







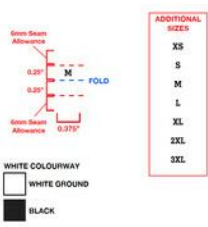


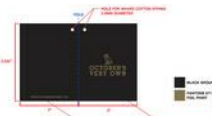






Article Summary					Version 1			
	Article Code	M-0325-KB-6102			Product Group	BOTTOM		
	Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT		
	Created On	09-10-2024 4:25:52 PM			Season	2025 Fall		
	Last Modified	04-16-2025 1:25:55 PM			Life Cycle Stage	Pre-Production		
		Material Description	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD					
Gender Classification		Mens	Sub Class D		Sweatpant	Fabrication		KNIT BOTTOM
Supplier		UN-AVAILABLE CO. LTD	Release Date		07 Nov 2025	Ex-Factory		15 Aug 2025
							COLORS	
								BLACK (BK) BLACK
								CAMO (CM) CAMO
SIZES								
000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008								


Article Description							Version 1	
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	Created On	09-10-2024 4:25:52 PM	Season		2025 Fall			
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Material Description	Material Code	Material Unit	Material Quantity	Material Price	Material Total
Concrete	101	m³	100	100	10000
Reinforcement	102	kg	200	50	10000
Formwork	103	m²	50	200	10000
Labour	104	hr	100	100	10000
Equipment	105	hr	50	200	10000
Transportation	106	km	100	100	10000
Insurance	107	%	100	100	10000
Taxes	108	%	100	100	10000
Profit	109	%	100	100	10000
Contingency	110	%	100	100	10000
Subtotal					100000
Total					100000

Bill of Materials										Version 1	
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	Last Modified	04-16-2025 1:25:55 PM	Description				Pre-Production				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK Aug Ex factory3	CM CAMO Aug Ex factory3
Fabric											
	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASHING (CM30/1+20/1+10CD) 400GSM (FB-K1311) CM30/1 + 20/1+ 10CD P19-4321: FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASHING (CM30/1+20/1+10CD) 400GSM		BODY, SELF FABRIC REINFORCEMENT ON REVERSE SIDE OF FABRIC ABOVE CARGO POCKET FLAP- WIDTH TO BE 1-1/2"		0	Meter	GROUND COLOUR OF CAMO IS Winter pear 15-0523TCX. Refer to Black OVO standard		P19-4321	BLACK BK BLACK	CAMO CM CAMO
	JERSEY - 100C - 180 GSM (FB-K122) 100% COTTON, 180 GSM		POCKET BAG, KNUCKLE SIDE		0	Meter	DTM GROUND			BLACK BK BLACK	DYED TO MATCH BODY DTMB
	FUSIBLE TRICOT INTERFACING (FB-N1373)		CARGO FLAP POCKETS		0	Meter				None	None
Trims											
	OVO 2023 Main Loop Label (TR-LT252)				1	Each		Reca Mainetti Asia Ltd	LBOVO147	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd	LBOVO175	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced		None	None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced		None	None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced		None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each		Vendor Sourced		None	None

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK Aug Ex factory3	CM CAMO Aug Ex factory3
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB-ENCASED ELASTIC		1	Each		Vendor Sourced		None	None
	SHOCK CORD - 3MM (TR-TRIM-SC) CINCH CORD: 3MM SHOCK CORD * PLS SUBMIT FOR APPROVAL *		bungee cord to the leg opening hem, exits through eyelets at inner side + WB		2	Each	SUBMIT FOR QLTY AND COLOUR APPROVAL- BLACK	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	BEAD (HD126) BEAD, SAME QUALITY AS S20-WT-121 - NYLON PACKABLE JACKET		AT WB		1	Each		Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	SMALL PLASTIC PIGNOSE STOPPER (HD176) SEE PHOTO		AT WB, 1 AT EACH LEG OPENING		3	Each	SUBMIT QLTY, DESIGN AND SIZE APPROVAL- BLACK	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	METAL SNAP 20L (HD169)		back pocket opening for closure.		1	Each	SILVER	Vendor Sourced		None	None
	18 LIGNE METAL EYELET (TR-HD209)		eyelets at inner side of leg opening- 2 on each leg + 2 at exterior WB		6	Each	ENAMEL COATED - BLACK- eyelet used on 2nd fit sample is approved for qlty, colour and size.	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
	HERRINGBONE TAPE (TV126) 100% COTTON		herringbone tape for loop side seam to hold the position of the bungee cord		1	Meter	BLACK	Vendor Sourced		BLACK BK BLACK	BLACK BK BLACK
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None	None


Bill of Materials Material Image Sheet						Version 1
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 FB-K1311 FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASHING (CM30/1+20/1+10CD) 400GSM	 TR-LT252 OVO 2023 Main Loop Label	 TR-LT246 OVO 2023 Alpha Sizing Tab	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-HG142 OVO 2023 Booklet Hangtag	
 LT110 CC LABEL - APPAREL	 PK101 POLY BAG - GENERIC	 TR-ST114 UPC STICKER- 1" X 2.5"	 TR-TRIM-SC SHOCK CORD - 3MM	 HD126 BEAD	 HD176 SMALL PLASTIC PIGNOSE STOPPER	

