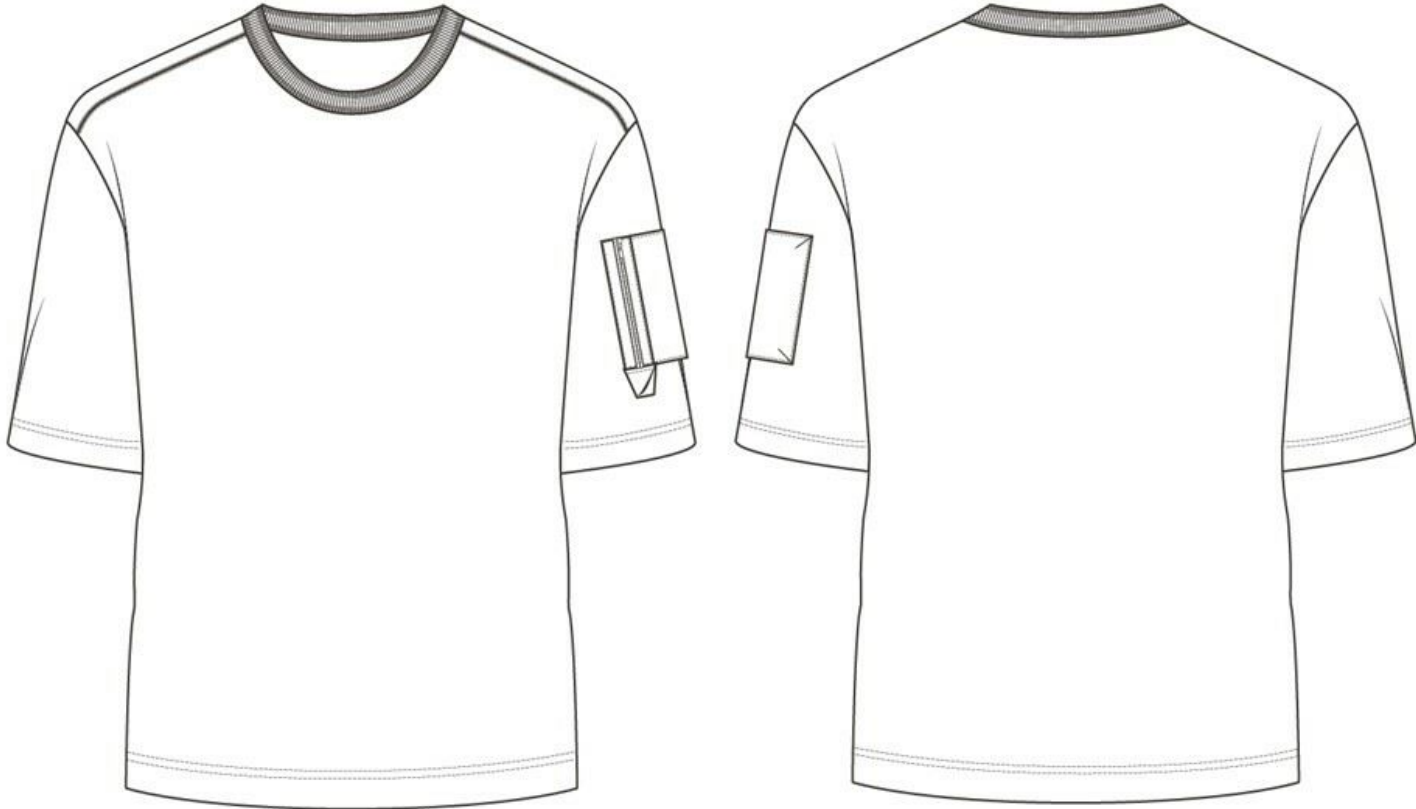
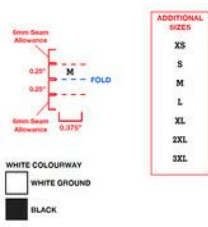
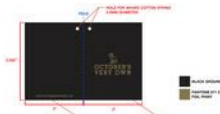
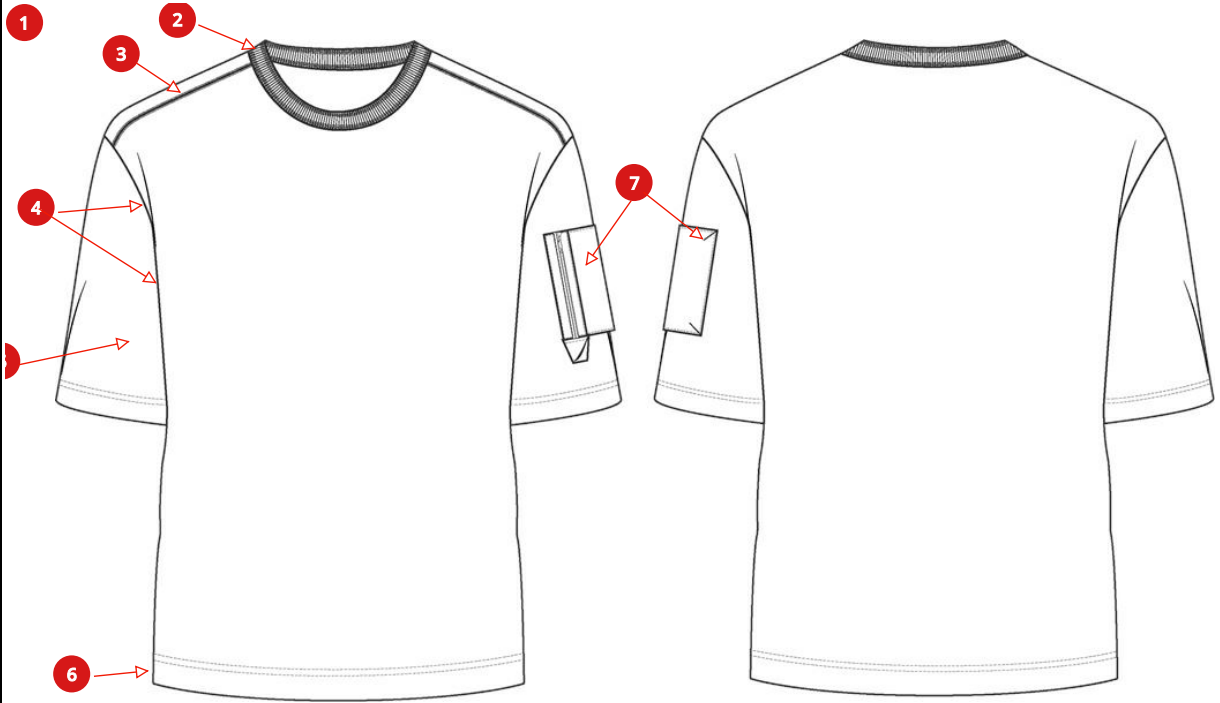


