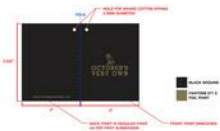
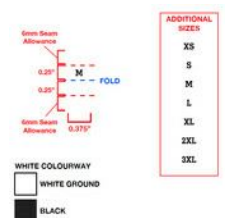
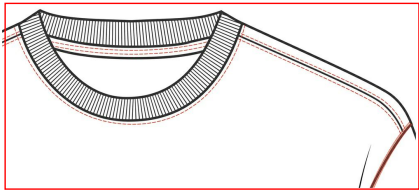
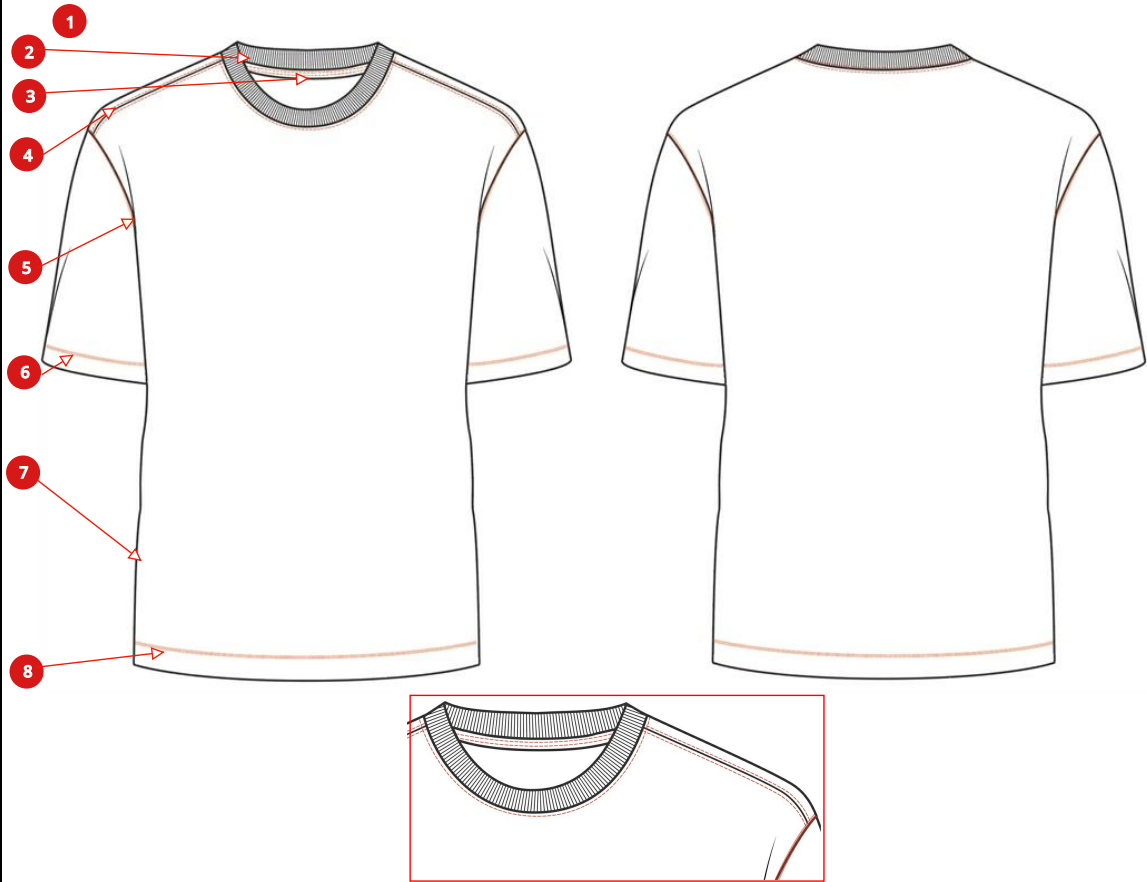


