

Article Summary												
Article Code	M-0226-KT-6738	Material Description			Product Group	TOP						
Article Name	WARM UP TSHIRT				Product Sub-Category	T-SHIRT - SS						
Created On	05-05-2025 1:54:09 PM				Season	Q2 2026						
Last Modified	09-04-2025 10:30:19 AM				Life Cycle Stage	Development						
Gender Classification	Mens	Sub Class D	Short Sleeve	Fabrication	KNIT TOP							
Supplier	UN-AVAILABLE CO. LTD	Release Date	01 May 2026	Ex-Factory	03 Feb 2026							
												
<b>COLORS</b> <table border="1"> <tr> <td>GREEN GABLES (GRG) 19-4906 TCX</td> </tr> <tr> <td>MIDNIGHT GREEN</td> </tr> <tr> <td>OPEN AIR (OA)</td> </tr> <tr> <td>LIGHT BLUE (.)</td> </tr> <tr> <td>DRESS BLUE (DSB) 19-4024 TCX</td> </tr> <tr> <td>ROYAL NAVY</td> </tr> </table>							GREEN GABLES (GRG) 19-4906 TCX	MIDNIGHT GREEN	OPEN AIR (OA)	LIGHT BLUE (.)	DRESS BLUE (DSB) 19-4024 TCX	ROYAL NAVY
GREEN GABLES (GRG) 19-4906 TCX												
MIDNIGHT GREEN												
OPEN AIR (OA)												
LIGHT BLUE (.)												
DRESS BLUE (DSB) 19-4024 TCX												
ROYAL NAVY												
<b>SIZES</b> 000, 001, 002, 003, 004, 005, 006, 007												

### Bill of Materials - #1

Version 1

	Article Code	M-0226-KT-6738						Product Group		TOP				
	Article Name	WARM UP TSHIRT		Product Sub-Category		T-SHIRT - SS								
	Created On	05-05-2025 1:54:09 PM				Material Description	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)				Season		Q2 2026	
	Last Modified	09-04-2025 10:30:19 AM		Life Cycle Stage			Development							
Part	Material		Placement		Consumption		UOM.	Comments	Supplier	Supplier Ref.	GRG GREEN GABLES	OA OPEN AIR	DSB DRESS BLUE	
<b>Fabric</b>														
BODY	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291) - Ver.#1		BODY		0		Meter			HM231155	None	None	None	
	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291) - Ver.#1		SLEEVES		0		Meter			HM231155	None	None	None	
	1X1 RIB (FB-K709) - Ver.#1		NECK		0		Meter	WITH LYCRA			None	None	None	
<b>Trims</b>														
BACK NECK	TEE MAIN LABEL-LBOVO151 (TR-LT251) - Ver.#1 LBOVO151		CENTERED INSIDE CB NECK SEAM		1		Each		Reca Mainetti Asia Ltd		None	None	None	
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175		INSIDE BACK NECK SEAM 1/2" AWAY FROM MAIN LABEL		1		Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT		HANGTAG ATTACHMENT		1		Each		Vendor Sourced		None	None	None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A		PINNED TO RIBBON LOOP		1		Each		Reca Mainetti Asia Ltd	HTOVO14 1A	None	None	None	
	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1		Each		Vendor Sourced		None	None	None	
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) - Ver.#1 PLEASE PRINT WITH THERMAL PRINTER		1. BACK OF HANGTAG 2. ON POLYBAG		1		Each				None	None	None	
SIDE INSERT 1	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1		Each		Vendor Sourced		None	None	None	
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB				1		Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None	None	
	CORDED PIPING 1/8" (DR115) - Ver.#1		AT RAGLAN, SDIE PANELS		0		Each	COLOUR TBD	Vendor Sourced		None	None	None	
<b>Graphics</b>														

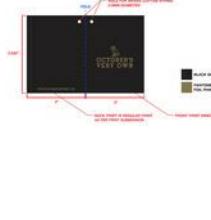
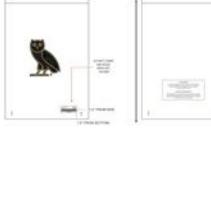
### Bill of Materials - #1

