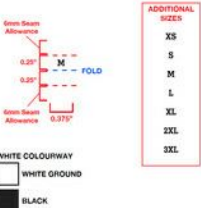


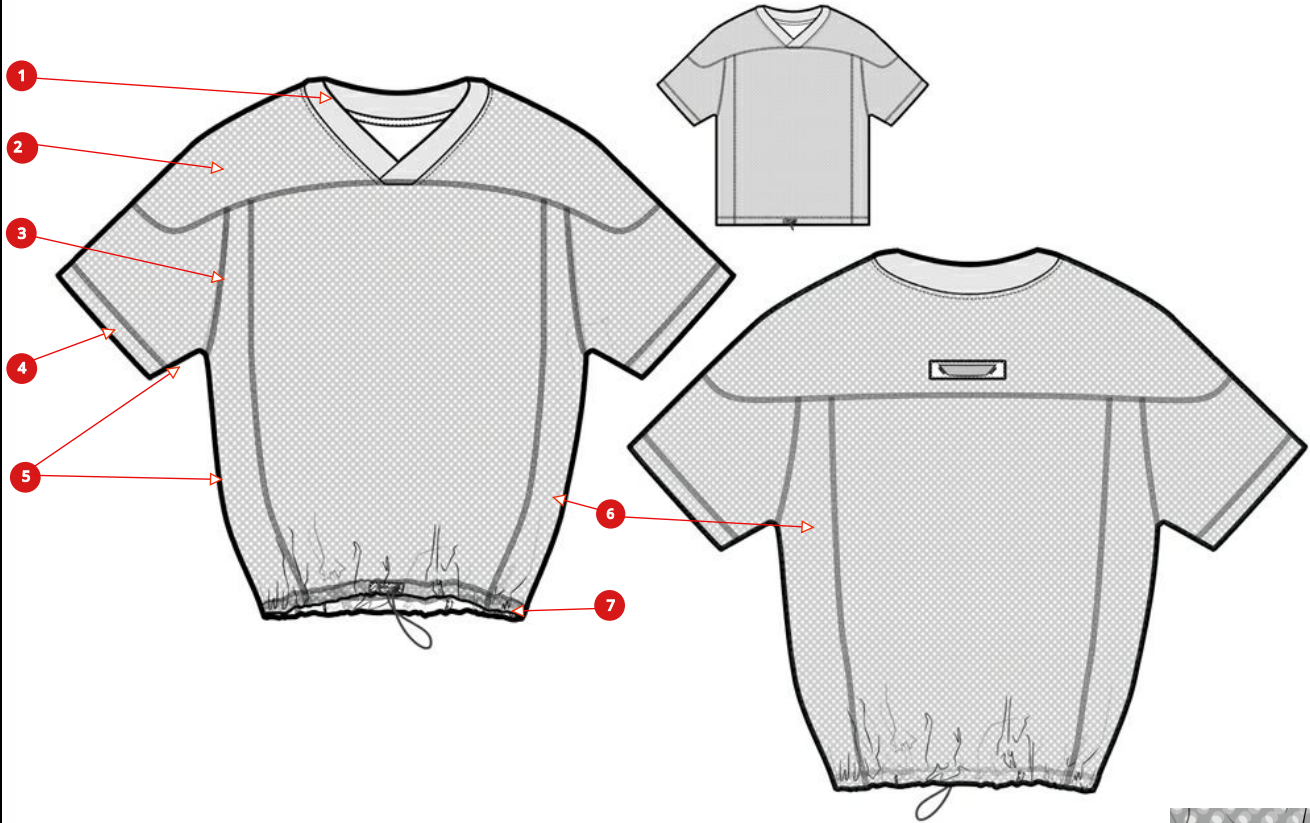
Article Summary						Version 1			
	Article Code	M-0226-KT-6913			Product Group	TOP			
	Article Name	ADJUSTABLE FOOTBALL JERSEY			Product Sub-Category	SPORT JERSEY - SS			
	Created On	05-21-2025 12:25:29 PM			Season	Q2 2026			
	Last Modified	07-02-2025 3:51:47 PM			Life Cycle Stage	Development			
Gender Classification		Mens	Sub Class D	Football Jersey	Fabrication	KNIT TOP			
Supplier		UN-AVAILABLE CO. LTD	Release Date	03 Jul 2026	Ex-Factory	01 May 2026			
								COLORS	
									FEATHER GREY (FE) 15-1305 TCX SANDSTONE
SIZES									
000, 001, 002, 003, 004, 005, 006, 007, 008, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL									

