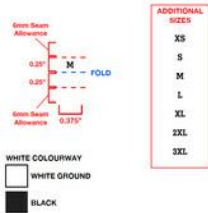
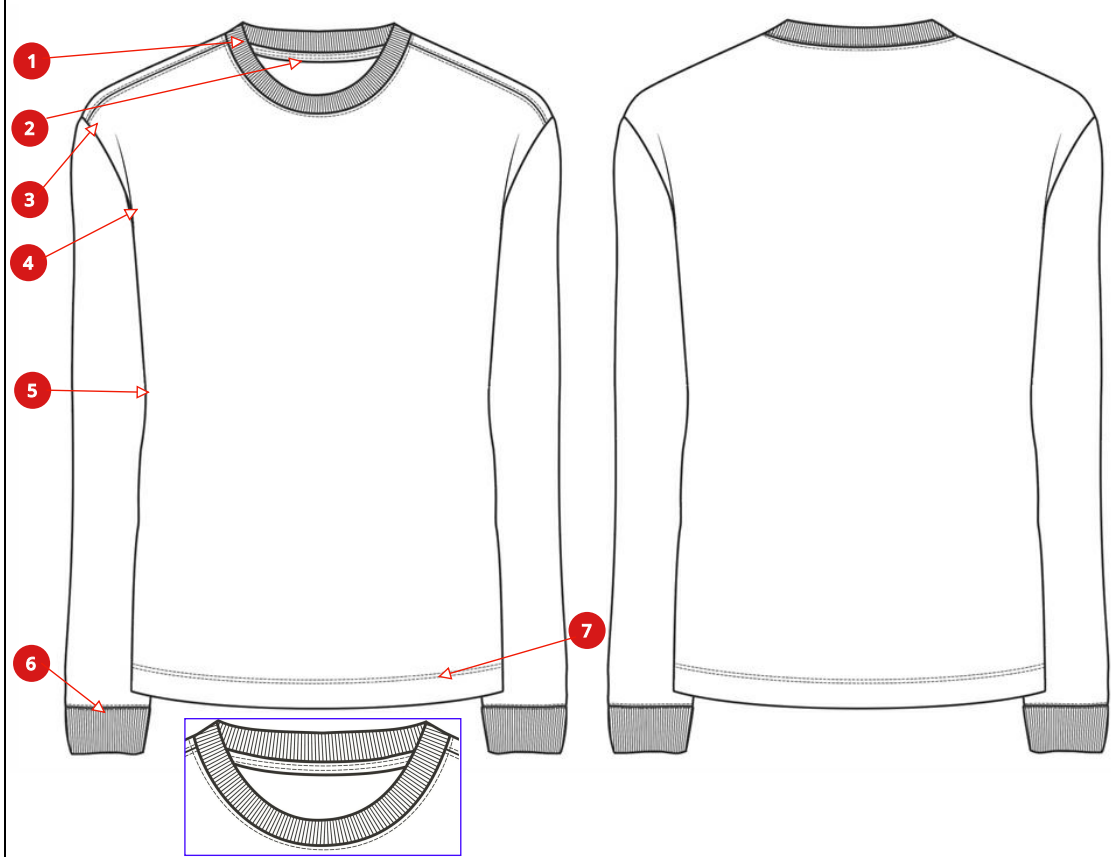


Article Summary										Version 1	
	Article Code	C-0425-KT-6591			Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Product Group	TOP			
	Article Name	MARVEL GRAPHIC LS TEE					Product Sub-Category	T-SHIRT - LS			
	Created On	03-28-2025 2:11:42 PM		Season			2025 Winter				
	Last Modified	04-01-2025 3:10:42 PM		Life Cycle Stage			Design				
Gender Classification		Collaboration		Sub Class D		Long Sleeve		Fabrication		KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD		Release Date		12 Dec 2025		Ex-Factory		19 Sep 2025	
										COLORS	
											WHITE (WT) WHITE
SIZES											
000, 001, 002, 003, 004, 005, 006, 007											

Bill of Materials										Version 1
	Article Code	C-0425-KT-6591		UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Product Group	TOP				
	Article Name	MARVEL GRAPHIC LS TEE			Product Sub-Category	T-SHIRT - LS				
	Created On	03-28-2025 2:11:42 PM	Material Description		Season	2025 Winter				
	Last Modified	04-01-2025 3:10:42 PM			Life Cycle Stage	Design				
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	WT WHITE
Fabric										
	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s		BODY/ BACK NECK TAPE		0	Meter			REF# BDSS22P0921018T00D	None
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD		NECK		0	Meter	DTM BODY			None
Trims										
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced		None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each				None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		SINGLE STITCH- to be easily removeable.		1	Each		Reca Mainetti Asia Ltd		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None
	MARVEL HANG TAG- TBD (TR-HG163)				0	Each				None
	MARVEL MAIN LABEL - TBD (TR-LT320)				0	Each				None
Graphics										
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None

