

Article Summary								
Article Code	M-0226-KB-6876	Material Description	MESH - 100% POLYESTER, 230GSM-MA-061 (FB-K692)	Product Group	BOTTOM			
Article Name	MENS MESH TROUSER			Product Sub-Category	PANT - ACTIVE			
Created On	05-20-2025 10:45:10 AM			Season	Q2 2026			
Last Modified	06-25-2025 10:47:32 AM			Life Cycle Stage	Development			
Gender Classification	Mens	Sub Class D	Pull on Pant	Fabrication	KNIT BOTTOM			
Supplier	UN-AVAILABLE CO. LTD	Release Date	01 May 2026	Ex-Factory	03 Feb 2026			
								
SIZES 000, 001, 002, 003, 004, 005, 006, 007								

Bill of Materials								Version 1		
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Part	Material			Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	
Fabric										
BODY	MESH - 100% POLYESTER, 230GSM-MA-061 (FB-K692)			BODY, POCKETS BAGS	0	Meter				
	DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)			LINING, PIPING, BINDING	0	Meter			HM231155	
Trims										
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1.00	Each		Laven Industries Ltd.		
SEE PLACEMENT FOR DETAILS	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1.00	Each		Vendor Sourced		
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				1.00	Each				
WAISTBAND	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE			WB	1.00	Each				
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1.00	Each		Reca Mainetti Asia Ltd	HTOVO141A	
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB			SINGLE STITCH- EASILY REMOVABLE	1.00	Each		Reca Mainetti Asia Ltd		
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT			FOR HANGTAG ATTACHMENT	1.00	Each		Vendor Sourced		
	OVO 2023 Main Loop Label (TR-LT252)				1.00	Each		Reca Mainetti Asia Ltd	LBOVO147	
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T / LBOVO175				1.00	Each		Reca Mainetti Asia Ltd	LBOVO175	
DRAWCORD	11MM FLAT DRAWCORD WITH ACETATE TIPS (TR-DR238)			INTERNAL WB	1.00	Each	WHITE ON ALL COLOURWAYS			
	BUTTON HOLE HIGH STITCH COUNT (BB105)			INTERNAL WB	2.00	Each		Vendor Sourced		
	TAPE - AS PER PROTO (TV108)			BOTTOM OPENING	0	Meter				
Graphics										
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				

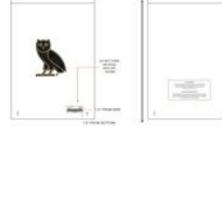
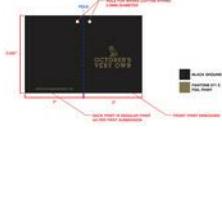
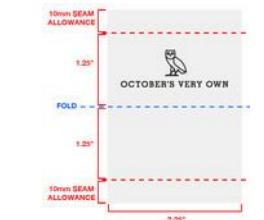
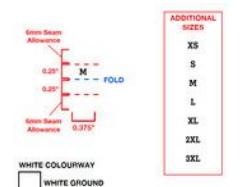
Bill of Materials