Bill of Materials											Version 1
	Article Code	M-0226-KT-6913					Product Group	TOP			
	Article Name	ADJUSTABLE FOOTBALL JERSEY					Product Sub-Category	SPORT JERSEY - SS			
	Created On	05-21-2025 12:25:29 PM	Material Description	PORTHOLE MESH (FB-K1302) MESH 100%POLYESTER 145GSM UN-AVAILABLE			Season	Q2 2026			
	Last Modified	07-02-2025 3:51:47 PM					Life Cycle Stage	Development			
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	HLB HALOGEN BLUE
Fabric											
	PORTHOLE MESH (FB-K1302) MESH 100%POLYESTER 145GSM UN-AVAILABLE				0	Meter			LX- TY230210 -YLW	None	None
Trims											
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each				None	None
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each				None	None
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				0	Each				None	None
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				0	Each		Vendor Sourced		None	None
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				0	Each		Reca Mainetti Asia Ltd	HTOVO14 1A	None	None
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				0	Each		Reca Mainetti Asia Ltd	OVOW23 _181_T	None	None
	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB				0	Each		Reca Mainetti Asia Ltd	OVOF21_ 217_T	None	None
	OVO 2023 One Side Main Label (TR-LT247) RECA REF: LBOVO172				0	Each		Reca Mainetti Asia Ltd	LBOVO17 2	WHITE WT WHITE	WHITE WT WHITE
	LOCKER LOOP ANCHOR (TR-HD262)				0	Each				None	None
	Twill TAPE- PRESHRUNK (TV101)				0	Meter	Locker Loop & Eyelet reinforcement			None	None
	ENAMEL COATED METAL EYELETS - 1/4" WIDTH (HD143)				0	Each				MATTE GOLD VYU YKK METALUXE VYUDMG MATTE GOLD	MATTE GOLD VYU YKK METALUXE VYUDMG MATTE GOLD

Bill of Materials										Version 1	
	Article Code	M-0226-KT-6913					Product Group	TOP			
	Article Name	ADJUSTABLE FOOTBALL JERSEY					Product Sub-Category	SPORT JERSEY - SS			
	Created On	05-21-2025 12:25:29 PM	Material Description	PORTHOLE MESH (FB-K1302) MESH 100%POLYESTER 145GSM UN-AVAILABLE			Season	Q2 2026			
	Last Modified	07-02-2025 3:51:47 PM					Life Cycle Stage		Development		
Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.	FE FEATHER GREY	HLB HALOGEN BLUE
	CORDLOCK (TR-HD276) METAL CYLINDER TOGGLE BRUSHED MATTE GOLD				0	Each	BRUSHED MATTE GOLD	Vendor Sourced		MATTE GOLD VYU MATTE GOLD	MATTE GOLD VYU MATTE GOLD
	SHOCK CORD 3MM WITH TICKING (TR-DR242)				0	Each		Vendor Sourced		None	None
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				None	None

Bill of Materials Material Image Sheet						Version 1
	Article Code	M-0226-KT-6913		Product Group	TOP	
	Article Name	ADJUSTABLE FOOTBALL JERSEY			Product Sub-Category	SPORT JERSEY - SS
	Created On	05-21-2025 12:25:29 PM			Season	Q2 2026
	Last Modified	07-02-2025 3:51:47 PM			Life Cycle Stage	Development
			Material Description	PORTHOLE MESH (FB-K1302) MESH 100%POLYESTER 145GSM UN-AVAILABLE		
	FB-K1302 PORTHOLE MESH			LT110 CC LABEL - APPAREL		
	PK101 POLY BAG - GENERIC			TR-ST114 UPC STICKER- 1" X 2.5"		
	TR-TV140 5mm GROSGRAIN RIBBON LOOP			TR-HG142 OVO 2023 Booklet Hangtag		
	TR-LT246 OVO 2023 Alpha Sizing Tab			LT138 TEAR-AWAY COO TAB: OVOF21_217_T		
	TR-LT247 OVO 2023 One Side Main Label			TR-HD262 LOCKER LOOP ANCHOR		
	HD143 ENAMEL COATED METAL EYELETS - 1/4" WIDTH			TR-HD276 CORDLOCK		
	TR-DR242 SHOCK CORD 3MM WITH TICKING					

