

Article Summary								
<b>Article Code</b> M-0226-KT-6913 <b>Article Name</b> ADJUSTABLE FOOTBALL JERSEY <b>Created On</b> 05-21-2025 12:25:00 PM <b>Last Modified</b> 09-23-2025 3:55:00 PM	<b>Material Description</b> Porthole Mesh (FB-K1302) Mesh 100%Polyester 145GSM UN-AVAILABLE	<b>Product Group</b> TOP <b>Product Sub-Category</b> SPORT JERSEY - SS <b>Season</b> Q2 2026 <b>Life Cycle Stage</b> Sample Evaluation						
Gender Classification	Mens	Sub Class D	Football Jersey	Fabrication	KNIT TOP			
Supplier	UN-AVAILABLE CO. LTD	Release Date	03 Jul 2026	Ex-Factory	01 May 2026			
				<b>COLORS</b> <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <span style="background-color: #e0c0a0; display: inline-block; width: 20px; height: 20px;"></span>            FEATHER GREY (FE)            15-1305 TCX            SANDSTONE         </div> <div style="text-align: center;"> <span style="background-color: #2c3e50; display: inline-block; width: 20px; height: 20px;"></span>            BIG DIPPER (DIP)            19-4117 TCX            STARLING         </div> </div>				
<b>SIZES</b> 000, 001, 002, 003, 004, 005, 006, 007, 008, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL								

### Bill of Materials - #1

Version 1

	Article Code	M-0226-KT-6913						Product Group		TOP		
	Article Name	ADJUSTABLE FOOTBALL JERSEY		Product Sub-Category		SPORT JERSEY - SS						
	Created On	05-21-2025 12:25:00 PM				Material Description	Porthole Mesh (FB-K1302) Mesh 100%Polyester 145GSM UN-Available				Season	
	Last Modified	09-23-2025 3:55:00 PM		Life Cycle Stage			Sample Evaluation					
Part	Material	Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE	DIP			
<b>Fabric</b>												
	Porthole Mesh (FB-K1302) - Ver.#1 Mesh 100%Polyester 145GSM UN-Available		0	Meter				LX-TY230210-YLW	None	None	None	None
<b>Trims</b>												
	CC Label - Apparel (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.		1	Each					None	None	None	None
	Poly Bag - Generic (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.		1	Each					None	None	None	None
	UPC Sticker- 1" X 2.5" (TR-ST114) - Ver.#1 PLEASE PRINT WITH THERMAL PRINTER		0	Each					None	None	None	None
	5mm Grosgrain Ribbon Loop (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT		0	Each		Vendor Sourced			None	None	None	None
	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A		0	Each	Reca Mainetti Asia Ltd	HTOVO14 1A	None	None	None	None	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175		0	Each	Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None	None	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB		0	Each	Reca Mainetti Asia Ltd	OVOF21_217_T	None	None	None	None	None	None
	OVO 2023 One Side Main Label (TR-LT247) - Ver.#1 RECA REF: LBOVO172		0	Each	Reca Mainetti Asia Ltd	LBOVO17 2	WHITE WT WHITE	None	None	None	None	None
	Twill Tape- Preshrunk (TV101) - Ver.#1		0	Meter	Locker Loop & Eyelet reinforcement			BLACK BK BLACK	None	None	None	None
	Enamel Coated Metal Eyelets - 4cm width (TR-HD143.01) - Ver.#1		0	Each	FLAT NOT DOME Matte black silver V7 or Sab-H502			None	None	None	None	None