Version 1

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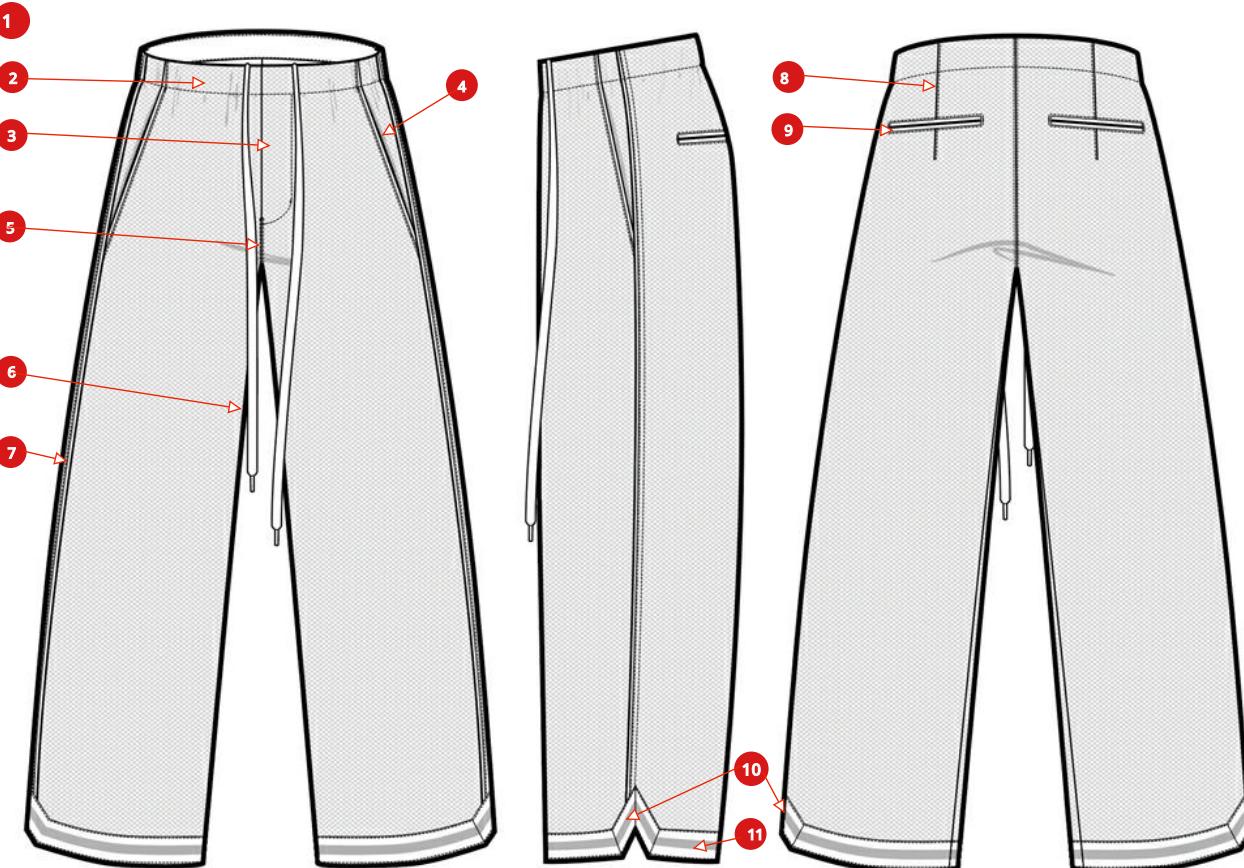
Bill of Materials Material Image Sheet

Version 1

Article Code M-0226-KB-6876 Article Name MENS MESH TROUSER Created On 05-20-2025 10:45:10 AM Last Modified 06-25-2025 10:47:32 AM	Material Description  FB-K692 MESH - 100% POLYESTER, 230GSM-MA-061	MESH - 100% POLYESTER, 230GSM-MA-061 (FB-K692)	Product Group BOTTOM Product Sub-Category PANT - ACTIVE	Season Q2 2026 Life Cycle Stage Development	
 FB-K1291 DAZZLE TRICOT, 170GSM REF# HM231155	 FB-K1291 DAZZLE TRICOT, 170GSM REF# HM231155	 LT110 CC LABEL - APPAREL	 PK101 POLY BAG - GENERIC	 TR-ST114 UPC STICKER- 1" X 2.5"	 TR-HG142 OVO 2023 Booklet Hangtag
 LT138 TEAR-AWAY COO TAB: OVOF21_217_T	 TR-TV140 5mm GROSGRAIN RIBBON LOOP	 TR-LT252 OVO 2023 Main Loop Label	 TR-LT246 OVO 2023 Alpha Sizing Tab	 TR-DR238 11MM FLAT DRAWCORD WITH ACETATE TIPS	

