






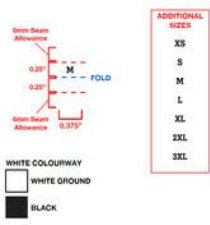

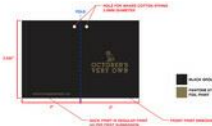
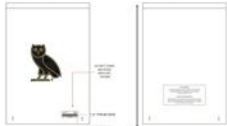






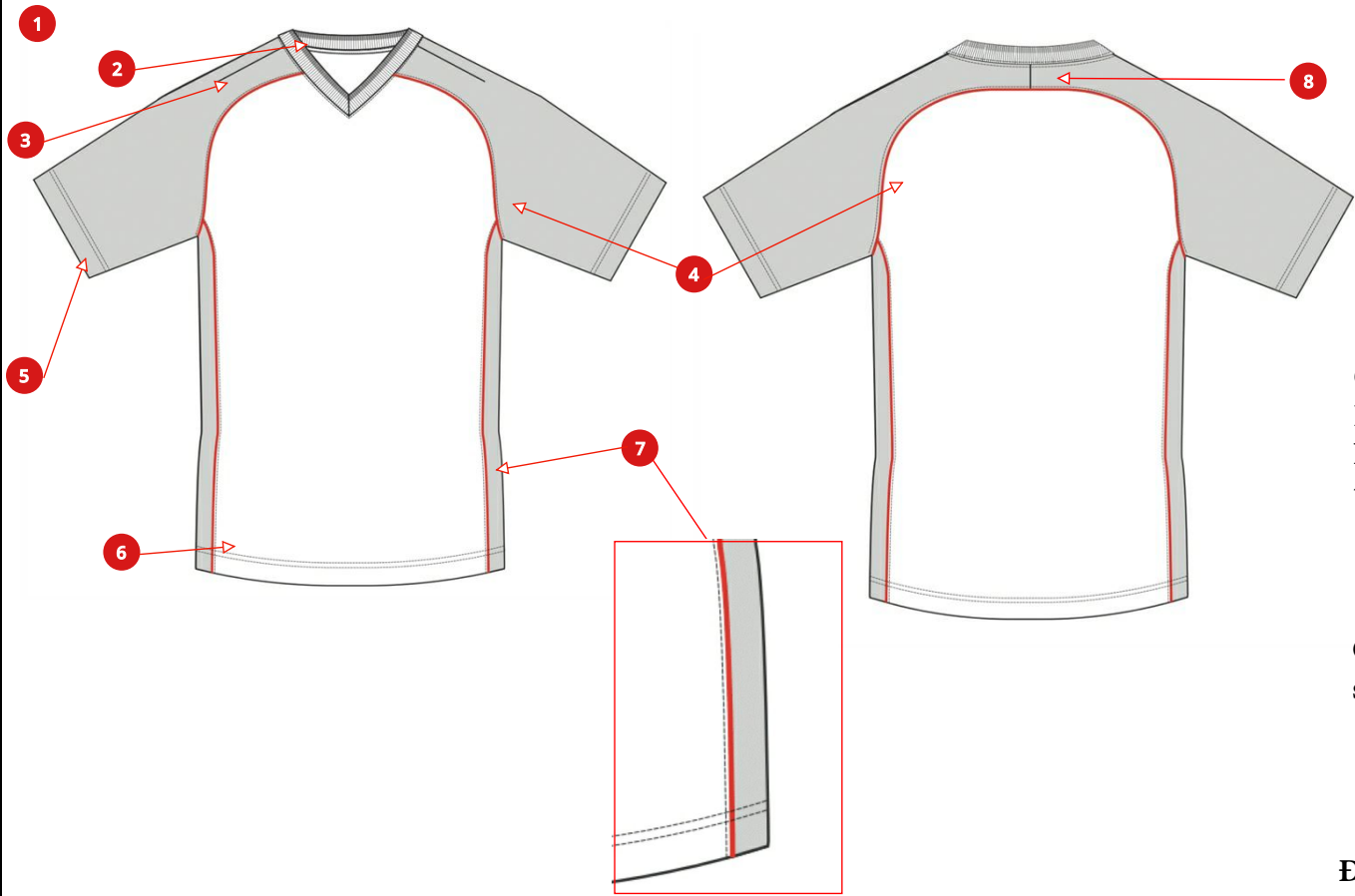
Article Summary							Version 1
	Article Code	M-0226-KT-6738			Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	05-05-2025 1:54:09 PM			Season	Q2 2026	
	Last Modified	09-04-2025 10:30:19 AM			Life Cycle Stage	Development	
		Material	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)				
		Description					
Gender Classification		Mens	Sub Class D	Short Sleeve	Fabrication	KNIT TOP	
Supplier		UN-AVAILABLE CO. LTD	Release Date	01 May 2026	Ex-Factory	03 Feb 2026	
						COLORS	
						<div><div></div>GREEN GABLES (GRG) 19-4906 TCX MIDNIGHT GREEN</div> <div><div></div>OPEN AIR (OA) . LIGHT BLUE (.)</div> <div><div></div>DRESS BLUE (DSB) 19-4024 TCX ROYAL NAVY</div>	
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							

