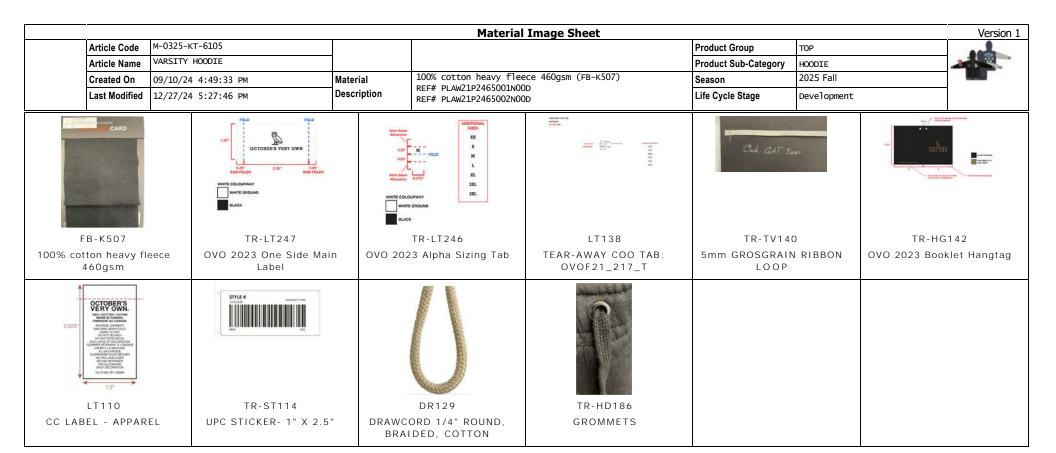


000, 001, 002, 003, 004, 005, 006, 007, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL, 008

				i i	Bill of Ma	aterial						Version 1
	Article Code M-0325-KT-610							Product	t Group	ТОР		-
	Article Name VARSITY HOODI	Œ						Produc	t Sub-Category	HOODIE		
	Created On 09/10/24 4:49	9:33 PM	Material	100% cotton heavy REF# PLAW21P24650		160gsm (FB-K50	07)	Season		2025 Fall		
	Last Modified 12/27/24 5:27	7:46 PM	Description	REF# PLAW21P24650				Life Cyc	cle Stage	Development		
Part	Material		Placement	Oty.	UOM.	Comments	Supplier	Supplier Ref.	J	BK BLACK une Ex-factory2		DIP BIG DIPPER June Ex-factory2
Fabric												
	100% cotton heavy fleece 460 (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Ogsm BODY/	HOOD		Yards				BLA BK BLA		BK	ACK
	100% cotton heavy fleece 460 (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D)gsm SLEEVI	≣S		Yards				BLA BK BLA		BK	ACK ACK
	2X2 RIB -COTTON/ SPANDEX (FB-K639)	CUFF/	BODY BAND		Meter	YD STRIPE			DYE BOD DTM		HG	ATHER GREY ATHER GREY
Trims												
	OVO 2023 One Side Main Lab (TR-LT247) RECA REF: LBOVO172	el			Each		Reca Mainetti Asia Ltd.	LBOVO17	None	e	Nor	ne
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LI	BOVO175) Each		Reca Mainetti Asia Ltd.	LBOVO17 5	None	е	Nor	ne
	TEAR-AWAY COO TAB: OVOF (LT138) COUNTRY OF ORIGIN TAB				Each		Reca Mainetti Asia Ltd.	OVOF21_ 217_T	None	е	Nor	ne
	5mm GROSGRAIN RIBBON LO (TR-TV140) FOR HANGTAG ATTACHMENT) Each		Vendor Sourced		None	е	Nor	ne
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A) Each		Reca Mainetti Asia Ltd.	HTOVO14 1A	None	е	Nor	ne
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instruvary by style.				Each		Vendor Sourced		None	e	Nor	ne
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL	.PRINTER		:	2 Each				None	е	Nor	ne
	SNAP- HIDDEN- 20L (HD111) HIDDEN SNAP 20L QUALITY M	ETAL		:	2 Each	ANTIQUE SILVER	Vendor Sourced		None	е	Nor	ne