Construction details - TROUSER

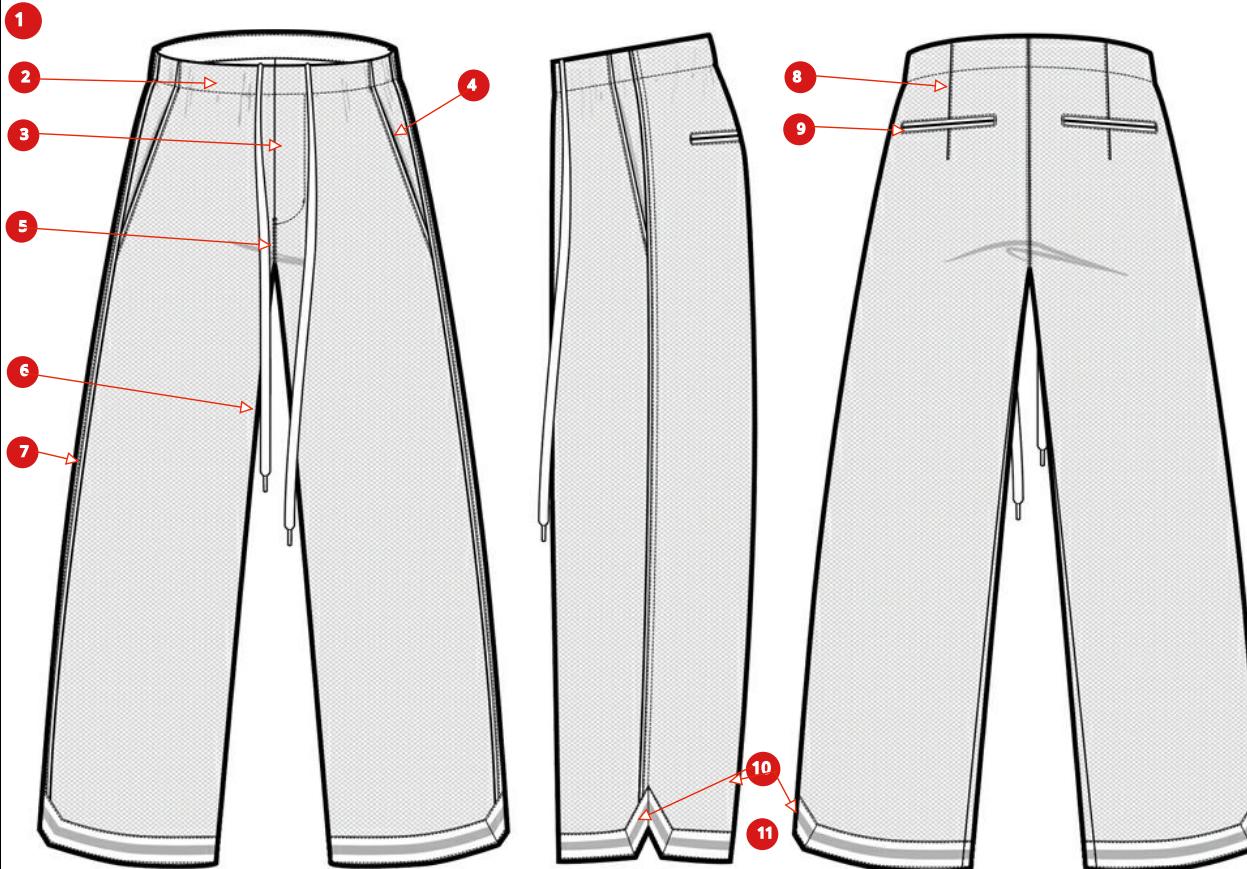
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Comments

- 1 BODY HALF LINED TO THE KNEE WITH CONTRAST LINING. INTERNAL SEAMS JOIN WITH #512 MOCK SAFETY STITCH.
- 2 WAISTBAND
Self extending WB from body panels, cleanfinished with the inside with Contrast facings. Elastic encased in WB. Seams join with #512 mock safety stitch. Inside bottom edge of facing turned under to cleanfinish, join to body with 1-needle topstitch. 1-needle edge understitch at inside top WB. High thread count eyelets at inside CF for drawcord exits. Drawcord encased in WB, tacked to the inside CB.
- 3 FAKE FLY
Fake fly at CF, cleanfinished at the inside with Contrast fly facing. 1-needle topstitch forming "J" stitch at front. Horizontal bartack at the bottom of the fly. Vertical bartack at the side of the "J" stitch.
Inside seam allowances cleanfinished with Contrast bias binding. 1-needle edge topstitch on binding.
- 4 FRONT POCKETS
Slash pockets at front, with self facing set behind the opening. Flat Contrast bias piping set into the front pocket opening, 1/8" wide. Join with lockstitch. 1-needle edge topstitch at pocket opening edge.
Front pocket edge finished at the inside with Contrast pocket bag. Back facing join to pocket bag with #512 mock safety stitch. Pocket bag join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 5 FRONT/ BACK RISES
Join with #512 mock safety stitch. 2-needle coverstitch straddling seam, 1/4" spacing.
- 6 INSEAM
Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.
- 7 OUTSEAM
Contrast flat bias piping inserted into the seam, pressed to the front. Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.
2-needle edge coverstitch on back, 1/4" spacing.
- 8 BACK DARTS
2 darts at back waistband. Seam allowances pressed towards

