

Disclaimer Text

All designs, sketches, patterns, size charts and materials contained within this tech pack are the exclusive intellectual property of Rapha Racing Ltd. Unauthorised reproduction, distribution, or use of any part of this document, including but not limited to the designs and technical specifications, is strictly prohibited without prior written consent from Rapha Racing Ltd.

Properties



Season	SS26
Style	Men's Heavyweight Cotton Sweat Pant
Working Product Number	SS25M41012PNT
Gender	Mens
Category	Lifestyle
Collection	Cottons
Size Range	MENS XS TO XXL
Sizes	XSM-XXL
Product Engineer	Amy Carlisle Parry
Supply Chain	Rachel Graham

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41012PNT005	CFU01XXBBW	Basic Black/Bright White	Basic Black	Bright White		

Displaying 1 - 1 of 3 results

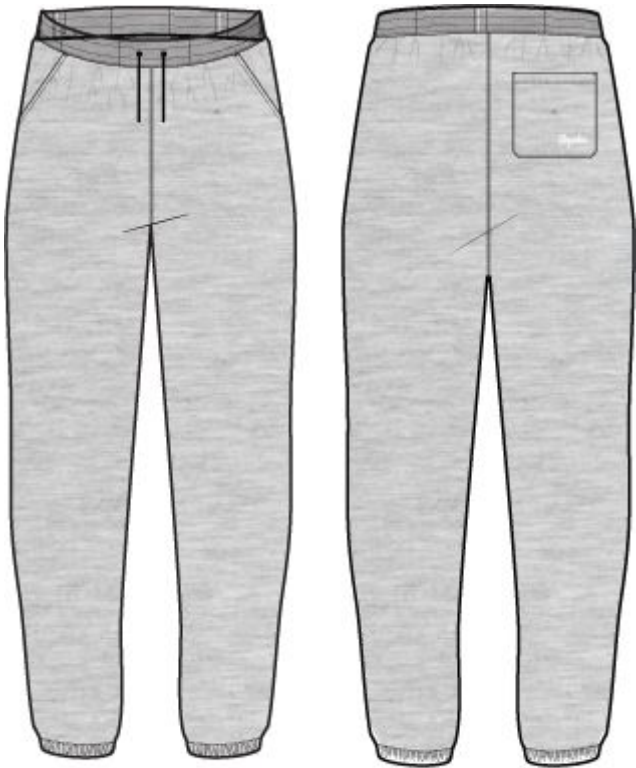
Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Grey Marl / Bright White	SS25M41012PNT004	CFU01XXGRW	Grey Marl/Bright White	Light Grey Marl B09B (BROS STANDARD)	Bright White		
Night Sky / Bright White	SS25M41012PNT003	CFU01XXNTW	Night Sky/Bright White	Night Sky	Bright White		
Displaying 2 - 3 of 3 results							

Data Sheets

Data Sheet	Type	Product
Colour CADs	CADs	Men's Heavyweight Cotton Sweat Pant
Men's Heavyweight Cotton Sweat Pant SS26 BOM	Style BOM	Men's Heavyweight Cotton Sweat Pant
Men's Heavyweight Cotton Sweat Pant SS26 Size Chart	Size Chart	Men's Heavyweight Cotton Sweat Pant
Construction CADs	CADs	Men's Heavyweight Cotton Sweat Pant
Displaying 4 results		

Labeled Images



C1 - Light Grey Marl
C2 - Bright White 11-0601 TCX

Labeled Images



C1 - Night Sky 19-3924 TCX
C2 - Bright White 11-0601TCX

Labeled Images



Style	Men's Heavyweight Cotton Sweat Pant	Collection	Cottons
Working Product Number	SS25M41012PNT	Season	SS26