Bill of Material										
Article Code	M-0325-KT-6105			Product Group	TOP	-				
Article Name	VARSITY HOODIE			Product Sub-Category	HOODIE					
Created On	09/10/24 4:49:33 PM			Season	2025 Fall	MAC .				
Last Modified	12/27/24 5:27:46 PM	1)accrintion	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development					

Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	BK BLACK June Ex-factory2	DIP BIG DIPPER June Ex-factory2
	METAL ZIPPER- 5GG (ZP199)	CF	1		1WAY - METAL 5GG ANTIQUE SIVLER, TALON	Vendor Sourced		None	None
	DRAWCORD 1/4" ROUND, BRAIDED, COTTON (DR129)	at hood	2		WITH METAL TIP - ANTIQUE SILVER FINISH	Vendor Sourced		None	None
	GROMMETS (TR-HD186)	AT DRWCORD EXIT AT HOOD	0		,	Vendor Sourced		None	None



			UPDATED UPC LAYOUT -SEPT 2024			Version 1
Article Code	M-0325-KT-6105			Product Group	TOP	
Article Name	VARSITY HOODIE			Product Sub-Category	HOODIE	
Created On	09/10/24 4:49:33 PM		100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Fall	MACO.
Last Modified	12/27/24 5:27:46 PM	l lacerintian	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development	



UPC INFORMATION

STYLE #: M-0421-KT-1117

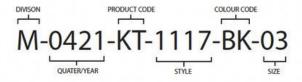
SIZE: MD (03)

COLOUR: BLACK (BK)
PRODUCT CODE: KNIT TOP

DIVISION: MENS

SKU: M-0421-KT-1117-BK-03

COLOUR AND SIZE CODE ARE INCLUDED IN THE UPC CODE AND BARCODE.



STICKER PLACEMENT (2 PER GARMENT)

DIMENSIONS

UPC STICKER#1
PLACE ON BOTTOM RIGHT
CORNER OF POLY BAG.

UPC STICKER #2 PLACE INSIDE HANGTAG BOOKLET

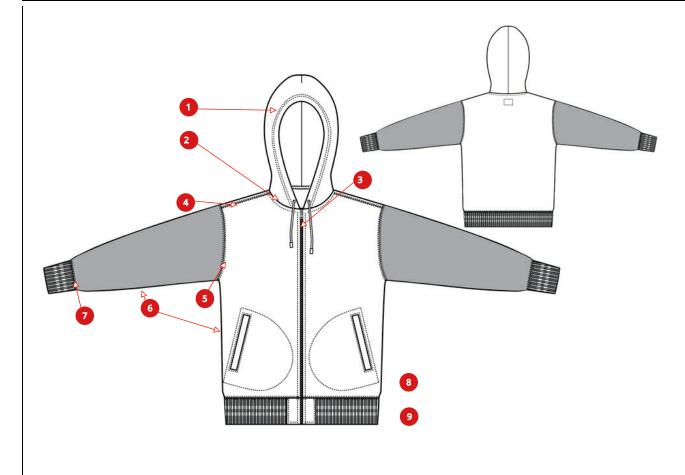






ROUNDED CORNERS

Construction details - FZ Hoodie									
Article Code	M-0325-KT-6105			Product Group	ТОР				
Article Name	VARSITY HOODIE			Product Sub-Category	HOODIE				
Created On	09/10/24 4:49:33 PM	Material	100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Fall				
Last Modified	12/27/24 5:27:46 PM	Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development				



Comments

- 1 HOOD
 - 1 piece hood with self lining. Fold at CF edge. Dart at CB, join with #512 mock safety stitch. Please ensure that the hood self and hood lining serged seperately.

 Self and lining chain tacked at the top of the head at CB dart seams. Please tack 3/8" at hood crown together.