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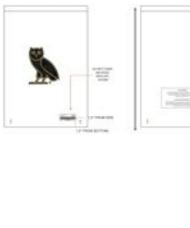
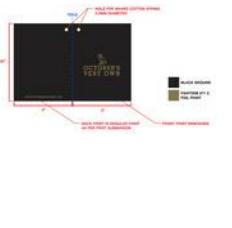
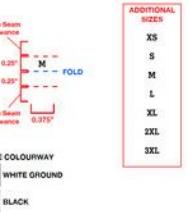
Part	Material	Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	DIP BIG DIPPER
	CORDLOCK (TR-HD276) - Ver.#1 METAL CYLINDER TOGGLE BRUSHED		0	Each	Matte black silver V7 or Sab-H502	Vendor Sourced		MATTE BLACK SILVER FINISH MBSF YKK code: V7	None
	SHOCK CORD 3MM WITH TICKING (TR-DR242) - Ver.#1		0	Each		Vendor Sourced		None	None
	LOCKER LOOP ANCHOR - SILICONE VERSION (TR-DE161) - Ver.#1 OVOP26_128_T		0	Each	RUBBER	Reca Mainetti Asia Ltd	XLBOVO2 89-OPT 1	None	None

### Graphics

	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1		0	Each				None	None
	OVOF23_025_T Runner Rubber Patch (PA-112) - Ver.#1 RECA MAINETTI - LBOVOV0119		0	Each				None	None