Construction details - TROUSER					
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Comments

1 BODY HALF LINED TO THE KNEE WITH CONTRAST LINING. INTERNAL SEAMS JOIN WITH #512 MOCK SAFETY STITCH.

Lót đến ngang gối, vắt sổ vào vải chính

2 WAISTBAND

Self extending WB from body panels, cleanfinished with the inside with Contrast facings. Elastic encased in WB. Seams join with #512 mock safety stitch. Inside bottom edge of facing turned under to cleanfinish, join to body with 1-needle topstitch. 1-needle edge understitch at inside top WB. High thread count eyelets at inside CF for drawcord exits. Drawcord encased in WB, tacked to the inside CB.

Lưng quần

Lưng liền từ thân, may sạch với nẹp vía phoi. May kẹp thun. Vắt sổ. Cảnh dưới nẹp gấp vào trong may sạch. Diếu 1k.

Diếu mí 1k bên trong cảnh trên nẹp trong-k lộ ra ngoài.

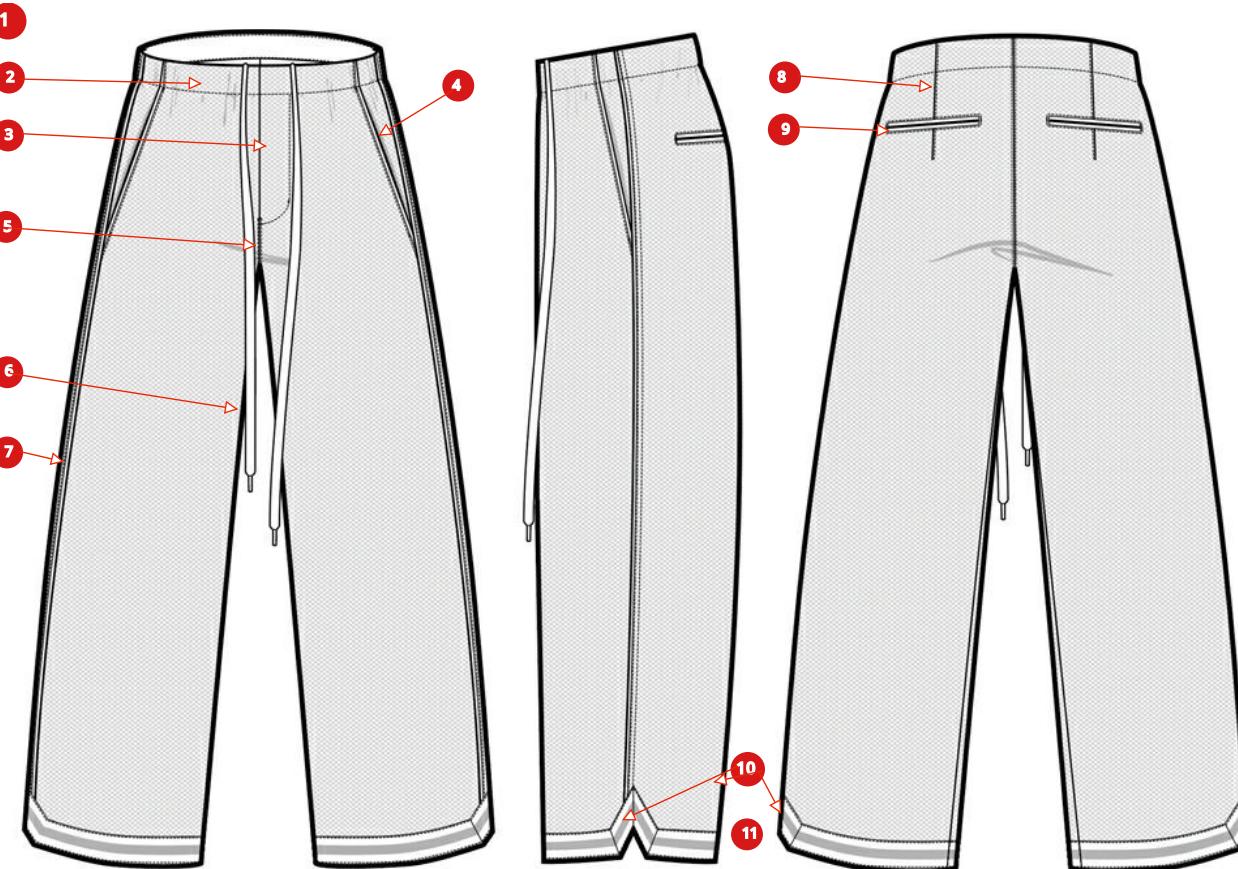
3 FAKE FLY

Fake fly at CF, cleanfinished at the inside with Contrast fly facing. 1-needle topstitch forming "J" stitch at front. Horizontal bartack at the bottom of the fly. Vertical bartack at the side of the "J" stitch.

Inside seam allowances cleanfinished with Contrast bias binding. 1-needle edge topstitch on binding.

Baget giả: ở giữa trước, may sạch với vải phoi. Diếu 1k chữ J ở giữa thân. Đánh bọt ngang tại đáy baget. Đóng bọt dọc ở cạnh chữ J.

