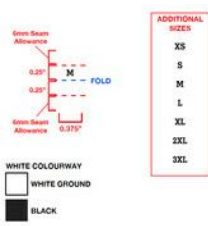
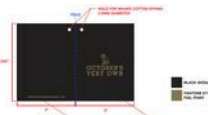
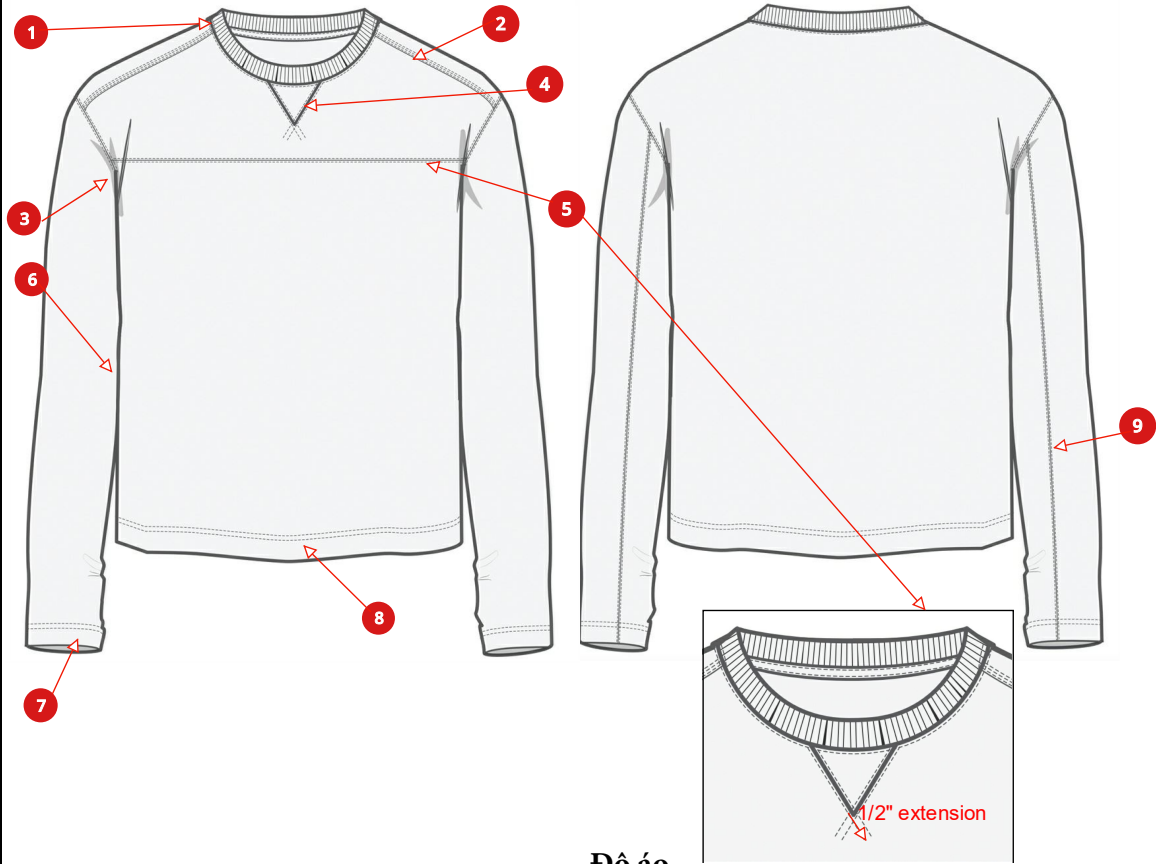


Article Summary							Version 1
	Article Code	M-0226-KT-6857		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
	Article Name	SUN FADED LS TSHIRT			Product Sub-Category	T-SHIRT - LS	
	Created On	05-15-2025 11:02:38 AM			Season	Q2 2026	
	Last Modified	07-17-2025 1:11:45 PM			Life Cycle Stage	Development	
Gender Classification		Mens	Sub Class D	Long Sleeve	Fabrication	KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date	03 Jul 2026	Ex-Factory	10 Apr 2026	
							COLORS
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							