Bill of Materials Material Image Sheet							Version 1
	Article Code	C-0425-KT-6591			Product Group	TOP	
	Article Name	MARVEL GRAPHIC LS TEE			Product Sub-Category	T-SHIRT - LS	
	Created On	03-28-2025 2:11:42 PM			Season	2025 Winter	
	Last Modified	04-01-2025 3:10:42 PM			Life Cycle Stage	Design	
			Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s			
							
FB-K508 UA - 100 % COTTON JERSEY, 190GSM		LT110 CC LABEL - APPAREL		PK101 POLY BAG - GENERIC		TR-ST114 UPC STICKER- 1" X 2.5"	
							
LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-TV140 5mm GROSGRAIN RIBBON LOOP					
							
TR-LT246 OVO 2023 Alpha Sizing Tab							

Construction Details - LS tshirt - rev - 2023							Version 1
	Article Code	C-0425-KT-6591		Product Group		TOP	
	Article Name	MARVEL GRAPHIC LS TEE		Product Sub-Category		T-SHIRT - LS	
	Created On	03-28-2025 2:11:42 PM		Season		2025 Winter	
	Last Modified	04-01-2025 3:10:42 PM		Life Cycle Stage		Design	
		Material Description	UA - 100% COTTON JERSEY, 190GSM (FB-K508) REF# BDSS22P0921018T00D SINGLE JERSEY 20s				



Comments

- 1

NECKBAND:

RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512
TO NECK SEAM, S/N EDGE T/S TO FRONT NECK

BO CỔ: Gấp đôi , vắt sổ tra vào thân, điều mí 1K 1/8" ở trên thân xung quanh chân cổ
- 2

NECK/SHOULDER TAPE:

JERSEY BINDING ALONG BACK NECK FROM SHOULDER TO SHOULDER, CHAINSTITCH (LOOPER SIDE EXPOSED ON EXERIOR) EDGESTITCH STRADDLED ON SHOULDER SEAM

Viền cổ sau: Bằng vải chính, kéo dài đến đầu vai, điều rẽ 2K 1/4" móc xích lộ ra ngoài thân áo.
- 3

SHOULDER SEAM

MOCK SAFETY SERGED, 512
- 4

ARMHOLE SEAM

MOCK SAFETY SERGED, 512
- 5

SLEEVE/ SIDE SEAM

JOIN IN ONE OPERATION, MOCK SAFETY SERGED, 512

Vai & nách,sườn thân, sườn tay : vắt sổ 2k4c
- 6

CUFF 1X1 RIB, DOUBLE LAYER FOLD

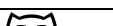
MOCK SAFETY SERGE TO JOIN TO PANEL
2N COVERSTITCH STRADDLING SEAMS, 1/4" SPACING

BO tay : vắt sổ 2k4c vào thân, ĐIỀU RẼ 2K ĐÁNH BÔNG 1/4"
- 7

BODY HEM:

SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" SPACING

Lai áo : gấp vào trong, điều 2k 1/4"

Measurement Sheet - LS Relax Tee - OVO					All Measurements are in Inches		Version 1
	Article Code	C-0425-KT-6591			Product Group	TOP	
	Article Name	MARVEL GRAPHIC LS TEE			Product Sub-	T-SHIRT - LS	
	Created On	03-28-2025 2:11:42 PM	Material	UA - 100% COTTON JERSEY, 190GSM (FB-K508)	Season	2025 Winter	
	Last Modified	04-01-2025 3:10:42 PM	Description	REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Life Cycle Stage	Design	