Bên trong nẹp baget may bọc viền và diếu 1k xung quanh



Comments

4 FRONT POCKETS

Slash pockets at front, with self facing set behind the opening. Flat Contrast bias piping set into the front pocket opening, 1/8" wide. Join with lockstitch. 1-needle edge topstitch at pocket opening edge.
Front pocket edge finished at the inside with Contrast pocket bag. Back facing join to pocket bag with #512 mock safety stitch. Pocket bag join with #512 mock safety stitch. Bag finished into the WB and side seams.

Túi trước: Túi xéo ở thân trước, có nẹp ở bên trong miệng túi. Dây tim may dọc miệng túi to bản 1/8". Diễu 1k mí vào thân.

Cạnh túi trước tra vào bên trong bao túi. Nẹp bên trong vắt sổ. Bao túi vắt sổ và tra vào lưng.

5 FRONT/ BACK RISES

Join with #512 mock safety stitch. 2-needle coverstitch straddling seam, 1/4" spacing.

Đáy trước/ đáy sau: Vắt sổ, diễu rẽ 2k 1/4"

6 INSEAM

Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.

Sườn trong:

Ráp sườn bằng 1k, ủi rẽ

Viền bằng vải phối cắt xéo. Diễu 1K xung quanh.

7 OUTSEAM

Contrast flat bias piping inserted into the seam, pressed to the front. Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.
2-needle edge coverstitch on back, 1/4" spacing.