Bill of Materials									Version 1
	Article Code	M-0226-KT-6857		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP			
	Article Name	SUN FADED LS TSHIRT			Product Sub-Category	T-SHIRT - LS			
	Created On	05-15-2025 11:02:38 AM			Season	Q2 2026			
	Last Modified	07-17-2025 1:11:45 PM			Life Cycle Stage	Development			
Part	Material			Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.
Fabric									
	100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)			BODY/ SLV	0	Meter	SUN FADED EFFECT - AS PER M-0325-KT-6143		BRAIN DEAD SAMPLE
	2X1 RIB COTTON /LYCRA -WEIGHT TBD (FB-K1010)			BODY BAND/ NECK/SLV OPENING	0	Meter			
Trims									
	TEE MAIN LABEL-LBOVO151 (TR-LT251) LBOVO151				0	Each		Reca Mainetti Asia Ltd	
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				0	Each		Reca Mainetti Asia Ltd	LBOVO175
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd	OVOF21_217_T
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd	HTOVO141A
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				0	Each			
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				0	Each		Vendor Sourced	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				0	Each		Vendor Sourced	
Graphics									
	TBD - SEE ARTWORK FILE (HT-102)				0	Each			

Bill of Materials Material Image Sheet							Version 1	
	Article Code	M-0226-KT-6857		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP		
	Article Name	SUN FADED LS TSHIRT			Product Sub-Category	T-SHIRT - LS		
	Created On	05-15-2025 11:02:38 AM			Season	Q2 2026		
	Last Modified	07-17-2025 1:11:45 PM			Life Cycle Stage	Development		
								
FB-K1188 100 % COTTON, HEAVY JERSEY 300-310GSM	TR-LT251 TEE MAIN LABEL- LBOVO151		TR-LT246 OVO 2023 Alpha Sizing Tab		LT138 TEAR-AWAY COO TAB: OVOF21_217_T		TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag
								
TR-ST114 UPC STICKER- 1" X 2.5"	LT110 CC LABEL - APPAREL		PK101 POLY BAG - GENERIC					

Construction Details - Crewneck					Version 1
Article Code	M-0226-KT-6857			Product Group	TOP
Article Name	SUN FADED LS TSHIRT			Product Sub-Category	T-SHIRT - LS
Created On	05-15-2025 11:02:38 AM			Season	Q2 2026
Last Modified	07-17-2025 1:11:45 PM			Life Cycle Stage	Development
		Material Description	100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)		



- 5 YOKE
Yoke at front body. Join with #512 mock safety stitch. 2N coverstitch, 1/4" gauge, straddling seam.
- 6 SLEEVE/ SIDE SEAM
MOCK SAFETY SERGED, 512
- 7 Sleeve opening:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 8 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 9 SLEEVE BACK SEAM
self 2 piece sleeve. Join with #512 mock safety stitch. 2N coverstitch, 1/4" gauge, straddling seam.

Đồ áo
Đồ áo ở thân trước, vắt sổ, điều 2k
rẽ, đánh bông dưới

Sườn tay/ thân : Vắt sổ

Lai tay/ Lai áo
Gấp lai tay/ áo vào thân, điều
2k 1/4 đan bông dưới

Đường may rã tay áo sau
Tay 2 mảnh. Vắt sổ, điều rã 2k 1/4"
đánh bông dưới

Comments

- 1 NECKBAND:
RIB COLLAR, DOUBLE FOLD, MOCK SAFETY SERGE, 512
TO NECK SEAM, S/N EDGE T/S TO FRONT NECK SEAM

Cổ áo viên, gấp đôi, vắt sổ vào thân. Điều 1k trên thân tới
đường may cổ trước

- 2 SHOULDER SEAM:
Shoulder seam forward. Join with #512 mock safety stitch. 3N coverstitch, 1/4" gauge, looper threads at bottom, seam allowance pushed towards back, topstitching visible on back body

Đường may vai
Chôm vai, vắt sổ, điều 3k đan bông dưới
trên thân sau , lật đường may về thân sau.

