

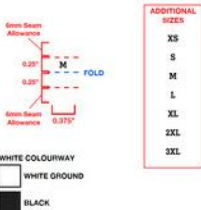
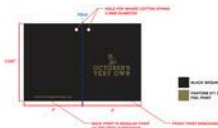
Article Summary							Version 1
	Article Code	M-0425-KB-6055		FLEECE 100%COTTON 410GSM (FB-K1003)	Product Group	BOTTOM	
	Article Name	MINI OG OPEN HEM PANT			Product Sub-Category	PANT - SWEATPANT	
	Created On	09/08/24 3:34:41 PM	Material		Season	2025 Winter	
	Last Modified	10/23/24 10:58:09 AM	Description		Life Cycle Stage	development	
Gender Classification		Mens	Sub Class D	OPEN HEM PANT	Fabrication		KNIT BOTTOM
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory		
							COLORS
							 BLACK (BK) BLACK
							 Pearl Grey (PG) MCB1603 ASH HEATHER GREY
							 PEACOAT (34) Peacoat, 19-3920 TCX NAVY
							 GANACHE (GAN) 19-1018 TCX
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							

Bill of Material												Version 1
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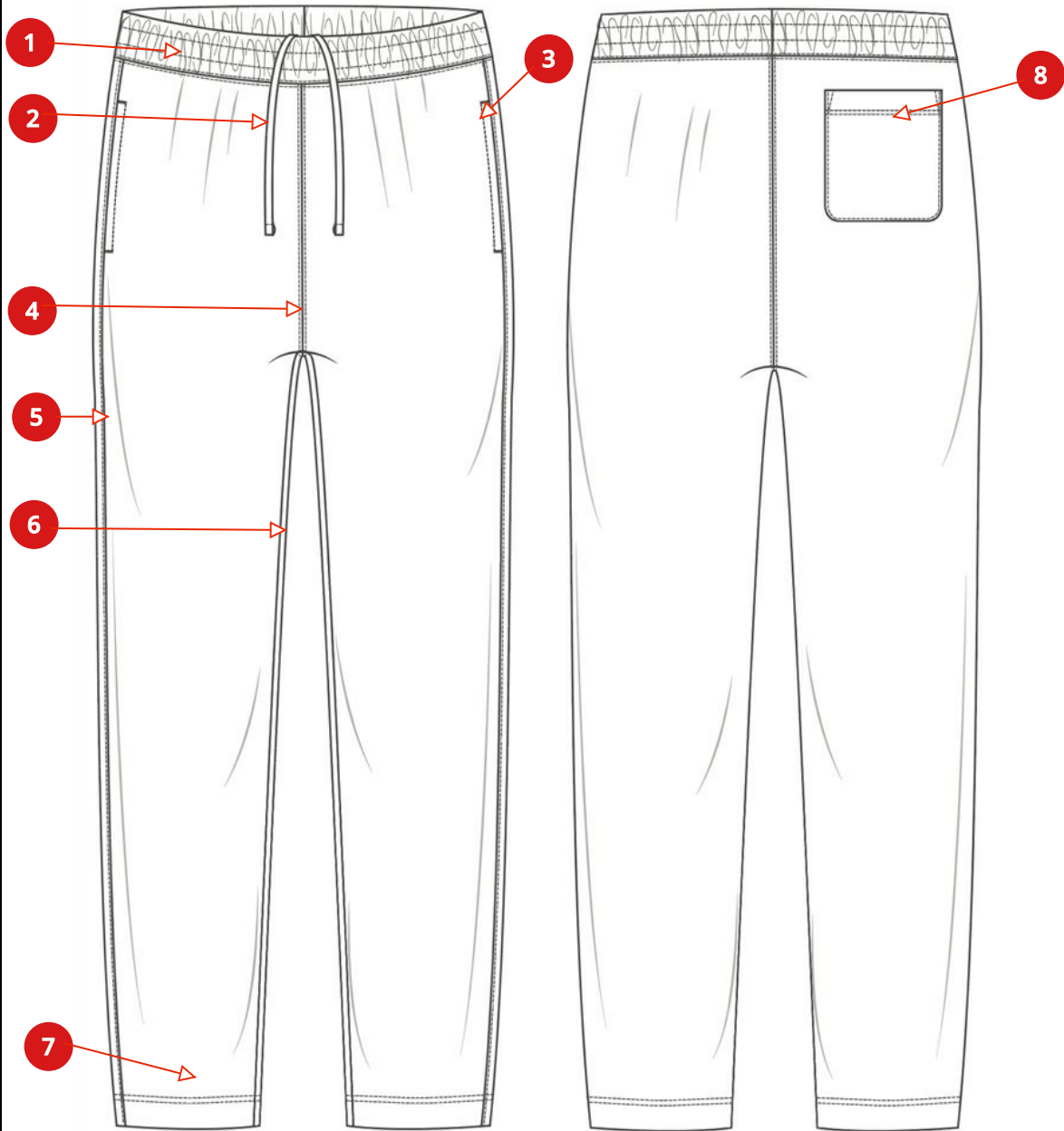
Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		34 PEACOAT		GAN GANACHE
Fabric															
BODY	FLEECE 100%COTTON 410GSM (FB-K1003)	BODY/ PKT PALM SIDE	0	Meter			VTK5946 -1B		None		None		None		None
POCKETS	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY	POCKETS KNUCKLE SIDE	0	Meter			REF# OVOTRIP -TS01		None		None		None		None
Trims															
CUFF	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE	WB	2	Each		Vendor Sourced			None		None		None		None
WAISTBAND	DRAWCORD FLAT 3/8" BARTACK (TR-DR190)	CF	1	Each	DTM BODY, HEATHER GREY DCORD ON HEATHER GREY BODY				None		None		None		None
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB	SINGLE STITCHED AT CB	0	Each		Reca Mainetti Asia Ltd.			None		None		None		None
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each		Vendor Sourced			None		None		None		None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each		Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER		2	Each					None		None		None		None