Version 1

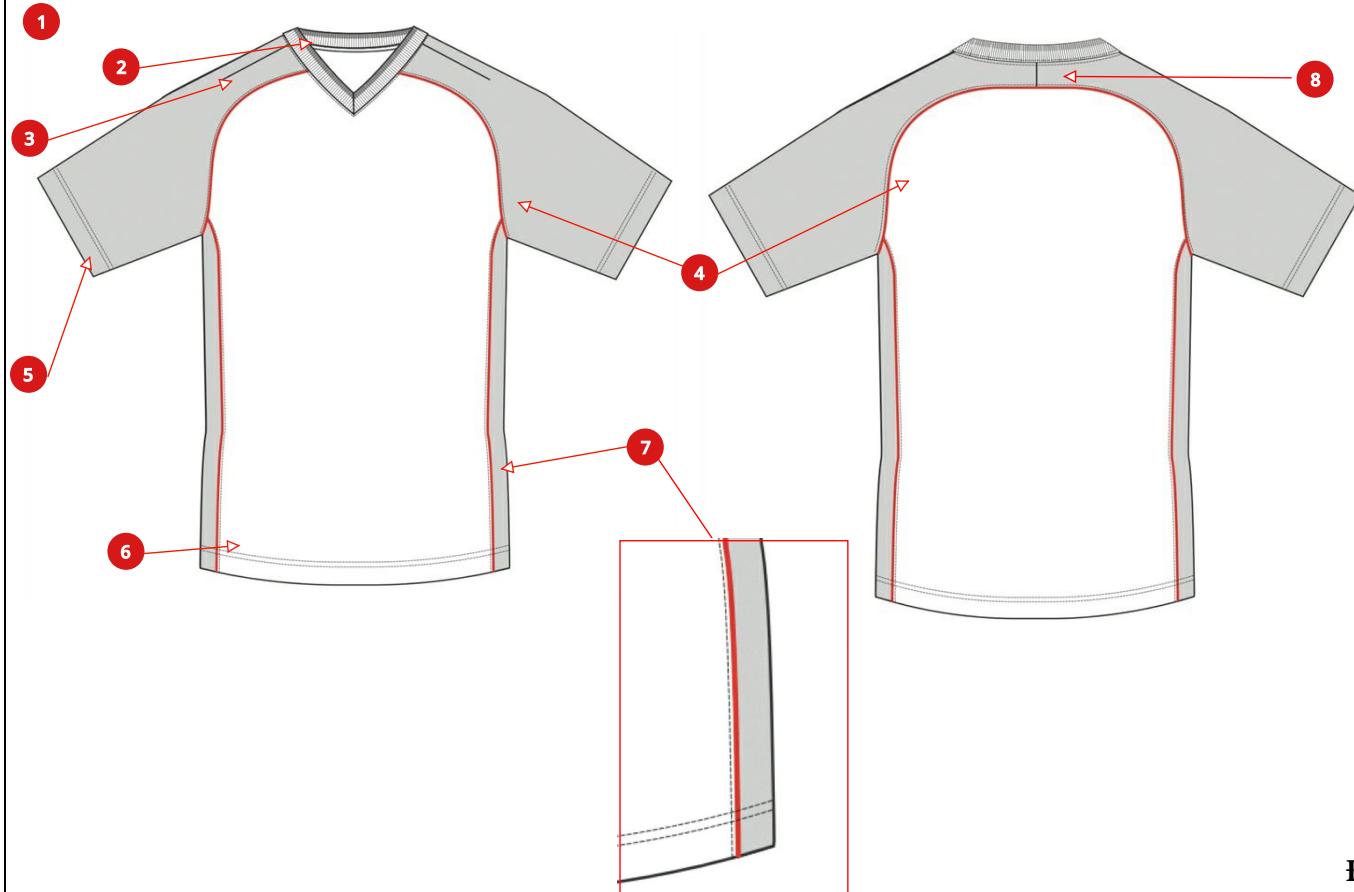
<b>Article Code</b> M-0226-KT-6738	<b>Article Name</b> WARM UP TSHIRT	<b>Created On</b> 05-05-2025 1:54:09 PM	<b>Material Description</b> DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	<b>Product Group</b> TOP						
				<b>Product Sub-Category</b> T-SHIRT - SS						
				<b>Season</b> Q2 2026						
				<b>Life Cycle Stage</b> Development						
Part	Material	Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	GRG GREEN GABLES	OA OPEN AIR	DSB DRESS BLUE
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1		0	Each				None	None	None