Bill of Materials - #1										Version 1	
	Article Code	M-0226-KT-6738					Product Group		TOP		
	Article Name	WARM UP TSHIRT					Product Sub-Category		T-SHIRT - SS		
	Created On	05-05-2025 1:54:09 PM	Material	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)			Season		Q2 2026		
	Last Modified	09-04-2025 10:30:19 AM	Description				Life Cycle Stage		Development		
Part	Material		Placement	Consumption	UOM.	Comments	Supplier	Supplier Ref.	GRG GREEN GABLES	OA OPEN AIR	DSB DRESS BLUE
Fabric											
BODY	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291) - Ver.#1		BODY	0	Meter			HM231155	None	None	None
	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291) - Ver.#1		SLEEVES	0	Meter			HM231155	None	None	None
	1X1 RIB (FB-K709) - Ver.#1		NECK	0	Meter	WITH LYCRA			None	None	None
Trims											
BACK NECK	TEE MAIN LABEL-LBOVO151 (TR-LT251) - Ver.#1 LBOVO151		CENTERED INSIDE CB NECK SEAM	1	Each		Reca Mainetti Asia Ltd		None	None	None
BACK NECK	OVO 2023 Alpha Sizing Tab (TR-LT246) - Ver.#1 ARTICLE: OVOW23_181_T/ LBOVO175		INSIDE BACK NECK SEAM 1/2" AWAY FROM MAIN LABEL	1	Each		Reca Mainetti Asia Ltd	OVOW23_181_T	None	None	None
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) - Ver.#1 FOR HANGTAG ATTACHMENT		HANGTAG ATTACHMENT	1	Each		Vendor Sourced		None	None	None
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) - Ver.#1 Article code: HTOVO141A		PINNED TO RIBBON LOOP	1	Each		Reca Mainetti Asia Ltd	HTOVO141A	None	None	None
	POLY BAG - GENERIC (PK101) - Ver.#1 Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.			1	Each		Vendor Sourced		None	None	None
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) - Ver.#1 PLEASE PRINT WITH THERMAL PRINTER		1. BACK OF HANGTAG 2. ON POLYBAG	1	Each				None	None	None
SIDE INSERT 1	CC LABEL - APPAREL (LT110) - Ver.#1 White Satin ground, Black text COO, Content, and Care Instructions may vary by style.			1	Each		Vendor Sourced		None	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) - Ver.#1 COUNTRY OF ORIGIN TAB			1	Each		Reca Mainetti Asia Ltd	OVOF21_217_T	None	None	None
	CORDED PIPING 1/8" (DR115) - Ver.#1		AT RAGLAN, SDIE PANELS	0	Each	COLOUR TBD	Vendor Sourced		None	None	None
Graphics											

Bill of Materials - #1											Version 1	
	Article Code	M-0226-KT-6738		DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)			Product Group	TOP				
	Article Name	WARM UP TSHIRT					Product Sub-Category	T-SHIRT - SS				
	Created On	05-05-2025 1:54:09 PM	Material				Season	Q2 2026				
	Last Modified	09-04-2025 10:30:19 AM	Description				Life Cycle Stage	Development				
Part	Material		Placement		Consumption	UOM.	Comments	Supplier	Supplier Ref.	GRG GREEN GABLES	OA OPEN AIR	DSB DRESS BLUE
	TBD - SEE ARTWORK FILE (HT-102) - Ver.#1				0	Each				None	None	None