RIB AOP EXAMPLE						Version 1
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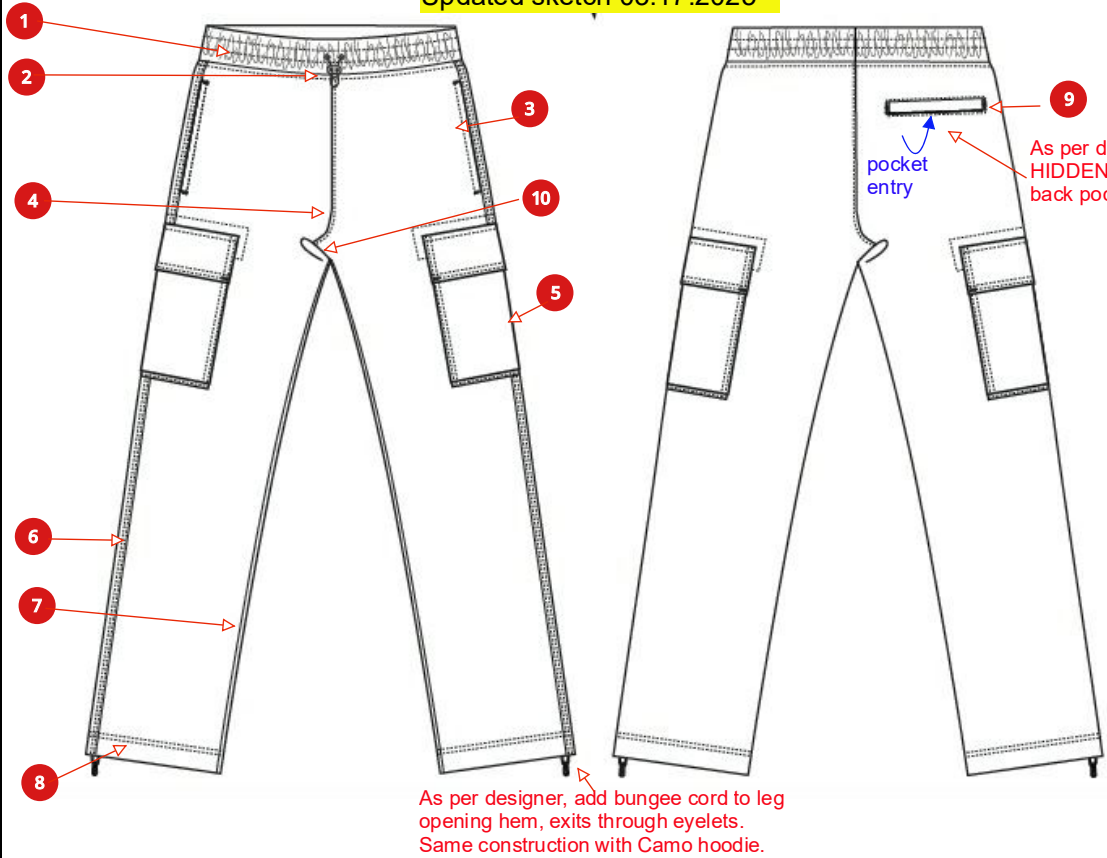
EXAMPLE OF PRINTED
FRENCH TERRY, RIB AND
WASH

MINH HOA CỦA AW VẢI FRENCH TERRY, RIB VÀ
WASH




Construction details-Knit Pant-open hem					Version 1	
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Updated sketch 03.17.2025