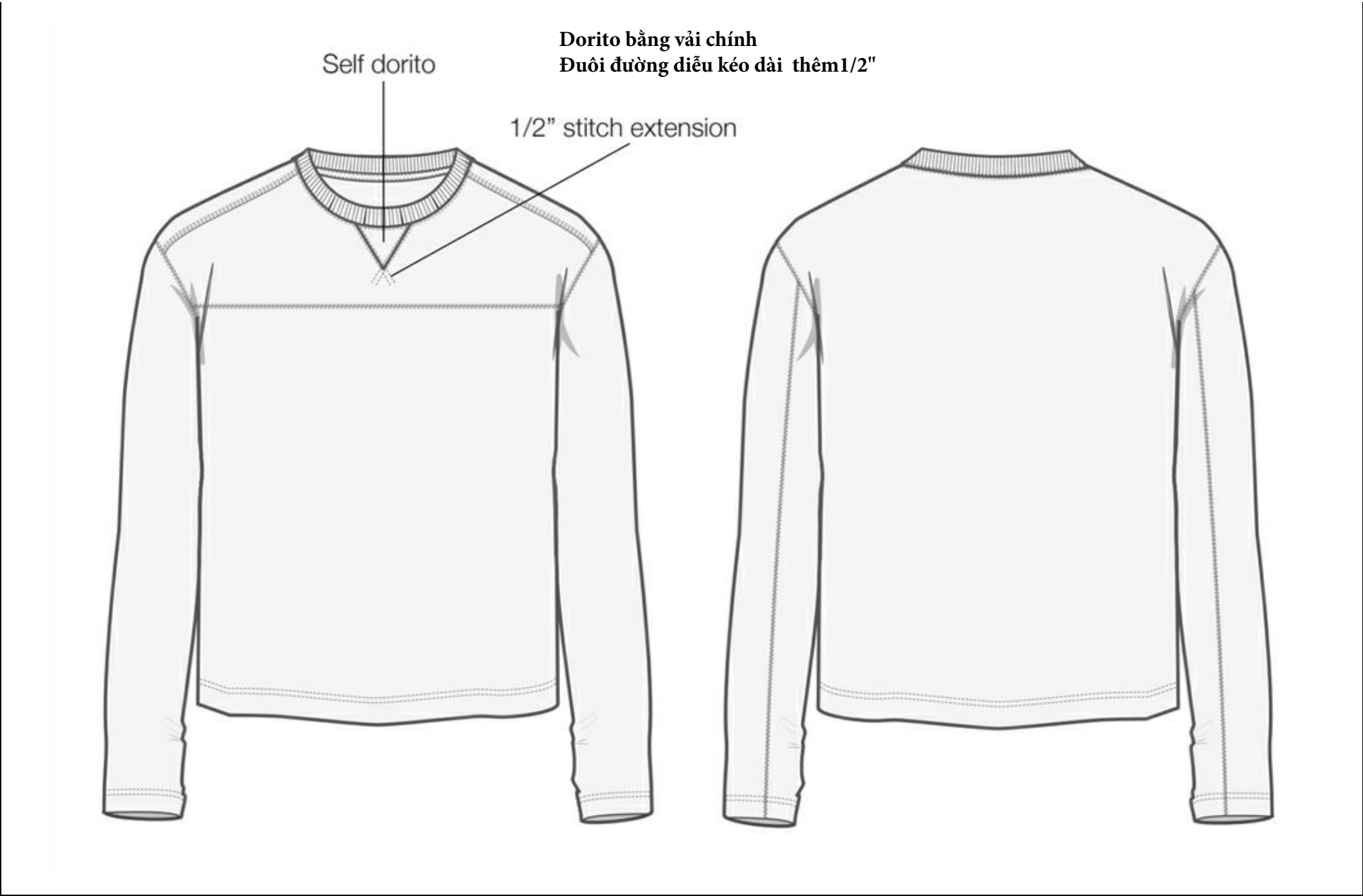
- 3 ARMHOLE SEAM
Join with #512 mock safety stitch. 2N coverstitch, 1/4" gauge, STRADDLING SEAM

Đường may vai
Vắt sổ điều rã 2k đánh bông dưới

- 4 TRIANGLE DORITO
SELF OVERLAY, 2NDL C/S straddling seam, side edges with C/S extension (1/2" EXTENSION).

