





Disclaimer Text

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Properties

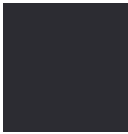

	Season	SS26
	Style	Men's Heavyweight Cotton Sweat Short
	Working Product Number	SS25M41013SHT
	Gender	Mens
	Category	Lifestyle
	Collection	Cottons
	Size Range	MENS XS TO XXL
	Sizes	XSM-XXL
	Product Engineer	Amy Carlisle Parry
	Supply Chain	Evie Morrison

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41013SHT005	CFV01XXBBW	Basic Black/Bright White	Basic Black	Bright White		
Grey Marl / Bright White	SS25M41013SHT004	CFV01XXGRW	Grey Marl/Bright White	Light Grey Marl B09B (BROS STANDARD)	Bright White		

Displaying 1 - 2 of 3 results

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Night Sky / Bright White	SS25M41013SHT003	CFV01XXNTW	Night Sky/Bright White	Night Sky	Bright White		
Displaying 3 - 3 of 3 results							

Data Sheets

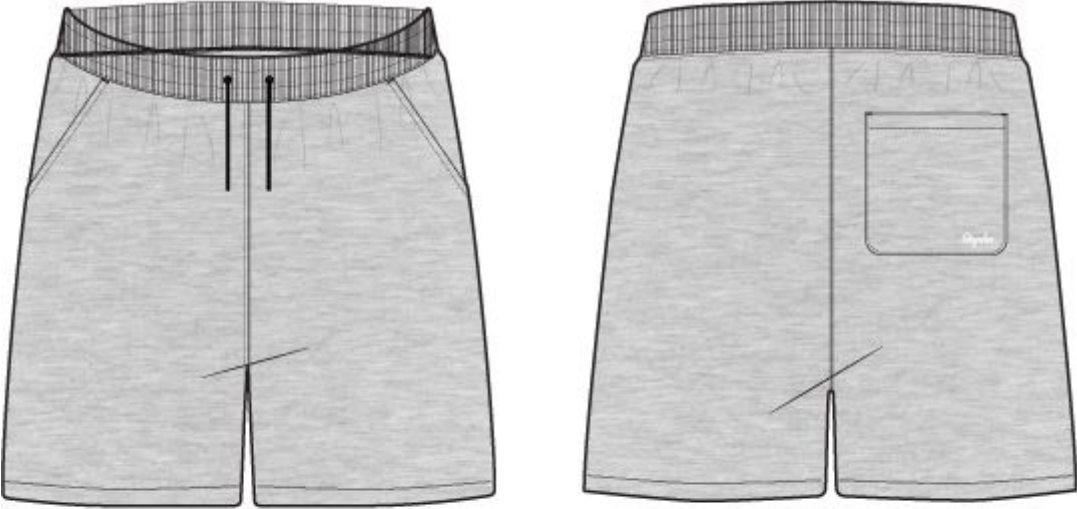
Data Sheet	Type	Product
Colour CADs	CADs	Men's Heavyweight Cotton Sweat Short
Men's Heavyweight Cotton Sweat Short SS26 BOM	Style BOM	Men's Heavyweight Cotton Sweat Short
Men's Heavyweight Cotton Sweat Short SS26 Size Chart	Size Chart	Men's Heavyweight Cotton Sweat Short
Consruction CADs	CADs	Men's Heavyweight Cotton Sweat Short
Displaying 4 results		

Labeled Images



C1 - Night Sky 19-3924 TCX
C2 - BRIGHT WHITE 11-0601 TCX

Labeled Images



C1 - Light Grey Marl
C2 - BRIGHT WHITE 11-0601 TCX

















Labeled Images











C1 - Basic Black
C2 - BRIGHT WHITE 11-0601TCX

Style	Men's Heavyweight Cotton Sweat Short	Collection	Cottons
Working Product Number	SS25M41013SHT	Season	SS26
















Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Night Sky / Bright White				Grey Marl / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)																			
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, Waistband, pocket bags		0		Un-Available		Night Sky 	PANTONE 19-3924 TCX	Approved		Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD	In Work	
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		0				Basic Black 	RAPHA OWN STANDARD			Basic White	RAPHA OWN STANDARD		
Components (5)																			
	UA - 2-0825A024-S0016 (Col : White)	Elastic	Plain Elastic	2-0825A024-S0016 (Col : White)		Waist band encased elastic	5cm	0		Un-Available	Approved					Basic White	RAPHA OWN STANDARD		
	UA - 2-0825A002-S0016 (Col : Black)	Elastic	Plain Elastic	2-0825A002-S0016 (Col : Black)		Waist band encased elastic	5cm	0		Un-Available	Approved	Basic Black 	RAPHA OWN STANDARD	Approved					
	Embroidered eyelet					Waistband		2				Night Sky 	PANTONE 19-3924 TCX			Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD		
	UA - VA24073102 cotton cording with tip	Webbing & Grosgrain		VA24073102		Drawcord	5mm	0		Un-Available	Approved	Night Sky 	PANTONE 19-3924 TCX	Approved		Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD	Approved	
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHSAW of label	Variable	1				Basic Black 	RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD	Approved	
Artworks (1)																			
Displaying 1 - 7 of 16 results																			












Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)											
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, Waistband, pocket bags		Basic Black 	RAPHA OWN STANDARD	Approved	
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		Basic Black 	RAPHA OWN STANDARD		
Components (5)											
	UA - 2-0825A024-S0016 (Col : White)	Elastic	Plain Elastic	2-0825A024-S0016 (Col : White)		Waist band encased elastic	5cm				
	UA - 2-0825A002-S0016 (Col : Black)	Elastic	Plain Elastic	2-0825A002-S0016 (Col : Black)		Waist band encased elastic	5cm	Basic Black 	RAPHA OWN STANDARD	Approved	
	Embroidered eyelet					Waistband		Basic Black 	RAPHA OWN STANDARD		
	UA - VA24073102 cotton cording with tip	Webbing & Grosgrain		VA24073102		Drawcord	5mm	Basic Black 	RAPHA OWN STANDARD	Approved	
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHSAW of label	Variable	Basic Black 	RAPHA OWN STANDARD	Approved	
Artworks (1)											
Displaying 1 - 7 of 16 results											



Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Night Sky / Bright White				Grey Marl / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			Back pocket, embroidery position as per measurement chart, 0.5mm +/- Tolerance on logo size and position	40mm	1				Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (3)																			
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from waistband seam across CB	22mm x 22mm	0		Immago	Approved	Basic Black / Basic White 	RAPHA OWN STANDARD			Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the back pocket, refer to spec for reference/placement	60mm (L) x 46mm (W)	0		Un- Available	Approved	White Alyssum / Basic Black				White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	1		Byways	Approved	Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (1)																			
	Coats Thread					Whole garment, stitching around the story label		0		Coats		Night Sky 	PANTONE 19-3924 TCX		Please match with approved LD	Light Grey Marl B09B (BROS STANDARD)	RAPHA OWN STANDARD		Please match with approved LD
Packaging (4)																			
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Displaying 8 - 13 of 16 results																			





Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Embroidered Rapha Script 40mm	Embroidery	Single Stitch			Back pocket, embroidery position as per measurement chart, 0.5mm +/- Tolerance on logo size and position	40mm	Bright White 	PANTONE 11-0601 TCX		Bright White C1740 (EPIC tex 18)
Labelling (3)											
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from waistband seam across CB	22mm x 22mm	Basic Black / Basic White 	RAPHA OWN STANDARD		
	UA - Cotton Range - Poplin story label	Packaging & Labelling	Label			Internally at the back pocket, refer to spec for reference/placement	60mm (L) x 46mm (W)	White Alyssum / Basic Black			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual	2mmx30mmx165mm	Basic Black 	RAPHA OWN STANDARD	Approved	
Threads (1)											
	Coats Thread					Whole garment, stitching around the story label		Basic Black 	RAPHA OWN STANDARD		Please match with approved LD
Packaging (4)											
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
Displaying 8 - 13 of 16 results											

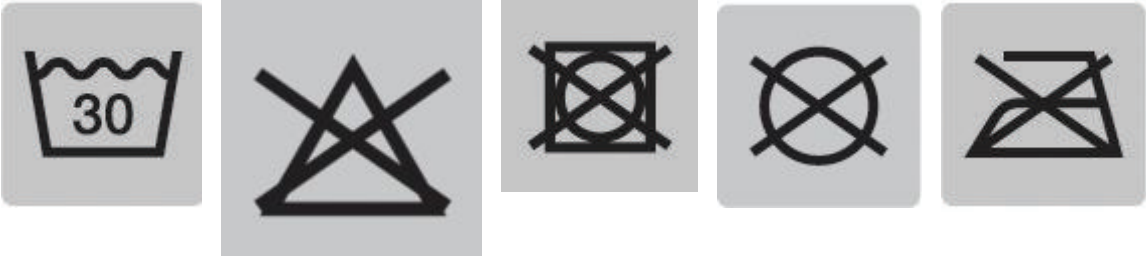
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Night Sky / Bright White				Grey Marl / Bright White			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments	Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
➡ Please order TKT N from Youngone, do not order from Byways																			
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Un-Available									
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	1		Avery Dennison		Clear / Basic Black		Approved		Clear / Basic Black		Approved	
Other (0)																			
Displaying 14 - 16 of 16 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Basic Black / Bright White			
								Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
➡ Please order TKT N from Youngone, do not order from Byways											
	UA - Silica Gel	Packaging & Labelling	Silica Gel			To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.					
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester	Garment folded into polybag	33cm x 39cm	Clear / Basic Black		Approved	
Other (0)											
Displaying 14 - 16 of 16 results											