Bill of Materials - #1										Version 1	
	Article Code	M-0126-KT-7332			100% COTTON JERSEY, 245GSM - SINGLE JERSEY (FB-K1144) 30`S /1X2 CM	Product Group		TOP			
	Article Name	GD CROPPED MENS TEE				Product Sub-Category		T-SHIRT - SS			
	Created On	09-10-2025 12:29:00 PM		Material		Season		Q1 2026			
	Last Modified	09-24-2025 11:44:00 PM		Description		Life Cycle Stage		Development			
Part	Material			Placement		Consumption	UOM.	Comments	Supplier	Supplier Ref.	GDBS GARMENT DYE BLACK SAND
Fabric											
	100% COTTON JERSEY, 245GSM - SINGLE JERSEY (FB-K1144) - Ver.#1 30`S /1X2 CM			BODY/ BACK NECK TAPE		0	Meter	GARMENT DYED	Vendor Sourced		None
	1X1 RIB 100% COTTON, 280GSM (FB-K1318) - Ver.#1			NECK		0	Meter	DTM BODY	Vendor Sourced	TT-RIB20SX2	None
Trims											
	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A					1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None
	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.					1	Each		Vendor Sourced		None
	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.					1	Each		Vendor Sourced		None
	UPC STICKER (TR-ST111) - Ver.#1 1.8" x 1.8" PLS ADVISE IF YOU HAVE THE CAPABILITY OF PRINTING UPC STICKERS					2	Each				None
	TEE MAIN LABEL-LBOVO151 (TR-LT251) - Ver.#1 LBOVO151					1	Each		Reca Mainetti Asia Ltd		None
	GARMENT DYE HANG TAG (HG121) - Ver.#1 REF# OVOF22_060_T					1	Each		Laven Industries Ltd.		None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB			SINGLE STITCH- to be easily removeable.		1	Each		Reca Mainetti Asia Ltd		None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT			FOR HANGTAG ATTACHMENT		1	Each		Vendor Sourced		None
	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175					1	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None
Graphics											

Bill of Materials - #1										Version 1	
	Article Code	M-0126-KT-7332		100% COTTON JERSEY, 245GSM - SINGLE JERSEY (FB-K1144) 30` S` /1X2` CM	Product Group		TOP				
	Article Name	GD CROPPED MENS TEE			Product Sub-Category		T-SHIRT - SS				
	Created On	09-10-2025 12:29:00 PM	Material Description		Season		Q1 2026				
	Last Modified	09-24-2025 11:44:00 PM			Life Cycle Stage		Development				
Part	Material			Placement		Consumption	UOM.	Comments	Supplier	Supplier Ref.	GDBS GARMENT DYE BLACK SAND
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1					0	Each				None

Bill of Materials - #1 Material Image Sheet						Version 1
	Article Code M-0126-KT-7332			Product Group TOP		
	Article Name GD CROPPED MENS TEE			Product Sub-Category T-SHIRT - SS		
	Created On 09-10-2025 12:29:00 PM	Material	100% COTTON JERSEY, 245GSM - SINGLE JERSEY (FB-K1144)	Season Q1 2026		
	Last Modified 09-24-2025 11:44:00 PM	Description	30`S /1X2 CM	Life Cycle Stage Development		
 FB-K1144 100% COTTON JERSEY, 245GSM - SINGLE JERSEY	 TR-HG142 OVO 2023 Booklet Hangtag	 LT110 CC LABEL - APPAREL	 PK101 POLY BAG - GENERIC	 TR-ST111 UPC STICKER	 TR-LT251 TEE MAIN LABEL- LBOVO151	
 HG121 GARMENT DYE HANG TAG	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-LT246 OVO 2023 Alpha Sizing Tab			

Construction Details - Crewneck							Version 1
	Article Code	M-0126-KT-7332		100% COTTON JERSEY, 245GSM - SINGLE JERSEY (FB-K1144) 30` S /1x2 CM	Product Group	TOP	
	Article Name	GD CROPPED MENS TEE			Product Sub-Category	T-SHIRT - SS	
	Created On	09-10-2025 12:29:00 PM			Season	Q1 2026	
	Last Modified	09-24-2025 11:44:00 PM			Life Cycle Stage	Development	



- 4 SHOULDER SEAM
MOCK SAFETY SERGED, 512 WITH CONTRAST THREAD
- 5 ARMHOLE
CONTRAST THREAD 3NDL C/S SEAM STRADDLING SEAM
- 6 SLEEVE HEM:
SELF TURNED WITH 3NDL COVERSTITCH, 1/4" GAUGE WITH CONTRAST THREAD
- 7 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512
- 8 BODY HEM:
SELF TURNED WITH 3NDL COVERSTITCH, 1/4" GAUGE WITH CONTRAST THREAD

Đường may vai
Vắt sổ = chỉ phối

Nách : Đường đánh bông rẽ 3k = chỉ phối

Lai tay: Gấp vào trong, đánh bông 3k = chỉ phối

Sườn tay và thân: vắt sổ

Lai tay: Gấp vào trong, đánh bông 3k = chỉ phối

Comments

- 1 CONTRAST THREAD: TEX size 180, SPI 7-8, CONTRAST, ALL S/N TOPSTITCHING, DOUBLE NEEDLE 1/4" TOPSTITCH AND 3NDL COVERSTITCH
- 2 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512 TO NECK SEAM, S/N EDGE T/S TO FRONT NECK SEAM WITH CONTRAST THREAD
- 3 NECK/SHOULDER TAPE:
JERSEY BINDING ALONG BACK NECK FROM SHOULDER TO SHOULDER, 2 NDL CHAINSTITCH (LOOPER SIDE EXPOSED ON EXERIOR) WITH CONTRAST THREAD

Chỉ phối, mật độ chỉ 7-8 mũi trên 1 inch
Điều tất cả các đường may vắt sổ và điều 2k