Bill of Materials - #1 Material Image Sheet						Version 1
	Article Code	M-0226-KT-6738		Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS
	Created On	05-05-2025 1:54:09 PM			Season	Q2 2026
	Last Modified	09-04-2025 10:30:19 AM			Life Cycle Stage	Development
			Material Description	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)		
	FB-K1291 DAZZLE TRICOT, 170GSM REF# HM231155			TR-LT251 TEE MAIN LABEL- LBOVO151		
				TR-LT246 OVO 2023 Alpha Sizing Tab		
				TR-TV140 5mm GROSGRAIN RIBBON LOOP		
				TR-HG142 OVO 2023 Booklet Hangtag		
				PK101 POLY BAG - GENERIC		
	TR-ST114 UPC STICKER- 1" X 2.5"			LT110 CC LABEL - APPAREL		
				LT138 TEAR-AWAY COO TAB: OVOF21_217_T		

Construction Details - Crewneck							Version 1
	Article Code	M-0226-KT-6738		DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	05-05-2025 1:54:09 PM	Material Description		Season	Q2 2026	
	Last Modified	09-04-2025 10:30:19 AM			Life Cycle Stage	Development	



- 5 SLEEVE HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 6 BODY HEM:
SELF TURNED WITH 2 NDL COVERSTITCH, 1/4" GAUGE
- 7 CONTRAST SIDE PANEL
CONTRAST PANEL JOIN TO BODY WITH MOCK SAFETY SERGED, 512. 1/16" bias piping insert to seam, SN edge topstitch TO FRONT AND BACK BODY .
- 8 CB RAGLAN SEAM
MOCK SAFETY SERGED, 512.

Lai tay & lai áo
Gấp vào , điều 2K 1/4"

Phối sườn: vắt sổ vào thân và may kẹp dây tim dọc đường may và điều mí 1k
ở thân trước và sau
Đường may nối 2 tay raglan giữa cổ sau : Vắt sổ


Comments

- 1 SLEEVE AND SIDE PANEL WILL BE CONTRAST, BODY IN SELF
BIAS PIPING IS ALSO CONTRAST (no cord)
Vải chính ở thân trước và sau
Vải phối màu ở tay áo và sườn
Dây tim màu phối
- 2 NECK
Rib neck band finished into the "V" neck. Join at CF, with #512 mock safety stitch, S/N topstitch, 1/8" in on body. Self neck tape to clean finish back neck, edge topstitch.
- 3 SHOULDER DART
Mock safety serged
- 4 RAGLAN ARMHOLE SEAM
MOCK SAFETY SERGED, 512. 1/16" piping insert to armhole seam, SN edge topstitch.

Cổ áo
Flat knit rib may chữ V.
Nối ở giữa trước, vắt sổ. Điều 1K 1/8" trên thân. Dây tape viền cổ sau = vải chính , điều 1k xung quanh


Chiết pen vai- vắt sổ

Đường may raglan
Vắt sổ may kẹp dây tim dọc đường may và điều mí 1k

fit intention						Version 1
Article Code	M-0226-KT-6738		DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Product Group	TOP	
Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
Created On	05-05-2025 1:54:09 PM	Material		Season	Q2 2026	
Last Modified	09-04-2025 10:30:19 AM	Description		Life Cycle Stage	Development	

FIT INTENTION



Measurement Sheet - SS raglan - 5.28.2025 graded up a size					All measurements are in Inch		Version 1
	Article Code	M-0226-KT-6738		DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	05-05-2025 1:54:09 PM	Material		Season	Q2 2026	