Miếng dorito bằng vải chính may đắp lên trên, điều
2K rã

details						Version 1
Article Code	M-0226-KT-6857		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
Article Name	SUN FADED LS TSHIRT			Product Sub-Category	T-SHIRT - LS	
Created On	05-15-2025 11:02:38 AM	Material		Season	Q2 2026	
Last Modified	07-17-2025 1:11:45 PM	Description		Life Cycle Stage	Development	



Measurement Sheet - LS Relax Tee - OVO					All measurements are in Inch		Version 1
	Article Code	M-0226-KT-6857		100% COTTON, HEAVY JERSEY 300-310GSM (FB-K1188)	Product Group	TOP	
	Article Name	SUN FADED LS TSHIRT			Product Sub-Category	T-SHIRT - LS	
	Created On	05-15-2025 11:02:38 AM	Material		Season	Q2 2026	
	Last Modified	07-17-2025 1:11:45 PM	Description		Life Cycle Stage	Development	

	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL			
!	A101	Back body length from HPS : Top of neck band	Dài thân sau từ cao vai - đo trên bo cổ	1/2	1/2	Mixed	26	26 1/2	27	27 1/2	28	29	30	31			
!	H101	Neck width :: SEAM TO SEAM	Ngang cổ - từ đm đến đm	1/4	1/4	Mixed	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8			
!	H201	Front neck drop from HPS : Crew	Hạ cổ trước từ cao vai	1/8	1/8	Mixed	4 1/8	4 1/8	4 3/16	4 1/4	4 5/16	4 7/16	4 9/16	4 11/16			
!	H301	Back neck drop from HPS Crew	Hạ cổ sau từ cao vai	1/8	1/8	Mixed	7/8	7/8	15/16	1	1 1/16	1 3/16	1 5/16	1 7/16			
!	H605	Neckband width	To bản bo cổ	1/8	1/8	0	1	1	1	1	1	1	1	1			
!	D102	Shoulder slope :: from HPS	Xuôi vai	1/4	1/4	Mixed	2 3/8	2 7/16	2 1/2	2 1/2	2 1/2	2 9/16	2 5/8	2 11/16			
!	D103	Shoulder displacement to front	Chồm vai	1/8	1/8	0	1	1	1	1	1	1	1	1			
!	D101	Shoulder width : measured on CB body	Ngang vai - đo ở thân sau	3/8	3/8	Mixed	17 1/2	18 1/4	19	19 3/4	20 1/2	21 1/2	22 1/2	23 1/2			
!	B301	Acrrs: Chest : at mid. armhole	Ngang ngực - đo ở giữa hõm nách	1/4	1/4	Mixed	16 1/4	17	17 3/4	18 1/2	19 1/4	20 1/4	21 1/4	22 1/4			
!	B201	Across Back : at mid. armhole	Ngang lưng - đo ở giữa hõm nách	1/4	1/4	Mixed	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4			
!	B101	Chest width : 1" below armhole	Ngang ngực- dưới nách 1"	1/2	1/2	Mixed	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28			
!	C101	Bottom width at band: inside fold edges of band/he	Ngang lai tại mép	1/2	1/2	Mixed	19	20	21	22	23	24 1/2	26	27 1/2			
!	D302	Front yoke depth :: from HPS	Cao độ trước từ cao vai	1/8	1/8	GA	GA	GA	GA	8	GA	GA	GA	GA			
!	E101	Armhole Straight :: measured straight	Nách đo thẳng	1/4	1/4	Mixed	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 3/8	10 7/8	11 3/8			
!	G101	Bicep width: 1" below armhole	Ngang bắp tay dưới nách 1"	1/4	1/4	Mixed	7 1/4	7 1/2	7 3/4	8	8 1/4	8 9/16	8 7/8	9 3/16			
!	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay từ giữa cổ sau - đo 3 điểm	1/2	1/2	Mixed	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4			
!	G104	L:Sleeve opening: inside fold edges of cuff/hem	Cửa tay - đo tại mép	1/8	1/8	Mixed	4 3/16	4 3/8	4 9/16	4 3/4	4 15/16	5 3/16	5 7/16	5 11/16			
N	A701	Sleeve and Body hem depth	Cao lai tay/áo	1/8	1/8	0	1	1	1	1	1	1	1	1			
F	L402	Dorito gusset width	Ngang dorito	1/4	1/4	GA	GA	GA	GA	3	GA	GA	GA	GA			
-	L404	Dorito Gusset length	Dài dorito	1/4	1/4	GA	GA	GA	GA	2 1/4	GA	GA	GA	GA			
5	H404	Minimum Neck Stretch	Giãn cổ tối thiểu	0	1/2	0	24	24	24	24	24	24	24	24			