Care Labels



T9 - Wash and dry similar colour together

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
LW7	Waist Width	Edge To Edge	-1.00	1.00	35.00	37.50	40.00	42.50	45.00	47.50
LW9	CF Waistband Depth		-0.50	0.50	4.50	4.50	4.50	4.50	4.50	4.50
AP053	Low Hip Position	Low Hip Position from Waist - along side seam	-0.50	0.50	13.00	14.00	15.00	16.00	17.00	18.00
↳ Measured at three points										
LW18	Low Hip Width	15cm Below Waistband, Across	-1.00	1.00	51.00	53.50	56.00	58.50	61.00	63.50
↳ Measured at three points										
LW19	Front Rise	Exl Waistband	-0.50	0.50	28.00	29.00	30.00	31.00	32.00	33.00
LW20	Back Rise	Exl Waistband	-0.50	0.50	35.00	36.00	37.00	38.00	39.00	40.00
LW23	Thigh Width At X Fork	2cm Down, Across	-0.50	0.50	33.50	34.75	36.00	37.25	38.50	39.75
LW24	Hem Width	Edge To Edge	-0.50	0.50	25.50	26.50	27.50	28.50	29.50	30.50
LW25	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
LW27	Inside Leg		-0.50	0.50	19.20	20.20	21.20	22.20	23.20	24.20
LW4	Outside Leg Seam	WB seam To Hem	-0.80	0.80	41.50	43.50	45.50	47.50	49.50	51.50
PKT3	Pocket Opening		-0.50	0.50	17.50	18.00	18.50	19.00	19.50	20.00
PKT4	Back Pocket width		-0.30	0.30	15.50	15.50	15.50	15.50	15.50	15.50
PKT5	Back Pocket Length		-0.30	0.30	16.00	16.00	16.00	16.00	16.00	16.00
APX057	Back Pocket Position	Back Pocket Position - from top waist edge	-0.30	0.30	10.80	11.30	11.80	12.30	12.80	13.30
LOGO1	Back Logo placement	From bottom edge of pocket to bottom of 'a' of "Rapha" logo	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
LOGO2	Back Logo placement	From RH pocket edge to 'dot' of "Rapha" logo	-0.30	0.30	1.50	1.50	1.50	1.50	1.50	1.50
LW28	Drawcord length (per side)	Visible when Waist band relaxed	-0.50	0.50	22.00	22.00	22.00	22.00	22.00	22.00
Displaying 18 results										
Units: CM Grading Display: Absolute										

Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**
SEASON **SS25**

LIFESTYLE

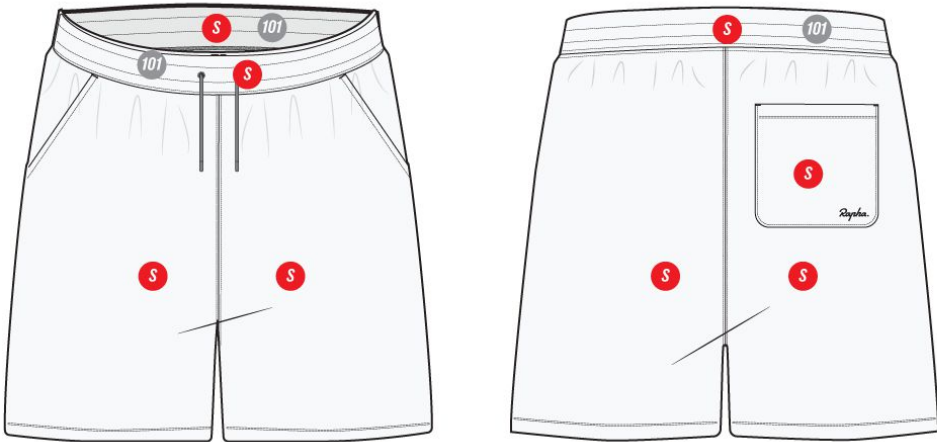
FABRIC PLACEMENT

S 100% ORGANIC COTTON
430 GSM

TRIMS

100 DRAWCORD - PAINTED METAL HEAD

101 45MM ELASTIC



Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**
SEASON SS25

LIFESTYLE

SEWING COLOUR KEY

- A** STRADLE STITCH
- B** LOCKSTITCH
- C** TWIN NEEDLE COVERSTITCH
- F** OVERLOCK
- E** BAR TACK



Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**
SEASON **SS25**

LIFESTYLE



Labeled Images

PRODUCT NAME **MENS COTTON SWEATPANT**

LIFESTYLE

SEASON **SS25**

ARTWORK: *SCRIPT LOGO*

SIZE: 40MM



COL 1:
BASIC BLACK - BASE
BASIC WHITE - TEXT + LOGO



COL 2:
VAPOUR BLUE 14-4203 TCX - BASE
BASIC BLACK - TEXT + LOGO