Cổ áo
Bo cổ gấp đôi, vắt sổ vào thân, điều 1k trên thân xung quanh cổ = chỉ phối
Viền cổ sau: = vải thân, kéo dài đến đầu vai, điều 2k móc xích lộ ra ngoài = chỉ phối

MEASUREMENT - CROPPED BOXY FIT					All measurements are in Inch		Version 1
	Article Code	M-0126-KT-7332		100% COTTON JERSEY, 245GSM - SINGLE JERSEY (FB-K1144) 30`S /1X2 CM	Product Group	TOP	
	Article Name	GD CROPPED MENS TEE			Product Sub-Category	T-SHIRT - SS	
	Created On	09-10-2025 12:29:00 PM	Material		Season	Q1 2026	
	Last Modified	09-24-2025 11:44:00 PM	Description		Life Cycle Stage	Development	

NOTES

REFERENCE: BOXY SLUB FIT M-0325-KT-6325

- Reduce body length to 27"
- tighter neck
- increasing chest/bottom ½"
- increasing slv opening ½"

	CM MEASUREMENT - CROPPED BOXY FIT				All measurements are in CM		Version 1
	Article Code	M-0126-KT-7332		100% COTTON JERSEY, 245GSM - SINGLE JERSEY (FB-K1144) 30`S /1X2 CM	Product Group	TOP	
	Article Name	GD CROPPED MENS TEE			Product Sub-Category	T-SHIRT - SS	
	Created On	09-10-2025 12:29:00 PM	Material Description		Season	Q1 2026	
	Last Modified	09-24-2025 11:44:00 PM			Life Cycle Stage	Development	

POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
A101	Body length from HPS : Top	Dài thân trước từ cao vai	1/2	1/2	Mixed	25 1/2	26	26 1/2	27	27 1/2	28 1/2	29 1/2	30 1/2
H101	Neck width: seam to seam at back	Ngang cổ sau	1/4	1/4	Mixed	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8
H201	Front neck drop from HPS : Crew	Hạ cổ trước từ cao vai	1/8	1/8	Mixed	3 7/8	3 7/8	4	4	4	4 1/5	4 1/3	4 4/9
H301	Back neck drop from HPS Crew	Hạ cổ sau từ cao vai	1/8	1/8	Mixed	5/8	5/8	2/3	3/4	4/5	1	1	1 1/5
H605	Neckband width	To bản bo cổ	1/8	1/8	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
D102	Shoulder slope :: from HPS	Xuôi vai từ cao vai	1/8	1/8	Mixed	2 1/8	2 1/5	2 1/4	2 1/4	2 1/4	2 1/3	2 3/8	2 4/9
D103	Shoulder seam forward position from fold	Chồm vai	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
D101	Shoulder width :measured on CB body	Ngang vai đo ở thân sau	3/8	3/8	Mixed	18 1/4	19	19 3/4	20 1/2	21 1/4	22 1/4	23 1/4	24 1/4
B301	Across: Chest : at mid. amhole	Ngang ngực - giữa hõm nách	1/4	1/4	Mixed	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4
B201	Across Back : at mid. amhole	Ngang lưng: giữa hõm nách	1/4	1/4	Mixed	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4
B101	Chest width :1" below amhole	Ngang ngực dưới nách 1"	1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
C101	Bottom width at edge: inside edges of hem	Ngang lai đo tại mép	1/2	1/2	Mixed	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28
A701	Bottom hem height	Cao lai áo	1/8	1/8	0	1	1	1	1	1	1	1	1
E101	Armhole Straight :: measured straight	Nách đo thẳng	1/4	1/4	Mixed	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 3/8	10 7/8	11 3/8
F303	S:Sleeve overarm length fr. CB neck :: 3 x point measure	Dài tay đo từ giữa cổ sau - đo 3 điểm	1/4	1/4	Mixed	18 5/6	19 1/3	19 5/6	20 1/3	20 5/6	21 4/7	22 1/3	23
G101	Bicep width:1" below amhole	Bắp tay - 1" dưới nách	1/8	1/8	Mixed	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 3/8	9 2/3
G301	S/Sleeve opening width: inside fold edges hem	Cửa tay tại mép	1/8	1/8	Mixed	7 1/4	7 1/2	7 3/4	8	8 1/4	8 4/7	8 7/8	9 1/5
F702	Sleeve Hem Height	Cao lai tay	1/8	1/8	0	1	1	1	1	1	1	1	1
H606	Inside back neck binding width	Viền cổ sau	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
H404	Minimum Neck Stretch	Giãn cổ sau	0	1/2	0	24	24	24	24	24	24	24	24

NOTES

REFERENCE: BOXY SLUB FIT M-0325-KT-6325

- Reduce body length to 27"
- tighter neck
- increasing chest/bottom ½"
- increasing slv opening ½"