


Disclaimer Text

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Properties



Season

AW26

Style

Cotton Sweatshirt - Novantasei

Working Product Number

AW26M90025TOP

Gender

Mens

Category

Performance Sportswear

Collection

Everyday

Size Range

Sizes

Product Engineer

Kate Fleming


Garment Tech Drop

Down

Supply Chain

Rebecca Campbell

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black/Deep Mint	AW26M90025TOP002	DHA01XXBFN	Basic Black/Deep Mint	Basic Black	Deep Mint		

Displaying 1 result

Data Sheets

Data Sheet	Type	Product
CADs	CADs	Cotton Sweatshirt - Novantasei
2nd Proto Review	Size Chart Review	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 Size Chart	Size Chart	Cotton Sweatshirt - Novantasei
Cotton Sweatshirt - Novantasei AW26 BOM	Style BOM	Cotton Sweatshirt - Novantasei
Displaying 4 results		

Labeled Images



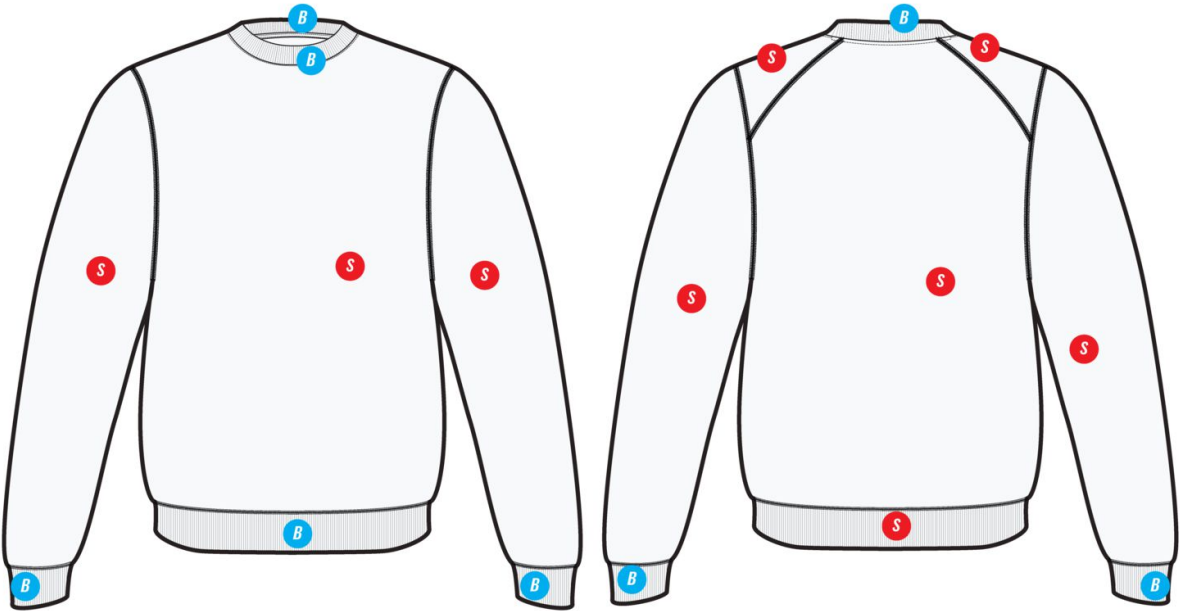
Labeled Images

PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**
SEASON **AW26**

NOVANTASEI

FABRIC PLACEMENT

- S** 100% ORGANIC COTTON
430 GSM
- B** COTTON RIB



Labeled Images

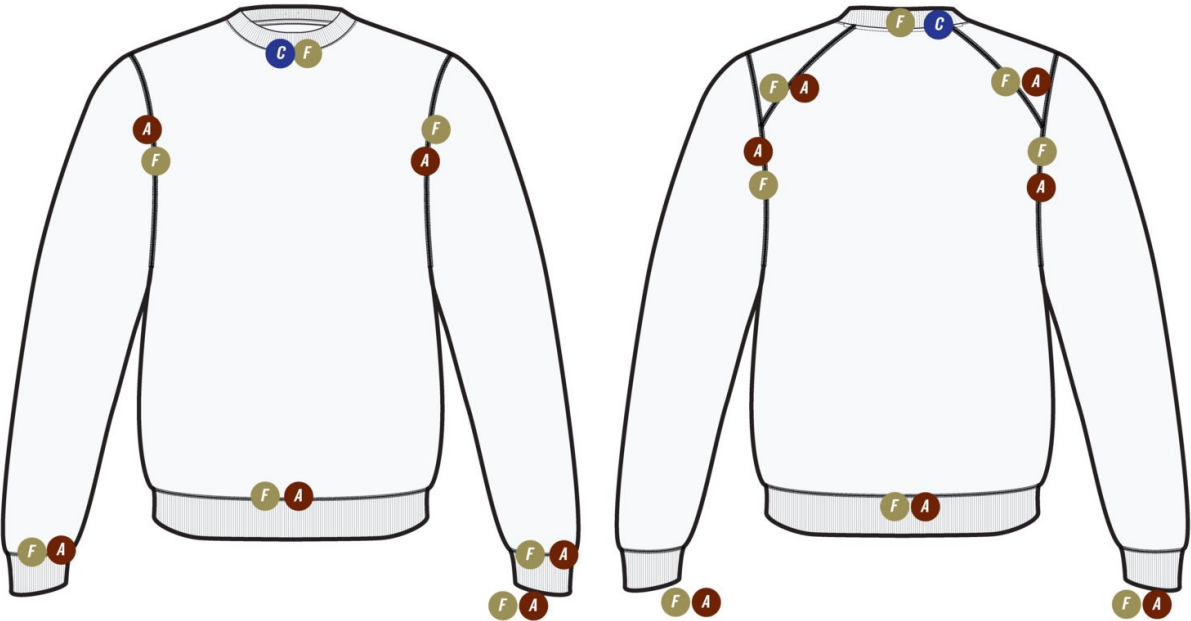
PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

SEASON **AW26**

NOVANTASEI

SEWING COLOUR KEY

- A** STRADLE STITCH
- B** LOCKSTITCH
- C** TWIN NEEDLE COVERSTITCH
- F** OVERLOCK
- E** BAR TACK



PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

NOVANTASEI

SEASON **AW26**

FRONT & BACK VIEW

ALL SEAMS IN GREEN ARE OVERLOCKED IN
CONTRAST GREEN COLOUR : DEEP MINT

DEEP MINT 17-5937 TCX

HEAT TRANSFER

HEAT TRANSFER

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

HEAT TRANSFER

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

CONTRAST STITCHING
NEW STYLE LINE.
JUST SEWN / NOT IN
THE PATTERN

RAPHA DESIGN | SAMSUN LAWSON PRODUCT ENGINEER | KATE FLEMING

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LAST UPDATED: | 26.09.25

Labeled Images


PRODUCT NAME **COTTON SWEATSHIRT - NOVANTASEI**

NOVANTASEI


SEASON **AW26**



PRINTED WHITE BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H5.7cm



PRINTED BLACK BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H1.64cm



PRINTED WHITE BASE
1mm RAISED SILICON PRINT
MATTE / SATIN FINISH
W5cm x H1cm

RAPHA DESIGN | RAPHAEL ABEL

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LAST UPDATED: | 26.03.24