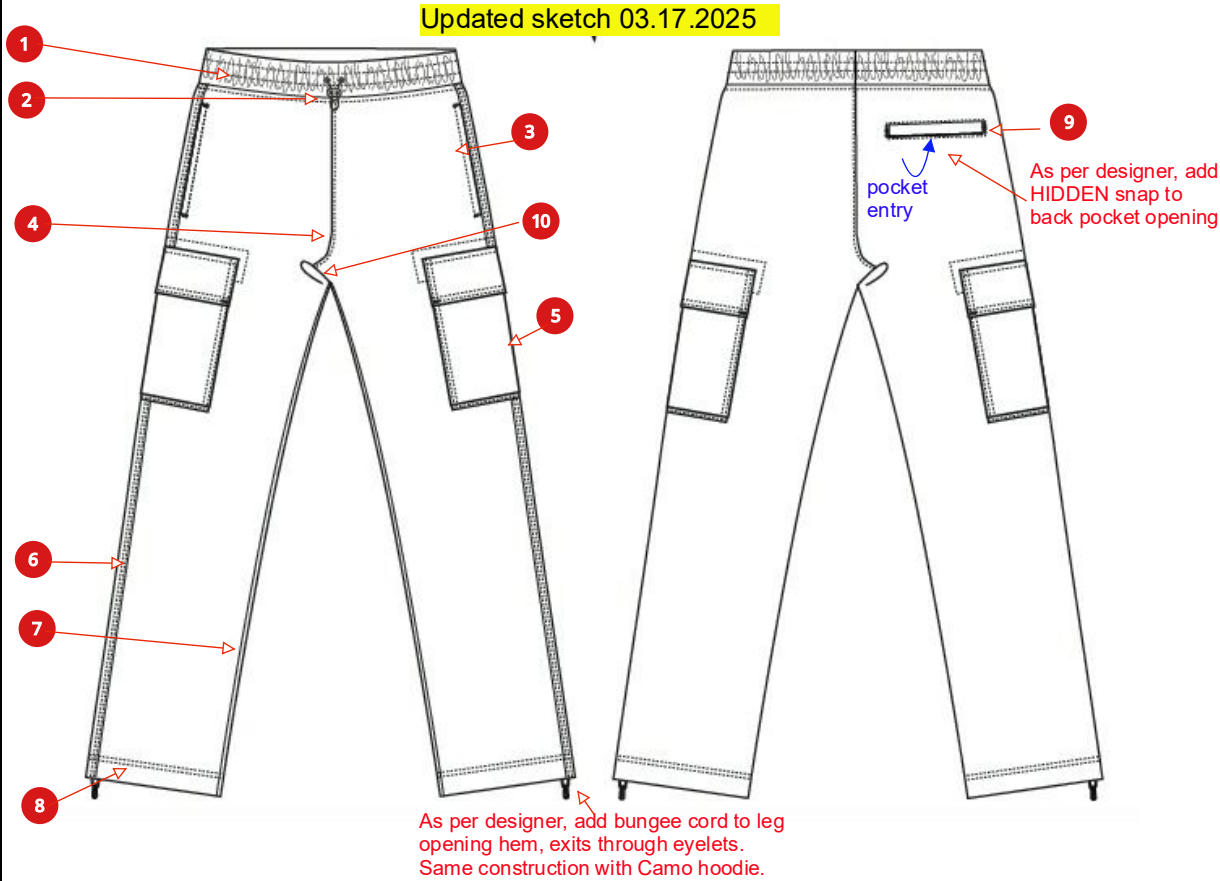


Comments

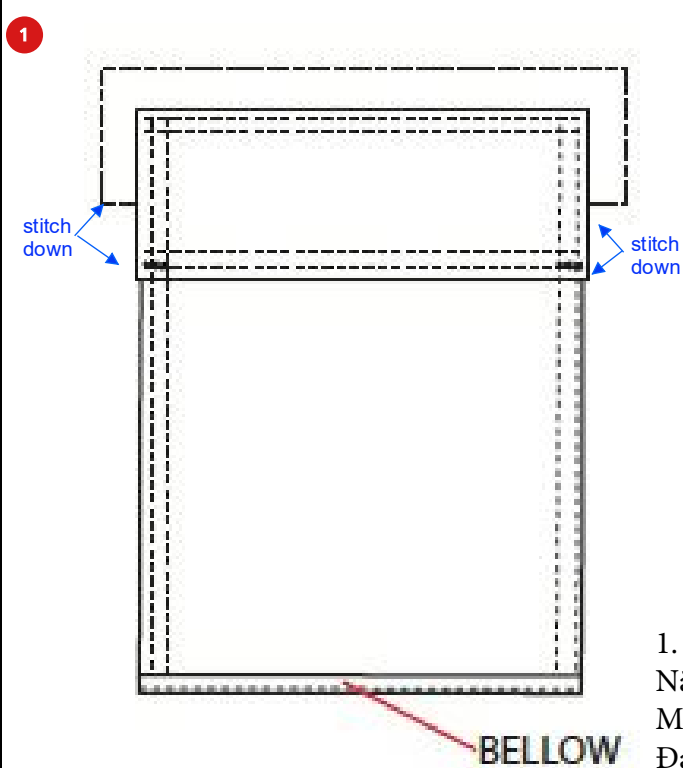
- 1 WAISTBAND**
Separate rib waistband with elastic encased. Join all layers with #512 mock safety stitch. (Do not catch elastic to waist seam to avoid bulkiness) . 1/4" S/N T/S on body seam. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Grommet drawcord exits at exterior CF of WB, 2" spacing. Reinforce eyelet areas with fusing.
- 2 DRAWCORD**
Elastic bungee cord with stopper, exit through grommets at CF.
- 3 FRONT POCKETS**
On-seam pockets. Opening edge cleanfinished with pocket bag. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag(knuckle side) in jersey, bottom pocket bag (palm side) in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with #512 mock safety stitch. S/N edge T/S on wearer's left side.
- 5 Cargo pockets:**
FUSED pocket flaps
See next page for REVISED SKETCH
- 6 OUTSEAM**
Join with #512 mock safety stitch. 1/4" 2NDL C/S on back body.
- 7 INSEAM**
Join with #512 mock safety stitch
- 8 LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
03.14.2025: As per designer, add bungee cord with stopper and eyelet exits to inner leg hem opening. Reinforce eyelet areas with fusing. Refer Construction - ADD. photos for details.
- 9 SELF WELT POCKET:**
03.14.25: As per designer, add HIDDEN snap to welt pocket opening for closure.
Pocket opening: FUSED welt. Self welt pocket with opening along bottom.SN edge T/S. around welt. Bartacks on welt 2 ends.
Pocket bag: mock safety serged, 512, Top bag: jersey, bottom bag: self. Pocket bags finished into waistband seam.

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Updated sketch 03.17.2025



Construction details - REVISED CARGO PKT					Version 1	
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Comments

- 1** Cargo pockets:
Flap: FUSED, 2ply self flap, clean finished with 1/4" 2NDL T/S.
Set to body with 1/4" 2NDL T/S.
Bartacks applied to bottom 2 corners.
Patch pocket:
Pocket: opening: Double turn in, 3/4" S/N T/S. Set pocket to body with 1/4" 2NDL T/S.
Add bellow at pocket bottom seam, 1 1/4" wide.
- 2** POCKET REINFORCEMENT:
- Use self or grosgrain tape
** Grosgrain tape must be pre-shrunk**
Self or grosgrain backing apply on interior pf the pant, flap and patch pocket top edge area. All edges to be clean finished with S/N edge T/S.

1. Túi hộp

Nắp túi: Dán keo, dùng vải chính 2 lớp, may sạch bằng ĐM 2 kim cách mép 1/4".

May nắp túi vào thân bằng đường may đôi 2 kim cách mép 1/4".

Đánh bọ ở 2 góc dưới của nắp túi.