	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL			
!	A101	Back body length from HPS : Top	Dài thân sau từ cao vai	1/2	1/2	Mixed	26 1/2	27	27 1/2	28	28 1/2	29 1/2	30 1/2	31 1/2			
!	H101	Neck width :: SEAM TO SEAM	Ngang cổ từ đm đến đm	1/4	1/4	Mixed	6 3/4	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4			
!	H201	Front neck drop from HPS : Crew	Hạ cổ trước từ cao vai	1/8	1/8	Mixed	4 7/8	4 7/8	4 15/16	5	5 1/16	5 3/16	5 5/16	5 7/16			
	H301	Back neck drop from HPS Crew	Hạ cổ sau từ cao vai	1/8	1/8	Mixed	1 1/8	1 1/8	1 3/16	1 1/4	1 5/16	1 7/16	1 9/16	1 11/16			
!	H605	Neckband width	Cao bo cổ	1/8	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8			
	H501	Across chest and back position from HPS down	Vị trí ngang ngực/ lưng từ cao vai	1/4	1/4	Mixed	5 1/4	5 3/8	5 5/8	5 3/4	6	6 1/4	6 1/2	6 3/4			
!	B301	Across: Chest : at position, HPS squared down	Ngang ngực	1/4	1/4	Mixed	10 1/4	11	11 3/4	12 1/2	13 1/4	14 1/4	15 1/4	16 1/4			
!	B201	Across Back : at position, HPS squared down	Ngang lưng	1/4	1/4	Mixed	9 1/2	10 1/4	11	11 3/4	12 1/2	13 1/2	14 1/2	15 1/2			
!	B101	Chest width :1" below armhole	Ngang ngực 1" dưới nách	1/2	1/2	Mixed	21 1/4	22 1/4	23 1/4	24 1/4	25 1/4	26 3/4	28 1/4	29 3/4			
!	C101	Bottom width at band:inside fold edges of band/he	Ngang lai - đo tại mép	1/2	1/2	Mixed	20 3/4	21 3/4	22 3/4	23 3/4	24 3/4	26 1/4	27 3/4	29 1/4			
!	E101	Armhole depth : from HPS squared down (@ back)	Hạ nách - đo hạ vuông góc từ cao vai tại thân sau	1/4	1/4	Mixed	10 7/8	11 1/4	11 5/8	12	12 3/8	12 7/8	13 3/8	13 7/8			
!	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay từ giữa cổ sau đo 3 điểm	1/4	1/4	Mixed	20 1/2	21	21 1/2	22	22 1/2	23 1/4	24	24 3/4			
!	G301	S/Sleeve opening:inside fold edges of cuff or hem	Cửa tay - tại mép	1/8	1/8	Mixed	6 1/2	6 3/4	7	7 1/4	7 1/2	7 13/16	8 1/8	8 7/16			
	D108	Shoulder dart position at front from fold	Vị trí chết pen ở thân trước từ đường sườn vai tự nhiên	1/8	1/8	GA	GA	GA	GA	1/4	GA	GA	GA	GA			
	D302	Shoulder dart length	Dài chiết pen vai	1/8	1/8	Mixed	2 15/16	2 15/16	3	3 1/16	3 1/8	3 1/4	3 3/8	3 1/2			
	D103	Side panel total width at bottom opening	Rộng phối sườn đo ở mép lai	1/8	1/8	GA	GA	GA	GA	8	GA	GA	GA	GA			
	D202	Back Raglan depth :: from CB neck seam	Cao độ sau tính từ giữa cổ sau đến đm raglan	1/8	1/8	Mixed	2 15/16	2 15/16	3	3 1/16	3 1/8	3 1/4	3 3/8	3 1/2			
	H606	Neck binding width	To bản viền cổ sau	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8			
	A701	Body hem depth	Cao lai áo	1/8	1/8	0	1	1	1	1	1	1	1	1			
	F702	Sleeve Hem Height	Cao lai tay	1/8	1/8	0	1	1	1	1	1	1	1	1			
!	H404	Minimum Neck Stretch	Giãn cổ tối thiểu	0	1/2	0	24	24	24	24	24	24	24	24			

NOTES


REFERENCE: BRANDEN REFERENCE UNIQLO

4.1.2025

- Added below POMs as per Crown Yin's suggestions "Across chest and back position from HPS down"
- Adjusted front neck drop to be 3 5/8" not 3 3/8"
- Adjusted Back body forward width grading


5.28.2025

neck measurement from

Measurement Sheet - SS raglan - 5.28.2025 graded up a size					All measurements are in Inch		Version 1
	Article Code	M-0226-KT-6738			Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	05-05-2025 1:54:09 PM	Material		Season	Q2 2026	
	Last Modified	09-04-2025 10:30:19 AM	Description		Life Cycle Stage	Development	


C-0224-KT-4682


SKATEBOARD CANADA FOOTBALL JERSEY , graded up one size for body

UN-AVAILABLE CO. LTD: Fit Approval-1 - proto [Sample 1 (M)]							Version 1
	Article Code	M-0226-KT-6738		DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	05-05-2025 1:54:09 PM	Material		Season	Q2 2026	
	Last Modified	09-04-2025 10:30:19 AM	Description		Life Cycle Stage	Development	


