

Disclaimer Text

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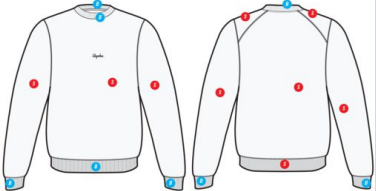
Properties

PRODUCT NAME: MENS COTTON HOODIE
SEASON: SS25

FABRIC PLACEMENT

100% ORGANIC COTTON
420 GSM

COTTON RIB



100% ORGANIC COTTON
420 GSM

COTTON RIB

LAST UPDATED: 05/05/25

Season

SS26

Style

Men's Heavyweight Cotton
Sweatshirt

Working Product Number

SS25M41014TOP

Gender

Mens

Category

Lifestyle

Collection

Cottons

Size Range

MENS XS TO XXL

Sizes

XSM-XXL

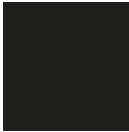
Product Engineer

Amy Carlisle Parry

Supply Chain

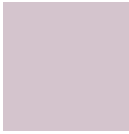
Evie Morrison

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41014TOP006		Basic Black/Asphalt	Basic Black	Asphalt		
Grey Marl / Bright White	SS25M41014TOP004		Grey Marl/Bright White	Light Grey Marl B09B (BROS STANDARD)	Bright White		

Displaying 1 - 2 of 5 results

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Lilac Snow/Bright White	SS25M41014TOP034		Lilac Snow/Bright White	Lilac Snow	Bright White		
Night Sky / Bright White	SS25M41014TOP005		Night Sky/Bright White	Night Sky	Bright White		
Vetiver/Bright White	SS25M41014TOP033		Vetiver/Bright White	Vetiver	Bright White		

Displaying 3 - 5 of 5 results

Data Sheets

Data Sheet	Type	Product
Consruction CADs	CADs	Men's Heavyweight Cotton Sweatshirt
Men's Heavyweight Cotton Sweatshirt SS26 BOM	Style BOM	Men's Heavyweight Cotton Sweatshirt
Men's Heavyweight Cotton Sweatshirt SS26 Size Chart	Size Chart	Men's Heavyweight Cotton Sweatshirt
SS26 Colour CADs	CADs	Men's Heavyweight Cotton Sweatshirt