Túi hộp thường

Miệng túi: Gấp 2 lần vào trong, mỗi lần 3/4", may cố định bằng 1 kim đường may thẳng.

May thân túi vào thân quần bằng đường may đôi 2 kim cách mép 1/4".

Thêm phần phồng đáy túi ở đường may đáy túi, rộng 1 1/4".

2. TĂNG CƯỜNG 2 VỊ TRÍ TÚI:

Dùng vải chính hoặc tape grosgrain.

Lưu ý: tape grosgrain phải được xử lý co rút trước

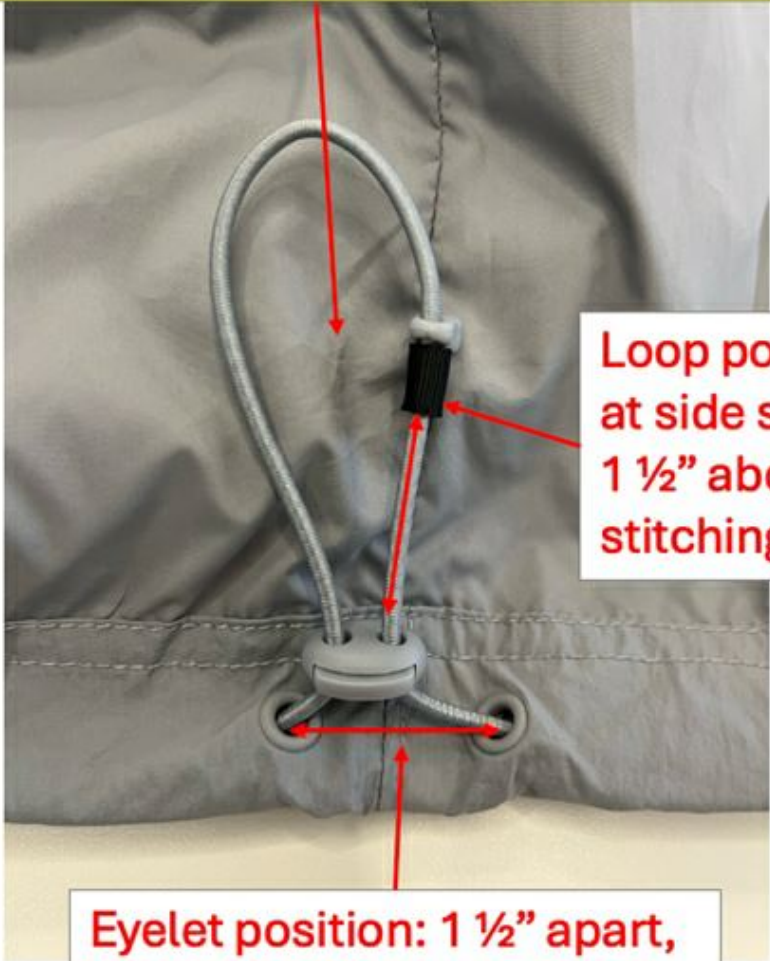
Lót vải chính hoặc tape phía trong quần, tại mép trên của nắp và túi hộp. Tất cả các mép phải được may sạch bằng đường may thẳng.

Construction details - ADD. photos					Version 1	
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Ở ỔNG QUẦN: NHỮNG CHI TIẾT CẤU TRÚC CỦA DÂY LUỒN VÀ MẮT CÁO Ở BÊN TRONG ỔNG QUẦN


Bottom leg hem opening: Drawcord and eyelets construction details at inner leg hem.

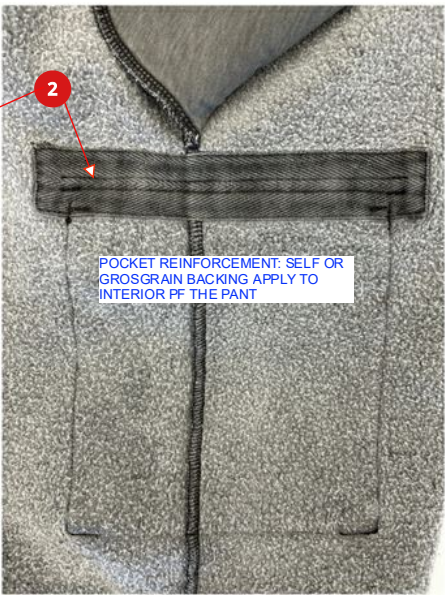
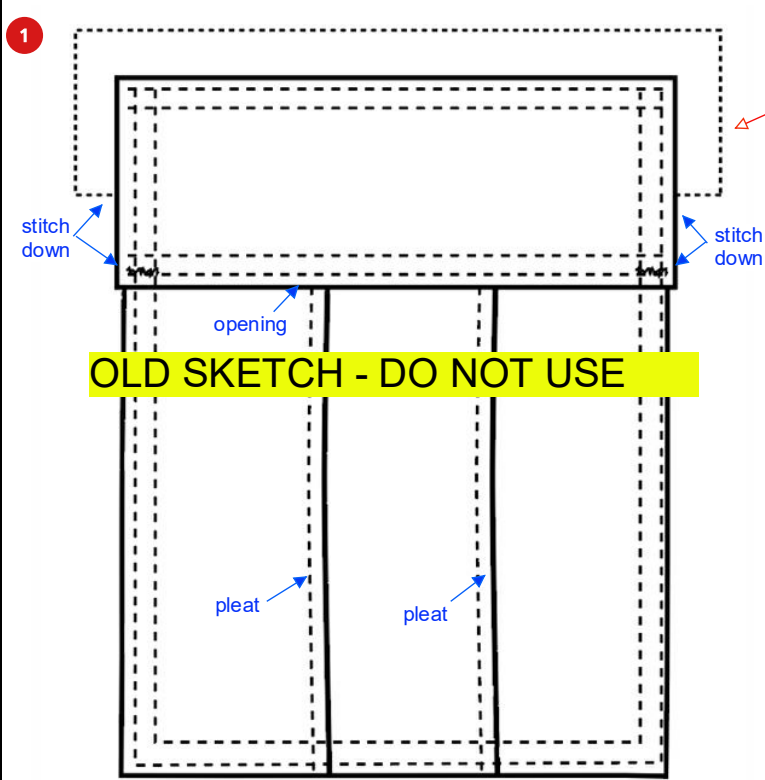