Article Summary						Version 1	
	Article Code	M-0326-KT-7318		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
	Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	09-09-2025 2:25:00 PM	Material		Season	Q3 2026	
	Last Modified	09-24-2025 4:34:00 PM	Description		Life Cycle Stage	Development	
Gender Classification		Mens	Sub Class D	Short Sleeve	Fabrication	KNIT TOP	
Supplier		Barata Garcia S.A.	Release Date		Ex-Factory		
						COLORS	
SIZES							
000, 001, 002, 003, 004, 005, 006, 007, 008, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL							

Bill of Materials - #1								Version 1	
	Article Code	M-0326-KT-7318		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP			
	Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category	T-SHIRT - SS			
	Created On	09-09-2025 2:25:00 PM	Material		Season	Q3 2026			
	Last Modified	09-24-2025 4:34:00 PM	Description		Life Cycle Stage	Development			
Part	Material			Placement	Cons.	UOM.	Comments	Supplier	Supplier Ref.
Fabric									
	100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188) - Ver.#1			body/slv	0	Meter			BRAIN DEAD SAMPLE
	1X1 RIB COTTON /LYCRA (FB-K1066) - Ver.#1 WEIGHT TBD			neck	0	Meter			
Trims									
	TEE MAIN LABEL-LBOVO151 (TR-LT251) - Ver.#1 LBOVO151				0	Each		Reca Mainetti Asia Ltd	
	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175				0	Each		Reca Mainetti Asia Ltd	LBOVO175
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd	OVOF21_217_T
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced	
	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd	HTOVO141A
	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				0	Each		Vendor Sourced	
	UPC STICKER- 1" X 2.5" (TR-ST114) - Ver.#1 PLEASE PRINT WITH THERMAL PRINTER				0	Each			
	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				0	Each		Vendor Sourced	
	METAL ZIPPERS (TR-ZP361) - Ver.#1			SLEEVE POCKET CLOSURE	1.00	Each	3gg metal zipper w/ da8lh slider (v7 finish)	YKK Canada Inc.	
	CORDED PIPING 1/8" (DR115) - Ver.#1			SLEEVE POCKET KISSING WELT	1.00	Each	in self fabric		
Graphics									