 Drawcord casing at front edge of hood, 2N topstitch, 1/4" spacing. Grommet drawcord exits set 1 1/4" up from neck seam. Ensure Drawcord is tacked at top of hood.
- NECK SEAM
 Hood join to body with #512 mock safety stitch.
 Inside whole neck cleanfinished with jerey taping. SN T/S at edges of tape. SN topstitch visible on body, 1/4" in.
- 3 CF CLOSURE
 Exposed zipper closure at CF. 1/4" SN T/S on each side. Inside seam allowances cleanfinished with self facings. Facing edges double turned to cleanfinish, SN topstitch.
- SHOULDER SEAM
 Set forward on body. Join with #512 mock safety stitch. 1/4" 2N
 C/S straddling seam.
- ARMHOLE SEAM
 #512 mock safety stitch. 1/4" 2N C/S straddling seam.
- 6 SLEEVE INSEAM AND SIDE SEAM: #512 mock safety stitch.
- 7 SLEEVE OPENING
 Folded rib cuff. Join to sleeve opening with #512 mock safety
 stitch. 1/4" 2N C/S straddling seam.
- 8 POCKET
 Self welt pocket, fused. SN edge topstitch around pocket opening. Self pocket bag set to inside of body. Edges serged. SN topstitch on bag through to body.
- 9 BOTTOM OPENING
 Folded rib band. Join to bottom opening with #512 mock safety
 stitch. SN TOPSTITCH ON BODY SIDE, do not topstitch rib
 band. Self panels at CF to join to zipper. Join with #512 mock
 safety stitch. SN topstitch, 1/4" in. Inside of self panel
 cleanfinished with CF facing.