Loop position at side seam: 1 ½" above top stitching

Eyelet position: 1 ½" apart, measures center to center

VỊ TRÍ MẮT CÁO: 1 1/2", CĂN Ở GIỮA


Construction details - CARGO PKT - OLD							Version 1
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Comments


- 1 Cargo pockets:
Flap: 2ply self flap, clean finished with 1/4" 2NDL T/S. Set to body with 1/4" 2NDL T/S.
Bartacks applied to bottom 2 corners.
Patch pocket:
Pocket: opening: Double turn in, 3/4" S/N T/S. 2 pleats apply to mid patch pocket, 1/4" S/N T/S. Set pocket to body body with 1/4" 2NDL T/S.
- 2 POCKET REINFORCEMENT:
- Use self or grosgrain tape
** Grosgrain tape must be pre-shrunk**
Self or grosgrain backing apply on interior pf the pant, flap and patch pocket top edge area. All edges to be clean finished with S/N edge T/S.


CẤU TRÚC TÚI CŨ, KHÔNG MAY THEO CẤU TRÚC NÀY

Measurement Sheet - Open Hem										All Measurements are in Inches				Version 1			
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POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
↓ J101	Waist measurement relaxed :: 1/2 body		1/2	1/2	NA	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21				
↓ J104	WB height		1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance		1/8	1/8	NA	2	2	2	2	2	2	2	2				
↓ K101	Hip at 1" below WB seam: waist pattern mmt.		1/2	1/2	NA	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 3/4	24 1/4	25 3/4				
↓ K102	Full Hip: 4" above crotch point, 3 xpt. Measure		1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam		1/4	1/4	NA	11 5/8	12 1/4	12 7/8	13 1/2	14 1/8	15	16	16 7/8				
M102	Knee position from crotch seam :: NO GRADE		1/4	1/4	NA	11 3/4	12	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width: 12" below crotch pt.		1/4	1/4	NA	9 7/8	10 1/4	10 5/8	11	11 3/8	11 7/8	12 3/8	12 7/8				
↓ I101	Inseam length :: long pant		1/2	1/2	NA	29	29	29 1/2	29 1/2	29 1/2	30	30	30				
↓ M201	Leg opening: Long, inside fold edges of opening		1/4	1/4	1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4				
I702	Leg hem height		1/8	1/8	0	1	1	1	1	1	1	1	1				
↓ L103	Front rise :: INCLUDING WB		1/4	1/4	NA	12 3/8	12 3/4	13 1/8	13 1/2	13 7/8	14 1/4	14 3/4	15 1/8				
↓ L203	Back rise :: INCLUDING WB		1/4	1/4	NA	15 5/8	16	16 3/8	16 3/4	17 1/8	17 1/2	18	18 3/8				
C202	LOWER Side seam, inseam forward position, fr fold		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
↓ N201	ON SEAM pocket length		1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
↓ N202	ON SEAM pocket width		1/8	1/8	0	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	ON SEAM pocket position from Rib/Band seam		1/8	1/8	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
N211	ON SEAM pocket bag height :: at center		1/4	1/4	NA	11	11 1/4	11 1/4	11 1/2	11 1/2	11 3/4	12	12				
N212	ON SEAM pocket bag width:: at widest pt.		1/4	1/4	NA	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket welt height		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
↓ N701	Back pocket welt opening width		1/4	1/4	NA	5	5	5 1/4	5 1/2	5 1/2	5 3/4	6	6				
N703	Back pocket from WB seam		1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam		1/8	1/8	NA	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
↓ N801	Cargo pocket height at center :: including flap		1/4	1/4	NA	7 3/4	8	8	8 1/4	8 1/4	8 1/2	8 3/4	8 3/4				
N803	Cargo pocket flap height at center		1/8	1/8	NA	2 1/8	2 1/4	2 1/4	2 3/8	2 3/8	2 1/2	2 5/8	2 5/8				
N806	Cargo pocket flap width at top edge		1/4	1/4	NA	6 3/4	7	7	7 1/4	7 1/4	7 1/2	7 3/4	7 3/4				
N805	Cargo pocket width at top edge		1/4	1/4	NA	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2				
N612	Cargo patch pocket opening hem height		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4				
N807	Cargo pocket from WB seam		1/4	1/4	NA	9 1/4	9 1/4	9 3/8	9 1/2	9 5/8	9 3/4	9 3/4	9 3/4				
↓ J501	BUNGEE Drawcord TOTAL length : waist		1	1	GA	GA	GA	GA	36	GA	GA	GA	GA				
Comments																	
REFERENCE: 2025 RELAXED FIT OPEN HEM PANT (improved fit as per M-0125-KB-5637) - M-0223-KB-3268 for cargo pkts for measurements only - rib waistband - faux front fly - back welt pockets -----																	

Measurement Sheet - Open Hem					All Measurements are in Inches		Version 1
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01.20.2025							
- Grade crotch width -1/4" for size each size - XXS/XS/S.							
- Grade crotch width +1/4" for size each size - L/XL.							
- Grade crotch width +3/8" for each size - XXL/3XL.							
- Grade rules at thigh, front and back rise have been revised accordingly.							
* Ensure the front and back rise shaping of all sizes will be "U" shape.							

