Disclaimer Text

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Properties



Season	SS26
Style	Men's Heavyweight Cotton Sweatshirt - Large Logo
Working Product Number	SS25M41022TEE
Gender	Mens
Category	Lifestyle
Collection	Cottons
Size Range	MENS XS TO XXL
Sizes	XSM-XXL
Product Engineer	Amy Carlisle Parry
Supply Chain	Evie Morrison

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Almond Milk/Bright White	SS25M41022TEE034		Almond Milk/Bright White	Almond Milk	Bright White		3 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -
Basic Black / Bright White	SS25M41022TEE005		Basic Black/Bright White	Basic Black	Bright White		Oppha.

Rapha	Men's Heavyweight Cotton Sweatshirt - Large Logo	Tech Pack with Size Chart	April 24, 2025 at 2:38:26 PM Greenwich Mean Time
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Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Magical Forest/Lilac Snow	SS25M41022TEE033		Magical Forest/Lilac Snow	Magical Forest	Lilac Snow		Capular Capula
Night Sky / High-Vis Pink 001	SS25M41022TEE004		Night Sky/Hi-Vis Pink	Night Sky	High-Vis Pink 001		A SALES AND

Displaying 3 - 4 of 4 results

Data Sheets

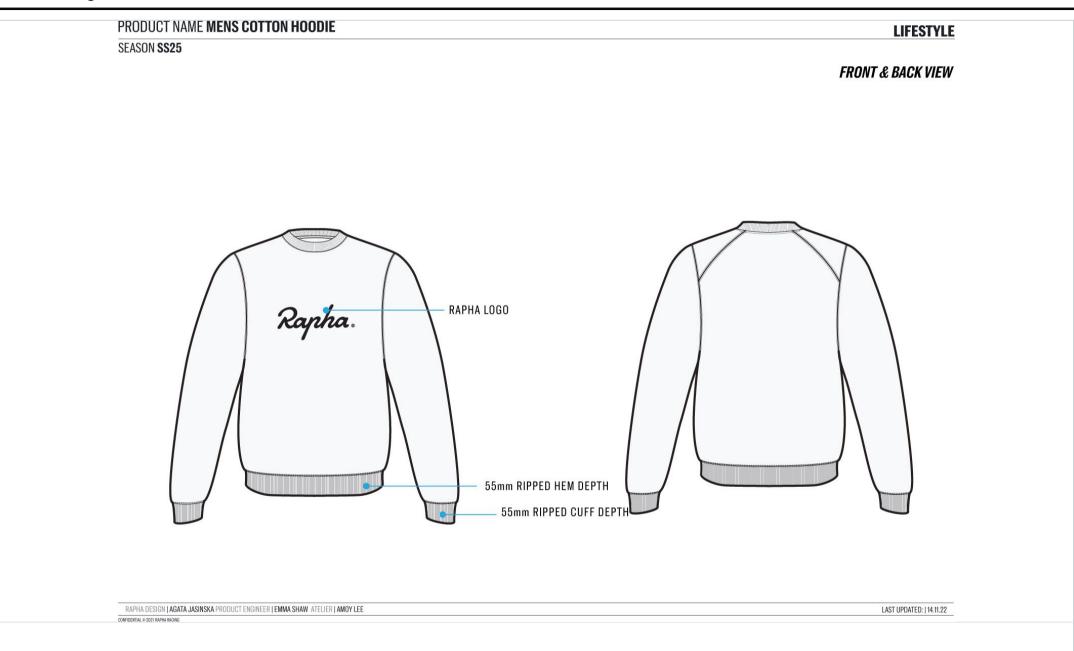
Data Sheet	Туре	Product
Construction CADs	CADs	Men's Heavyweight Cotton Sweatshirt - Large Logo
Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 BOM	Style BOM	Men's Heavyweight Cotton Sweatshirt - Large Logo
Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 Size Chart	Size Chart	Men's Heavyweight Cotton Sweatshirt - Large Logo
SS26 Colour CADs	CADs	Men's Heavyweight Cotton Sweatshirt - Large Logo
Displaying 4 results		