# Bill of Materials - #1 Material Image Sheet

Version 1

<b>Article Code</b> M-0226-KT-6738  <b>Article Name</b> WARM UP TSHIRT  <b>Created On</b> 05-05-2025 1:54:09 PM  <b>Last Modified</b> 09-04-2025 10:30:19 AM	<b>Material Description</b> DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)				
 <b>FB-K1291</b> DAZZLE TRICOT, 170GSM REF# HM231155	 <b>TR-LT251</b> TEE MAIN LABEL- LBOVO151	 <b>TR-LT246</b> OVO 2023 Alpha Sizing Tab	 <b>TR-TV140</b> 5mm GROSGRAIN RIBBON LOOP	 <b>TR-HG142</b> OVO 2023 Booklet Hangtag	 <b>PK101</b> POLY BAG - GENERIC
 <b>TR-ST114</b> UPC STICKER- 1" X 2.5"	 <b>LT110</b> CC LABEL - APPAREL	 <b>LT138</b> TEAR-AWAY COO TAB: OVOF21_217_T			

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- 5 SLEEVE HEM:  
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 6 BODY HEM:  
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 7 CONTRAST SIDE PANEL  
CONTRAST PANEL JOIN TO BODY WITH MOCK SAFETY SERGED, 512. 1/16" bias piping insert to seam, SN edge topstitch TO FRONT AND BACK BODY .
- 8 CB RAGLAN SEAM  
MOCK SAFETY SERGED, 512.

### Lai tay & lai áo Gấp vào , diễu 2K 1/4"

**Phối sườn: vắt sổ vào thân và may kẹp dây tim dọc đường may và diễu mí 1k**  
**ở thân trước và sau**  
**Đường may nối 2 tay raglan giữa cổ sau : Vắt sổ**

### Comments

- 1 SLEEVE AND SIDE PANEL WILL BE CONTRAST, BODY IN SELF  
BIAS PIPING IS ALSO CONTRAST (no cord)  
**Vải chính ở thân trước và sau**  
**Vải phối màu ở tay áo và sườn**  
**Dây tim màu phối**
- 2 NECK  
Rib neck band finished into the "V" neck. Join at CF, with #512 mock safety stitch, S/N topstitch, 1/8" in on body. Self neck tape to clean finish back neck, edge topstitch.  
**Cổ áo**  
**Flat knit rib may chữ V.**  
**Nối ở giữa trước, vắt sổ. Diễu 1K 1/8" trên thân. Dây tape viền cổ sau = vải chính , diễu 1k xung quanh**
- 3 SHOULDER DART  
Mock safety serged
- 4 RAGLAN ARMHOLE SEAM  
MOCK SAFETY SERGED, 512. 1/16" piping insert to armhole seam, SN edge topstitch.

**Đường may raglan**  
**Vắt sổ may kẹp dây tim dọc đường may và diễu mí 1k**

fit intention					
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## FIT INTENTION