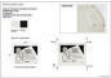
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Night Sky / Bright White				Grey Marl / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)																			
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, pocket bags, Waist band		0		Un- Available		Night Sky 	PANTONE 19- 3924 TCX	Approved		Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD	In Work	
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		0				Basic Black 	RAPHA OWN STANDARD			Basic White	RAPHA OWN STANDARD		
Components (7)																			
	UA - 2- 0825A024- S0016 (Col : White)	Elastic	Plain Elastic	2- 0825A024- S0016 (Col : White)		Waistband elastic encased	5cm	0		Un- Available	Approved					Basic White	RAPHA OWN STANDARD		
	UA - 2- 0825A002- S0016 (Col : Black)	Elastic	Plain Elastic	2- 0825A002- S0016 (Col : Black)		Waistband elastic encased	5cm	0		Un- Available	Approved	Basic Black 	RAPHA OWN STANDARD	Approved					
	UA - 2- 0824A003- S0016 (Col : White)	Elastic	Plain Elastic	2- 0824A003- S0016 (Col : White)		Ankle cuff elastic encased	3cm	0		Un- Available	Approved					Basic White	RAPHA OWN STANDARD		
	UA - 2- 0825A011- S0016 (Col : Black)	Elastic	Plain Elastic	2-0825A011- S0016 (Col : Black)		Ankle cuff elastic encased	3cm	0		Un- Available	Approved	Basic Black 	RAPHA OWN STANDARD						
	Embroidered eyelet					Waistband x 2		2				Night Sky 	PANTONE 19- 3924 TCX			Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD		
Displaying 1 - 7 of 18 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)											
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, pocket bags, Waist band		Basic Black 	RAPHA OWN STANDARD	Approved	
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		Basic Black 	RAPHA OWN STANDARD		
Components (7)											
	UA - 2-0825A024-S0016 (Col : White)	Elastic	Plain Elastic	2-0825A024-S0016 (Col : White)		Waistband elastic encased	5cm				
	UA - 2-0825A002-S0016 (Col : Black)	Elastic	Plain Elastic	2-0825A002-S0016 (Col : Black)		Waistband elastic encased	5cm	Basic Black 	RAPHA OWN STANDARD	Approved	
	UA - 2-0824A003-S0016 (Col : White)	Elastic	Plain Elastic	2-0824A003-S0016 (Col : White)		Ankle cuff elastic encased	3cm				
	UA - 2-0825A011-S0016 (Col : Black)	Elastic	Plain Elastic	2-0825A011-S0016 (Col : Black)		Ankle cuff elastic encased	3cm	Basic Black 	RAPHA OWN STANDARD		
	Embroidered eyelet					Waistband x 2		Basic Black 	RAPHA OWN STANDARD		
Displaying 1 - 7 of 18 results											

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Night Sky / Bright White				Grey Marl / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	UA - VA24073102 cotton cording with tip	Webbing & Grosgrain		VA24073102		Drawcord	5mm	0		Un-Available	Approved	Night Sky 	PANTONE 19-3924 TCX	Approved		Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD	Approved	
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHS AW of label	Variable	1				Basic Black 	RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD	Approved	
Artworks (1)																			
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			Back pocket, embroidery position as per measurement chart, 0.5mm +/- Tolerance on logo size and position	40mm	1				Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (3)																			
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from waistband seam across CB	22mm x 22mm	1		Immago	Approved	Basic Black / Basic White 	RAPHA OWN STANDARD			Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the back pocket, refer to spec for reference/placement	60mm (L) x 46mm (W)	1		Un-Available	Approved	White Alyssum / Basic Black				White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1		Byways	Approved	Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (1)																			
	Coats Thread					Whole garment, stitching around the story label		0		Coats		Night Sky 	PANTONE 19-3924 TCX		Please match with approved LD	Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD		Please match with approved LD

Displaying 8 - 14 of 18 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	UA - VA24073102 cotton cording with tip	Webbing & Grosgrain		VA24073102		Drawcord	5mm	Basic Black 	RAPHA OWN STANDARD	Approved	
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHS AW of label	Variable	Basic Black 	RAPHA OWN STANDARD	Approved	
Artworks (1)											
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			Back pocket, embroidery position as per measurement chart, 0.5mm +/- Tolerance on logo size and position	40mm	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (3)											
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from waistband seam across CB	22mm x 22mm	Basic Black / Basic White 	RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the back pocket, refer to spec for reference/placement	60mm (L) x 46mm (W)	White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (1)											
	Coats Thread					Whole garment, stitching around the story label		Basic Black 	RAPHA OWN STANDARD		Please match with approved LD
Displaying 8 - 14 of 18 results											