# Bill of Materials - #1 Material Image Sheet

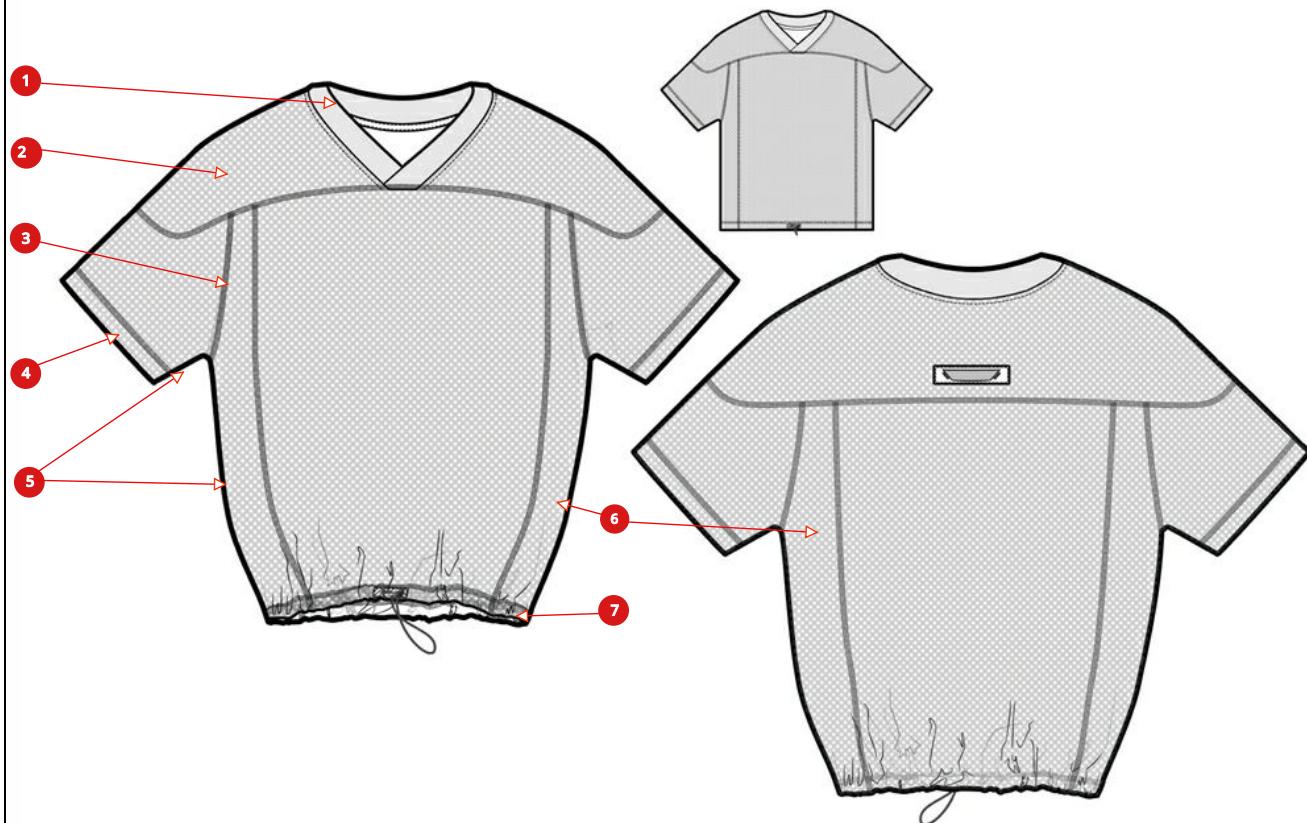
Version 1

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 FB-K1302 Porthole Mesh	 LT110 CC LABEL - APPAREL	 PK101 POLY BAG - GENERIC	 TR-ST114 UPC STICKER- 1" X 2.5"	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-HG142 OVO 2023 Booklet Hangtag	
 TR-LT246 OVO 2023 Alpha Sizing Tab	 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-LT247 OVO 2023 One Side Main Label	 TR-HD143.01 ENAMEL COATED METAL EYELETS - 4CM WIDTH	 TR-HD276 CORDLOCK	 TR-DR242 SHOCK CORD 3MM WITH TICKING	
 TR-DE161 LOCKER LOOP ANCHOR - SILICONE VERSION	 PA-112 OVOF23_025_T Runner Rubber Patch					

## Construction details RAGLAN PANEL JERSEY

Version 1

Article Code	M-0226-KT-6913	Material Description	Porthole Mesh (FB-K1302) Mesh 100% Polyester 145GSM UN-AVAILABLE	Product Group	TOP	
Article Name	ADJUSTABLE FOOTBALL JERSEY			Product Sub-Category	SPORT JERSEY - SS	
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**4 SLEEVE OPENING**

Self turned to form hem. 3-needle coverstitch.

**5 SLEEVE INSEAM/ SIDE SEAM**

Join in one operation with flat lock.

**6 FRONT AND BACK PANELS**

Front and back self panels, join with flat lock.

**7 BOTTOM OPENING**

Body edge turned up to form hem. 3-Needle coverstitch to join. Drawcord encased in hem. Small webbing patch at CF of hem to reinforce metal eyelets for drawcord exits. 1-needle edge topstitch on webbing patch. Loop drawcord encased with adjuster at front.

**Cửa tay: gấp vào trong thân, diễu 3K đánh bông**

**Thân trước/ sau: Vải chính, diễu đánh bông**

**Lai áo:**

Lai áo gấp lên, diễu 3k đánh bông. Dây luồn ở lai. Có miếng patch ở giữa trước để giữ mắt cá luồn dây. Diễu 1k xung quanh miếng patch.

### Comments

**1 NECK**

Folded rib neck band finished into the "V" neck. Join at CF, with #512 mock safety stitch. 1-Needle topstitch, 1/4" in on body. Self neck bias tape to clean finish inside back neck seam, 1-needle edge topstitch on tape.

**2 MESH SHOULDER/YOKE:**

Yoke at top across shoulder, from back to front, one piece, no shoulder seam. Join with flat lock.

**3 ARMHOLE**

Join sleeve to body with flat lock.

**Bo cổ gấp đôi tạo chữ V. Nối tại giữa cổ trước, vắt sổ. Diễu 1K 1/4" trên thân.**

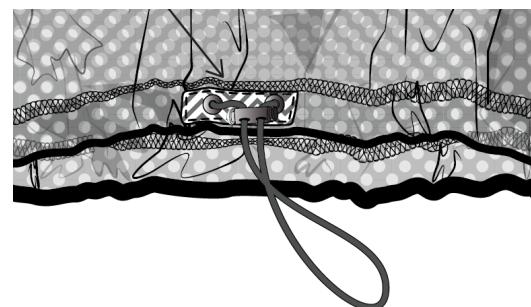
**Viền cổ sau bằng vải chính, may sạch. Diễu 1k xung quanh.**

**Đô áo, vai:**

Đô áo kéo dài tới vai, ở thân trước và sau - 1 mảnh, k có đường may vai. Đánh bông ráp vào thân