Cm of Measurement Sheet - Open Hem												All Measurements are in CMs						Version 1	
	Article Code	M-0325-KB-6102				FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD						Product Group		BOTTOM					
	Article Name	CAMO SWEATPANT										Product Sub-Category		PANT - SWEATPANT					
	Created On	09-10-2024 4:25:52 PM										Season		2025 Fall					
	Last Modified	04-16-2025 1:25:55 PM										Life Cycle Stage		Pre-Production					
POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL							
! J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	31.75	34.29	36.83	39.37	41.91	45.72	49.53	53.34							
! J104	WB height	0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445							
J502	Dawcord buttonhole distance	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08							
! K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	43.815	46.355	48.895	51.435	53.975	57.785	61.595	65.405							
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39							
M101	Thigh :: 1" below crotch seam	0.635	0.635	0	29.5275	31.115	32.7025	34.29	35.8775	38.10	40.64	42.8625							
M102	Knee position from crotch seam :: NO GRADE	0.635	0.635	0	29.845	30.48	30.48	30.48	30.48	31.115	31.115	31.115							
M103	Knee Width: 12" below crotch pt.	0.635	0.635	0	25.0825	26.035	26.9875	27.94	28.8925	30.1625	31.4325	32.7025							
! I101	Inseam length :: long pant	1.27	1.27	0	73.66	73.66	74.93	74.93	74.93	76.20	76.20	76.20							
! M201	Leg opening: Long, inside fold edges of opening	0.635	0.635	0.635	24.130	24.765	25.400	26.035	26.670	27.305	27.940	28.575							
I702	Leg hem height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54							
! L103	Front rise :: INCLUDING WB	0.635	0.635	0	31.4325	32.385	33.3375	34.29	35.2425	36.195	37.465	38.4175							
! L203	Back rise :: INCLUDING WB	0.635	0.635	0	39.6875	40.640	41.5925	42.545	43.4975	44.450	45.720	46.6725							
C202	LOWER Side seam, inseam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27							
! N201	ON SEAM pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51							
! N202	ON SEAM pocket width	0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635							
N205	ON SEAM pocket position from Rib/Band seam	0.3175	0.3175	0	3.175	3.175	3.175	3.175	3.175	3.175	3.175	3.175							
N211	ON SEAM pocket bag height :: at center	0.635	0.635	0	27.94	28.575	28.575	29.21	29.21	29.845	30.48	30.48							
N212	ON SEAM pocket bag width:: at widest pt.	0.635	0.635	0	16.510	16.510	16.510	17.145	17.145	17.780	18.415	18.415							
N601C	Back pocket welt height	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
! N701	Back pocket welt opening width	0.635	0.635	0	12.70	12.70	13.335	13.97	13.97	14.605	15.24	15.24							
N703	Back pocket from WB seam	0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35							
N508	Back pocket position from CB seam	0.3175	0.3175	0	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025	7.62							
! N801	Cargo pocket height at center :: including flap	0.635	0.635	0	19.685	20.320	20.320	20.955	20.955	21.590	22.225	22.225							
N803	Cargo pocket flap height at center	0.3175	0.3175	0	5.3975	5.7150	5.7150	6.0325	6.0325	6.3500	6.6675	6.6675							
N806	Cargo pocket flap width at top edge	0.635	0.635	0	17.145	17.780	17.780	18.415	18.415	19.050	19.685	19.685							
N805	Cargo pocket width at top edge	0.635	0.635	0	16.51	17.145	17.145	17.78	17.78	18.415	19.05	19.05							
N612	Cargo patch pocket opening hem height	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905							
N807	Cargo pocket from WB seam	0.635	0.635	0	23.495	23.495	23.8125	24.13	24.4475	24.765	24.765	24.765							
! J501	BUNGEE Drawcord TOTAL length : waist	2.54	2.54	GA	GA	GA	GA	91.44	GA	GA	GA	GA							

Cm of Measurement Sheet - Open Hem					All Measurements are in CMs		Version 1	
	Article Code	M-0325-KB-6102			Product Group	BOTTOM		
	Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT		
	Created On	09-10-2024 4:25:52 PM	Material		FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311)	Season		2025 Fall
	Last Modified	04-16-2025 1:25:55 PM	Description		CM30/1 + 20/1+ 10CD	Life Cycle Stage		Pre-Production
<div>- rib waistband</div> <div>- faux front fly</div> <div>- back welt pockets</div> <div>-----</div> <div>01.20.2025</div> <div>- Grade crotch width -1/4" for size each size - XXS/XS/S.</div> <div>- Grade crotch width +1/4" for size each size - L/XL.</div> <div>- Grade crotch width +3/8" for each size - XXL/3XL.</div> <div>- Grade rules at thigh, front and back rise have been revised accordingly.</div> <div>* Ensure the front and back rise shaping of all sizes will be "U" shape.</div>								

UN-AVAILABLE CO. LTD: Fit Approval-3 3RD PROTO [Sample 1 (M)]							Version 1
	Article Code	M-0325-KB-6102			Product Group	BOTTOM	
	Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09-10-2024 4:25:52 PM	Material Description	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD	Season	2025 Fall	
	Last Modified	04-16-2025 1:25:55 PM			Life Cycle Stage	Pre-Production	