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.00	0.00	72.00	
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.20	0.20	72.00	
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	48.00	47.50	-0.50	48.00	
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	44.00	44.50	0.50	44.00	
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	44.50	44.50	0.00	44.50	
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	59.70	60.00	0.30	59.70	
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	44.00	44.00	0.00	44.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	58.00	57.50	-0.50	58.00	
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	49.00	51.00	2.00	49.00	
BDY15	Hem Depth		-0.30	0.30	5.80	6.00	0.20	5.80	
NE41	CF Collar Depth		-0.20	0.20	3.00	2.80	-0.20	3.00	
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	19.50	19.50	0.00	19.50	
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	10.20	11.30	1.10	10.20	
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.80	0.80	2.00	
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	27.00	27.00	0.00	27.00	
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	66.00	65.80	-0.20	66.00	
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	27.30	27.00	-0.30	27.30	
SL38	Elbow Width	half sleeve length	-0.50	0.50	19.90	19.80	-0.10	19.90	
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	15.70	15.20	-0.50	15.70	
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	10.00	9.80	-0.20	10.00	

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	6.00	0.20	5.80	
	Front stitch line hem position	Measure from side seam in at hem rib seam	0.00	0.00	14.00	13.50	-0.50	13.50	
	Front stitch line chest	Measure from underarm straight in	0.00	0.00	12.00	11.50	-0.50	11.50	
	Front stitch line waist	Measure from waist point straight in	0.00	0.00	12.50	12.00	-0.50	12.00	
	Front stitch line starting position	Measure straight down from shoulder point	0.00	0.00	12.50	12.00	-0.50	12.00	
	Back stitch line bottom position	Measure from side seam in at hem rib seam	0.00	0.00	12.00	12.00	0.00	12.00	
	Back stitch line waist	Measure from waist point straight in	0.00	0.00	12.00	11.30	-0.70	12.00	
	Back stitch line chest	Measure from waist point straight in	0.00	0.00	12.00	12.00	0.00	12.00	
Displaying 21 - 28 of 28 results									Units: CM