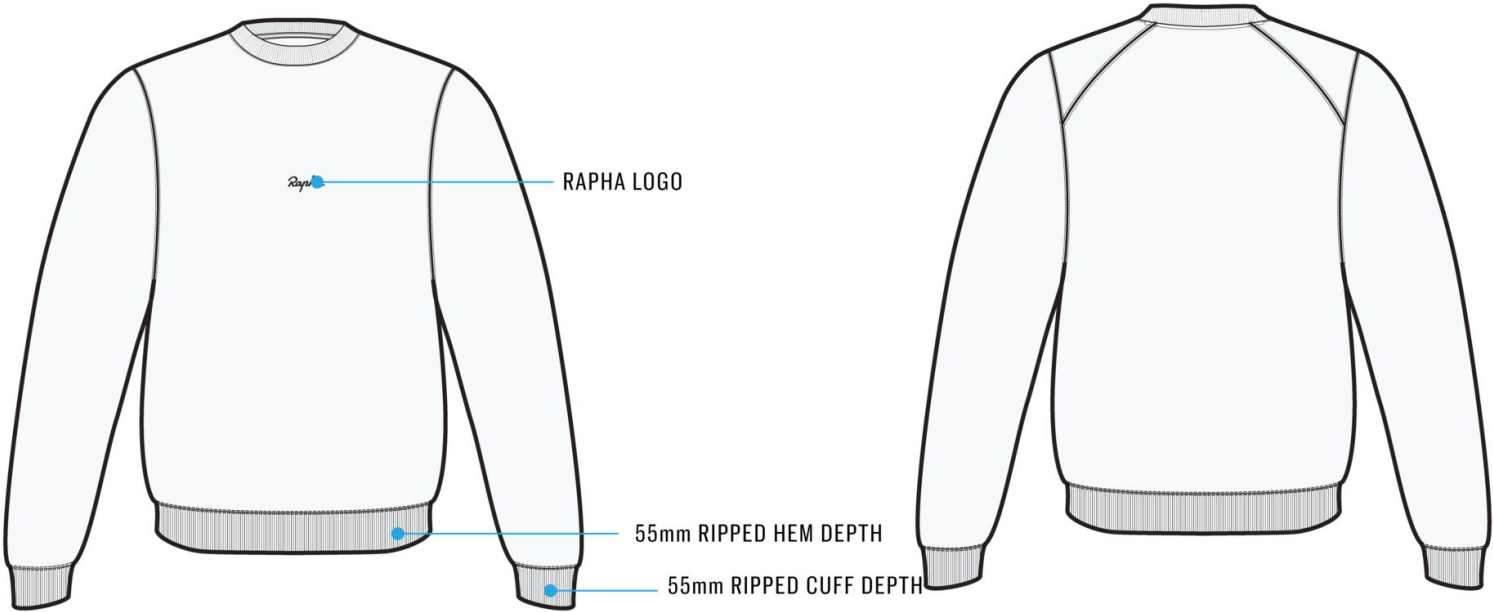
Displaying 4 results

Labeled Images

PRODUCT NAME **MENS COTTON HOODIE**
SEASON **SS25**

LIFESTYLE

FRONT & BACK VIEW



Labeled Images

PRODUCT NAME **MENS COTTON HOODIE**
SEASON **SS25**

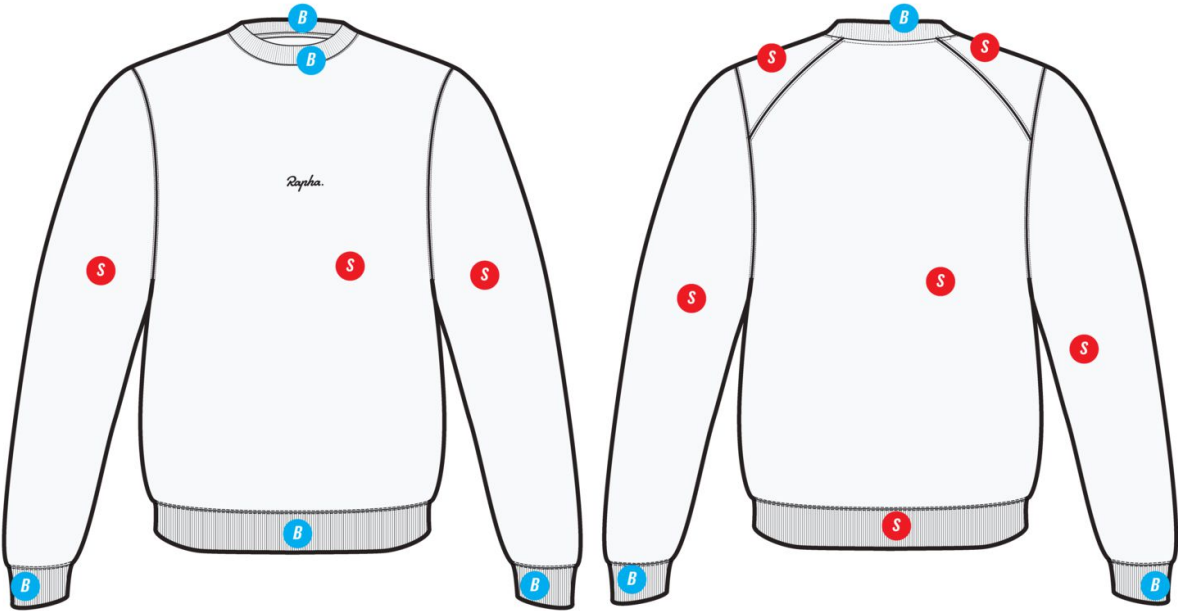
LIFESTYLE

FABRIC PLACEMENT

- S

100% ORGANIC COTTON
430 GSM
- B

COTTON RIB



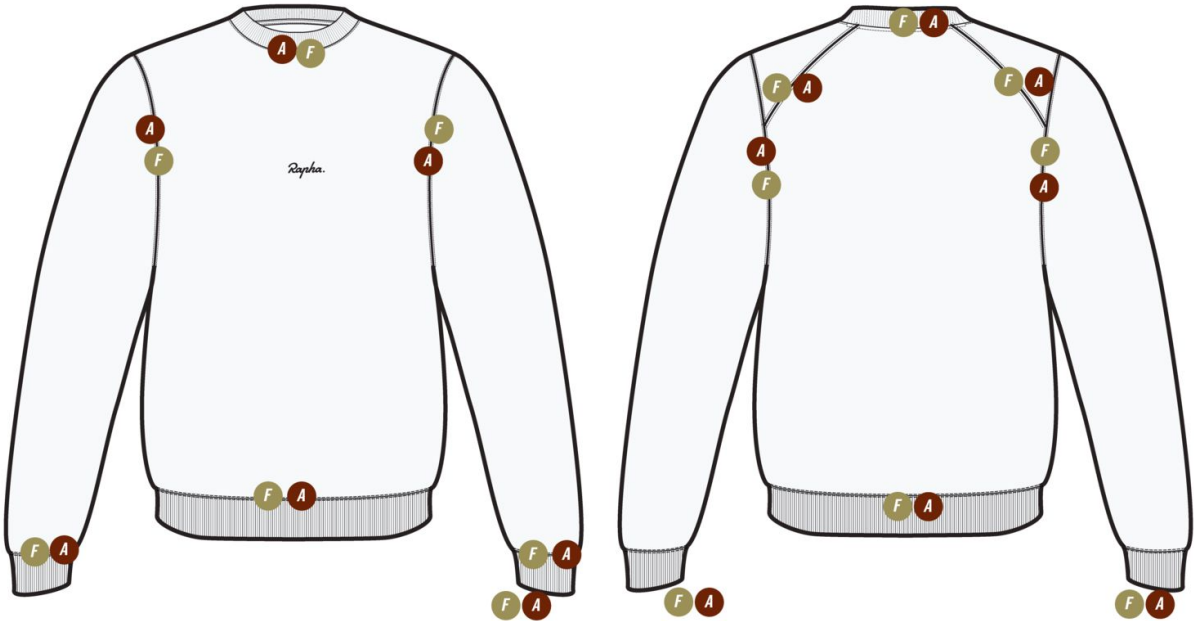
Labeled Images

PRODUCT NAME **MENS COTTON HOODIE**
SEASON SS25

LIFESTYLE

SEWING COLOUR KEY

- A** STRADLE STITCH
- B** LOCKSTITCH
- C** TWIN NEEDLE COVERSTITCH
- F** OVERLOCK
- E** BAR TACK



Labeled Images

PRODUCT NAME **MENS COTTON HOODIE**

SEASON **SS25**

LIFESTYLE



COO - HT

COL 1:
BASIC BLACK - BASE
BASIC WHITE - TEXT + LOGO



COL 2:
VAPOUR BLUE 14-4203 TCX - BASE
BASIC BLACK - TEXT + LOGO



Rapha		Men's Heavyweight Cotton Sweatshirt		Men's Heavyweight Cotton Sweatshirt SS26 BOM		Draft-Sample 24/04/2025, 2:35 PM	
Style	Men's Heavyweight Cotton Sweatshirt	Collection	Cottons				
Working Product Number	SS25M41014TOP	Season	SS26				

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Grey Marl / Bright White				Night Sky / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (3)																			
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		0		Un-Available		Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD	In Work		Night Sky 	PANTONE 19-3924 TCX	Approved	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		0				Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD	In Work		Night Sky 	PANTONE 19-3924 TCX	Approved	
	VTK6210-1 Single Jersey				100% Organic Cotton	Back neck binding		0		Un-Available		Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD	In Work		Night Sky 	PANTONE 19-3924 TCX	Approved	
Components (1)																			