Group	POM	Description		+ Tol	- Tol	M	Sample	Diff	Revised			
	A101	Back body length from HPS : Top	Dài thân sau từ cao vai	1/2	1/2	28	28	0				
	H101	Neck width :: SEAM TO SEAM	Ngang cổ từ đm đến đm	1/4	1/4	7	7 1/4	1/4	7 1/4			
	H201	Front neck drop from HPS : Crew	Hạ cổ trước từ cao vai	1/8	1/8	5 1/2	5 1/4	-1/4	5			
	H301	Back neck drop from HPS Crew	Hạ cổ sau từ cao vai	1/8	1/8	1	1	0	1 1/4			
	H605	Neckband width	Cao bo cổ	1/8	1/8	1	1 3/16	3/16	7/8			
	H501	Across chest and back position from HPS down	Vị trí ngang ngực/ lưng từ cao vai	1/4	1/4	5 3/4	5 3/4	0				
	B301	Across: Chest : at position, HPS squared down	Ngang ngực	1/4	1/4	12 3/4	12 3/4	0	12 1/2			
	B201	Across Back : at position, HPS squared down	Ngang lưng	1/4	1/4	11 3/4	11 3/4	0				
	B101	Chest width :1" below armhole	Ngang ngực 1" dưới nách	1/2	1/2	23 1/2	23 1/8	-3/8	24 1/4			
	C101	Bottom width at band:inside fold edges of band/he	Ngang lai - đo tại mép	1/2	1/2	23	22 3/4	-1/4	23 3/4			
	E101	Armhole depth : from HPS squared down (@ back)	Hạ nách - đo hạ vuông góc từ cao vai tại thân sau	1/4	1/4	11 1/8	11	-1/8	12			
	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay từ giữa cổ sau đo 3 điểm	1/4	1/4	21 1/2	22	1/2	22			
	G301	S/Sleeve opening:inside fold edges of cuff or hem	Cửa tay - tại mép	1/8	1/8	7 1/4	7	-1/4				
	D108	Shoulder dart position at front from fold*	Vị trí chết pen ở thân trước từ đường sườn vai tự nhiên	1/8	1/8	1 1/4	1 1/4	0	1/4			
	D302	Shoulder dart length	Dài chiết pen vai	1/8	1/8	3 1/16	3 1/4	3/16				
	D103	Side panel total width at bottom opening	Rộng phối sườn đo ở mép lai	1/8	1/8	4	8	4	8			
	D202	Back Raglan depth :: from CB neck seam	Cao đô sau tính từ giữa cổ sau đến đm raglan	1/8	1/8	3 1/16	3 1/8	1/16				
	H606	Neck binding width	To bản viền cổ sau	1/8	1/8	3/8	3/8	0				
	A701	Body hem depth	Cao lai áo	1/8	1/8	1	1	0				
	F702	Sleeve Hem Height	Cao lai tay	1/8	1/8	1	1	0				
	H404	Minimum Neck Stretch	Giãn cổ tối thiểu	1/2	0	24	24	0				

COMMENT
8.27.25
CONSTRUCTION COMMENTS:
1. Please ensure side panels do not have side seam, the side panel should wrap from the front to the back of body
2. Please adjust armhole shaping, see photo correction below