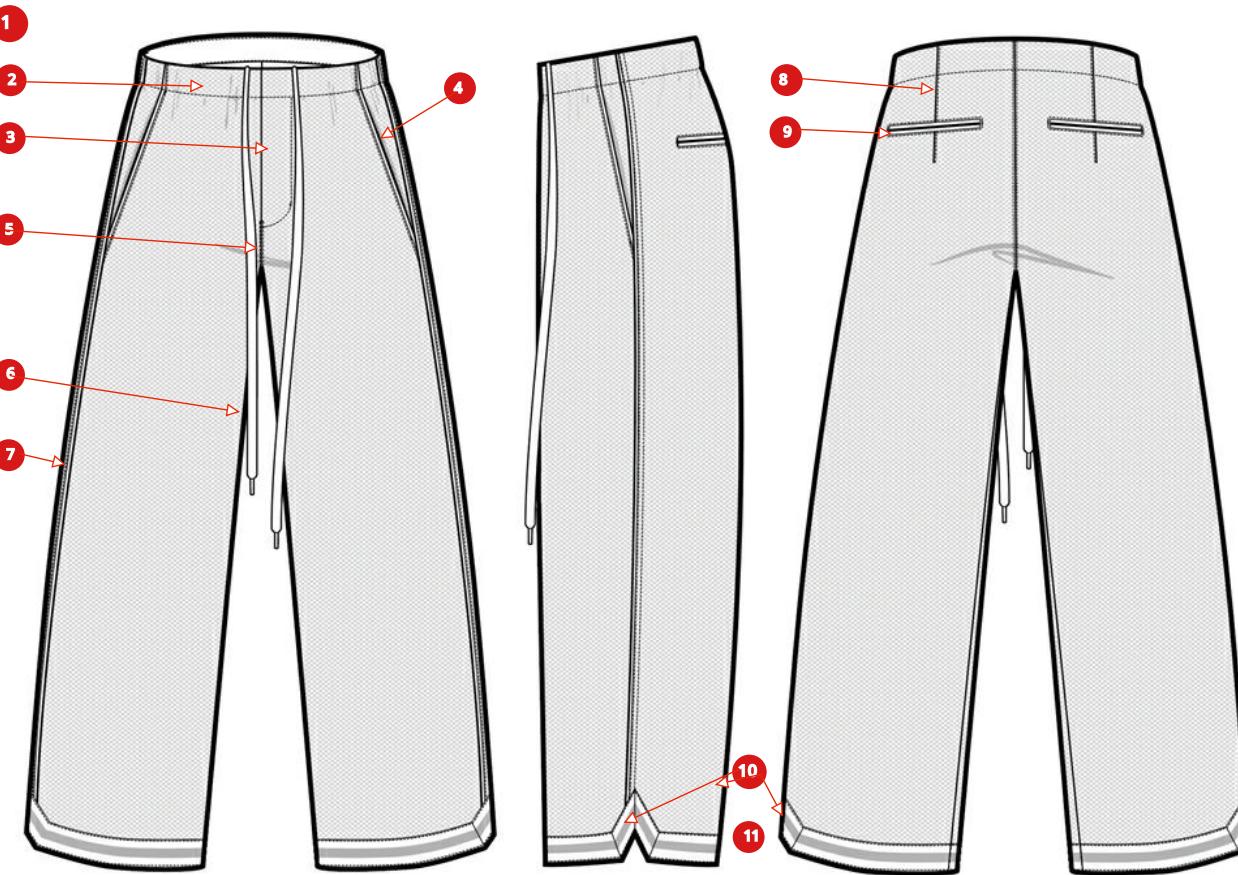
Sườn ngoài:

Dây tim may kẹp vào giữa, ủi về thân trước. Ráp sườn bằng 1k, ủi rẽ. Viền bằng vải phối cắt xéo. Diễu 1K xung quanh. Diễu 2k 1/4" đánh bông ở thân sau

8 BACK DARTS

2 darts at back waistband. Seam allowances pressed towards

Chiết pen thân sau, chừa đường may ủi ép về phía trước.



Diễu mí 1k ở đáy sau

CB. 1-needle edge topstitch.

9. BACK POCKETS

Contrast double welt pockets at back. 1-needle edge topstitch around. Bartacks at the sides of the pocket openings. Contrast pocket bags, join with #512 mock safety stitch. Bags finished into the WB seam.

Hidden single snap closure at bottom applied to pocket bag.

Túi sau:

Coi túi đôi ở thân sau. Diễu 1k xung quanh.

Bọ ở 2 cạnh miệng túi.

Bao túi vải phối, vắt sổ vào thân.

Nút bấm ẩn bên trong túi

10. SIDE SLITS

Open slit at bottom, to point at top along the side seam. Edges folded out, cleanfinished with top applied trim. Trim is mitred at corners. 1-needle edge topstitch at top and bottom of trim.

Xẻ tà

Mở xẻ tà ở lai, nhọn ở sườn.

Mép gấp ra ngoài và diễu tape sọc 1 1/4" trên.

Diễu 1K tạo mũi nhọn và xung quanh dây tape.

11. LEG OPENINGS

Bottom edges turned out, cleanfinished with top applied trim. 1-needle edge topstitch on the trim.