Bill of Materials - #1 Material Image Sheet										Version 1							
	Article Code	M-0326-KT-7318		Material Description	100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP										
	Article Name	SLEEVE POCKET TSHIRT				Product Sub-Category	T-SHIRT - SS										
	Created On	09-09-2025 2:25:00 PM				Season	Q3 2026										
	Last Modified	09-24-2025 4:34:00 PM				Life Cycle Stage	Development										
	FB-K1188 100% COTTON, HEAVY JERSEY 300-310GSM			TR-LT251 TEE MAIN LABEL- LBOVO151			TR-LT246 OVO 2023 Alpha Sizing Tab			LT138 TEAR-AWAY COO TAB: OVOF21_217_T			TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-HG142 OVO 2023 Booklet Hangtag	
	LT110 CC LABEL - APPAREL			TR-ST114 UPC STICKER- 1" X 2.5"			PK101 POLY BAG - GENERIC										

Construction Details - Crewneck					Version 1	
Article Code	M-0326-KT-7318			Product Group	TOP	
Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category	T-SHIRT - SS	
Created On	09-09-2025 2:25:00 PM			Season	Q3 2026	
Last Modified	09-24-2025 4:34:00 PM			Life Cycle Stage	Development	



- 4 ARMHOLE SEAM / SLEEVE UNDER ARM SEAM / SIDE SEAM
Seams serge together. No top stitching.
- 5 SLEEVE
Set in sleeve.
Sleeve opening hem: Self turn. 1/4" gauge, 2 n/d bottom cover stitch t/s.
- 6 BODY HEM:
Self turn. 1/4" gauge, 2 n/d bottom cover stitch t/s.
- 7 POCKET
Pocket seam allowance must be serged with 3 thread overedge.
All pocket corners must be reinforced with FUSING.
Pocket overlays to wearer's left sleeve. Edge t/s around pocket bag.
Pocket entry with zipper closure positions (on armhole side).
Zipper is concealed under 1/8" wide, self-fabric corded piping.
1 dart at each pocket corner (on fold line side).
Self fabric tab in Triangle shape inserts under pocket bottom seam. FUSE. Clean finish. 1/4" s/n t/s at top.

Đường may nách và tay: vắt sổ, không điều

Lai áo và tay Gấp lai tay điều 2k 1/4"

Túi tay áo
Đường may vắt sổ
tất cả các góc túi đều có ép keo cố định
Túi áo bên trái người mặc, điều 1k xung quanh bao túi
Miệng túi dây kéo ở tay trước, nẹp che dây kéo có dây piping 1/8" có dây tim bên trong, có chiết pen hộp cho túi. May sạch. Xem chi tiết trang kế

- 1 ** SLEEVE POCKET T-SHIRT**
- All interior seams join with #512 mock safety stitch, unless specified.
- Fusing quality: Knit Tricot, light weight to be compatible with the ACTUAL fabric quality. Use white with light body colour, black with dark body colour.
- 2 NECKBAND:
- Option 1: FUSED. Cut and sew RIB band overlays to front bodice. 1/4" gauge, 3n/d cover stitch top stitch along top and bottom seam.
- Option 2: RIB collarette to clean finish neckline. 1/4" gauge, 3n/d cover stitch top stitch along top and bottom seam.
* Vendor please provide different options (mock-up of neck construction only) when submitting Proto sample.
- 3 SHOULDER SEAM
Forward shoulder seam. 1/4" gauge, 3n/d cover stitch top stitch. Reinforce shoulder seam with mobilon tape. Tape is hidden under shoulder seam.