Construction details RAGLAN PANEL JERSEY							Version 1
	Article Code	M-0226-KT-6913		PORTHOLE MESH (FB-K1302) MESH 100%POLYESTER 145GSM UN-AVAILABLE	Product Group	TOP	
	Article Name	ADJUSTABLE FOOTBALL JERSEY			Product Sub-Category	SPORT JERSEY - SS	
	Created On	05-21-2025 12:25:29 PM	Material Description		Season	Q2 2026	
	Last Modified	07-02-2025 3:51:47 PM			Life Cycle Stage	Development	



Comments

- 1 NECK
Folded rib neck band finished into the "V" neck. Join at CF, with #512 mock safety stitch. 1-Needle topstitch, 1/4" in on body. Self neck bias tape to clean finish inside back neck seam, 1-needle edge topstitch on tape.
- 2 MESH SHOULDER/YOKE:
Yoke at top across shoulder, from back to front, one piece, no shoulder seam. Join with flat lock.
- 3 ARMHOLE
Join sleeve to body with flat lock.

Bo cổ gấp đôi tạo chữ V. Nối tại giữa cổ trước, vắt sổ. Điều 1K 1/4" trên thân.
Viền cổ sau bằng vải chính, may sạch. Điều 1k xung quanh.

Đồ áo, vai:
Đồ áo kéo dài tới vai, ở thân trước và sau - 1 mảnh, k có đường may vai. Đánh bông ráp vào thân

Nách áo
Đánh bông tra vào tay

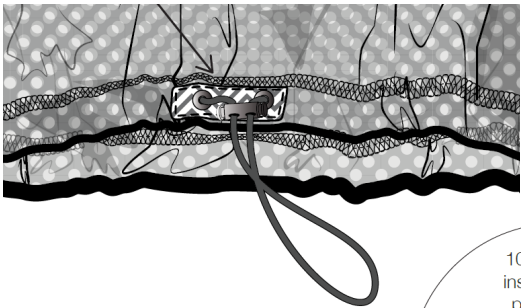
- 4 SLEEVE OPENING
Self turned to form hem. 3-needle coverstitch.
- 5 SLEEVE INSEAM/ SIDE SEAM
Join in one operation with flat lock.
- 6 FRONT AND BACK PANELS
Front and back self panels, join with flat lock.
- 7 BOTTOM OPENING
Body edge turned up to form hem. 3-Needle coverstitch to join. Drawcord encased in hem. Small webbing patch at CF of hem to reinforce metal eyelets for drawcord exits. 1-needle edge topstitch on webbing patch. Loop drawcord encased with adjuster at front.

Cửa tay: gấp vào trong thân, điều 3K đánh bông

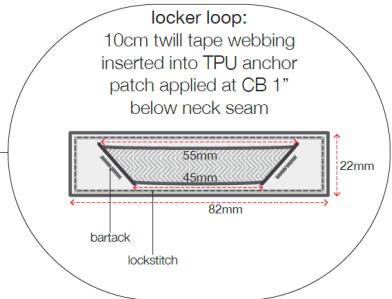
Sườn tay/ thân: Ráp liền 1 đường đánh bông

Thân trước/ sau: Vải chính, điều đánh bông

Lai áo:
Lai áo gấp lên , điều 3k đánh bông.
Dây luồn ở lai. Có miếng patch ở giữa trước để giữ mắt cáo luồn dây. Điều 1k xung quanh miếng patch.