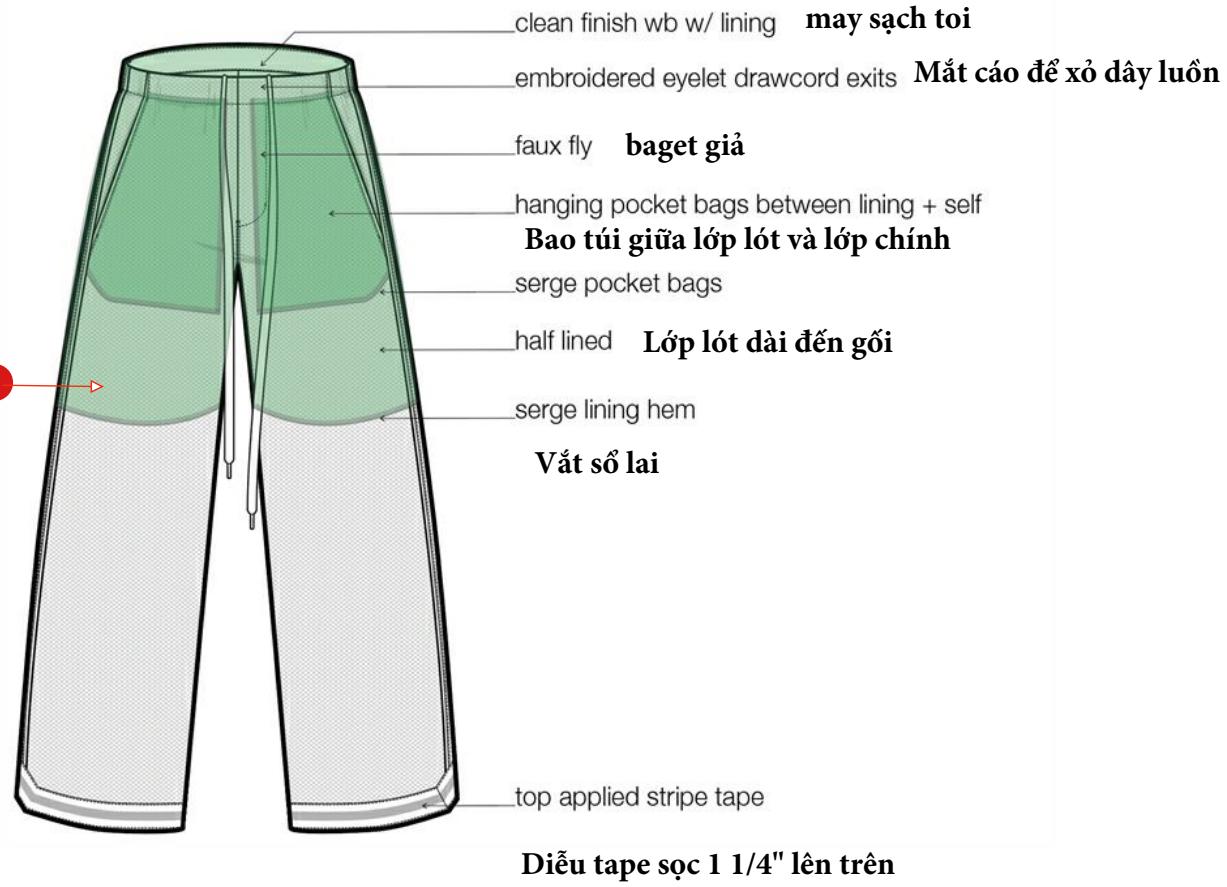
Cửa chân

Mép cạnh dưới gấp ra ngoài, diễu, diễu mí 1k trên tape sọc.

Construction details -LINING/ POCKET DETAILS

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Comments

1 LINING

Contrast lining to the knee. Seams join with #512 mock safety stitch. Bottom edges of lining serged. Lining finished into the inside WB seam.

