

Disclaimer Text

All designs, sketches, patterns, size charts and materials contained within this tech pack are the exclusive intellectual property of Rapha Racing Ltd. Unauthorised reproduction, distribution, or use of any part of this document, including but not limited to the designs and technical specifications, is strictly prohibited without prior written consent from Rapha Racing Ltd.

Properties

Season	SS26	Collection	Cottons
Style	Men's T-Shirt - Richie Porte Capsule	Size Range	
Working Product Number	SS26M22TEE	Sizes	
Gender	Mens	Product Engineer	Frankie Francisco
Category	Lifestyle	Supply Chain	Evie Morrison

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Colourway1	SS26M22TEE002						
Displaying 1 result							

Data Sheets

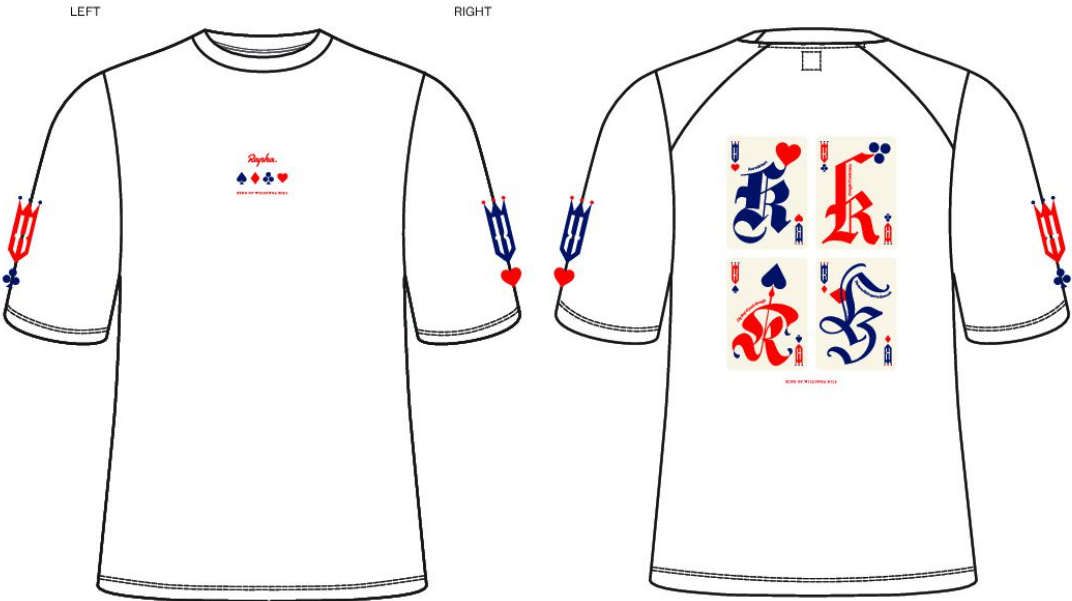
Data Sheet	Type	Product
CADs	CADs	Men's T-Shirt - Richie Porte Capsule
Men's T-Shirt - Richie Porte Capsule SS26 BOM	Style BOM	Men's T-Shirt - Richie Porte Capsule
Men's T-Shirt - Richie Porte Capsule SS26 Size Chart	Size Chart	Men's T-Shirt - Richie Porte Capsule
2nd Proto Review	Size Chart Review	Men's T-Shirt - Richie Porte Capsule
Displaying 4 results		

Labeled Images

T-SHIRT

DESIGN OVERVIEW
(NOT TO SCALE-SEE SCALE DRAWINGS)