Dây kéo locker loop
TPU phía sau



Measurement Sheet- Jersey										All measurements are in Inch					Version 1		
	Article Code	M-0226-KT-6913								Product Group	TOP						
	Article Name	ADJUSTABLE FOOTBALL JERSEY								Product Sub-Category	SPORT JERSEY - SS						
	Created On	05-21-2025 12:25:29 PM	Material	PORTHOLE MESH (FB-K1302) MESH 100%POLYESTER 145GSM UN-AVAILABLE						Season	Q2 2026						
	Last Modified	07-02-2025 3:51:47 PM	Description							Life Cycle Stage	Development						
	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL			
!	A101	FRONT body length from HPS : Top	Dài thân trước - từ cao vai	1/2	1/2	Mixed	27	27 1/2	28	28 1/2	29	30	31	32			
!	H101	Neck width :: SEAM TO SEAM	Ngang cổ - từ đm đến đm	1/4	1/4	Mixed	6 1/2	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8			
	H201	Front neck drop from HPS to yoke seam	Hạ cổ trước - từ cao vai đến đường may dõ	1/8	1/8	Mixed	5 5/8	5 5/8	5 11/16	5 3/4	5 13/16	5 15/16	6 1/16	6 3/16			
	H301	Back neck drop from HPS to seam	Hạ cổ sau - từ cao vai đến đường may dõ	1/8	1/8	Mixed	1 1/8	1 1/8	1 3/16	1 1/4	1 5/16	1 7/16	1 9/16	1 11/16			
	H605	Neckband width	Cao bo cổ	1/8	1/8	0	1	1	1	1	1	1	1	1			
	D102	Shoulder slope: from HPS to shoulder panel seam	Xuôi vai - từ cao vai đến đm	1/8	1/8	1/16	3 11/16	3 3/4	3 13/16	3 7/8	3 15/16	4	4 1/16	4 1/8			
!	D101	Shoulder panel width: measured at back	Rộng miếng phối vai - đo ở thân sau	3/8	3/8	Mixed	22 1/4	23 1/4	24 1/4	25 1/4	26 1/4	27 3/4	29 1/4	30 3/4			
	B301	Across Chest at front yoke seam	Ngang ngực - tại đường may dõ	1/4	1/4	GA	GA	GA	GA	18	GA	GA	GA	GA			
	B401	Across back at back yoke seam	Ngang lưng - tại đường may dõ	1/4	1/4	GA	GA	GA	GA	18 1/4	GA	GA	GA	GA			
!	B101	Chest width :1" below armhole	Ngang ngực dưới nách 1"	1/2	1/2	Mixed	21	22	23	24	25	26 1/2	28	29 1/2			
!	C101	Bottom opening width: at edge, extended	Lai - tại mép - đo căng	1/2	1/2	Mixed	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	25	26 1/2	28			
	A701	Body hem depth	To bản lai áo	1/8	1/8	0	1	1	1	1	1	1	1	1			
!	E101	Armhole depth: from HPS, squared down	Hạ nách - từ cao vai	1/4	1/4	1/4	11 1/4	11 1/2	11 3/4	12	12 1/4	12 1/2	12 3/4	13			
!	G101	Bicep width:1" below armhole	Bắp tay - 1" dưới nách	1/8	1/8	1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4			
!	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure	Dài tay đo từ giữa cổ sau - đo 3 điểm	1/4	1/4	Mixed	20	20 1/2	21	21 1/2	22	22 3/4	23 1/2	24 1/4			
!	G301	S/Sleeve opening:inside fold edges of cuff or hem	Cửa tay - đo tại mép	1/4	1/4	1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4			
	F702	Sleeve Hem Height	Cao lai tay	1/8	1/8	0	1	1	1	1	1	1	1	1			
	C201	Front and back side panel width: at bottom	Rộng phối sườn thân trước/ thân sau tại lai	1/4	1/4	1/8	2 5/8	2 3/4	2 7/8	3	3 1/8	3 1/4	3 3/8	3 1/2			
	D201	Back shoulder panel depth: HPS to seam @ CB	Cao dõ sau từ cao vai đến đm đo ở giữa cổ sau	1/8	1/8	Mixed	7 5/16	7 3/8	7 7/16	7 1/2	7 9/16	7 11/16	7 13/16	7 15/16			
	H716	CF Drawcord eyelet exit spacing: middle to middle	Khoảng cách mắt cáo ở lai thân trước. Đo ở tâm mắt cáo	1/8	1/8	0	2	2	2	2	2	2	2	2			
	N234	CF Drawcord eyelet exit patch length	Độ rộng miếng patch ngay mắt cáo	1/8	1/8	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2			
	H606	Inside back neck binding width	To bản VCS	1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8			
!	H404	Minimum Neck Stretch	Giãn cổ tối thiểu	0	1/2	0	24	24	24	24	24	24	24	24			