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Part	Material	Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.		BK BLACK		PG Pearl Grey		34 PEACOAT		GAN GANACHE
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)	INTERNAL	2	Each	DTM BODY	Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Main Loop Label (TR-LT252)		1	Each		Reca Mainetti Asia Ltd.	LBOVO147		None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175		1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None		None		None		None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced			None		None		None		None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A		1	Each		Reca Mainetti Asia Ltd.	HTOVO141A		None		None		None		None
Graphics															
	TBD - SEE ARTWORK FILE (HT-102)		0	Each					None		None		None		None

Material Image Sheet										Version 1							
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	TR-DR190 DRAWCORD FLAT 3/8" BARTACK			LT138 TEAR-AWAY COO TAB: OVOF21_217_T			LT110 CC LABEL - APPAREL			PK101 POLY BAG - GENERIC			TR-ST114 UPC STICKER- 1" X 2.5"			TR-LT252 OVO 2023 Main Loop Label	
	TR-LT246 OVO 2023 Alpha Sizing Tab			TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-HG142 OVO 2023 Booklet Hangtag										

Construction details - Op Hem Bottom - Relaxed							Version 1
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Comments

- 1 WAISTBAND**
Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing.
- 2 DRAWCORD**
Drawcord ends: Flat, FOLDBACK BARTACKED ENDS
Internal Exit
- 3 FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 5 OUTSEAM**
Join with #512 mock safety stitch. SN edge topstitch on back.
- 6 INSEAM**
Join with #512 mock safety stitch
- 7 LEG OPENINGS**
Self turn up, 2N coverstitch, 1/4" spacing.
- 8 BACK POCKET**
Self patch pocket. Top edge folded in to form hem, 2N coverstitch, 1/4" spacing.
Sides and bottom edges serged and turned in. SN edge topstitch to join to body. Triangular reinforcements at top corners.