			Mea	surement	- Hoodie	- Hoodie	e					All Measu	urements	are in Inches	Version 1
	Article Code	M-0325-KT-6105									Product G	roup	TOP		
	Article Name	VARSITY HOODIE									Product S	ub-Category			-
	Created On	09/10/24 4:49:33 PM	Mate			ton heavy w21p24650	fleece 40	60gsm (FB-	K507)		Season		2025 Fall		
	Last Modified	12/27/24 5:27:46 PM	Des	cription		w21P24650					Life Cycle	Stage	Developm	ent	
POM		Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL		
! A201	Front body length fron	n HPS : Top	1/2	1/2	NA	25 3/4	26 1/4	26 3/4	27 1/4	27 3/4	28 3/4	29 3/4	30 3/4		
! H101	Neck width :: SEAM TO	SEAM	1/4	1/4	NA	8 1/4	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4		
! H201	Front neck drop from	HPS : Crew	1/8	1/8	NA	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16		
H301	Back neck drop from	HPS Crew	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16		
! D102	Shoulder slope :: from	1 HPS	1/8	1/8	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16		
D103	Shoulder displaceme	nt to front	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4		
! D101	Shoulder width :meas	sured on CB body	3/8	3/8	NA	19 1/4	20	20 3/4	21 1/2	22 1/4	23 1/4	24 1/4	25 1/4		
! B301	Across: Chest : at mic	I. armhole	1/4	1/4	NA	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4		
B201	Across Back : at mid.	armhole	1/4	1/4	NA	16 1/2	17 1/4	18	18 3/4	19 1/2	20 1/2	21 1/2	22 1/2		
! B101	Chest width :1" below	v armhole	1/2	1/2	NA	21	22	23	24	25	26 1/2	28	29 1/2		
C102	Bottom width : 1" abo	ve band seam	1/2	1/2	NA	19	20	21	22	23	24 1/2	26	27 1/2		
! C101	Bottom width at band	:inside fold edges of band/hem	1/2	1/2	NA	15 3/4	16 3/4	17 3/4	18 3/4	19 3/4	21 1/4	22 3/4	24 1/4		
! E101	Armhole Straight :: m	easured straight	1/4	1/4	NA	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8		
! G101	Bicep width:1" below	armhole	1/4	1/4	NA	9 1/4	9 1/2	9 3/4	10	10 1/4	10 9/16	10 7/8	11 3/16		
! F101	L:Sleeve overarm fr. (CB neck :: 3 x point measure	1/2	1/2	NA	34 1/4	35	35 3/4	36 1/2	37 1/4	38 1/4	39 1/4	40 1/4		
G103	L/Sleeve :: 1" above of	cuff seam	1/8	1/8	NA	4 11/16	4 7/8	5 1/16	5 1/4	5 7/16	5 11/16	5 15/16	6 3/16		
! G104	L/Sleeve opening: ins	side fold edges of cuff/hem	1/8	1/8	NA	3 7/16	3 5/8	3 13/16	4	4 3/16	4 7/16	4 11/16	4 15/16		
F701	Sleeve Cuff Band He	ight	1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4		
A703	Body Band Height		1/8	1/8	NA	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4		
! H703	Hood width :: at 5" Be	elow Top Edge	1/4	1/4	NA	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12		
! H701	Hood height at CF		1/4	1/4	NA	14 3/4	15 1/4	15 1/4	15 3/4	15 3/4	16 1/4	16 1/4	16 1/4		
H702	Hood height at HPS		1/4	1/4	NA	13 1/4	13 3/4	13 3/4	14 1/4	14 1/4	14 3/4	14 3/4	14 3/4		
! H709	drawcord length : Ho	od	1/2	1/2	NA	40	41	41	42	42	43	43	43		
H710	Hood drawcord exit p	oos. fr neck	1/8	1/8	NA	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4		
! N202	Welt pocket width		1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4		
! N201	Welt pocket length		1/4	1/4	1/8	5 1/4	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8		
N203	Welt pocket position t	rom CF edge :: Top corner	1/4	1/4	1/8	5 3/8	5 1/2	5 5/8	5 3/4	5 7/8	6	6 1/8	6 1/4		
N204	Welt pocket position f	rom CF edge :: Bottom corner	1/4	1/4	1/8	7 3/8	7 1/2	7 5/8	7 3/4	7 7/8	8	8 1/8	8 1/4		
N205	Welt pocket position f	rom Rib/Band seam	1/4	1/4	1/8	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2		
N211		ht: along side at longest pt	1/4	1/4	NA	7	7	7 1/2	7 1/2	7 1/2	8	8	8		
N212	Welt pocket bag widt		1/4	1/4	NA	6	6	6 1/2	6 1/2	6 1/2	7	7	7		
B501	Front bottom hem sel		1/8	1/8	0	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8	1 5/8		
H606	Neck binding width		1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8		

Comments

REFERENCE: F/W 2025 Collegiate fit

		UN-	AVAILABLE CO	. LTD: Fit Approval-1 proto [Sample 1 (M)]						Version 1
	Article Code	M-0325-KT-6105			Product Group)	ТОР			
	Article Name	VARSITY HOODIE			Product Sub-C	ategory	HOODIE			
	Created On 09/10/24 4:49:33 PM		Material 100% cotton heavy fleece 460gsm (FB-K507)			2	2025 Fall			AN I
	Last Modified	12/27/24 5:27:46 PM	Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stag	je [Development			
РОМ			Descri	ption	+ Tol	- Tol	М	Sample	Diff	Revised