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1				Basic White	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Artworks (1)																			
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			Back pocket, embroidery	40mm	1				Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (3)																			
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck tape edge	22mm x 22mm	1		Immago	Approved	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD			Basic Black / Basic White 	RAPHA OWN STANDARD		

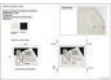
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Placements

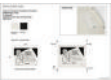
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White				Vetiver/Bright White				Lilac Snow/Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (3)																			
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		Basic Black 	RAPHA OWN STANDARD	Approved		Vetiver 	PANTONE 17-0613 TCX	In Work		Lilac Snow 	PANTONE 13-3405 TCX	In Work	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		Basic Black 	RAPHA OWN STANDARD	Approved		Vetiver 	PANTONE 17-0613 TCX	In Work		Lilac Snow 	PANTONE 13-3405 TCX	In Work	
	VTK6210-1 Single Jersey				100% Organic Cotton	Back neck binding		Basic Black 	RAPHA OWN STANDARD	Approved		Vetiver 	PANTONE 17-0613 TCX	In Work		Lilac Snow 	PANTONE 13-3405 TCX	In Work	
Components (1)																			
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD	Approved	
Artworks (1)																			
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			Back pocket, embroidery	40mm	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (3)																			
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck tape edge	22mm x 22mm	Basic Black / Basic White 	RAPHA OWN STANDARD			Basic Black / Basic White 	RAPHA OWN STANDARD			Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		