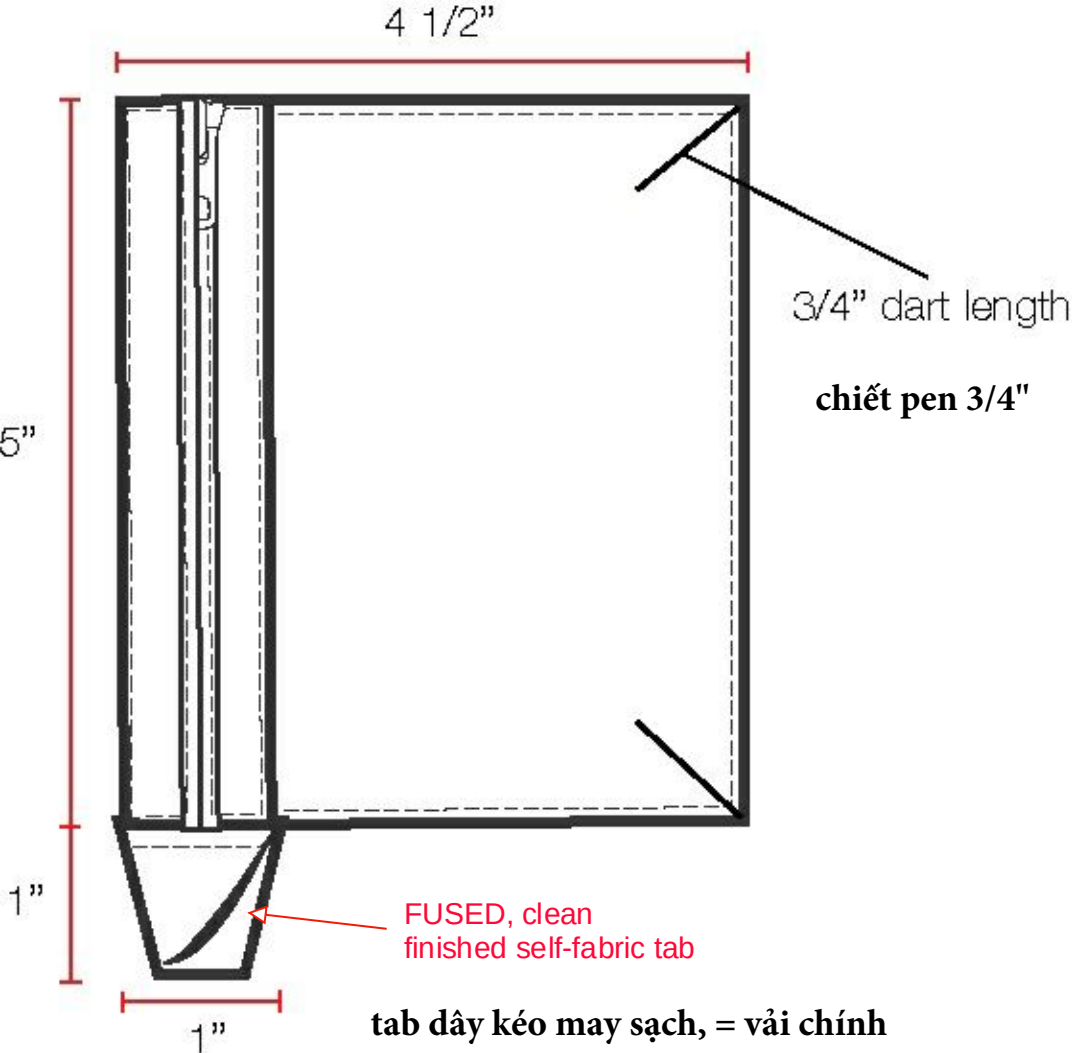
Tất cả đường may đều vắt sổ
Sử dụng keo mùng tricot để phù hợp với vải chính

Bo cổ
option1: ép kéo, cắt và may vải rib chống lên thân áo, đánh bông 3k dọc 2 mép rib
opition 2: May mock up viền cổ bọc, đánh bông 3k dọc mép trên và dưới
Đường may vai
Chỗm vai, may đánh bông 3k, kèm dây bánh phở

Refer to POCKET page for details.