CM Measurement Sheet- Jersey							All measurements are in CM						Version 1	
	Article Code	M-0226-KT-6913					Product Group		TOP					
	Article Name	ADJUSTABLE FOOTBALL JERSEY					Product Sub-Category		SPORT JERSEY - SS					
	Created On	05-21-2025 12:25:29 PM	Material Description	PORTHOLE MESH (FB-K1302) MESH 100%POLYESTER 145GSM UN-AVAILABLE			Season		Q2 2026					
	Last Modified	07-02-2025 3:51:47 PM					Life Cycle Stage		Development					
	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A101	FRONT body length from HPS : Top		1.27	1.27	0	68.58	69.85	71.12	72.39	73.66	76.2	78.74	81.28
!	H101	Neck width :: SEAM TO SEAM		0.635	0.635	0	16.51	16.51	17.145	17.78	18.415	19.05	19.685	20.32
	H201	Front neck drop from HPS to yoke seam		0.3175	0.3175	0	14.2875	14.2875	14.4462	14.605	14.7638	15.0813	15.3987	15.7163
	H301	Back neck drop from HPS to seam		0.3175	0.3175	0	2.8575	2.8575	3.0162	3.175	3.3338	3.6513	3.9687	4.2863
	H605	Neckband width		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	D102	Shoulder slope: from HPS to shoulder panel seam		0.3175	0.3175	0.1588	9.3662	9.525	9.6837	9.8425	10.0013	10.16	10.3188	10.4775
!	D101	Shoulder panel width: measured at back		0.9525	0.9525	0	56.515	59.055	61.595	64.135	66.675	70.485	74.295	78.105
	B301	Across Chest at front yoke seam		0.635	0.635	GA	GA	GA	GA	45.72	GA	GA	GA	GA
	B401	Across back at back yoke seam		0.635	0.635	GA	GA	GA	GA	46.355	GA	GA	GA	GA
!	B101	Chest width :1" below armhole		1.27	1.27	0	53.34	55.88	58.42	60.96	63.5	67.31	71.12	74.93
!	C101	Bottom opening width: at edge, extended		1.27	1.27	0	49.53	52.07	54.61	57.15	59.69	63.5	67.31	71.12
	A701	Body hem depth		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
!	E101	Armhole depth: from HPS, squared down		0.635	0.635	0.635	28.575	29.21	29.845	30.48	31.115	31.75	32.385	33.02
!	G101	Bicep width:1" below armhole		0.3175	0.3175	0.635	21.59	22.225	22.86	23.495	24.13	24.765	25.4	26.035
!	F303	S:Sleeve overarm fr. CB neck :: 3 x point measure		0.635	0.635	0	50.8	52.07	53.34	54.61	55.88	57.785	59.69	61.595
!	G301	S/Sleeve opening:inside fold edges of cuff or hem		0.635	0.635	0.635	19.05	19.685	20.32	20.955	21.59	22.225	22.86	23.495
	F702	Sleeve Hem Height		0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	C201	Front and back side panel width: at bottom		0.635	0.635	0.3175	6.6675	6.985	7.3025	7.62	7.9375	8.255	8.5725	8.89
	D201	Back shoulder panel depth: HPS to seam @ CB		0.3175	0.3175	0	18.5737	18.7325	18.8912	19.05	19.2088	19.5263	19.8437	20.1613
	H716	CF Drawcord eyelet exit spacing: middle to middle		0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08
	N234	CF Drawcord eyelet exit patch length		0.3175	0.3175	0	6.35	6.35	6.35	6.35	6.35	6.35	6.35	6.35
	H606	Inside back neck binding width		0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525
!	H404	Minimum Neck Stretch		0	1.27	0	60.96	60.96	60.96	60.96	60.96	60.96	60.96	60.96

NOTES
REFERENCE: M-0325-KT-6115 FOOTBALL JERSEY T