Displaying 1 - 6 of 13 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Grey Marl / Bright White				Night Sky / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHSAW, refer to spec for placement	60mm (L) x 46mm (W)	0		Un-Available	Approved	White Alyssum / Basic Black				White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1		Byways	Approved	Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (1)																			
	Coats Thread					Whole garment, stitching around the story label		0		Coats		Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD		Please match with approved LD	Night Sky 	PANTONE 19-3924 TCX		Please match with approved LD
Packaging (4)																			
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
➤ Please order TKT N from Youngone, do not order from Byways																			
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	1		Avery Dennison		Clear / Basic Black		Approved		Clear / Basic Black		Approved	
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Un-Available									
Displaying 7 - 12 of 13 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White				Vetiver/Bright White				Lilac Snow/Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the lower back RHSAW, refer to spec for placement	60mm (L) x 46mm (W)	White Alyssum / Basic Black				White Alyssum / Basic Black				White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (1)																			
	Coats Thread					Whole garment, stitching around the story label		Basic Black 	RAPHA OWN STANDARD		Please match with approved LD	Vetiver 	PANTONE 17-0613 TCX		Please match with approved LD	Lilac Snow 	PANTONE 13-3405 TCX		Please match with approved LD
Packaging (4)																			
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
➤ Please order TKT N from Youngone, do not order from Byways																			
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	Clear / Basic Black		Approved		Clear / Basic Black		Approved		Clear / Basic Black		Approved	
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.													
Displaying 7 - 12 of 13 results																			

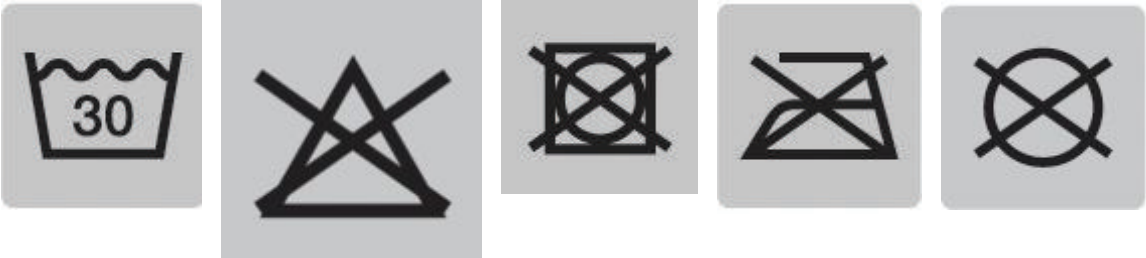
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Grey Marl / Bright White				Night Sky / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Other (0)																			
Displaying 13 - 13 of 13 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White				Vetiver/Bright White				Lilac Snow/Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Other (0)																			
Displaying 13 - 13 of 13 results																			

Care Labels



T9 - Wash and dry similar colour together

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	3.00	3.00	3.00	3.00
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	18.50	19.00	19.50	20.00	20.50	21.00
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.20	9.70	10.20	10.70	11.20	11.70
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	half sleeve length	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	14.50	15.10	15.70	16.30	16.90	17.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80

Displaying 1 - 21 of 22 results

Units: CM Grading Display: Absolute

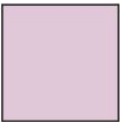
POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY29	Logo Position From CF	CF Neck Seam To Top Of 'R'	-0.30	0.30	9.00	9.50	10.00	10.50	11.00	11.50

Displaying 22 - 22 of 22 results

Units: CM Grading Display: Absolute

Labeled Images



C1 - Lilac Snow 13-3405 TCX
C2 - Bright White 11-0601 TCX

Labeled Images



Labeled Images



C1 - Vetiver 17-0613 TCX
C2 - Bright White 11-0601 TCX

Labeled Images



C1 - Basic Black
C2 - Bright White 11-0601 TCX

Labeled Images



Labeled Images

PRODUCT NAME **MENS COTTON HOODIE**
SEASON **SS25**

LIFESTYLE