Lót trong tới gối, vắt sổ ở lai
TRa lót trong vào lưng

Measurement- TROUSER											All measurements are in Inch					Version 1		
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POM Code	POM Name			-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
J101	Waist measurement relaxed :: 1/2 body	Ngang lưng - do thường		1/2	1/2	Mixed	13	14	15	16	17	18 1/2	20	21 1/2				
J104	WB height	Cao lưng quần		1/8	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	5.08			
J502	Drawcord eyelet exit distance	Khoảng cách khuy mắt cáo		1/8	1/8	0	2	2	2	2	2	2	2	2				
K101	Hip at 1" below WB seam: waist pattern mmt.	Ngang mông dưới đường tra lưng 1"		1/2	1/2	Mixed	18	19	20	21	22	23 1/2	25	26 1/2				
K102	Full Hip: 4" above crotch point, 3 xpt. Measure	Ngang mông dão tại 4" trên dây - do 3 điểm		1/2	1/2	Mixed	21	22	23	24	25	26 1/2	28	29 1/2				
M101	Thigh :: 1" below crotch seam	Đùi - dưới dây 1"		1/4	1/4	Mixed	11 7/8	12 1/2	13 1/8	13 3/4	14 3/8	15 1/4	16 1/4	17 1/4				
M106	Knee position from crotch pt @ inseam	Vị trí gối từ dây do ở sườn trong		1/4	1/4	Mixed	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width	Ngang gối		1/4	1/4	Mixed	GA	GA	GA	GA	GA	GA	GA	GA				
I101	Inseam length :: long pant	Dài sườn trong		1/2	1/2	Mixed	32	32	32	32	32	32 1/2	32 1/2	32 1/2				
M201	Leg opening: Long, inside fold edges of opening	Cửa chân do tại mép		1/4	1/4	1/4	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12				
Q201	Side slit height at centre	Cao xẻ tà do ở giữa		1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2				
A701	Side slit opening width at bottom	Rộng xẻ tà ở lai		1/8	1/8	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
L103	Front rise :: Incl WB	Dài dây trước		1/4	1/4	Mixed	12 7/8	13 1/4	13 5/8	14	14 3/8	14 3/4	15 1/4	15 5/8				
L203	Back rise :: Incl WB	Dài dây sau		1/4	1/4	Mixed	15 7/8	16 1/4	16 5/8	17	17 3/8	17 3/4	18 1/4	18 5/8				
L302	Front fly length :: WB seam to bottom T/S outline	Dài baget trước - từ đùm may lưng đến dây đường điểu baget		1/4	1/4	Mixed	6 1/4	6 1/4	6 1/2	6 1/2	6 1/2	6 3/4	6 3/4	6 3/4				
L301	Front fly width :: edge to T/S outline	Ngang baget - mép đến đường điểu		1/8	1/8	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
C202	Side seam forward position, fr fold	Chỗm sườn về trước - từ đường sườn cơ bản		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
N501	Front pocket opening at WB seam :: from S.S.	Rộng miêng túi trước đường may ở lưng quần - tính từ sườn		1/4	1/4	1/8	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2				
N502	Front pocket opening at side seam fr WB seam	Dài miêng túi trước do ở sườn ngoài do từ đùm lưng		1/4	1/4	1/8	6 1/8	6 1/4	6 3/8	6 1/2	6 5/8	6 3/4	6 7/8	7				
N211	Front pocket bag FINISHED height :: at center	Dài bao túi trước thành phẩm - do ở giữa		1/4	1/4	Mixed	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag FINISHED width:: at widest pt.	Rộng bao túi trước thành phẩm - do ở điểm rộng nhất		1/4	1/4	Mixed	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2				
N701	Back pocket opening length	Dài miêng túi sau		1/4	1/4	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
N601C	Back pocket total welt height	Cao cõi túi sau		1/4	1/4	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
N703	Back pocket from WB seam	Định vị túi sau từ đùm lưng		1/8	1/8	1/8	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4				
N508	Back pocket position from CB seam	Định vị túi sau từ đường may giữa sau		1/8	1/8	Mixed	1 5/8	2 1/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
N507	Back pkt bag height:fr WB seam to bottom edge	Dài bao túi sau từ đùm lưng đến dây túi		1/4	1/4	Mixed	9	9	9	9	9	9 1/2	9 1/2	9 1/2				
N509	Back pkt bag width :: at widest point	Ngang bao túi sau do tại điểm rộng nhất		1/4	1/4	Mixed	6 1/2	6 3/4	6 3/4	7	7	7 1/4	7 1/2	7 1/2				
J501	Drawcord length : waist	Dài dây lùon		1	1	Mixed	64	66	68	70	72	73	78	81				
I302	Lining Inseam length :: short	Dài lót trong tại sườn trong		1/4	1/4	Mixed	14	14	14	14	14	14 1/4	14 1/4	14 1/4				

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REFERENCE: M-0225-KB-5691 Mini OG open hem pant with modifications

**** Please ensure the leg side seam and inseams are straight from the thigh to the leg opening, knee width will be added after reviewing proto sample**

**** Please submit a copy of the paper pattern with samples for reference**

****Ensure the crotch width is graded -/+1/4"**