FRONT



SIDE



BACK



SIDE


Rapha		Cotton Sweatshirt - Novantasei		2nd Proto Review		Approved 18/12/2025, 4:02 PM	
<u>FITTING INFO</u>							
DATE FITTED:		18/12/25		PD:	Kate		
DATE MEASURED:		17/12/25		GARMENT TECH:	Alex		
MEASURED BY:		Kate		DESIGN:	Samsun / Robin		
SAMPLE SIZE:		Medium		FIT MODEL:	Sam		
				ATTENDEES:	Kate, Alex, Samsun, Robin		
Kate Fleming Dec 18, 2025 4:02 PM							
RAPHA COMMENTS:							
HEAT TRANSFERS:							
Increase gap between chest Novantasei and Rapha logos by 1cm to 13.5cm							
Ensure chest Novantasei and Rapha logos are an even distance from the CF							
Back Novantasei logo is 0.5cm higher than requested. Please keep as sample							
Chest Novantasei and Rapha logos are 1cm higher than requested but please keep as per sample - 9cm from CF neck							
Chest Novantasei and Rapha logos should be aligned <i>SEE IMAGE FOR REFERENCE</i>							
Chest Rapha logo is not straight. Please improve this in bulk production							
We are currently testing with Dongguan if it is possible to add Dongguan Better New Material RAPHABL27A01 into the inside. We will confirm whether this is to be added when we get the results							
FIT:							
BDY13 Hem Width Relaxed is +2cm. Please bring back to sepc for bulk production							
NE32 Front Neck Drop is +1.1cm. Please bring back to spec for bulk production							
NE33 Back Neck Drop is +0.8cm. Please bring back to spec for bulk production							
Flatlocked green stitching position on front and back is approved and size chart has been updated to be as per sample							
CONSTRUCTION:							
Rib hem attachment is very wavy. This is likely due to the rib being +2cm. Please improve this when the measurements are brought back to spec <i>SEE IMAGE FOR REFERENCE</i>							
Hem overlocking is very untidy with cut threads and frayed edges. Please take care to improve this <i>SEE IMAGE FOR REFERENCE</i>							
Back neck binding has a lot of bulk underneath from seam allowance. Please take care when finishing this area so it lies as flat as possible <i>SEE IMAGE FOR REFERENCE</i>							
Ensure all loose threads are trimmed							
Kate Fleming Dec 18, 2025 3:47 PM							
ACTION:							
- Please share a graded pattern layplan for us to check the flatlocking seams on other sizes							
- Please proceed to SEALER SAMPLE and send to Rapha HQ							
- Sizes: Please see supplier request							
- Please submit the pattern along with physical sample + cost breakdown							
- Please ensure all above amends are actioned for the SEALER SAMPLE . Due date 30/03/26							



Kate Fleming Dec 18, 2025 4:00 PM

Increase gap between chest Novantasei and Rapha logos by 1cm to 13.5cm

Ensure chest Novantasei and Rapha logos are an even distance from the CF

Rapha	Cotton Sweatshirt - Novantasei	2nd Proto Review	Approved 18/12/2025, 4:02 PM
			

Kate Fleming Dec 18, 2025 3:49 PM
Rib hem attachment is very wavy. This is likely due to the rib being +2cm. Please improve this when the measurements are brought back to spec



Kate Fleming Dec 18, 2025 3:49 PM

Chest Novantasei and Rapha logos should be aligned

Chest Rapha logo is not straight. Please improve this in bulk production

1



2



Kate Fleming Dec 18, 2025 4:01 PM

1 - Hem overlocking is very untidy with cut threads and frayed edges. Please take care to improve this






2 - Back neck binding has a lot of bulk underneath from seam allowance. Please take care when finishing this area so it lies as flat as possible