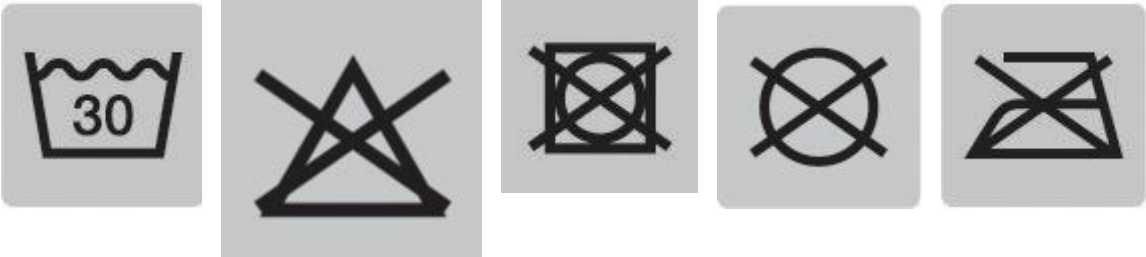
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Night Sky / Bright White				Grey Marl / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Packaging (4)																			
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into Polybag	33cm x 39cm	1		Avery Dennison		Clear / Basic Black		Approved		Clear / Basic Black		Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
↳ Please order TKT N from Youngone, do not order from Byways																			
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Un-Available									
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Other (0)																			
Displaying 15 - 18 of 18 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Packaging (4)											
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into Polybag	33cm x 39cm	Clear / Basic Black		Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
↳ Please order TKT N from Youngone, do not order from Byways											
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Other (0)											
Displaying 15 - 18 of 18 results											

Care Labels



T9 - Wash and dry similar colour together

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
LW7	Waist Width	Edge To Edge	-1.00	1.00	35.00	37.50	40.00	42.50	45.00	47.50
LW9	CF Waistband Depth		-0.50	0.50	4.50	4.50	4.50	4.50	4.50	4.50
AP053	Low Hip Position	Low Hip Position from Waist - along side seam	-0.30	0.30	13.00	14.00	15.00	16.00	17.00	18.00
↳ Measured at three points										
LW18	Low Hip Width	15cm Below Waistband, Across	-1.00	1.00	52.00	54.50	57.00	59.50	62.00	64.50
↳ Measured at three points										
LW19	Front Rise	Exl Waistband	-0.50	0.50	28.00	29.00	30.00	31.00	32.00	33.00
LW20	Back Rise	Exl Waistband	-0.50	0.50	35.00	36.00	37.00	38.00	39.00	40.00
LW23	Thigh Width At X Fork	2cm Down, Across	-0.50	0.50	33.50	34.75	36.00	37.25	38.50	39.75
LW5	Knee Width	At Half Leg	-0.50	0.50	24.00	25.00	26.00	27.00	28.00	29.00
LW24	Hem Width	Edge To Edge	-0.50	0.50	13.40	14.20	15.00	15.80	16.60	17.40
LW25	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
LW27	Inside Leg		-1.00	1.00	76.00	77.00	78.00	79.00	80.00	81.00
LW4	Outside Leg Seam	WB Seam to Hem	-1.50	1.50	100.00	102.00	104.00	106.00	108.00	110.00
PKT3	Pocket Opening		-0.60	0.60	17.50	18.00	18.50	19.00	19.50	20.00
PKT4	Back Pocket width		-0.30	0.30	15.50	15.50	15.50	15.50	15.50	15.50
PKT5	Back Pocket Length		-0.30	0.30	16.00	16.00	16.00	16.00	16.00	16.00
APX057	Back Pocket Position	Back Pocket Position - from top waist edge	-0.30	0.30	10.80	11.30	11.80	12.30	12.80	13.30
LOGO1	Back Logo placement	From bottom edge of pocket to bottom of 'a' of "Rapha" logo	-0.50	0.50	2.00	2.00	2.00	2.00	2.00	2.00
LOGO2	Back Logo placement	From RH pocket edge to 'dot' of "Rapha" logo	-0.50	0.50	1.50	1.50	1.50	1.50	1.50	1.50
Displaying 1 - 18 of 19 results								Units: CM Grading Display: Absolute		