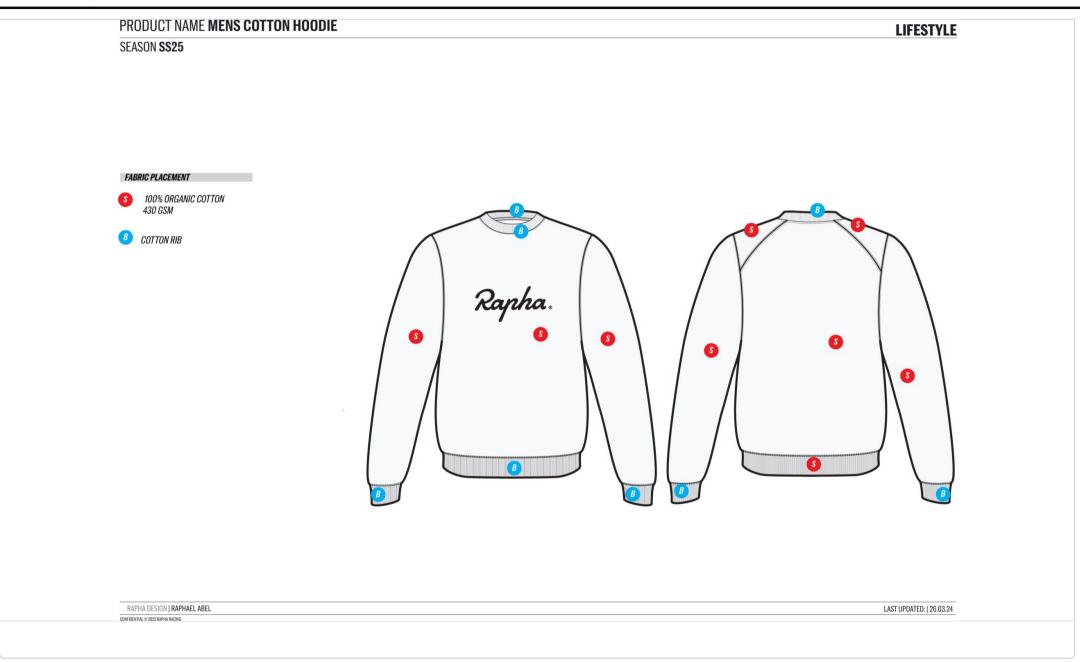
Men's Heavyweight Cotton Sweatshirt - Large Logo Construction CADs Draft-Sample 24/04/2025, 2:38 PM

Labeled Images



Construction CADs Draft-Sample 24/04/2025, 2:38 PM





Construction CADs

Draft-Sample 24/04/2025, 2:38 PM

Rapha

Men's Heavyweight Cotton Sweatshirt - Large Logo

Labeled Images

PRODUCT NAME MENS COTTON HOODIE LIFESTYLE

SEASON SS25

SEWING COLOUR KEY

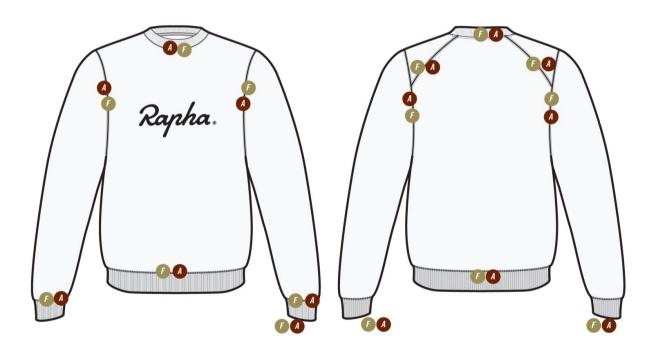
A STRADLE STITCH

B LOCKSTITCH

TWIN NEEDLE COVERSTITCH

OVERLOCK

BAR TACK



RAPHA DESIGN | RAPHAEL ABEL

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LAST UPDATED: | 26.03.24

Construction CADs Draft-Sample 24/04/2025, 2:38 PM

Men's Heavyweight Cotton Sweatshirt - Large Logo

Labeled Images



Construction CADs

Draft-Sample 24/04/2025, 2:38 PM

Labeled Images

PRODUCT NAME **MENS COTTON HOODIE** LIFESTYLE SEASON SS25

LOGO

Ranha.