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	15 1/2	15 1/2	0	
J104	WB height	1/8	1/8	1 3/4	1 3/4	0	
J502	Dawcord buttonhole distance	1/8	1/8	2	1 3/4	-1/4	
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	20 1/4	20 3/4	1/2	
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	23	23 1/4	1/4	
M101	Thigh :: 1" below crotch seam	1/4	1/4	13 1/2	13 3/4	1/4	
M102	Knee position from crotch seam :: NO GRADE	1/4	1/4	12	12	0	
M103	Knee Width: 12" below crotch pt.	1/4	1/4	11	11 1/4	1/4	
I101	Inseam length :: long pant	1/2	1/2	30	29 1/2	-1/2	29 1/2
M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	8 3/4	10 1/4	1 1/2	10 1/4
I702	Leg hem height	1/8	1/8	1	1	0	
L103	Front rise :: INCLUDING WB	1/4	1/4	13 1/2	13 3/4	1/4	
L203	Back rise :: INCLUDING WB	1/4	1/4	16 3/4	16 1/2	-1/4	
C202	LOWER Side seam, inseam forward position, fr fold	1/8	1/8	1/2	5/8	1/8	
N201	ON SEAM pocket length	1/4	1/4	6	6	0	
N202	ON SEAM pocket width	1/8	1/8	1/4	1/4	0	
N205	ON SEAM pocket position from Rib/Band seam	1/8	1/8	1 1/4	1	-1/4	
N211	ON SEAM pocket bag height :: at center	1/4	1/4	11 1/2	11 1/4	-1/4	
N212	ON SEAM pocket bag width:: at widest pt.	1/4	1/4	6 3/4	6 1/2	-1/4	
N601C	Back pocket welt height	1/8	1/8	3/4	3/4	0	
N701	Back pocket welt opening width	1/4	1/4	5 1/2	5 1/2	0	
N703	Back pocket from WB seam	1/8	1/8	2	1 3/4	-1/4	
N508	Back pocket position from CB seam	1/8	1/8	2 1/2	2 5/8	1/8	
N801	Cargo pocket height at center :: including flap	1/4	1/4	8 1/4	8 1/4	0	
N803	Cargo pocket flap height at center	1/8	1/8	2 3/8	2 3/8	0	
N806	Cargo pocket flap width at top edge	1/4	1/4	7 1/4	7 1/4	0	
N805	Cargo pocket width at top edge	1/4	1/4	7	7	0	
N612	Cargo patch pocket opening hem height	1/8	1/8	3/4	3/4	0	
N807	Cargo pocket from WB seam	1/4	1/4	9 1/2	9 1/2	0	
J501	BUNGEE Drawcord TOTAL length : waist	1	1	36	36	0	

COMMENT

4.16.25

FITTING COMMENTS:

1. Bring back to spec on drawcord button distance back to spec
2. Revised inseam length to be 29 1/2"
3. Revised leg opening to be 10 1/4"
4. Bring back to spec on ON SEAM pocket position from Rib/Band seam
5. Bring back to spec on back pocket from WB seam
6. Ensure all measurements are brought back to spec.

1. Đảm bảo thông số khoảng cách 2 khuy mắt cáo luôn dây
2. Điều chỉnh lại chiều dài sườn trong 29 1/2"
3. Điều chỉnh rộng gấu thành 10 1/4"
4. Đảm bảo thông số vị trí túi sườn từ đường tra lưng
5. Đảm bảo thông số túi sau từ đường tra lưng
6. Vui lòng đảm bảo mọi thông số khác

UN-AVAILABLE CO. LTD: Fit Approval-3 3RD PROTO [Sample 1 (M)]						Version 1	
	Article Code	M-0325-KB-6102		FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311) CM30/1 + 20/1+ 10CD	Product Group	BOTTOM	
	Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09-10-2024 4:25:52 PM	Material		Season	2025 Fall	
	Last Modified	04-16-2025 1:25:55 PM	Description		Life Cycle Stage	Pre-Production	
WORKMANSHIP COMMENTS:							
1. Please ensure there is no excessive puckering on seams.				1. Vui lòng đảm bảo không có đường gъy gập ở đường may			
2. Ensure the both leg inseams are even				2. Đảm bảo sườn trong ống quần của 2 ống đều nhau			
3RD PROTO IS APPROVED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO PP WITH CORRECTIONS							
Sample Size:		M					
Status:		Approved					
Approved By:		KoryLui (October's Very Own Merchandising)					
Approved On:		04-16-2025 1:25:07 PM					



MẪU PROTO 3 ĐƯỢC DUYỆT CHO FIT VÀ CẤU TRÚC, VUI LÒNG TIẾN HÀNH MAY MẪU PP VỚI NHỮNG ĐIỂM ĐÚNG

UN-AVAILABLE CO. LTD: Fit Approval-3 3RD PROTO - SAMPLE - FRONT, SIDE AND BACK

Version 1

Article Code	M-0325-KB-6102			Product Group	BOTTOM
Article Name	CAMO SWEATPANT			Product Sub-Category	PANT - SWEATPANT
Created On	09-10-2024 4:25:52 PM	Material	FRENCH TERRY 100%COTTON WITH DRY HANDFEEL AND WASH (FB-K1311)	Season	2025 Fall
Last Modified	04-16-2025 1:25:55 PM	Description	CM30/1 + 20/1+ 10CD	Life Cycle Stage	Pre-Production