AW25 RICHIE PORTE
TDU MERCH

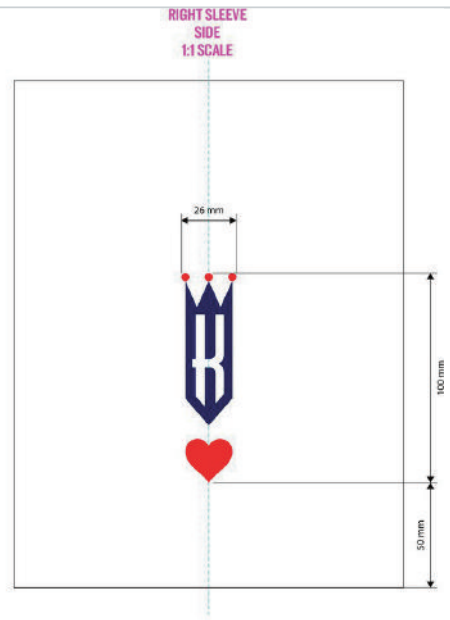


TCX Values

- 19-1664 TCX - TRUE RED
- 19-4111 TCX - PAGEANT BLUE
- 12-0703 TCX - SEEDPEARL

AW25 RICHIE PORTE TDU MERCH
JONATHAN HEARD
HANDOVER DATE 24/06/25
KATE FLEMMING/ FRANKIE FRANCISCO

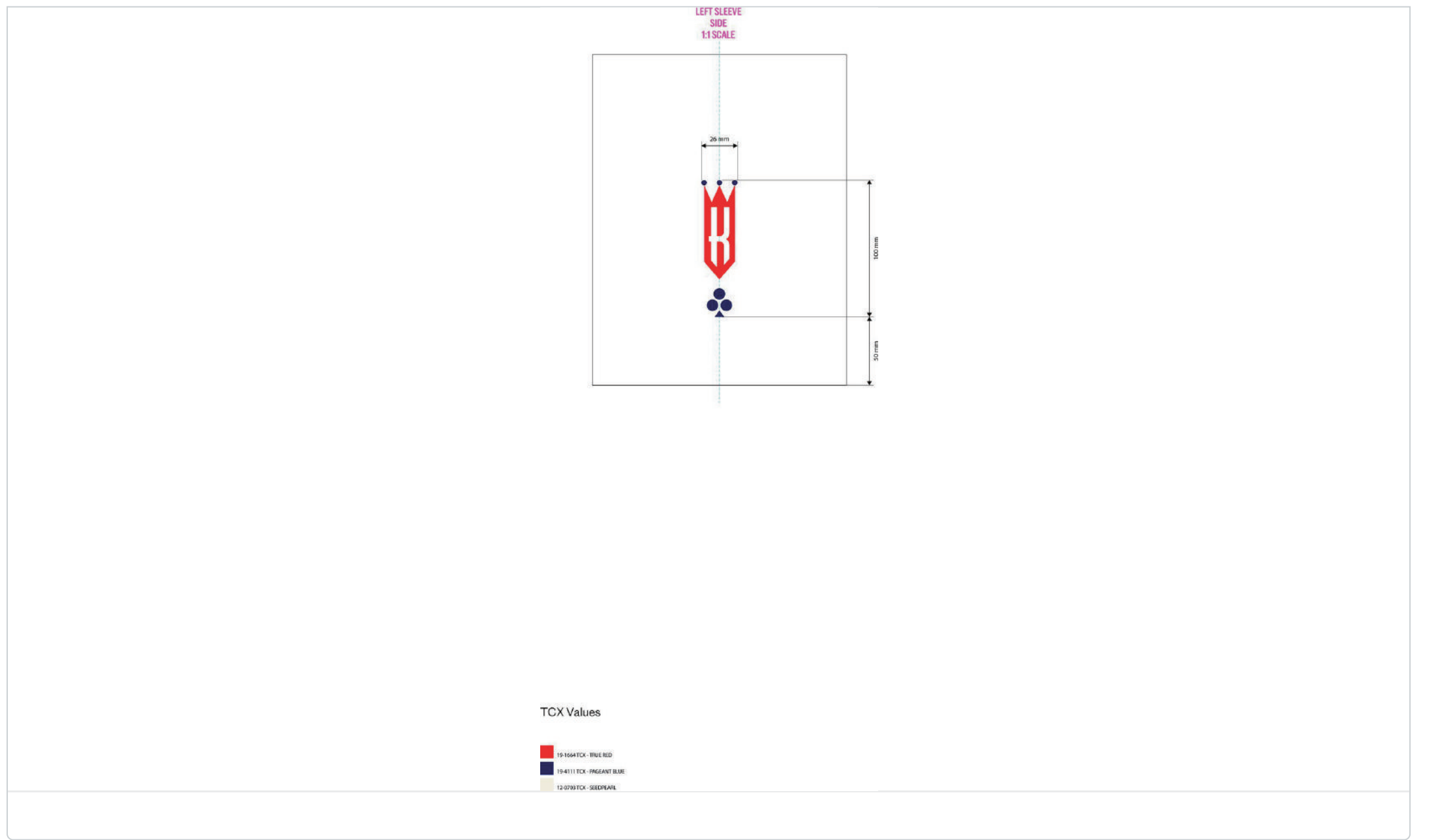
Labeled Images



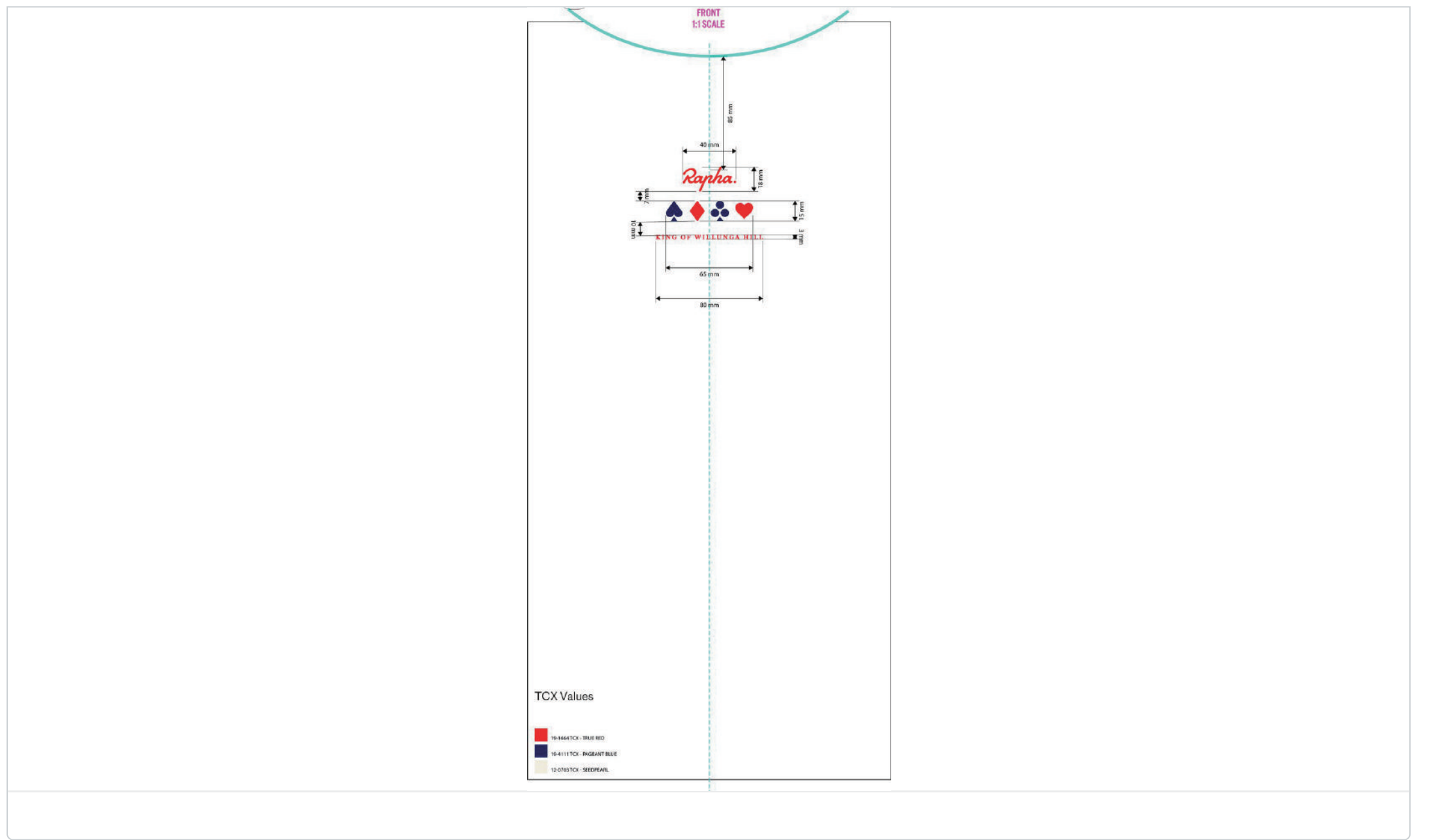
TCX Values

19-1664 TCX - TRUE RED
19-4111 TCX - PRIDEANT BLUE
12-0793 TCX - SEEDPATEL

Labeled Images




Labeled Images






Labeled Images







Rapha		Men's T-Shirt - Richie Porte Capsule				Men's T-Shirt - Richie Porte Capsule SS26 BOM						Draft-Sample 13/08/2025, 12:13 PM			
Style		Men's T-Shirt - Richie Porte Capsule				Collection		Cottons							
Working Product Number		SS26M22TEE				Season		SS26							
Placements															
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Colourway1			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
Fabrics (2)															
	VTK6210-1 Single Jersey				100% Organic Cotton	Main Body, Back neck tape		0		Un-Available		Basic White	RAPHA OWN STANDARD		