COO - HT

COL 1: **BASIC BLACK - BASE BASIC WHITE - TEXT + LOGO**

COL 2: VAPOUR BLUE 14-4203 TCX - BASE **BASIC BLACK - TEXT + LOGO**





























RAPHA DESIGN I RAPHAEL ABEL

LAST UPDATED: | 26.03.24

Rapha	Men's Heavyweight C	otton Sweat	tshirt - Large Logo	Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 BOM	Draft-Sample 24/04/2025, 2:38 PM
Style	Men's Heavyweight Cotton Sweatshirt - Large Logo	Collection	Cottons		
Working Product	Number SS25M41022TEE	Season	SS26		

Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 BOM

Draft-Sample 24/04/2025, 2:38 PM

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status		Night Sky / High	-Vis Pink 001			Basic Black / I	Bright White	
		Sub Type	Gloup	Reference							Status	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
brics (3)																			
	VTK6261- 3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		0		Un-Available		Night Sky	PANTONE 19- 3924 TCX	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
	VTK6002- 4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		0				Night Sky	PANTONE 19- 3924 TCX	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
	VTK6210- 1 Single Jersey				100% Organic Cotton	Back neck binding		0		Un-Available		Night Sky	PANTONE 19- 3924 TCX	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
omponents (1)																			
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	1				Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
rtworks (1)																			
	Rapha logo (Large logo)					CF Chest - see measurement, Rubber screen print		1				High-Vis Pink	RAPHA OWN		Pending for approval	Bright White	PANTONE 11- 0601 TCX		Pending fo approval
abelling (3)																			
Rapha. MEDIUM MADE: S YELDOM	Immago 523584	Woven & Rubber Artwork	Size Label	523584- 01		2cm down from back neck tape edge	22mm x 22mm	1		Immago	Approved	Basic Black / Basic White	RAPHA OWN STANDARD			Basic Black / Basic White	RAPHA OWN STANDARD		

Rapha Men's Heavyweight Cotton Sweatshirt - Large Logo Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 BOM

Draft-Sample 24/04/2025, 2:38 PM

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension		Magical Forest/	Lilac Snow			Almond Milk/B	right White	
		Gub iype	Gioup	, new condition				Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracki
abrics (3)															
	VTK6261- 3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		Magical Forest	PANTONE 19-4908 TCX	Approved		Almond Milk	PANTONE 12-4301 TCX	Approved	
	VTK6002- 4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		Magical Forest	PANTONE 19-4908 TCX	In Work		Almond Milk	PANTONE 12-4301 TCX	Approved	
	VTK6210- 1 Single Jersey				100% Organic Cotton	Back neck binding		Magical Forest	PANTONE 19-4908 TCX	Approved		Almond Milk	PANTONE 12-4301 TCX	Approved	
omponents (1)															
NA V	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	Basic Black	RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD	Approved	
tworks (1)								'	'						
	Rapha logo (Large logo)					CF Chest - see measurement, Rubber screen print		Lilac Snow	PANTONE 13-3405 TCX		Pending for approval	Bright White	PANTONE 11- 0601 TCX		
belling (3)															
Raysha. MEDIUM MAIC O YEITHM	Immago 523584	Woven & Rubber Artwork	Size Label	523584- 01		2cm down from back neck tape edge	22mm x 22mm	Basic Black / Basic White	RAPHA OWN STANDARD			Vapor Blue / Basic Black	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vap PAN 14-4 ET.8 App

Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 BOM

Draft-Sample 24/04/2025, 2:38 PM

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status		Night Sky / High	-Vis Pink 001			Basic Black / E	Bright White	
		Sub Type	Gioup	Reference							Status	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHSAW, refer to spec for placement	60mm (L) x 46mm (W)	0		Un-Available	Approved	White Alyssum / Basic Black				White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1		Byways	Approved	Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
hreads (3)																			
	Coats Thread					Whole garment		0		Coats		Night Sky	PANTONE 19- 3924 TCX		Please match with approved LD	Basic Black	RAPHA OWN STANDARD		Please match with approve LD
	Coats Thread					stitching around the story label		0		Coats						Basic Black	RAPHA OWN STANDARD		Please matcl with approve LD
The state of the s	A&E Thread					stitching around the story label		0		A&E		High-Vis Pink	RAPHA OWN		Y01963A				
ackaging (4)																		1/////////	
ayda.	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways		Basic White / Basic Black	RAPHA OWN STANDARD	Approved		Basic White / Basic Black	RAPHA OWN STANDARD	Approved	
Ly Please order	TKT N from You	ungone, do no	t order from	n Byways						1									

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension		Magical Forest	Lilac Snow			Almond Milk/B	right White	
		Sub-Type	Огоар	Reference				Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Commen
E and a second	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHSAW, refer to spec for placement	60mm (L) x 46mm (W)	White Alyssum / Basic Black				White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
Threads (3)															
	Coats Thread					Whole garment		Magical Forest	PANTONE 19-4908 TCX		Please match with approved LD	Almond Milk	PANTONE 12-4301 TCX		Please match wi approved LD
B 1	Coats Thread					stitching around the story label		Magical Forest	PANTONE 19-4908 TCX		Please match with approved LD	Almond Milk	PANTONE 12-4301 TCX		Please match wit approved LD
The state of the s	A&E Thread					stitching around the story label									
Packaging (4)								**********		222222	**********	**********	***********	10000000	
apris.	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	Basic White / Basic Black	RAPHA OWN STANDARD	Approved		Basic White / Basic Black	RAPHA OWN STANDARD	Approved	
▶ Please order T	KT N from Yo	ungone, do no	t order from	ı Byways											
risplaying 7 - 12 of 15 re															

Rapha Men's Heavyweight Cotton Sweatshirt - Large Logo Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 BOM

Draft-Sample 24/04/2025, 2:38 PM

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	иом	Supplier	Material Status		Night Sky / High	Vis Pink 001			Basic Black / B	right White	
		Sub Type	Group	Reference							Status	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Ryaha.	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	1		Avery Dennison		Clear / Basic Black		Approved		Clear / Basic Black		Approved	
1	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Un-Available									
and the second s	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways		Basic White / Basic Black	RAPHA OWN STANDARD	Approved		Basic White / Basic Black	RAPHA OWN STANDARD	Approved	

Other (0)

Displaying 13 - 15 of 15 results

Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 BOM

Placements

Image	Material	Material	Material	Supplier	Composition	Placement	Dimension		Magical Forest/	Lilac Snow			Almond Milk/B	right White	
		Sub Type	Group	Reference				Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comment
Rayaha.	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	ІТ6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	Clear / Basic Black		Approved		Clear / Basic Black		Approved	
ı	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.									
The second secon	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	Basic White / Basic Black	RAPHA OWN STANDARD	Approved		Basic White / Basic Black	RAPHA OWN STANDARD	Approved	
Other (0)															

Care Labels











T2 - Do not iron print T9 - Wash and dry similar colour together

Draft-Sample 24/04/2025, 2:38 PM

Rapha Men's Heavyweight Cotton Sweatshirt - Large Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 Size Draft-Sample 24/04/2025, 2:38 PM Logo Chart

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	3.00	3.00	3.00	3.00
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	18.50	19.00	19.50	20.00	20.50	21.00
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.20	9.70	10.20	10.70	11.20	11.70
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	half sleeve length	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	14.50	15.10	15.70	16.30	16.90	17.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
Displaying 1 - 21	of 22 results	,					Un	its: CM Gra	ading Displa	y: Absolute

Rapha	Men's Heavyweight Cotton Sweatshirt - Large	Men's Heavyweight Cotton Sweatshirt - Large Logo SS26 Size	Draft-Sample 24/04/2025, 2:38 PM		
	Logo	Chart			

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY29	Logo Position From CF	CF Neck Seam To Top Of 'R'	-0.30	0.30	7.00	7.50	8.00	8.50	9.00	9.50
Displaying 22 - 22 of 22 results Units: CM Grading Display: Absolute										

Labeled Images



Labeled Images



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