# Measurement Sheet - SS raglan - 5.28.2025 graded up a size

All measurements are in Inch

Version 1

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	Article Name	WARM UP TSHIRT									Product Sub-Category	T-SHIRT - SS					
	Created On	05-05-2025 1:54:09 PM									Season	Q2 2026					
	POM Code	POM Name			-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL		
!	A101	Back body length from HPS : Top	Dài thân sau từ cao vai		1/2	1/2	Mixed	26 1/2	27	27 1/2	28	28 1/2	29 1/2	30 1/2	31 1/2		
!	H101	Neck width :: SEAM TO SEAM	Ngang cổ từ đm đến đm		1/4	1/4	Mixed	6 3/4	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4		
!	H201	Front neck drop from HPS : Crew	Hạ cổ trước từ cao vai		1/8	1/8	Mixed	4 7/8	4 7/8	4 15/16	5	5 1/16	5 3/16	5 5/16	5 7/16		
!	H301	Back neck drop from HPS Crew	Hạ cổ sau từ cao vai		1/8	1/8	Mixed	1 1/8	1 1/8	1 3/16	1 1/4	1 5/16	1 7/16	1 9/16	1 11/16		
!	H605	Neckband width	Cao bo cổ		1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8		
!	H501	Across chest and back position from HPS down	Vị trí ngang ngực/ lưng từ cao vai		1/4	1/4	Mixed	5 1/4	5 3/8	5 5/8	5 3/4	6	6 1/4	6 1/2	6 3/4		
!	B301	Across: Chest : at position, HPS squared down	Ngang ngực		1/4	1/4	Mixed	10 1/4	11	11 3/4	12 1/2	13 1/4	14 1/4	15 1/4	16 1/4		
!	B201	Across Back : at position, HPS squared down	Ngang lưng		1/4	1/4	Mixed	9 1/2	10 1/4	11	11 3/4	12 1/2	13 1/2	14 1/2	15 1/2		
!	B101	Chest width :1" below armhole	Ngang ngực 1" dưới nách		1/2	1/2	Mixed	21 1/4	22 1/4	23 1/4	24 1/4	25 1/4	26 3/4	28 1/4	29 3/4		
!	C101	Bottom width at band:inside fold edges of band/he	Ngang lai - do tại mép		1/2	1/2	Mixed	20 3/4	21 3/4	22 3/4	23 3/4	24 3/4	26 1/4	27 3/4	29 1/4		
!	E101	Armhole depth : from HPS squared down (@ back)	Hạ nách - do hạ vuông góc từ cao vai tại thân sau		1/4	1/4	Mixed	10 7/8	11 1/4	11 5/8	12	12 3/8	12 7/8	13 3/8	13 7/8		
!	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay từ giữa cổ sau do 3 điểm		1/4	1/4	Mixed	20 1/2	21	21 1/2	22	22 1/2	23 1/4	24	24 3/4		
!	G301	S/Sleeve opening:inside fold edges of cuff or hem	Cửa tay - tại mép		1/8	1/8	Mixed	6 1/2	6 3/4	7	7 1/4	7 1/2	7 13/16	8 1/8	8 7/16		
!	D108	Shoulder dart position at front from fold	Vị trí chết pen ở thân trước từ đường sườn vai tự nhiên		1/8	1/8	GA	GA	GA	GA	1/4	GA	GA	GA	GA		
!	D302	Shoulder dart length	Dài chết pen vai		1/8	1/8	Mixed	2 15/16	2 15/16	3	3 1/16	3 1/8	3 1/4	3 3/8	3 1/2		
!	D103	Side panel total width at bottom opening	Rộng phối sườn do ở mép lai		1/8	1/8	GA	GA	GA	GA	8	GA	GA	GA	GA		
!	D202	Back Raglan depth :: from CB neck seam	Cao độ sau tinh từ giữa cổ sau đến đm raglan		1/8	1/8	Mixed	2 15/16	2 15/16	3	3 1/16	3 1/8	3 1/4	3 3/8	3 1/2		
!	H606	Neck binding width	To bản viền cổ sau		1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8		
!	A701	Body hem depth	Cao lai áo		1/8	1/8	0	1	1	1	1	1	1	1	1		
!	F702	Sleeve Hem Height	Cao lai tay		1/8	1/8	0	1	1	1	1	1	1	1	1		
!	H404	Minimum Neck Stretch	Giản cổ tối thiểu		0	1/2	0	24	24	24	24	24	24	24	24		

NOTES

REFERENCE: BRANDEN REFERENCE UNIQLO

4.1.2025

- Added below POMs as per Crown Yin's suggestions "Across chest and back position from HPS down"
- Adjusted front neck drop to be 3 5/8" not 3 3/8"
- Adjusted Back body forward width grading

5.28.2025

neck measurement from

**Measurement Sheet - SS raglan - 5.28.2025 graded up a size**

All measurements are in Inch

Version 1

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Article Name	WARM UP TSHIRT		Product Sub-Category	T-SHIRT - SS	
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C-0224-KT-4682