**Nách áo**

Đánh bông tra vào tay



Measurement Sheet- Jersey								All measurements are in Inch						Version 1		
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	Last Modified	09-09-2025 1:09:06 PM								Life Cycle Stage		Development				

	POM Code	POM Name			-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A101	FRONT body length from HPS : Top	Dài thân trước - từ cao vai		1/2	1/2	Mixed	26 1/2	27	27 1/2	28	28 1/2	29 1/2	30 1/2	31 1/2
!	H101	Neck width :: SEAM TO SEAM	Ngang cổ - từ đm đến đm		1/4	1/4	Mixed	6 3/4	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4
	H201	Front neck drop from HPS to yoke seam	Hạ cổ trước - từ cao vai đến đường may đô		1/8	1/8	Mixed	5 7/8	5 7/8	5 15/16	6	6 1/16	6 3/16	6 5/16	6 7/16
	H301	Back neck drop from HPS to seam	Hạ cổ sau - từ cao vai đến đường may đô		1/8	1/8	Mixed	1	1	1 1/16	1 1/8	1 3/16	1 5/16	1 7/16	1 9/16
	H605	Neckband width	Cao bo cổ		1/8	1/8	0	1	1	1	1	1	1	1	1
	D102	Shoulder slope: from HPS to shoulder panel seam	Xuôi vai - từ cao vai đến đm		1/8	1/8	1/16	3 11/16	3 3/4	3 13/16	3 7/8	3 15/16	4	4 1/16	4 1/8
!	D101	Shoulder panel width: measured at back	Rộng miếng phổi vai - do ở thân sau		3/8	3/8	Mixed	23	24	25	26	27	28 1/2	30	31 1/2
	B301	Across Chest at front yoke seam	Ngang ngực - tại đường may đô		1/4	1/4	GA	GA	GA	GA	18 1/2	GA	GA	GA	
	B401	Across back at back yoke seam	Ngang lưng - tại đường may đô		1/4	1/4	GA	GA	GA	GA	18 3/4	GA	GA	GA	
!	B101	Chest width :1" below armhole	Ngang ngực dưới nách 1"		1/2	1/2	Mixed	21 1/2	22 1/2	23 1/2	24 1/2	25 1/2	27	28 1/2	30
!	C101	Bottom opening width: at edge, extended	Lai - tại mép -do căng		1/2	1/2	Mixed	21	22	23	24	25	26 1/2	28	29 1/2
	A701	Body hem depth	To bản lai áo		1/8	1/8	0	1	1	1	1	1	1	1	1
!	E101	Armhole depth: from HPS, squared down	Hạ nách - từ cao vai		1/4	1/4	1/4	10 7/8	11 1/8	11 3/8	11 5/8	11 7/8	12 1/8	12 3/8	12 5/8
!	G101	Bicep width:1" below armhole	Bắp tay - 1" dưới nách		1/8	1/8	1/4	8 3/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2
!	F303	S/Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay do từ giữa cổ sau - do 3 điểm		1/4	1/4	Mixed	21 1/2	22	22 1/2	23	23 1/2	24 1/4	25	25 3/4
!	G301	S/Sleeve opening:inside fold edges of cuff or hem	Cửa tay - do tại mép		1/4	1/4	1/4	7 7/8	8 1/8	8 3/8	8 5/8	8 7/8	9 1/8	9 3/8	9 5/8
	F702	Sleeve Hem Height	Cao lai tay		1/8	1/8	0	1	1	1	1	1	1	1	1
	C201	Front and back side panel width: at bottom	Rộng phối sườn thân trước/ thân sau tại lai		1/4	1/4	1/8	3 1/8	3 1/4	3 3/8	3 1/2	3 5/8	3 3/4	3 7/8	4
	D201	Back shoulder panel depth: HPS to seam @ CB	Cao dô sau từ cao vai đến đm do ở giữa cổ sau		1/8	1/8	Mixed	7 1/16	7 1/8	7 3/16	7 1/4	7 5/16	7 7/16	7 9/16	7 11/16
	H716	CF Drawcord eyelet exit spacing: middle to middle	Khoảng cách mắt cáo ở lai thân trước. Độ ở tâm mắt cáo		1/8	1/8	0	2	2	2	2	2	2	2	2
	N234	CF Drawcord eyelet exit patch length	Độ rộng miếng patch ngay mắt cáo		1/8	1/8	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
	H606	Inside back neck binding width	To bản VCS		1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
!	H404	Minimum Neck Stretch	Giản cổ tối thiểu		0	1/2	0	24	24	24	24	24	24	24	24