Measurement- Op hem sweats - w 2025

All Measurements are in Inches

Version 1

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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
J104	WB height	1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance	1/8	1/8	NA	2	2	2	2	2	2	2	2				
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1/2	1/2	NA	20	21	22	23	24	25 1/2	27	28 1/2				
M101	Thigh :: 1" below crotch seam	1/4	1/4	NA	11 3/4	12 3/8	13	13 5/8	14 1/4	15 1/8	16	16 7/8				
M106	Knee position from crotch pt @ inseam	1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width	1/4	1/4	NA	9 1/8	9 1/2	9 7/8	10 1/4	10 5/8	11 1/8	11 5/8	12 1/8				
I101	Inseam length :: long pant	1/2	1/2	NA	30	30	30 1/2	30 1/2	30 1/2	31	31	31				
M201	Leg opening: Long, inside fold edges of opening	1/8	1/8	NA	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4				
I702	Leg opening hem height	1/8	1/8	NA	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8				
L103	Front rise :: Incl WB	1/4	1/4	NA	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4				
L203	Back rise :: Incl WB	1/4	1/4	NA	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4				
C202	Side seam forward position, fr fold	1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
N201	Front pocket length	1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
N202	Front pocket stitch width	1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Front pocket position from Rib/Band seam	1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Front pocket bag height :: at center	1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag width:: at widest pt.	1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket height at center	1/8	1/8	NA	5 1/4	5 1/2	5 1/2	5 3/4	0	6	6 1/4	6 1/4				
N701	Back pocket width at top edge	1/8	1/8	NA	4 1/2	4 3/4	4 3/4	5	0	5 1/4	5 1/2	5 1/2				
N703	Back pocket from WB seam	1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N508	Back pocket position from CB seam	1/8	1/8	NA	2 1/8	2 3/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8	3				
J501	Drawcord length : waist	1	1	NA	50	50	50	50	56	56	56	56				

Comments

REFERENCE: 7.4.2024 started off as BG pattern with corrections, Sandy has original pattern

Cm Measurement- Op hem sweats - w 2025												All Measurements are in CMs					Version 1	
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POM	Description	+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL						
! J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	30.48	33.02	35.56	38.1	40.64	44.45	48.26	52.07						
! J104	WB height	0.3175	0.3175	0	4.445	4.445	4.445	4.445	4.445	4.445	4.445	4.445						
J502	Dawcord buttonhole distance	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08						
! K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	41.91	44.45	46.99	49.53	52.07	55.88	59.69	63.50						
! K102	Full Hip: 4" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.80	53.34	55.88	58.42	60.96	64.77	68.58	72.39						
M101	Thigh :: 1" below crotch seam	0.635	0.635	0	29.8450	31.4325	33.0200	34.6075	36.1950	38.4175	40.6400	42.8625						
M106	Knee position from crotch pt @ inseam	0.635	0.635	0	29.845	29.845	30.48	30.48	30.48	31.115	31.115	31.115						
M103	Knee Width	0.635	0.635	0	23.1775	24.130	25.0825	26.035	26.9875	28.2575	29.5275	30.7975						
! I101	Inseam length :: long pant	1.27	1.27	0	76.20	76.20	77.47	77.47	77.47	78.74	78.74	78.74						
! M201	Leg opening: Long, inside fold edges of opening	0.3175	0.3175	0	19.050	19.685	20.320	20.955	21.590	22.225	22.860	23.495						
I702	Leg opening hem height	0.3175	0.3175	0	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225	2.2225						
! L103	Front rise :: Incl WB	0.635	0.635	0	33.020	33.655	34.290	34.925	35.560	36.195	36.830	37.465						
! L203	Back rise :: Incl WB	0.635	0.635	0	40.640	41.275	41.910	42.545	43.180	43.815	44.450	45.085						
C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27						
! N201	Front pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51						
! N202	Front pocket stitch width	0.3175	0.3175	0	0.635	0.635	0.635	0.635	0.635	0.635	0.635	0.635						
N205	Front pocket position from Rib/Band seam	0.3175	0.3175	0	2.2225	2.540	2.8575	3.175	3.4925	3.810	4.1275	4.445						
N211	Front pocket bag height :: at center	0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21						
N212	Front pocket bag width:: at widest pt.	0.635	0.635	0	15.875	16.510	16.510	17.145	17.145	17.780	18.415	18.415						
N601C	Back pocket height at center	0.3175	0.3175	0	13.335	13.970	13.970	14.605	0	15.240	15.875	15.875						
! N701	Back pocket width at top edge	0.3175	0.3175	0	11.43	12.065	12.065	12.7	0	13.335	13.97	13.97						
N703	Back pocket from WB seam	0.3175	0.3175	0	4.1275	4.445	4.7625	5.08	5.3975	5.715	6.0325	6.35						
N508	Back pocket position from CB seam	0.3175	0.3175	0	5.3975	6.985	6.0325	6.35	6.6675	6.985	7.3025	7.62						
! J501	Drawcord length : waist	2.54	2.54	0	127	127	127	127	142.24	142.24	142.24	142.24						
Comments																		
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