	UA VTK5851-4 RIB 1X1				100% Organic Cotton	Collar		0		Un-Available		Basic White	RAPHA OWN STANDARD		
Components (1)															
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1				Basic White	RAPHA OWN STANDARD	Approved	
Artworks (4)															
Displaying 1 - 3 of 14 results															

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Colourway1			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Chest Print	Print	Screenprint			Chest print - see CAD for placement	80mm W	1			Approved	See Comment			True Red 19-1664 TCX, Pageant Blue 19-4111 TCX, Seedpearl 12-0703 TCX
	Back Print	Print	Screenprint			Back print - see CAD for placement	217.44mm W x 300mm H	1			Approved	See Comment			True Red 19-1664 TCX, Pageant Blue 19-4111 TCX, Seedpearl 12-0703 TCX
	Sleeve Print	Print	Screenprint			LHSAW	26mm W	1			Approved	See Comment			True Red 19-1664 TCX, Pageant Blue 19-4111 TCX, Seedpearl 12-0703 TCX




Displaying 4 - 6 of 14 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Colourway1			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Sleeve Print	Print	Screenprint			RHSAW	26mm W	1			Approved	See Comment			True Red 19-1664 TCX, Pageant Blue 19-4111 TCX, Seedpearl 12-0703 TCX
Labelling (1)															
	Immago 523584	Woven & Rubber Artwork	Size Label	523584-01		2cm down from back neck seam	22mm x 22mm	1		Immago	Approved	Basic White / Basic Black	RAPHA OWN STANDARD		Basic White Box, Basic Black Text
Threads (1)															
	Coats Thread							1		Coats					
Packaging (5)															
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester		2mmx30mmx165mm	1		Byways	Approved	Basic White	RAPHA OWN STANDARD	Approved	

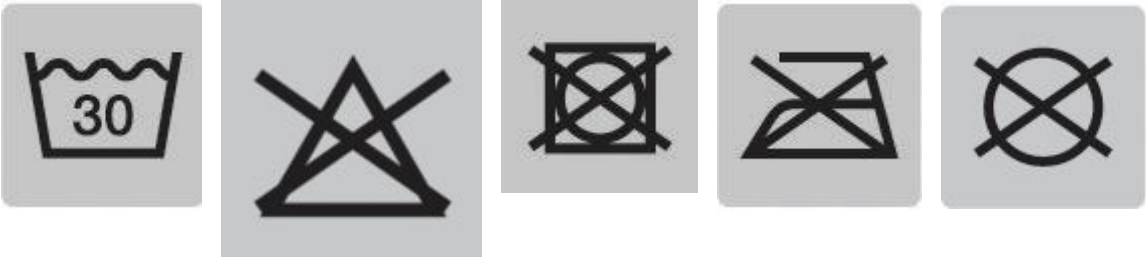
Displaying 7 - 10 of 14 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Colourway1			
												Color	Colour Specification Pantone TCX	Color Status	Tracking Comments
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm	0		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	
↳ Please order TKT N from Youngone, do not order from Byways															
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	1		Avery Dennison		Clear / Basic Black		Approved	
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways		Basic White / Basic Black 	RAPHA OWN STANDARD	Approved	