Construction Details - Pocket						Version 1
Article Code	M-0326-KT-7318		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category	T-SHIRT - SS	
Created On	09-09-2025 2:25:00 PM			Season	Q3 2026	
Last Modified	09-24-2025 4:34:00 PM			Life Cycle Stage	Development	

Kích thước túi và tab dây kéo



Zipper entry
concealed under
corded piping

Nẹp che dây
kéo có dây
cord piping

Example of
pocket entry
construction

Construction Details - Neckline finish						Version 1
Article Code	M-0326-KT-7318	Material Description	100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category	T-SHIRT - SS	
Created On	09-09-2025 2:25:00 PM			Season	Q3 2026	
Last Modified	09-24-2025 4:34:00 PM			Life Cycle Stage	Development	

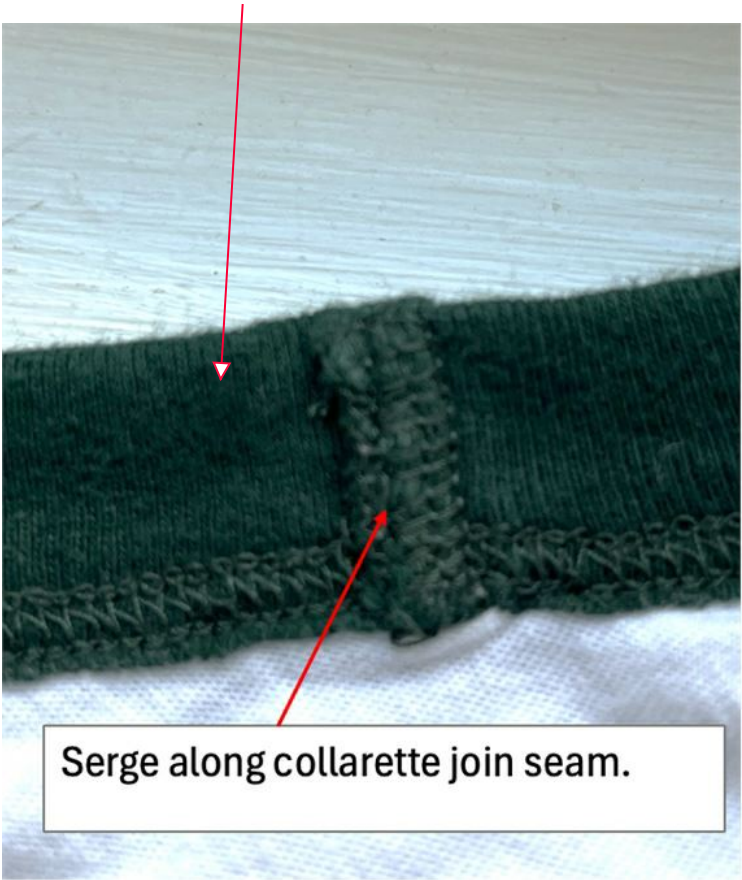
bên trong bo cổ

Example of Collarette neck band - Inner view

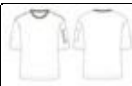


Example of Overlaid neck band

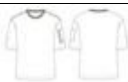
Bo cổ may chồng lớp lên cổ



Vắt sổ nổi bên trong bo cổ

MEASUREMENT - BOXY SLUB FIT							All measurements are in Inch						Version 1	
	Article Code	M-0326-KT-7318		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group		TOP							
	Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category		T-SHIRT - SS							
	Created On	09-09-2025 2:25:00 PM	Material		Season		Q3 2026							
	Last Modified	09-24-2025 4:34:00 PM	Description		Life Cycle Stage		Development							
	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
	A101	Front / Back body length from HPS : Top	Dài áo từ cao vai	1/2	1/2	Mixed	26	26 1/2	27	27 1/2	28	29	30	31
	H101	Neck width :: SEAM TO SEAM	Ngang cổ từ đm đến đm	1/4	1/4	Mixed	6 3/4	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4
	H201	Front neck drop from HPS : Crew TO SEAM	Hạ cổ trước từ cao vai	1/8	1/8	Mixed	3 7/8	3 7/8	3 15/16	4	4 1/16	4 3/16	4 5/16	4 7/16
	H301	Back neck drop from HPS Crew TO SEAM	Hạ cổ sau từ cao vai	1/8	1/8	Mixed	5/8	5/8	11/16	3/4	13/16	15/16	1 1/16	1 3/16
	H605	Neckband width	To bản bo cổ	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	D102	Shoulder slope :: from HPS	Xuôi vai từ cao vai	1/8	1/8	Mixed	2	2 1/16	2 1/8	2 1/8	2 1/8	2 3/16	2 1/4	2 5/16
	D103	Shoulder displacement to front	Chồm vai	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
	D101	Shoulder width :measured on CB body	Ngang vai - đo ở thân sau	3/8	3/8	Mixed	18 1/4	19	19 3/4	20 1/2	21 1/4	22 1/4	23 1/4	24 1/4