CONSTRUCTION COMMENTS:		Version 1
1. Please ensure side panels do not have side seam, the side panel should wrap from the front to the back of body		
Vui lòng đảm bảo btp sườn thân may liền không nối ở sườn thân		
2. Please adjust armhole shaping, see photo correction below		
Vui lòng điều chỉnh đường cong nách, xem hình minh họa		
3. Please ensure the thread colour is changed at contrast panel, see photo below		
Vui lòng đổi chỉ tiếp màu với thân		
4. Increase sleeve width, see photo below for pattern corrections		
Tăng ngang tay, xem hình minh họa		
FITTING COMMENTS:		
1. Keep neck width measurement - Giữ nguyên thông số ngang cổ		
2. Revised front neck drop measurement - Điều chỉnh thông số hạ cổ trước		
3. Revised back neck drop measurement Điều chỉnh thông số hạ cổ sau		
4. Revised across chest measurement Điều chỉnh thông số ngang ngực		
5. revised chest width measurement Điều chỉnh thông số ngang ngực		
6. revised bottom width measurement Điều chỉnh thông số ngang lai		
7. revised armhole depth measurement Điều chỉnh thông số hạ nách		
8. revised sleeve overarm measurement Điều chỉnh thông số dài tay		
9. Bring back to spec spec on sleeve opening measurement Đảm bảo thông số cửa tay trong dung sai		
10. Added shoulder dart position from fold at front measurement and adjusted placement		
Thêm điểm đo vị trí chiết pen vai		
11. Bring back to spec on shoulder dart length - Đảm bảo thông số chiết pen trong dung sai		
12. keep side panel total width at bottom opening, ensure to remove side seam in next sample		
Giữ nguyên thông số ngang lai của phối sườn và thân ở lai, đảm bảo không co sườn thân ở mẫu tiếp theo		
13. increase shoulder width by 5/8", see photo correction for pattern revisions, please adjust pattern accordingly		
Tăng ngang tay 5/8", xem hình minh họa, điều chỉnh rập theo		
14. Ensure all measurements are brought back to spec. - Đảm bảo thông số trong dung sai		
WORKMANSHIP COMMENTS:		
1. Please ensure there is no excessive puckering on seams. Seams are puckering quite a lot at armhole, please ensure that this is improved.		
Đảm bảo đường may không bị nhăn đùn. Mẫu proto bị nhăn rất nhiều ở nách, vui lòng cải thiện		
2. Ensure the hem edges are level at the CF.		
Đảm bảo mép lai ngang bằng ở giữa trước		
PROTO IS REJECTED FOR FIT AND CONSTRUCTION, PLEASE PROCEED TO 2ND FIT WITH CORRECTIONS		

Article Code	M-0226-KT-6738			Product Group	TOP	
Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
Created On	05-05-2025 1:54:09 PM	Material	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Season	Q2 2026	
Last Modified	09-04-2025 10:30:19 AM	Description		Life Cycle Stage	Development	




UN-AVAILABLE CO. LTD: Fit Approval-1 - proto - armhole shaping							Version 1
	Article Code	M-0226-KT-6738		DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	05-05-2025 1:54:09 PM	Material		Season	Q2 2026	
	Last Modified	09-04-2025 10:30:19 AM	Description		Life Cycle Stage	Development	

REVISED SHAPE OF RAGLAN
ARMHOLE AT FRONT PANEL,
PLEASE SEE UPDATED
ACROSS CHEST SPEC AND
PLEASE ADJUST PATTERN
ACCORDINGLY

Điều chỉnh dáng nách tay raglang ở thân trước
vui lòng xem bts cập nhật ở ngực và điều chỉnh
cho hợp lý




UN-AVAILABLE CO. LTD: Fit Approval-1 - proto - contrast colour thread						Version 1
Article Code	M-0226-KT-6738			Product Group	TOP	
Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
Created On	05-05-2025 1:54:09 PM	Material	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)	Season	Q2 2026	
Last Modified	09-04-2025 10:30:19 AM	Description		Life Cycle Stage	Development	

PLEASE ENSURE THREAD IS
MATCH CONTRAST
COLOURS. PLEASE ENSURE
THAT THREAD COLOUR IS
CHANGED TO DTM TO
MATCH PANEL

KAN SAI K NỐI CHỈ
ĐƯỢC, SẼ BỊ SỤP
MÍ

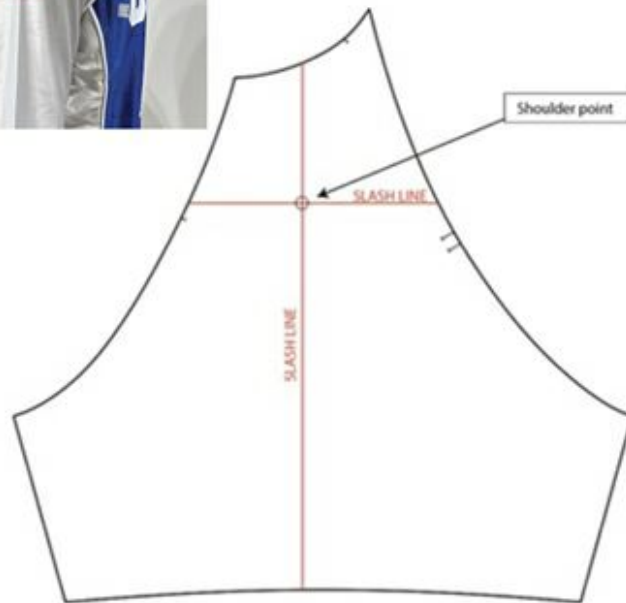


UN-AVAILABLE CO. LTD: Fit Approval-1 - proto - raglan sleeve width increase							Version 1
	Article Code	M-0226-KT-6738			Product Group	TOP	
	Article Name	WARM UP TSHIRT			Product Sub-Category	T-SHIRT - SS	
	Created On	05-05-2025 1:54:09 PM			Season	Q2 2026	
	Last Modified	09-04-2025 10:30:19 AM			Life Cycle Stage	Development	
			Material Description	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)			

