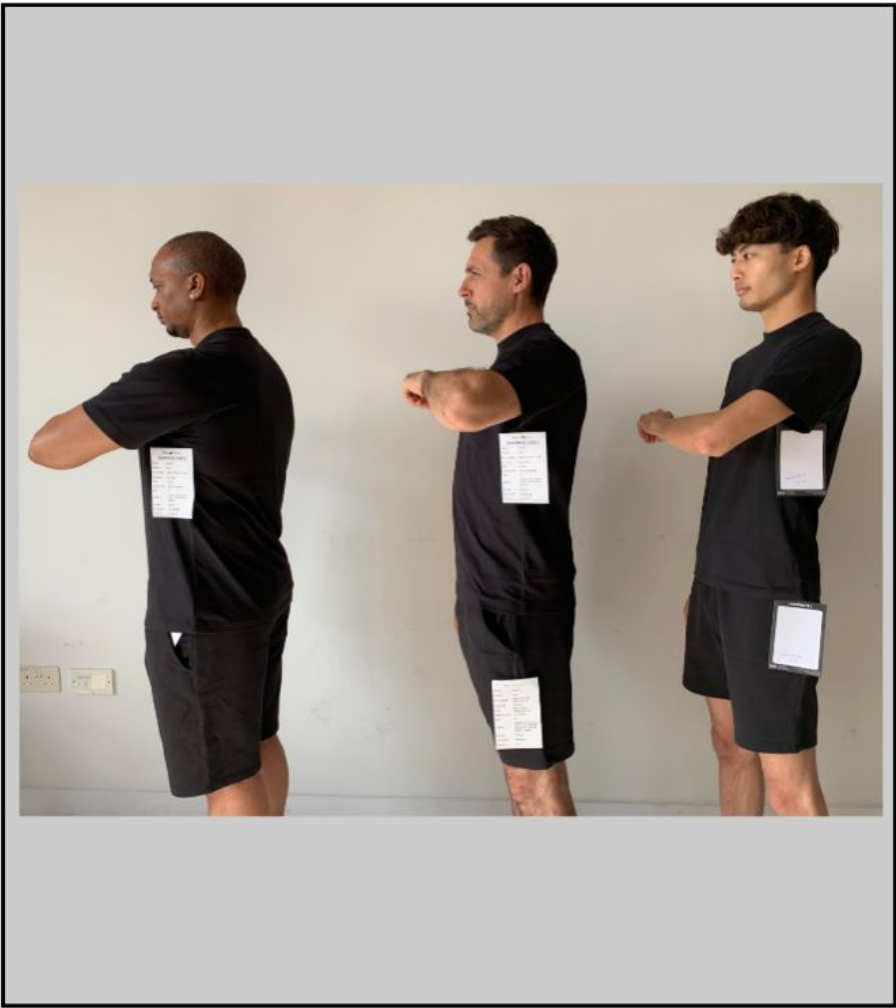


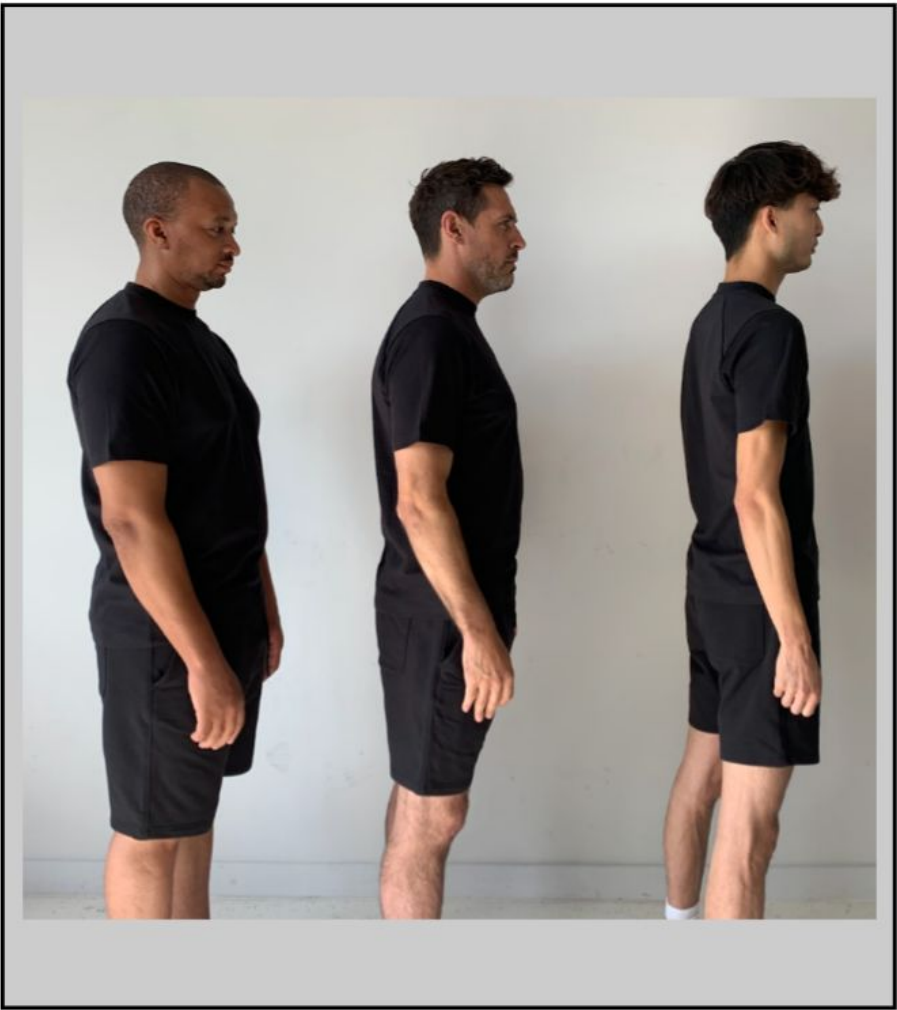
Rapha

Men's Cotton T-Shirt

Size Set Review

Approved 05/09/2024, 9:40 AM





POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
↳ measured excluding collar										
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
↳ measured excluding collar										
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	13.00	13.50	14.00	14.50	15.00	15.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	39.00	40.50	42.00	43.50	45.00	46.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	37.50	39.00	40.50	42.00	43.50	45.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	49.50	52.50	55.50	58.50	61.50	64.50
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	40.00	41.00	42.00	43.00	44.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY16	Collar Depth		0.00	0.00	2.00	2.00	2.00	2.00	2.00	2.00
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	19.50	20.50	21.50	22.50	23.50	24.50
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.50	17.00	17.50	18.00	18.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	10.00	10.50	11.00	11.50	12.00
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.00	24.00	25.00	26.00	27.00	28.00
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	23.50	24.50	25.50	26.50	27.50	28.50
Displaying 1 - 19 of 24 results										
Units: CM Grading Display: Absolute										

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	21.00	22.00	23.00	24.00	25.00
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	17.50	18.00	18.50	19.00	19.50	20.00
BDY30	Logo Position from CF	CF seam To top of letter 'R'	-0.30	0.30	9.00	9.00	9.00	9.00	9.00	9.00
LABEL1	Story label up from hem seam		-0.30	0.30	3.00	3.00	3.00	3.00	3.00	3.00
LABEL2	Story label away from side seam		-0.30	0.30	5.00	5.00	5.00	5.00	5.00	5.00
Displaying 20 - 24 of 24 results								Units: CM Grading Display: Absolute		