**UN-AVAILABLE CO. LTD: Fit Approval-1 - proto [Sample 1 (M)]**

Version 1

	Article Code	M-0226-KT-6913		Porthole Mesh (FB-K1302) Mesh 100% Polyester 145GSM UN-AVAILABLE	Product Group	TOP				
	Article Name	ADJUSTABLE FOOTBALL JERSEY			Product Sub-Category	SPORT JERSEY - SS				
	Created On	05-21-2025 12:25:29 PM			Season	Q2 2026				
	Last Modified	09-09-2025 1:09:06 PM			Life Cycle Stage	Development				
Group	POM	Description			+ Tol	- Tol	M	Sample	Diff	Revised
	A101	FRONT body length from HPS : Top		Dài thân trước - từ cao vai	1/2	1/2	28 1/2	28	-1/2	28
	H101	Neck width :: SEAM TO SEAM		Ngang cổ - từ đm đến đm	1/4	1/4	7	7 1/4	1/4	7 1/4
	H201	Front neck drop from HPS to yoke seam		Hạ cổ trước - từ cao vai đến đường may đô	1/8	1/8	5 3/4	5 3/4	0	6
	H301	Back neck drop from HPS to seam		Hạ cổ sau - từ cao vai đến đường may đô	1/8	1/8	1 1/4	1 1/8	-1/8	1 1/8
	H605	Neckband width		Cao bo cổ	1/8	1/8	1	7/8	-1/8	
	D102	Shoulder slope: from HPS to shoulder panel seam		Xuôi vai - từ cao vai đến đm	1/8	1/8	3 7/8	3 3/4	-1/8	
	D101	Shoulder panel width: measured at back		Rộng miếng phoi vai - do ở thân sau	3/8	3/8	25 1/4	25	-1/4	26
	B301	Across Chest at front yoke seam		Ngang ngực - tại đường may đô	1/4	1/4	18	17 1/2	-1/2	18 1/2
	B401	Across back at back yoke seam		Ngang lưng - tại đường may đô	1/4	1/4	18 1/4	17 3/4	-1/2	18 3/4
	B101	Chest width :1" below armhole		Ngang ngực dưới nách 1"	1/2	1/2	24	23 1/2	-1/2	24 1/2
	C101	Bottom opening width: at edge, extended		Lai - tại mép -do căng	1/2	1/2	22 1/2	23	1/2	24
	A701	Body hem depth		To bản lai áo	1/8	1/8	1	1	0	
	E101	Armhole depth: from HPS, squared down		Hạ nách - từ cao vai	1/4	1/4	12	11 1/4	-3/4	11 5/8
	G101	Bicep width:1" below amhole		Bắp tay - 1" dưới nách	1/8	1/8	9 1/4	9 1/8	-1/8	9 1/2
	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure		Dài tay do từ giữa cổ sau - do 3 điểm	1/4	1/4	21 1/2	22	1/2	23
	G301	S/Sleeve opening:inside fold edges of cuff or hem		Cửa tay - do tại mép	1/4	1/4	8 1/4	8 1/4	0	8 5/8
	F702	Sleeve Hem Height		Cao lai tay	1/8	1/8	1	1	0	
	C201	Front and back side panel width: at bottom		Rộng phoi sườn thân trước/ thân sau tại lai	1/4	1/4	3	3 1/4	1/4	3 1/2
	D201	Back shoulder panel depth: HPS to seam @ CB		Cao đô sau từ cao vai đến đm do ở giữa cổ sau	1/8	1/8	7 1/2	7 1/4	-1/4	7 1/4
	H716	CF Drawcord eyelet exit spacing: middle to middle		Khoảng cách mắt cáo ở lai thân trước. Đo ở tâm mắt cáo	1/8	1/8	2	2	0	
	N234	CF Drawcord eyelet exit patch length		Độ rộng miếng patch ngay mắt cáo	1/8	1/8	2 1/2	2 3/8	-1/8	
	H606	Inside back neck binding width		To bản VCS	1/8	1/8	3/8	3/8	0	
	H404	Minimum Neck Stretch		Giãn cổ tối thiểu	1/2	0	24	24	0	