Đầu vai bị căng

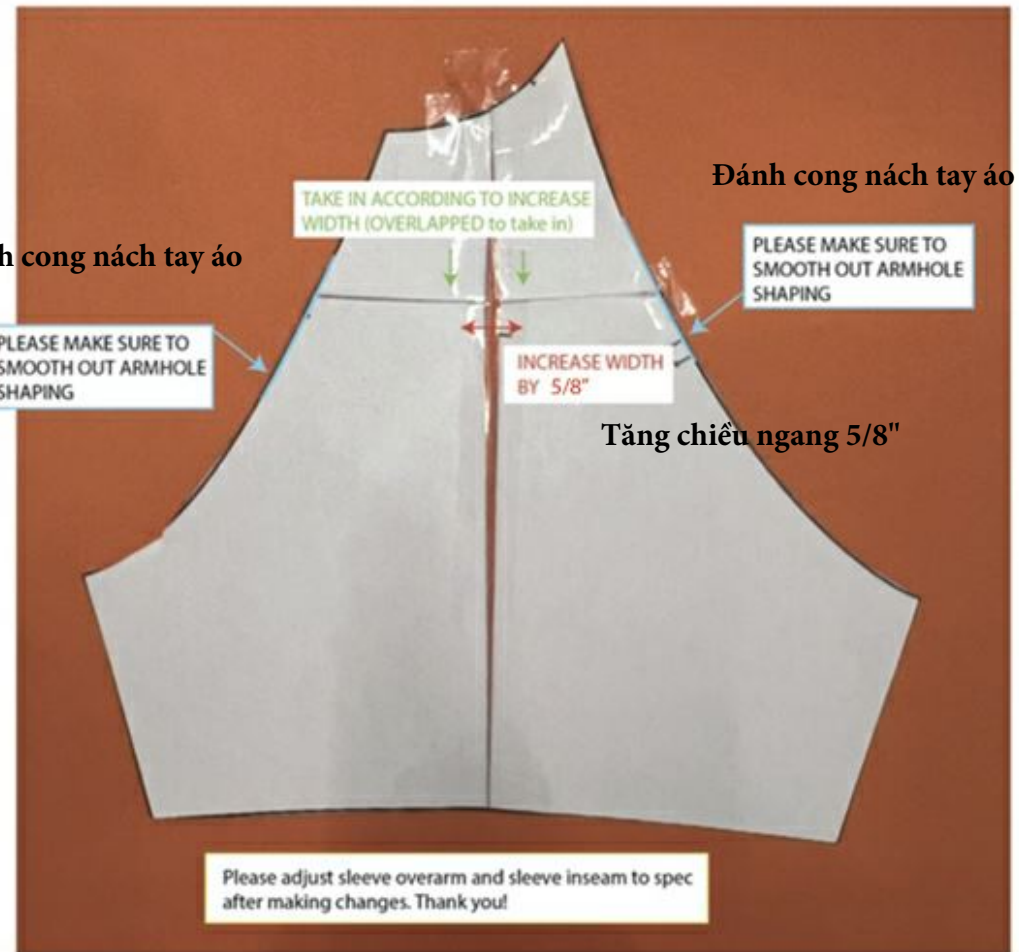


**** SHOULDER AREA IS TOO TIGHT**



Xẻ, chống tay trên lên tay dưới ngay điểm đầu vai để tăng chiều ngang

Đánh cong nách tay áo



Tăng chiều ngang 5/8"

**** PLEASE NOTE THAT PHOTO IS FOR REFERENCE ONLY, PLEASE ADJUST PATTERN AND SPEC ACCORDINGLY. PLEASE ALSO REMEMBER TO ADD DART INTO THE SHOULDER WITH THESE CORRECTIONS**

Vui lòng lưu ý hình ảnh chỉ mang tính chất tham khảo, vui lòng điều chỉnh rập và thông số tương ứng. Thêm chiết pen ở vai.