	B301	Across: Chest : at mid. armhole	Ngang ngực - đo giữa hõm nách	1/4	1/4	Mixed	15 1/2	16 1/4	17	17 3/4	18 1/2	19 1/2	20 1/2	21 1/2
	B201	Across Back : at mid. armhole	Ngang lưng - đo giữa hõm nách	1/4	1/4	Mixed	15 1/2	16 1/4	17	17 3/4	18 1/2	19 1/2	20 1/2	21 1/2
	B101	Chest width :1" below armhole	Ngang ngực ; 1" dưới nách	1/2	1/2	Mixed	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28
	C101	Bottom width at band:inside fold edges of band/he	Ngang lai - đo tại mép	1/2	1/2	Mixed	19	20	21	22	23	24 1/2	26	27 1/2
	E101	Armhole Straight :: measured straight	Nách đo thẳng	1/4	1/4	Mixed	7 5/8	8	8 3/8	8 3/4	9 1/8	9 5/8	10 1/8	10 5/8
	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay từ giữa tay đo 3 điểm	1/4	1/4	Mixed	20 1/8	20 5/8	21 1/8	21 5/8	22 1/8	22 7/8	23 5/8	24 3/8
	P302	Tab length	Dài miếng tab túi tay áo	1/8	1/8	0	1	1	1	1	1	1	1	1
	G101	Bicep width:1" below armhole	Bắt tay 1" dưới nách	1/8	1/8	Mixed	7 5/8	7 7/8	8 1/8	8 3/8	8 5/8	8 15/16	9 1/4	9 9/16
	G301	S/Sleeve opening:inside fold edges of cuff or hem	Cửa tay đo tại mép	1/8	1/8	Mixed	6 5/8	6 7/8	7 1/8	7 3/8	7 5/8	7 15/16	8 1/4	8 9/16
	A701	Body hem depth	Cao lai áo	1/8	1/8	0	1	1	1	1	1	1	1	1
	F702	Sleeve Hem Height	Cao lai tay	1/8	1/8	0	1	1	1	1	1	1	1	1
	H404	Minimum Neck Stretch	Giãn cổ tối thiểu	0	1/2	0	24	24	24	24	24	24	24	24
	N614	SLEEVE pocket bag length	Dài túi tay	1/8	1/8	Mixed	4 3/4	4 3/4	5	5	5 1/4	5 1/4	5 1/2	5 1/2
	N615	SLEEVE Pocket bag width	Rộng túi tay	1/8	1/8	Mixed	4 1/4	4 1/4	4 1/2	4 1/2	4 3/4	4 3/4	5	5
	N231	SLEEVE Pocket ZIPPER opening width	Rộng miệng túi dây kéo	1/8	1/8	Mixed	4 3/4	4 3/4	5	5	5	5 1/4	5 1/2	5 1/2
	N232	SLEEVE Pocket position from sleeve hem edge up	Vị trí túi từ lai áo lên	1/8	1/8	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
	P102	SLEEVE pocket dart length	Dài chiết pen túi	1/4	1/4	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
	P301	ZIPPER position from pocket side seam	Vị trí dây kéo từ sườn túi	1/8	1/8	0	1	1	1	1	1	1	1	1
	Q405	Tab width at top seam	Ngang miếng tab túi áo tại mép túi	1/8	1/8	0	1	1	1	1	1	1	1	1
	Q406	Tab width at bottom fold line	Ngang miếng tab túi áo tại cạnh còn lại	1/8	1/8	0	5/8	5/8	5/8	5/8	5/8	5/8	5/8	A

MEASUREMENT - BOXY SLUB FIT					All measurements are in Inch		Version 1
	Article Code	M-0326-KT-7318		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
	Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	09-09-2025 2:25:00 PM	Material		Season	Q3 2026	
	Last Modified	09-24-2025 4:34:00 PM	Description		Life Cycle Stage	Development	