COMMENT

9-Sept-25

Proto: 100% poly mesh, 145GSM, Red colourway

**STYLING COMMENTS:**

1. The overall styling is nice, please maintain all as the sample.

UN-AVAILABLE CO. LTD: Fit Approval-1 - proto [Sample 1 (M)]							Version 1
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Created On	05-21-2025 12:25:29 PM	Material Description	Porthole Mesh (FB-K1302) MESH 100% POLYESTER 145GSM UN-AVAILABLE	Season	Q2 2026		
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9-Sept-25

Proto: 100% poly mesh, 145GSM, Red colourway

**STYLING COMMENTS:**

1. The overall styling is nice, please maintain all as the sample.

**Mẫu may tổng thể nhìn đẹp**

**FITTING COMMENTS**

1. Maintain the body length as the sample- spec has been updated to match.

**Giữ nguyên dài áo như mẫu, thông số được cập nhật theo mẫu proto**

2. Keep the neck width as the sample. Lower the front neck 1/4". Keep the back neck depth as the sample. See revised specs.

**Giữ nguyên ngang cổ như mẫu. Hạ cổ trước xuống thêm 1/4". Giữ nguyên hạ cổ sau. Xem thông số điều chỉnh**

3. The overall fit of the body should be slightly larger, please increase the body width approx. 1" all around- see revised specs.

**Toàn bộ fit của áo cần to hơn, điều chỉnh chiều ngang áo tầm khoảng 1" tất cả các vòng. Xem thông số điều chỉnh**

4. Increase the armhole depth, bicep width, and sleeve opening width 3/8"- see revised specs.

**Tăng hạ nách, bắp tay, ngang cửa tay 3/8"- xem thông số điều chỉnh.**

5. Increase the sleeve length 1"- see revised spec.

**Tăng chiều dài áo 1"-xem thông số điều chỉnh.**

1. The overall workmanship is good

**Toàn bộ quy cách may tốt**

2. Ensure the neck shaping is symmetrical and the rib is evenly applied to the body.

**Đảm bảo dáng cổ đều nhau và bo được tra đều vào thân**

**SUBMIT A 2ND FIT SAMPLE WITH ALL CORRECTIONS**

**May mẫu fit với các điều chỉnh**

**Các điểm thông số thay đổi**

A101 - FRONT body length from HPS : Top : KEEP AS SAMPLE

H101 - Neck width :: SEAM TO SEAM: KEEP AS SAMPLE

H201 - Front neck drop from HPS to yoke seam : REVISED

H301 - Back neck drop from HPS to seam : KEEP AS SAMPLE

D101 - Shoulder panel width: measured at back : REVISED

B301 - Across Chest at front yoke seam : REVISED

B401 - Across back at back yoke seam : REVISED

B101 - Chest width : 1" below armhole : REVISED

C101 - Bottom opening width: at edge, extended : REVISED

E101 - Armhole depth: from HPS, squared down : REVISED

G101 - Bicep width: 1" below armhole : REVISED

F303 - S: Sleeve overarm fr. CB neck :: 3 x point measure : REVISED

G301 - S/Sleeve opening: inside fold edges of cuff or hem : REVISED

C201 - Front and back side panel width: at bottom : REVISED

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