Displaying 11 - 14 of 14 results

Care Labels



T8 - Wash similar colours together

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
↳ measured excluding collar										
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
↳ measured excluding collar										
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	13.00	13.50	14.00	14.50	15.00	15.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	39.00	40.50	42.00	43.50	45.00	46.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	37.50	39.00	40.50	42.00	43.50	45.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	49.50	52.50	55.50	58.50	61.50	64.50
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	40.00	41.00	42.00	43.00	44.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY16	Collar Depth		0.00	0.00	2.00	2.00	2.00	2.00	2.00	2.00
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	19.50	20.50	21.50	22.50	23.50	24.50
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.50	17.00	17.50	18.00	18.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	10.00	10.50	11.00	11.50	12.00
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.00	24.00	25.00	26.00	27.00	28.00
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	23.50	24.50	25.50	26.50	27.50	28.50
Displaying 1 - 19 of 22 results								Units: CM Grading Display: Absolute		

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	21.00	22.00	23.00	24.00	25.00
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	17.50	18.00	18.50	19.00	19.50	20.00
BDY30	Logo Position from CF	CF seam To top of letter 'R'	-0.30	0.30	7.50	8.00	8.50	9.00	9.50	10.00
Displaying 20 - 22 of 22 results								Units: CM Grading Display: Absolute		

Evaluation by Sample

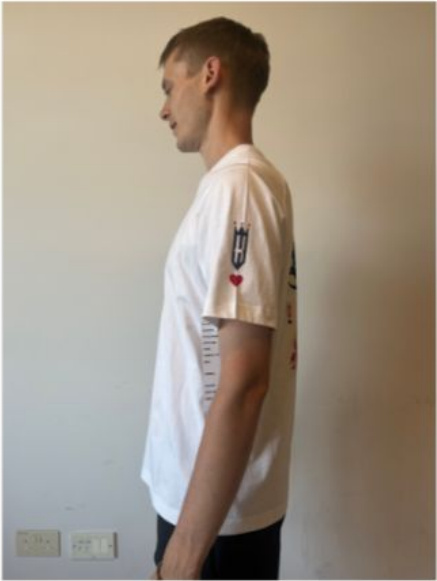
Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	71.00	71.20	0.20	71.00	
↳ measured excluding collar									
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	71.00	71.50	0.50	71.00	
↳ measured excluding collar									
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	44.00	43.70	-0.30	44.00	
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	14.00	14.50	0.50	14.00	
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	42.00	41.00	-1.00	42.00	
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	40.50	40.50	0.00	40.50	
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	55.50	55.40	-0.10	55.50	
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	41.00	41.00	0.00	41.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	54.50	53.90	-0.60	54.50	
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	54.50	54.00	-0.50	54.50	
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	
BDY16	Collar Depth		0.00	0.00	2.00	2.00	0.00	2.00	
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	21.50	21.00	-0.50	21.50	
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	17.00	16.50	-0.50	17.00	
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	10.50	10.80	0.30	10.50	
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	3.00	0.50	2.50	
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	25.00	0.00	25.00	
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	10.00	10.20	0.20	10.00	
Displaying 1 - 18 of 22 results									
Units: CM									

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	25.50	25.50	0.00	25.50	
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	22.00	22.00	0.00	22.00	
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	18.50	18.50	0.00	18.50	
BDY30	Logo Position from CF	CF seam To top of letter 'R'	-0.30	0.30	8.50	8.40	-0.10	8.50	
Displaying 19 - 22 of 22 results									Units: CM



FRONT



SIDE



SIDE ARM UP



BACK



SIDE



SIDE ARM UP



Rapha	Men's T-Shirt - Richie Porte Capsule	2nd Proto Review	Approved 13/08/2025, 12:09 PM
<div>FITTING INFO<div><div>DATE FITTED:<div>- 12/808/2025</div></div><div>DATE MEASURED:<div>- 11/08/2025</div></div><div>MEASURED BY:<div>- FF</div></div><div>SAMPLE SIZE:<div>- M</div></div></div><div><div>PD:<div>- FF</div></div><div>GARMENT TECH:<div>- </div></div><div>DESIGN:<div>- JH</div></div><div>FIT MODEL:<div>- WS</div></div><div>ATTENDEES:<div>- </div></div></div></div>			

RaphaMen's T-Shirt - Richie Porte Capsule2nd Proto ReviewApproved 13/08/2025, 12:09 PM

ACTION:

- Please proceed to **Sealer** and send to Rapha HQ
- Sizes: Medium
- Please submit the pattern along with physical sample + cost breakdown
- Please ensure all above amends are actioned for the **Sealer**. Due date **asap**