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
LW28	Drawcord length (per side)	Visible when Waist band relaxed	-0.50	0.50	22.00	22.00	22.00	22.00	22.00	22.00

Displaying 19 - 19 of 19 results

Units: CM Grading Display: Absolute

Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**
SEASON **SS25**

LIFESTYLE

FABRIC PLACEMENT

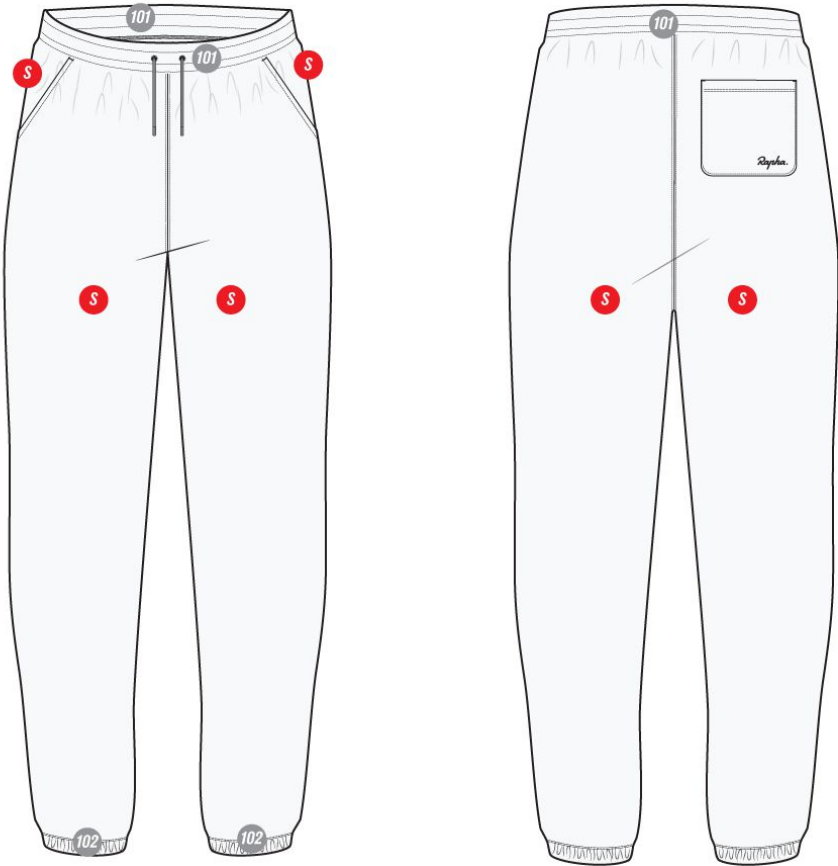
S 100% ORGANIC COTTON
430 GSM

TRIMS

100 DRAWCORD - PAINTED METAL HEAD

101 45MM ELASTIC

102 25MM ELASTIC



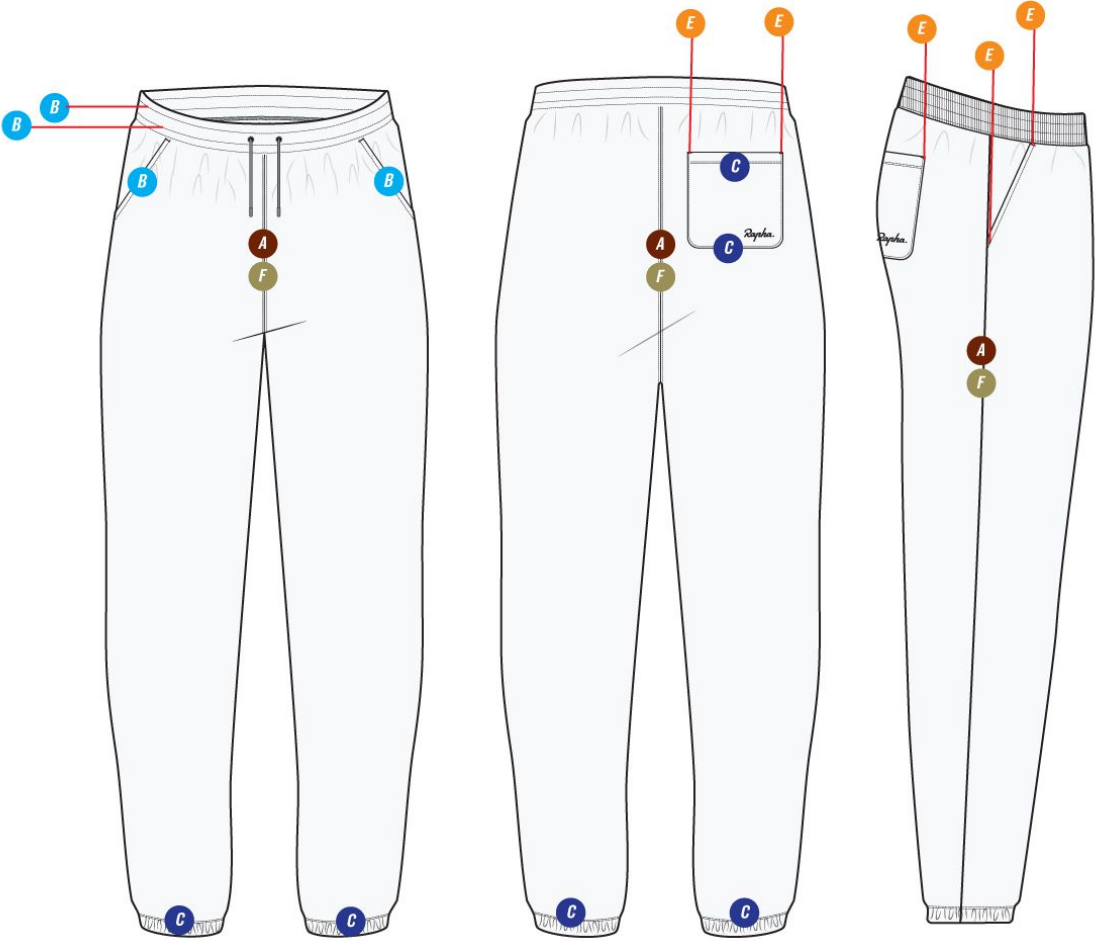
Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**
SEASON SS25

LIFESTYLE

SEWING COLOUR KEY

- A** STRADLE STITCH
- B** LOCKSTITCH
- C** TWIN NEEDLE COVERSTITCH
- F** OVERLOCK
- E** BAR TACK



Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**

LIFESTYLE

SEASON SS25

*ENCLOSED ELASTIC IN WAIST BAND
W/ TWO CHAINSTITCH LINES IN MIDDLE - 15MM APART
*DRAWCORD IN WAISTBAND EXTENDS AROUND
FULL WAIST CIRCUMFERENCE
*EMBROIDERED EYELETS FOR DRAWCORD EXITS

*TWO OPEN HAND POCKETS - POCKET BAG IN SELF FABRIC
*POCKET OPENING TOP STITCHED 10MM FROM EDGE
*BARTACK AT TOP AND BOTTOM OF OPENING

*PATCH POCKET AT BACK RIGHT SIDE
*BARTACK AT BOTH SIDES OF OPENING

**25MM ELASTIC AT ANKLE CUFF- ENCLOSED IN SELF FOLD*

Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**

LIFESTYLE

SEASON **SS25**

ARTWORK: *SCRIPT LOGO*

SIZE: 40MM



COL 1:
BASIC BLACK - BASE
BASIC WHITE - TEXT + LOGO



COL 2:
VAPOUR BLUE 14-4203 TCX - BASE
BASIC BLACK - TEXT + LOGO