**SKATEBOARD CANADA FOOTBALL JERSEY** , graded up one size for body

UN-AVAILABLE CO. LTD: Fit Approval-1 - proto [Sample 1 (M)]								Version 1	
	Article Code	M-0226-KT-6738		DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Product Group	TOP			
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Group	POM	Description		+ Tol	- Tol	M	Sample	Diff	Revised
	A101	Back body length from HPS : Top	Dài thân sau từ cao vai	1/2	1/2	28	28	0	
	H101	Neck width :: SEAM TO SEAM	Ngang cổ từ đm đến đm	1/4	1/4	7	7 1/4	1/4	7 1/4
	H201	Front neck drop from HPS : Crew	Hạ cổ trước từ cao vai	1/8	1/8	5 1/2	5 1/4	-1/4	5
	H301	Back neck drop from HPS Crew	Hạ cổ sau từ cao vai	1/8	1/8	1	1	0	1 1/4
	H605	Neckband width	Cao bo cổ	1/8	1/8	1	1 3/16	3/16	7/8
	H501	Across chest and back position from HPS down	Vị trí ngang ngực/ lưng từ cao vai	1/4	1/4	5 3/4	5 3/4	0	
	B301	Across: Chest : at position, HPS squared down	Ngang ngực	1/4	1/4	12 3/4	12 3/4	0	12 1/2
	B201	Across Back : at position, HPS squared down	Ngang lưng	1/4	1/4	11 3/4	11 3/4	0	
	B101	Chest width :1" below armhole	Ngang ngực 1" dưới nách	1/2	1/2	23 1/2	23 1/8	-3/8	24 1/4
	C101	Bottom width at band:inside fold edges of band/he	Ngang lai - do tại mép	1/2	1/2	23	22 3/4	-1/4	23 3/4
	E101	Armhole depth : from HPS squared down (@ back)	Hạ nách - do hạ vuông góc từ cao vai tại thân sau	1/4	1/4	11 1/8	11	-1/8	12
	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay từ giữa cổ sau do 3 điểm	1/4	1/4	21 1/2	22	1/2	22
	G301	S/Sleeve opening:inside fold edges of cuff or hem	Cửa tay - tại mép	1/8	1/8	7 1/4	7	-1/4	
	D108	Shoulder dart position at front from fold*	Vị trí chết pen ở thân trước từ đường sườn vai tự nhiên	1/8	1/8	1 1/4	1 1/4	0	1/4
	D302	Shoulder dart length	Dài chết pen vai	1/8	1/8	3 1/16	3 1/4	3/16	
	D103	Side panel total width at bottom opening	Rộng phối sườn do ở mép lai	1/8	1/8	4	8	4	8
	D202	Back Raglan depth :: from CB neck seam	Cao dô sau tinh từ giữa cổ sau đến đm raglan	1/8	1/8	3 1/16	3 1/8	1/16	
	H606	Neck binding width	To bản viền cổ sau	1/8	1/8	3/8	3/8	0	
	A701	Body hem depth	Cao lai áo	1/8	1/8	1	1	0	
	F702	Sleeve Hem Height	Cao lai tay	1/8	1/8	1	1	0	
	H404	Minimum Neck Stretch	Giãn cổ tối thiểu	1/2	0	24	24	0	

COMMENT

8.27.25

#### CONSTRUCTION COMMENTS:

- Please ensure side panels do not have side seam, the side panel should wrap from the front to the back of body**
- Please adjust armhole shaping, see photo correction below**