Frankie Francisco 11:58 AMPrint Comments:

- Back logo is skewed. From the LHS SNP, the print measures at 155mm and at the RHS SNP the print measures at 160mm. Please ensure that this is even during bulk and the sealer.
- Colour approved, thanks for improving.
- Patches missing from the print. This is not acceptable. We would need this to be improved in the sealer otherwise we would have to reject the print.
- There is some colour migration on the print, particularly 'Pageant Blue' on 'Seedpearl'. Is this from packaging and transport or did you notice this during sampling? Please ensure the print is clean and clear with no smudges as this cannot be approved for production.
- Please ensure all logos are straight and central in bulk and production.

Construction and fit:

- Only the back neck drop is out of tolerance. Please ensure that this is in tolerance in the next sample and bulk.
- All other POMs are in tolerance - thank you. Please continue in this way of working for bulk.
- The bottom hem is slightly wonky. Please ensure this is straight.

Packaging:

- The samples arrived dusty. Please ensure these are packaged appropriately with tissue paper and the correct polybags.

1



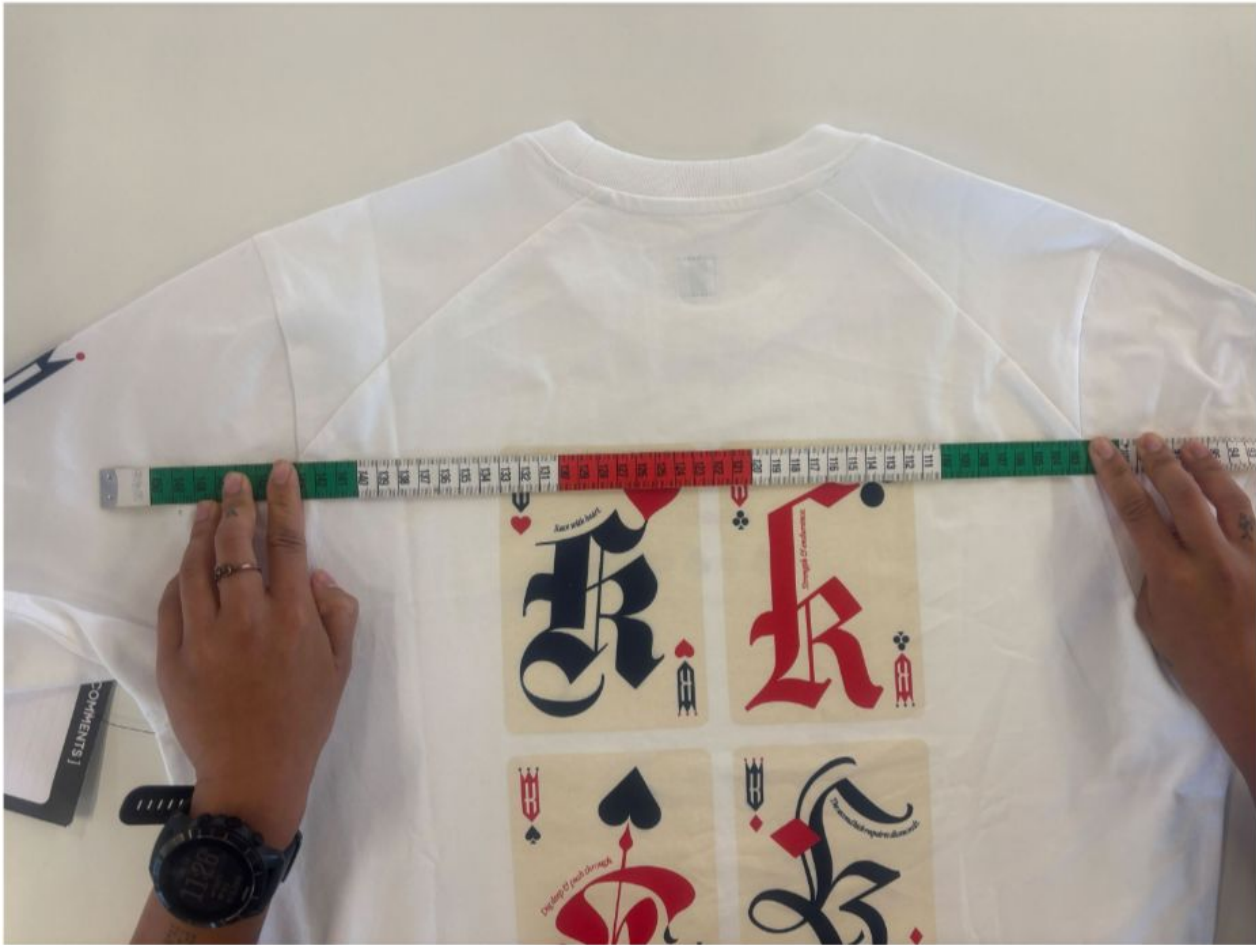
2



Frankie Francisco Aug 12 1:56 PM
Print Comment:

- Back logo is skewed. From the LHS SNP, the print measures at 155mm and at the RHS SNP the print measures at 160mm. Please ensure that this is even during bulk and the sealer.

3



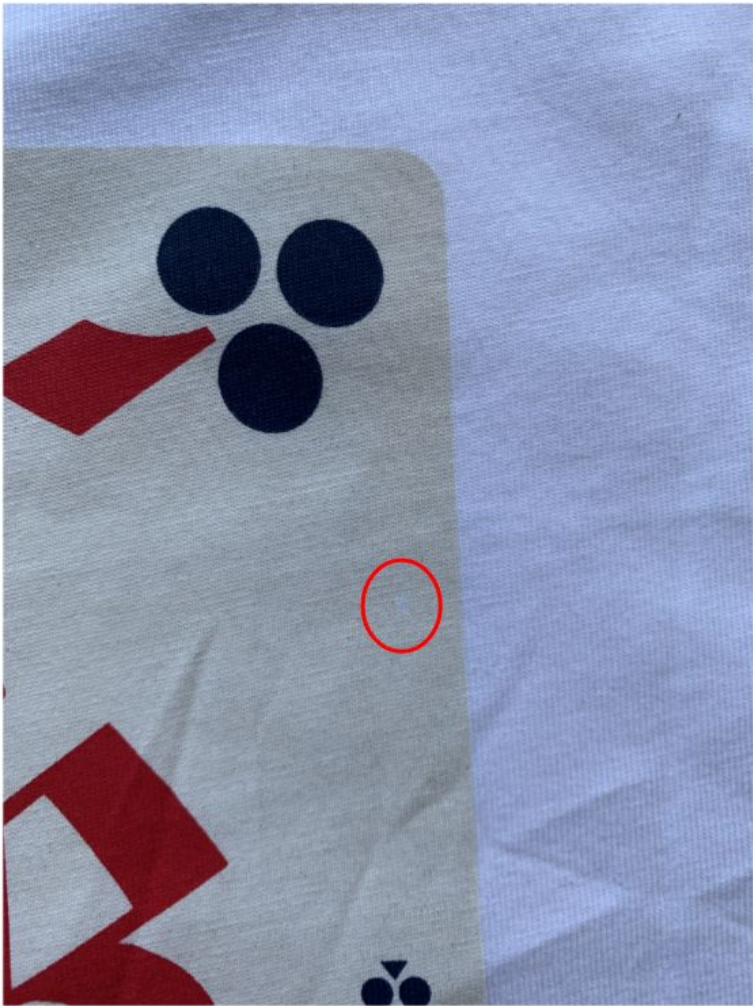
Frankie Francisco Aug 12 1:56 PM

Further visualisation of the wonky back print. The bottom of the raglan sleeve has bee used as base point to create a straight line.

3



4



Frankie Francisco Aug 12 3:05 PM
Print Comments:

- Patches missing from the print. This is not acceptable. We would need this to be improved in the sealer otherwise we would have to reject the print.



Frankie Francisco Aug 12 3:08 PM
Print Comments:

- There is some colour migration on the print, particularly 'Pageant Blue' on 'Seedpearl'. Is this from packaging and transport or did you notice this during sampling? Please ensure the print is clean and clear with no smudges as this cannot be approved for production.

Rapha	Men's T-Shirt - Richie Porte Capsule	2nd Proto Review	Approved 13/08/2025, 12:09 PM
			

Frankie Francisco Aug 12 3:09 PM
Construction

- The bottom hem is slightly wonky. Please ensure this is straight.