POMs






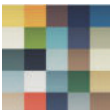



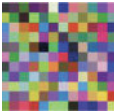
Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	3.00	3.00	3.00	3.00
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	18.50	19.00	19.50	20.00	20.50	21.00
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.20	9.70	10.20	10.70	11.20	11.70
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	half sleeve length	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	14.50	15.10	15.70	16.30	16.90	17.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
	Front stitch line hem position	Measure from side seam in at hem rib seam	-0.50	0.50	11.90	12.70	13.50	14.30	15.10	15.90
	Front stitch line chest	Measure from underarm straight in	-0.50	0.50	9.90	10.70	11.50	12.30	13.10	13.90
	Front stitch line waist	Measure from waist point straight in	-0.50	0.50	10.40	11.20	12.00	12.80	13.60	14.40
	Front stitch line starting position	Measure straight down from shoulder point	-0.50	0.50	11.00	11.50	12.00	12.50	13.00	13.50
	Back stitch line bottom position	Measure from side seam in at hem rib seam	-0.50	0.50	10.40	11.20	12.00	12.80	13.60	14.40
	Back stitch line waist	Measure from waist point straight in	-0.50	0.50	10.40	11.20	12.00	12.80	13.60	14.40
	Back stitch line chest	Measure from waist point straight in	-0.50	0.50	10.40	11.20	12.00	12.80	13.60	14.40
Displaying 22 - 28 of 28 results								Units: CM Grading Display: Absolute		








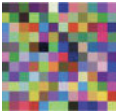

Rapha		Cotton Sweatshirt - Novantasei				Cotton Sweatshirt - Novantasei AW26 BOM					Approved-Production 09/01/2026, 1:36 PM					
Style		Cotton Sweatshirt - Novantasei				Collection		Everyday								
Working Product Number		AW26M90025TOP				Season		AW26								
Placements																
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
Fabrics (3)																
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		0			Un-Available	Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		0				Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
	VTK6210-1 Single Jersey				100% Organic Cotton	Back neck binding		0			Un-Available	Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
Components (1)																
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1					Basic Black 	RAPHA OWN STANDARD	Approved	
Artworks (4)																
Displaying 1 - 4 of 16 results																

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
	Dongguan Better New Material RAPHABL20A01	Heat Transfer	Non-Reflective			CF chest, RHSAW. 10cm from CF neck to top of logo, 6cm out from CF	50mm x 10mm	1	Piece	0.32	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL21A01	Heat Transfer	Non-Reflective			CF chest, LHSAW. 10cm from CF neck to top of logo, 6cm out from CF	50mm x 16.4mm	1	Piece	0.42	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL09A01	Heat Transfer	Non-Reflective			CB neck, 6cm from seam	50mm x 57mm	1	Piece	0.55	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
	Dongguan Better New Material RAPHABL27A01	Heat Transfer	Non-Reflective			Inside back RHSAW, 2cm from hem rib seam, 2cm from side seam	70mm x 57mm	1	Piece	0.47	Dongguan Better New Material	Approved		RAPHA OWN STANDARD		
Labelling (2)																
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck tape edge	22mm x 22mm	1			Immago	Approved		RAPHA OWN STANDARD		Black box, white text

Displaying 5 - 9 of 16 results

Placements

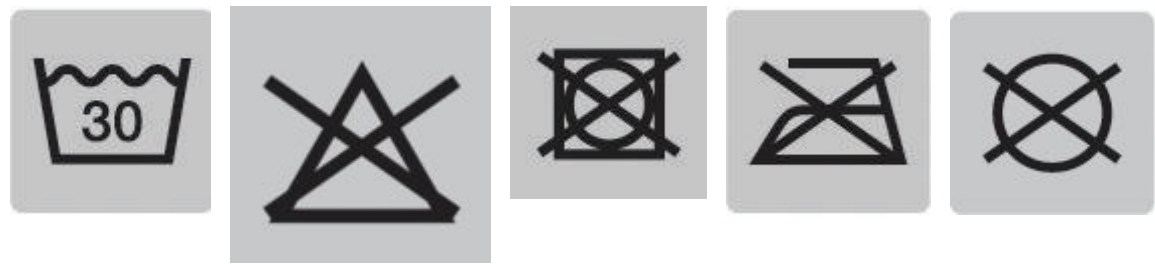
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1			Byways	Approved	Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (2)																
	Coats Thread					inner seams & neck seam		0			Coats		Basic Black 	RAPHA OWN STANDARD		
	Coats Thread					Flat locking		0			Coats		Deep Mint 	PANTONE 17-5937 TCX		C5122
Packaging (4)																
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1			Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
↳ Please order TKT N from Youngone, do not order from Byways																
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	1			Avery Dennison		Clear / Basic Black		Approved	

Displaying 10 - 14 of 16 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Price	Supplier	Material Status	Basic Black/Deep Mint			
													Color	Colour Specification Code	Color Status	Tracking Comments
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1			Un-Available					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2			Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Other (0)																
Displaying 15 - 16 of 16 results																

Care Labels



T2 - Do not iron print T9 - Wash and dry similar colour together