POM	Description	+ Tol	- Tol	M	Sample	Diff	Revised
A201	Front body length from HPS : Top	1/2	1/2	27 1/2	27 1/4	-1/4	27 1/4
H101	Neck width :: SEAM TO SEAM	1/4	1/4	9 1/2	9 1/2	0	8 3/4
H201	Front neck drop from HPS : Crew	1/8	1/8	3 1/2	3 1/2	0	
H301	Back neck drop from HPS Crew	1/8	1/8	1	1	0	
D102	Shoulder slope :: from HPS	1/8	1/8	2	2	0	
D103	Shoulder displacement to front	1/8	1/8	3/4	3/4	0	
D101	Shoulder width :measured on CB body	3/8	3/8	20 1/2	20 1/4	-1/4	21 1/2
B301	Across: Chest: at mid. armhole	1/4	1/4	18 1/2	18 1/2	0	
B201	Across Back : at mid. armhole	1/4	1/4	18 3/4	19	1/4	
B101	Chest width :1" below armhole	1/2	1/2	23	22 3/4	-1/4	24
C102	Bottom width: 1" above band seam	1/2	1/2	21 1/2	21	-1/2	22
C101	Bottom width at band:inside fold edges of band/hem	1/2	1/2	18 1/2	18	-1/2	18 3/4
E101	Armhole Straight :: measured straight	1/4	1/4	10	10	0	10 1/2
G101	Bicep width:1" below armhole	1/4	1/4	9 1/2	9 1/2	0	10
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1/2	1/2	36 1/2	37 1/2	1	
G103	L/Sleeve :: 1" above cuff seam	1/8	1/8	5 1/4	5 1/8	-1/8	
G104	L/Sleeve opening: inside fold edges of cuff/hem	1/8	1/8	3 1/4	3 1/2	1/4	4
F701	Sleeve Cuff Band Height	1/8	1/8	3 1/4	3 3/8	1/8	2 3/4
A703	Body Band Height	1/8	1/8	3 1/4	3 3/8	1/8	2 3/4
H703	Hood width :: at 5" Below Top Edge	1/4	1/4	11	11 1/2	1/2	
H701	Hood height at CF	1/4	1/4	15 1/2	15 1/4	-1/4	15 3/4
H702	Hood height at HPS	1/4	1/4	14	13 3/4	-1/4	14 1/4
H709	drawcord length : Hood	1/2	1/2	42	41	-1	
H710	Hood drawcord exit pos. fr neck	1/8	1/8	1 1/4	1 1/4	0	
N202	Welt pocket width	1/8	1/8	3/4	3/4	0	
N201	Welt pocket length	1/4	1/4	5 5/8	5 5/8	0	
N203	Welt pocket position from CF edge :: Top corner	1/4	1/4	5 3/4	5 3/4	0	
N204	Welt pocket position from CF edge :: Bottom corner	1/4	1/4	7 3/4	7 1/2	-1/4	
N205	Welt pocket position from Rib/Band seam	1/4	1/4	3	2 3/4	-1/4	
N211	Welt pocket bag height: along side at longest pt	1/4	1/4	7 1/2	7 1/2	0	
N212	Welt pocket bag width at deepest pt	1/4	1/4	6 1/2	6 1/2	0	
B501	Front bottom hem self panel width	1/8	1/8	1 5/8	1 7/8	1/4	
H606	Neck binding width	1/8	1/8	3/8	3/8	0	

Newly Added Points of Measurement

N201 - Welt pocket length

COMMENT

12.27.24

STYLING COMMENTS:

1. Remove 2ndl topstitch at body band, replace with SN topstitch on body side only, see photo and construction page

Bỏ diễu 2 kim tại rib, thay thế bằng đường diễu 1 kim phía trên thân. vui lòng xem phần ảnh tham khảo

FITTING COMMENTS:

1. Keep front body length measurement

		UN-A	AVAILABLE CO	. LTD: Fit Approval-1 proto [Sample 1 (M)]			Version 1
Ai	rticle Code	M-0325-KT-6105			Product Group	TOP	-
Ai	rticle Name	VARSITY HOODIE			Product Sub-Category	HOODIE	
Cı	reated On	09/10/24 4:49:33 PM	Material	100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Fall	
La	ast Modified	12/27/24 5:27:46 PM	I laccrintion	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development	

- 2. Revised neck width measurement.
- 3. Revised shoulder width measurement
- 4. Revised chest width measurement
- 5. Revised bottom width 1" above band measurement
- 6. Revised bottom width at band measurement
- 7. Revised armhole straight measurement
- 8. Revised bicep width measurement
- 9. Revised sleeve opening measurement
- 10. Revised cuff and body band height measurement
- 11. Revised hood height measurements
- 12. Bring back to spec on front bottom hem self panel width
- 13. Ensure all measurements are brought back to spec.