Cm of Measurement Sheet - LS Relax Tee - OVO					All measurements are in CM		Version 1
	Article Code	M-0226-KT-6857			Product Group	TOP	
	Article Name	SUN FADED LS TSHIRT			Product Sub-Category	T-SHIRT - LS	
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	Last Modified	07-17-2025 1:11:45 PM	Description		Life Cycle Stage	Development	

	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A101	Back body length from HPS : Top of neck band	1.27	1.27	0	66.04	67.31	68.58	69.85	71.12	73.66	76.2	78.74
!	H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	16.51	16.51	17.145	17.78	18.415	19.05	19.685	20.32
!	H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	10.4775	10.4775	10.6362	10.795	10.9538	11.2713	11.5887	11.9063
	H301	Back neck drop from HPS Crew	0.3175	0.3175	0	2.2225	2.2225	2.3812	2.54	2.6988	3.0163	3.3337	3.6513
!	H605	Neckband width	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
!	D102	Shoulder slope :: from HPS	0.635	0.635	0	6.0325	6.1912	6.35	6.35	6.35	6.5088	6.6675	6.8263
	D103	Shoulder displacement to front	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
!	D101	Shoulder width :measured on CB body	0.9525	0.9525	0	44.45	46.355	48.26	50.165	52.07	54.61	57.15	59.69
!	B301	Acrss: Chest : at mid. armhole	0.635	0.635	0	41.275	43.18	45.085	46.99	48.895	51.435	53.975	56.515
!	B201	Across Back : at mid. armhole	0.635	0.635	0	42.545	44.45	46.355	48.26	50.165	52.705	55.245	57.785
!	B101	Chest width :1" below armhole	1.27	1.27	0	49.53	52.07	54.61	57.15	59.69	63.5	67.31	71.12
!	C101	Bottom width at band:inside fold edges of band/he	1.27	1.27	0	48.26	50.8	53.34	55.88	58.42	62.23	66.04	69.85
	D302	Front yoke depth :: from HPS	0.3175	0.3175	GA	GA	GA	GA	20.32	GA	GA	GA	GA
!	E101	Armhole Straight :: measured straight	0.635	0.635	0	21.2725	22.225	23.1775	24.13	25.0825	26.3525	27.6225	28.8925
!	G101	Bicep width:1" below armhole	0.635	0.635	0	18.415	19.05	19.685	20.32	20.955	21.7487	22.5425	23.3363
!	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	83.185	85.09	86.995	88.9	90.805	93.345	95.885	98.425
!	G104	L:Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	10.6363	11.1125	11.5887	12.065	12.5413	13.1763	13.8113	14.4463
	A701	Sleeve and Body hem depth	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	L402	Dorito gusset width	0.635	0.635	GA	GA	GA	GA	7.62	GA	GA	GA	GA
	L404	Dorito Gusset length	0.635	0.635	GA	GA	GA	GA	5.715	GA	GA	GA	GA
!	H404	Minimum Neck Stretch	0	1.27	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96

NOTES

REFERENCE: Q1 2021 UPDATED GRAPHIC TEE L=M

- body length shorten to 29" 10/18/21 - increase neck width, front & back neck drops 11/17/21

5.28.2025 LOTS OF CHANGES ADDED AS PER HAND OFF