BẢNG THÔNG SỐ

POM	Description		+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
! A101	Back body length from HPS : Top	DÀI ÁO THÂN SAU ĐO TỪ CAO VAI	1/2	1/2	NA	27 1/2	28	28 1/2	29	29 1/2	30 1/2	31 1/2	32 1/2
! H101	Neck width :: SEAM TO SEAM	NGANG CỔ TỪ ĐƯỜNG MAY ĐẾN ĐƯỜNG MAY	1/4	1/4	NA	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8
! H201	Front neck drop from HPS : Crew	HẠ CỔ TRƯỚC TỪ CAO VAI	1/8	1/8	NA	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16
H301	Back neck drop from HPS Crew	HẠ CỔ SAU TỪ CAO VAI	1/8	1/8	NA	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16
! H605	Neckband width	TO BÀN BƠ CỔ	1/8	1/8	NA	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
! D102	Shoulder slope :: from HPS	XUÔI VAI TỪ CAO VAI	1/4	1/4	NA	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16
D103	Shoulder displacement to front	CHỖM VAI	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
! D101	Shoulder width :measured on CB body	NGANG VAI: ĐO Ở THÂN SAU	3/8	3/8	NA	17	17 3/4	18 1/2	19 1/4	20	21	22	23
! B301	Acrrs: Chest : at mid. armhole	NGANG NGỰC: GIỮA HỖM NÁCH	1/4	1/4	NA	15 1/4	16	16 3/4	17 1/2	18 1/4	19 1/4	20 1/4	21 1/4
! B201	Across Back : at mid. armhole	NGANG LƯNG: GIỮA HỖM NÁCH	1/4	1/4	NA	15 3/4	16 1/2	17 1/4	18	18 3/4	19 3/4	20 3/4	21 3/4
! B101	Chest width :1" below armhole	NGANG NGỰC DƯỚI NÁCH 1"	1/2	1/2	NA	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28
! C101	Bottom width at band:inside fold edges of band/hem	NGANG LAI ĐO TẠI MÉP	1/2	1/2	NA	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4	24 1/4	25 3/4	27 1/4
! E101	Armhole Straight :: measured straight	NÁCH ĐO THẲNG	1/4	1/4	NA	8 1/2	8 7/8	9 1/4	9 5/8	10	10 1/2	11	11 1/2
! G101	Bicep width:1" below armhole	BẮP TAY DƯỚI NÁCH 1"	1/8	1/8	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 13/16	9 1/8	9 7/16
! F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	DÀI TAY ĐO TỪ GIỮA CỔ SAU - ĐO 3 ĐIỂM	1/2	1/2	NA	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4
! G103	L:Sleeve :: 1" above cuff seam	NGANG CỬA TAY: ĐO TRÊN ĐƯỜNG TRA BƠ 1"	1/8	1/8	NA	4 3/16	4 3/8	4 9/16	4 3/4	4 15/16	5 3/16	5 7/16	5 11/16
! G104	L:Sleeve opening: inside fold edges of cuff/hem	NGANG CỬA TAY: ĐO TẠI MÉP BƠ	1/8	1/8	NA	3 3/16	3 3/8	3 9/16	3 3/4	3 15/16	4 3/16	4 7/16	4 11/16
H606	Neck binding width	TO BÀN VIENT CỔ SAU	1/8	1/8	NA	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
A701	Body hem depth	CAO LAI ÁO	1/8	1/8	NA	1	1	1	1	1	1	1	1
F701	Sleeve Cuff Band Height	CAO LAI TAY	1/8	1/8	NA	2	2	2	2	2	2	2	2
! H404	Minimum Neck Stretch	GIÃN CỔ TỐI THIỂU	1/2	0	NA	24	24	24	24	24	24	24	24

CM Measurement Sheet - LS Relax Tee - OVO

All Measurements are in CMs

Version 1



Article Code	C-0425-KT-6591			Product Group	TOP
Article Name	MARVEL GRAPHIC LS TEE			Product Sub-	T-SHIRT - LS
Created On	03-28-2025 2:11:42 PM	Material	UA - 100% COTTON JERSEY, 190GSM (FB-K508)	Season	2025 Winter
Last Modified	04-01-2025 3:10:42 PM	Description	REF# BDSS22P0921018T00D SINGLE JERSEY 20s	Life Cycle Stage	Design

POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
A101	Back body length from HPS : Top	1.27	1.27	0	69.85	71.12	72.39	73.66	74.93	77.47	80.01	82.55						
H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	16.51	16.51	17.145	17.78	18.415	19.05	19.685	20.32						
H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	10.4775	10.4775	10.6362	10.795	10.9538	11.2713	11.5887	11.9063						
H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513						
H605	Neckband width	0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905						
D102	Shoulder slope :: from HPS	0.635	0.635	0	4.7625	4.9212	5.08	5.08	5.08	5.2388	5.3975	5.5563						
D103	Shoulder displacement to front	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27						
D101	Shoulder width :measured on CB body	0.9525	0.9525	0	43.180	45.085	46.990	48.895	50.800	53.340	55.880	58.420						
B301	Acrss: Chest : at mid. armhole	0.635	0.635	0	38.735	40.64	42.545	44.45	46.355	48.895	51.435	53.975						
B201	Across Back : at mid. armhole	0.635	0.635	0	40.005	41.91	43.815	45.72	47.625	50.165	52.705	55.245						
B101	Chest width :1" below armhole	1.27	1.27	0	49.53	52.07	54.61	57.15	59.69	63.50	67.31	71.12						
C101	Bottom width at band:inside fold edges of band/hem	1.27	1.27	0	47.625	50.165	52.705	55.245	57.785	61.595	65.405	69.215						
E101	Armhole Straight :: measured straight	0.635	0.635	0	21.5900	22.5425	23.4950	24.4475	25.4000	26.6700	27.9400	29.2100						
G101	Bicep width:1" below armhole	0.3175	0.3175	0	19.050	19.685	20.320	20.955	21.590	22.3837	23.1775	23.9713						
F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	83.185	85.09	86.995	88.9	90.805	93.345	95.885	98.425						
G103	L/Sleeve :: 1" above cuff seam	0.3175	0.3175	0	10.6363	11.1125	11.5887	12.065	12.5413	13.1763	13.8113	14.4463						
G104	L/Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	8.0963	8.5725	9.0487	9.525	10.0013	10.6363	11.2713	11.9063						
H606	Neck binding width	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525						
A701	Body hem depth	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54						
F701	Sleeve Cuff Band Height	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08						
H404	Minimum Neck Stretch	1.27	0	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96						

Comments

REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M
- body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21