WORKMANSHIP COMMENTS:

1. Workmanship needs to be improved, CF zipper is puckering, topstitching at pocket is puckering, please ensure to check the tension and thread quality cách may cần được cải thiện, dây kéo thân trước và đường diễu túi bị nhăn rút. vui lòng đảm bảo kiểm tra độ căng và chất lượng chỉ **PROTO IS REJECTED FOR FIT AND CONSTRUCTION. PLEASE PROCEED TO 2ND WITH CORRECTIONS**

Sample Size:

Status: Rejected

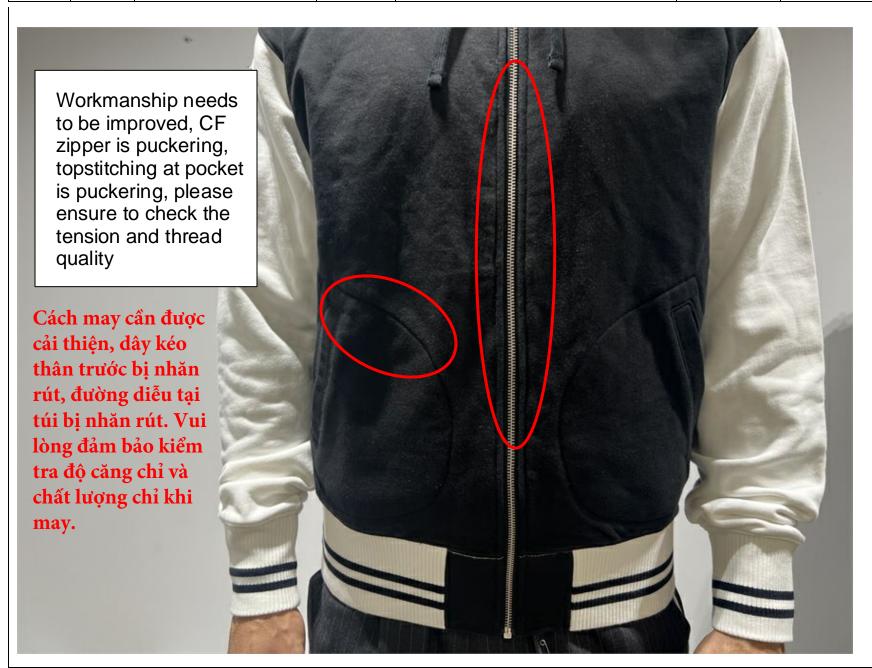
Rejected By: KoryLui (October's Very Own Merchandising)

Rejected On: 12/27/24 5:26:20 PM

UN-AVAILABLE CO. LTD: Fit Approval-1 proto - SAMPLE FRONT SIDE AND BACK											
Article Code	M-0325-KT-6105			Product Group	ТОР	and					
Article Name	VARSITY HOODIE	1		Product Sub-Category	HOODIE						
Created On	09/10/24 4:49:33 PM	Material	100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Fall						
Last Modified	12/27/24 5:27:46 PM	1)accrintion	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development						



UN-AVAILABLE CO. LTD: Fit Approval-1 proto - workmanship									
Article Code	M-0325-KT-6105			Product Group	ТОР				
Article Name	VARSITY HOODIE			Product Sub-Category	HOODIE				
Created On	09/10/24 4:49:33 PM	Material	100% cotton heavy fleece 460gsm (FB-K507)	Season	2025 Fall	AND .			
Last Modified	12/27/24 5:27:46 PM	Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development				



UN-AVAILABLE CO. LTD: Fit Approval-1 proto - body band topstitching										
Article Code	M-0325-KT-6105			Product Group	ТОР					
Article Name	VARSITY HOODIE			Product Sub-Category	HOODIE					
Created On	09/10/24 4:49:33 PM	Material		Season	2025 Fall					
Last Modified	12/27/24 5:27:46 PM	Description	REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D	Life Cycle Stage	Development					