**CONSTRUCTION COMMENTS:**

1. Please ensure side panels do not have side seam, the side panel should wrap from the front to the back of body

**Vui lòng đảm bảo btp sườn thân may liền không nối ở sườn thân**

2. Please adjust armhole shaping, see photo correction below

**Vui lòng điều chỉnh đường cong nách, xem hình minh họa**

3. Please ensure the thread colour is changed at contrast panel, see photo below

**Vui lòng đổi chỉ tiếp màu với thân**

4. Increase sleeve width, see photo below for pattern corrections

**Tăng ngang tay, xem hình minh họa**

**FITTING COMMENTS:**

1. Keep neck width measurement - **Giữ nguyên thông số ngang cổ**

2. Revised front neck drop measurement - **Điều chỉnh thông số hạ cổ trước**

3. Revised back neck drop measurement **Điều chỉnh thông số hạ cổ sau**

4. Revised across chest measurement **Điều chỉnh thông số ngang ngực**

5. revised chest width measurement **Điều chỉnh thông số ngang ngực**

6. revised bottom width measurement **Điều chỉnh thông số ngang lai**

7. revised armhole depth measurement **Điều chỉnh thông số hạ nách**

8. revised sleeve overarm measurement **Điều chỉnh thông số dài tay**

9. Bring back to spec on sleeve opening measurement **Đảm bảo thông số cửa tay trong dung sai**

10. Added shoulder dart position from fold at front measurement and adjusted placement

**Thêm điểm đo vị trí chiết pen vai**

11. Bring back to spec on shoulder dart length - **Đảm bảo thông số chiết pen trong dung sai**

12. keep side panel total width at bottom opening, ensure to remove side seam in next sample

**Giữ nguyên thông số ngang lai của phổi sườn và thân ở lai, đảm bảo không co sườn thân ở mẫu tiếp theo**

13. increase shoulder width by 5/8", see photo correction for pattern revisions, please adjust pattern accordingly

**Tăng ngang tay 5/8", xem hình minh họa, điều chỉnh rập theo**

14. Ensure all measurements are brought back to spec. - **Đảm bảo thông số trong dung sai**

**WORKMANSHIP COMMENTS:**

1. Please ensure there is no excessive puckering on seams. Seams are puckering quite a lot at armhole, please ensure that this is improved.

**Đảm bảo đường may không bị nhăn dùn. Mẫu proto bị nhăn rất nhiều ở nách, vui lòng cải thiện**

2. Ensure the hem edges are level at the CF.

**Đảm bảo mép lai ngang bằng ở giữa trước**

**PROTO IS REJECTED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO 2ND FIT WITH CORRECTIONS**

## UN-AVAILABLE CO. LTD: Fit Approval-1 - proto - SAMPLE - FRONT, SIDE AND BACK

Version 1

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REVISED SHAPE OF RAGLAN  
ARMOHOLE AT FRONT PANEL,  
PLEASE SEE UPDATED  
ACROSS CHEST SPEC AND  
PLEASE ADJUST PATTERN  
ACCORDINGLY

Điều chỉnh dáng nách tay raglang ở thân trước  
vui lòng xem bts cập nhật ở ngực và điều chỉnh  
cho hợp lý



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PLEASE ENSURE THREAD IS  
MATCH CONTRAST  
COLOURS. PLEASE ENSURE  
THAT THREAD COLOUR IS  
CHANGED TO DTM TO  
MATCH PANEL

KAN SAI K NÓI CHỈ  
ĐƯỢC, SẼ BỊ SỤP  
MÍ

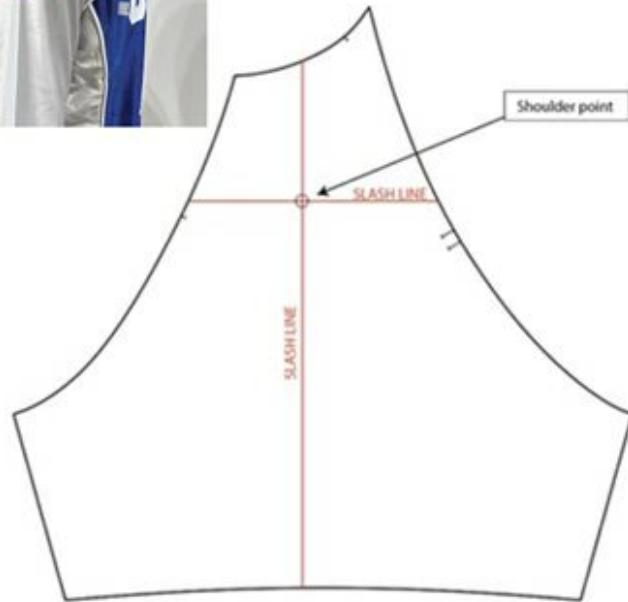


Article Code	M-0226-KT-6738	Material Description	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Product Group	TOP	
Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
Created On	05-05-2025 1:54:09 PM			Season	Q2 2026	
Last Modified	09-04-2025 10:30:19 AM			Life Cycle Stage	Development	