SPEC PPS

POM	Description		+ Tol	- Tol	M	Sample	Diff	Revised
J101	Waist measurement relaxed :: 1/2 body	1/2 LƯNG ĐO ÊM	1/2	1/2	15 1/2	15 1/2	0	
J104	WB height	TO BÀN LƯNG	1/8	1/8	1 3/4	1 3/4	0	
J502	Dawcord buttonhole distance	KHOẢNG CÁCH 2 MẮC CẢO	1/8	1/8	2	1 3/4	-1/4	
K101	Hip at 1" below WB seam: waist pattern mmt.	HÔNG TẠI ĐIỂM DƯỚI ĐƯỜNG MAY LƯNG 1"	1/2	1/2	20 1/4	20 3/4	1/2	
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	HÔNG ĐO TẠI ĐIỂM TRÊN ĐÁY 4", ĐO 3 ĐIỂM	1/2	1/2	23	23 1/4	1/4	
M101	Thigh :: 1" below crotch seam	RỘNG ĐÙI, CÁCH 1 INCH DƯỚI ĐÁY	1/4	1/4	13 1/2	13 3/4	1/4	
M102	Knee position from crotch seam :: NO GRADE	GỐI CÁCH ĐÁY	1/4	1/4	12	12	0	
M103	Knee Width: 12" below crotch pt.	RỘNG GỐI, CÁCH 12 INCH DƯỚI ĐÁY	1/4	1/4	11	11 1/4	1/4	
I101	Inseam length :: long pant	DÀI SƯỜN TRONG	1/2	1/2	30	29 1/2	-1/2	29 1/2
M201	Leg opening: Long, inside fold edges of opening	RỘNG ÔNG: BÊN TRONG NẾP GẤP	1/4	1/4	8 3/4	10 1/4	1 1/2	10 1/4
I702	Leg hem height	TO BÀN LAI	1/8	1/8	1	1	0	
L103	Front rise :: INCLUDING WB	ĐÁY TRƯỚC BAO GỒM LƯNG	1/4	1/4	13 1/2	13 3/4	1/4	
L203	Back rise :: INCLUDING WB	ĐÁY SAU BAO GỒM LƯNG	1/4	1/4	16 3/4	16 1/2	-1/4	
C202	LOWER Side seam, inseam forward position, fr fold	ĐƯỜNG SƯỜN THÂN DƯỚI, ĐƯỜNG MAY ÔNG TRONG DỜI VỀ PHÍA TRƯỚC, TỪ NẾP GẤP	1/8	1/8	1/2	5/8	1/8	
N201	ON SEAM pocket length	CHIỀU DÀI TÚI SƯỜN	1/4	1/4	6	6	0	
N202	ON SEAM pocket width	CHIỀU RỘNG TÚI SƯỜN	1/8	1/8	1/4	1/4	0	
N205	ON SEAM pocket position from Rib/Band seam	VỊ TRÍ TÚI SƯỜN TỪ ĐƯỜNG MAY GÂN HOẶC VIÊN THẤT LƯNG	1/8	1/8	1 1/4	1	-1/4	
N211	ON SEAM pocket bag height :: at center	CHIỀU CAO TÚI SƯỜN TẠI PHẦN GIỮA	1/4	1/4	11 1/2	11 1/4	-1/4	
N212	ON SEAM pocket bag width:: at widest pt.	CHIỀU RỘNG TÚI SƯỜN :: TẠI PHẦN RỘNG NHẤT	1/4	1/4	6 3/4	6 1/2	-1/4	
N601C	Back pocket welt height	DÀI CƠI TÚI SAU	1/8	1/8	3/4	3/4	0	
N701	Back pocket welt opening width	RỘNG CƠI TÚI SAU	1/4	1/4	5 1/2	5 1/2	0	
N703	Back pocket from WB seam	VỊ TRÍ TÚI SAU CÁCH ĐƯỜNG TRA LƯNG	1/8	1/8	2	1 3/4	-1/4	
N508	Back pocket position from CB seam	VỊ TRÍ TÚI SAU CÁCH MAY ĐÁY SAU	1/8	1/8	2 1/2	2 5/8	1/8	
N801	Cargo pocket height at center :: including flap	CAO TÚI HỢP TẠI CHÍNH GIỮA BAO GỒM NẠP TÚI	1/4	1/4	8 1/4	8 1/4	0	
N803	Cargo pocket flap height at center	DÀI NẮP TÚI HỢP TẠI CHÍNH GIỮA	1/8	1/8	2 3/8	2 3/8	0	
N806	Cargo pocket flap width at top edge	RỘNG NẮP TÚI HỢP CẠNH TRÊN	1/4	1/4	7 1/4	7 1/4	0	
N805	Cargo pocket width at top edge	RỘNG TÚI HỢP TẠI CẠNH TRÊN	1/4	1/4	7	7	0	
N612	Cargo patch pocket opening hem height	TO BÀN LAI TÚI	1/8	1/8	3/4	3/4	0	
N807	Cargo pocket from WB seam	VỊ TRÍ TÚI HỢP TỪ ĐƯỜNG TRA LƯNG	1/4	1/4	9 1/2	9 1/2	0	
J501	BUNGEE Drawcord TOTAL length : waist	TỔNG CHIỀU DÀI DÂY BUNGEE	1	1	36	36	0	
Q401	BUNGEE LOOP HOLDER LENGTH AT FRONT NECK SEAM	CHIỀU DÀI DÂY BUNGEE GIỮ Ở ĐM CỔ TRƯỚC	1/8	1/8	5/8	1	3/8	