CM MEASUREMENT - BOXY SLUB FIT							All measurements are in CM						Version 1	
	Article Code	M-0326-KT-7318					Product Group		TOP					
	Article Name	SLEEVE POCKET TSHIRT					Product Sub-Category		T-SHIRT - SS					
	Created On	09-09-2025 2:25:00 PM	Material Description	100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)			Season		Q3 2026					
	Last Modified	09-24-2025 4:34:00 PM					Life Cycle Stage		Development					
	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A101	Front / Back body length from HPS : Top		1.27	1.27	Mixed	66.04	67.31	68.58	69.85	71.12	73.66	76.2	78.74
!	H101	Neck width :: SEAM TO SEAM		0.635	0.635	Mixed	17.145	17.145	17.78	18.415	19.05	19.685	20.32	20.955
!	H201	Front neck drop from HPS : Crew TO SEAM		0.3175	0.3175	Mixed	9.8425	9.8425	10.0013	10.16	10.3187	10.6363	10.9537	11.2713
	H301	Back neck drop from HPS Crew TO SEAM		0.3175	0.3175	Mixed	1.5875	1.5875	1.7463	1.905	2.0638	2.3813	2.6987	3.0162
!	H605	Neckband width		0.3175	0.3175	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905
!	D102	Shoulder slope :: from HPS		0.3175	0.3175	Mixed	5.08	5.2387	5.3975	5.3975	5.3975	5.5563	5.715	5.8738
	D103	Shoulder displacement to front		0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27
!	D101	Shoulder width :measured on CB body		0.9525	0.9525	Mixed	46.355	48.26	50.165	52.07	53.975	56.515	59.055	61.595
!	B301	Across: Chest : at mid. armhole		0.635	0.635	Mixed	39.37	41.275	43.18	45.085	46.99	49.53	52.07	54.61
!	B201	Across Back : at mid. armhole		0.635	0.635	Mixed	39.37	41.275	43.18	45.085	46.99	49.53	52.07	54.61
!	B101	Chest width :1" below armhole		1.27	1.27	Mixed	49.53	52.07	54.61	57.15	59.69	63.5	67.31	71.12
!	C101	Bottom width at band:inside fold edges of band/he		1.27	1.27	Mixed	48.26	50.8	53.34	55.88	58.42	62.23	66.04	69.85
!	E101	Armhole Straight :: measured straight		0.635	0.635	Mixed	19.3675	20.32	21.2725	22.225	23.1775	24.4475	25.7175	26.9875
!	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure		0.635	0.635	Mixed	51.1175	52.3875	53.6575	54.9275	56.1975	58.1025	60.0075	61.9125
	P302	Tab length		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
!	G101	Bicep width:1" below armhole		0.3175	0.3175	Mixed	19.3675	20.0025	20.6375	21.2725	21.9075	22.7013	23.495	24.2888
!	G301	S/Sleeve opening:inside fold edges of cuff or hem		0.3175	0.3175	Mixed	16.8275	17.4625	18.0975	18.7325	19.3675	20.1612	20.955	21.7488
	A701	Body hem depth		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	F702	Sleeve Hem Height		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
!	H404	Minimum Neck Stretch		0	1.27	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96
	N614	SLEEVE pocket bag length		0.3175	0.3175	Mixed	12.065	12.065	12.7	12.7	13.335	13.335	13.97	13.97
	N615	SLEEVE Pocket bag width		0.3175	0.3175	Mixed	10.795	10.795	11.43	11.43	12.065	12.065	12.7	12.7
	N231	SLEEVE Pocket ZIPPER opening width		0.3175	0.3175	Mixed	12.065	12.065	12.7	12.7	12.7	13.335	13.97	13.97
	N232	SLEEVE Pocket position from sleeve hem edge up		0.3175	0.3175	0	6.35	6.35	6.35	6.35	6.35	6.35	6.35	6.35
	P102	SLEEVE pocket dart length		0.635	0.635	0	1.905	1.905	1.905	1.905	1.905	1.905	1.905	1.905
	P301	ZIPPER position from pocket side seam		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	Q405	Tab width at top seam		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	Q406	Tab width at bottom fold line		0.3175	0.3175	0	1.5875	1.5875	1.5875	1.5875	1.5875	1.5875	1.5875	1.5875

NOTES

FIT REFERENCE: M-0126-KT-6621 - Luxe Jersey T-shirt

CM MEASUREMENT - BOXY SLUB FIT					All measurements are in CM		Version 1
	Article Code	M-0326-KT-7318		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
	Article Name	SLEEVE POCKET TSHIRT			Product Sub-Category	T-SHIRT - SS	
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