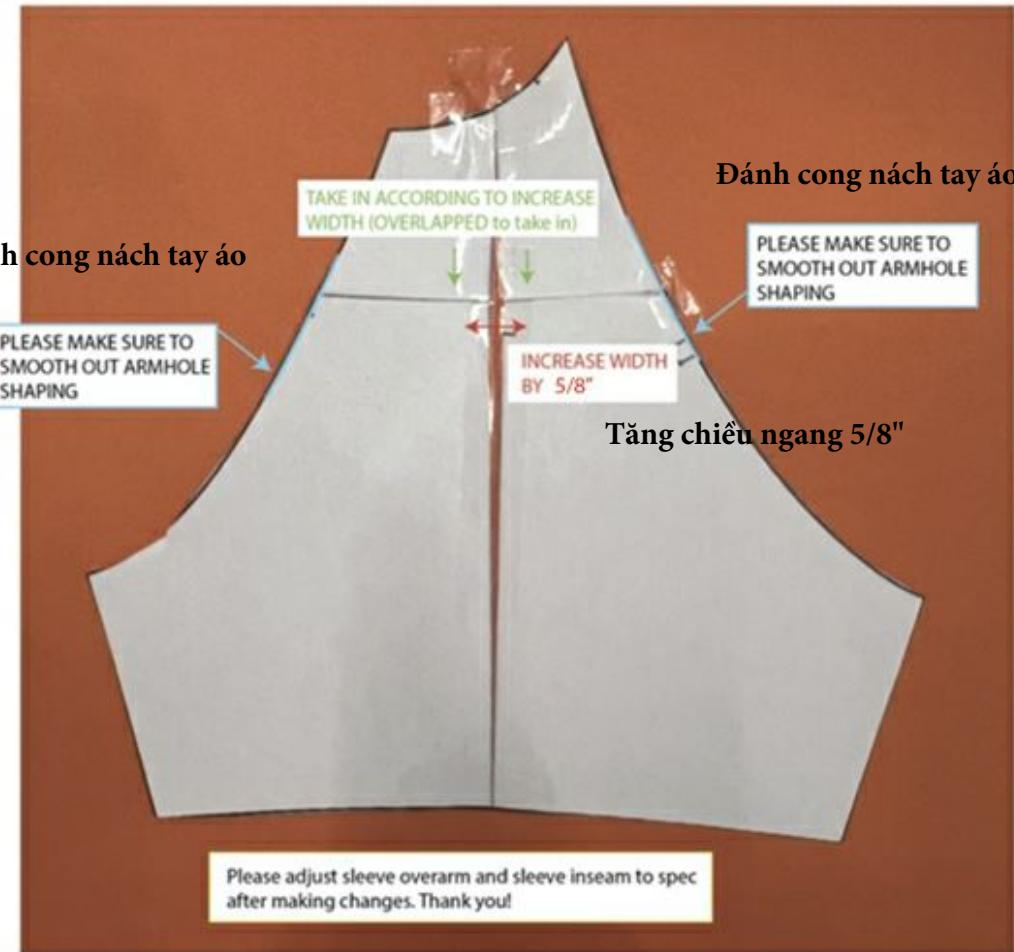
Đầu vai bị căng



\*\* SHOULDER AREA IS TOO TIGHT



Xé, chống tay trên lên tay dưới ngay điểm đầu vai để tăng chiều ngang



\*\* PLEASE NOTE THAT PHOTO IS FOR REFERENCE ONLY, PLEASE ADJUST PATTERN AND SPEC ACCORDINGLY. PLEASE ALSO REMEMBER TO ADD DART INTO THE SHOULDER WITH THESE CORRECTIONS

Vui lòng lưu ý hình ảnh chỉ mang tính chất tham khảo, vui lòng điều chỉnh rập và thông số tương ứng.  
Thêm chiết pen ở vai.