

| Article Summary   |                        |                      |  |                      |               |  |  |  |
|---|------------------------|----------------------|--|----------------------|---------------|--|--|--|
| Article Code  | M-0226-KB-6876         | Material Description | MESH - 100% POLYESTER, 230GSM-MA-061 (FB-K692) | Product Group        | BOTTOM        |  |  |  |
| Article Name  | MENS MESH TROUSER      |                      |  | Product Sub-Category | PANT - ACTIVE |  |  |  |
| Created On  | 05-20-2025 10:45:10 AM |                      |  | Season               | Q2 2026       |  |  |  |
| Last Modified   | 06-25-2025 10:47:32 AM |                      |  | Life Cycle Stage     | Development   |  |  |  |
| Gender Classification   | Mens                   | Sub Class D          | Pull on Pant                                   | Fabrication          | KNIT BOTTOM   |  |  |  |
| Supplier  | UN-AVAILABLE CO. LTD   | Release Date         | 01 May 2026                                    | Ex-Factory           | 03 Feb 2026   |  |  |  |
|  |                        |                      |  |                      |               |  |  |  |
| <b>SIZES</b><br>000, 001, 002, 003, 004, 005, 006, 007                              |                        |                      |  |                      |               |  |  |  |

| Bill of Materials         |   |                        |                      |  |                      |       |                         | Version 1  |               |  |
|---------------------------|---|------------------------|----------------------|--|----------------------|-------|-------------------------|--|---------------|--|
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| Part                      | Material  |                        |                      | Placement                                      | Qty.                 | UOM.  | Comments                | Supplier   | Supplier Ref. |  |
| <b>Fabric</b>             |   |                        |                      |  |                      |       |                         |  |               |  |
| BODY                      | MESH - 100% POLYESTER, 230GSM-MA-061 (FB-K692)  |                        |                      | BODY, POCKETS BAGS                             | 0                    | Meter |                         |  |               |  |
|                           | DAZZLE TRICOT, 170GSM REF# HM231155 (FB-K1291)  |                        |                      | LINING, PIPING, BINDING                        | 0                    | Meter |                         |  | HM231155      |  |
| <b>Trims</b>              |   |                        |                      |  |                      |       |                         |  |               |  |
| SEE PLACEMENT FOR DETAILS | CC LABEL - APPAREL (LT110)<br>White Satin ground, Black text<br>COO, Content, and Care Instructions may vary by style.              |                        |                      |  | 1.00                 | Each  |                         | Laven Industries Ltd.  |               |  |
| SEE PLACEMENT FOR DETAILS | POLY BAG - GENERIC (PK101)<br>Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag. |                        |                      |  | 1.00                 | Each  |                         | Vendor Sourced   |               |  |
| SEE PLACEMENT FOR DETAILS | UPC STICKER- 1" X 2.5" (TR-ST114)<br>PLEASE PRINT WITH THERMAL PRINTER  |                        |                      |  | 1.00                 | Each  |                         |  |               |  |
| WAISTBAND                 | ELASTIC PRESHRUNK (EC116)<br>PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE   |                        |                      | WB   | 1.00                 | Each  |                         |  |               |  |
| SEE PLACEMENT FOR DETAILS | OVO 2023 Booklet Hangtag (TR-HG142)<br>Article code: HTOVO141A  |                        |                      |  | 1.00                 | Each  |                         | Reca Mainetti Asia Ltd   | HTOVO141A     |  |
| SEE PLACEMENT FOR DETAILS | TEAR-AWAY COO TAB: OVOF21_217_T (LT138)<br>COUNTRY OF ORIGIN TAB  |                        |                      | SINGLE STITCH- EASILY REMOVABLE                | 1.00                 | Each  |                         | Reca Mainetti Asia Ltd   |               |  |
| SEE PLACEMENT FOR DETAILS | 5mm GROSGRAIN RIBBON LOOP (TR-TV140)<br>FOR HANGTAG ATTACHMENT  |                        |                      | FOR HANGTAG ATTACHMENT                         | 1.00                 | Each  |                         | Vendor Sourced   |               |  |
|                           | OVO 2023 Main Loop Label (TR-LT252)   |                        |                      |  | 1.00                 | Each  |                         | Reca Mainetti Asia Ltd   | LBOVO147      |  |
|                           | OVO 2023 Alpha Sizing Tab (TR-LT246)<br>ARTICLE: OVOW23_181_T / LBOVO175  |                        |                      |  | 1.00                 | Each  |                         | Reca Mainetti Asia Ltd   | LBOVO175      |  |
| DRAWCORD                  | 11MM FLAT DRAWCORD WITH ACETATE TIPS (TR-DR238)   |                        |                      | INTERNAL WB                                    | 1.00                 | Each  | WHITE ON ALL COLOURWAYS |  |               |  |
|                           | BUTTON HOLE HIGH STITCH COUNT (BB105)   |                        |                      | INTERNAL WB                                    | 2.00                 | Each  |                         | Vendor Sourced   |               |  |
|                           | TAPE - AS PER PROTO (TV108)   |                        |                      | BOTTOM OPENING                                 | 0                    | Meter |                         |  |               |  |
| <b>Graphics</b>           |   |                        |                      |  |                      |       |                         |  |               |  |
|                           | TBD - SEE ARTWORK FILE (HT-102)   |                        |                      |  | 0                    | Each  |                         |  |               |  |

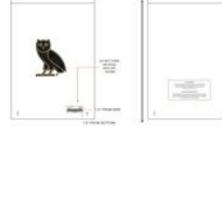
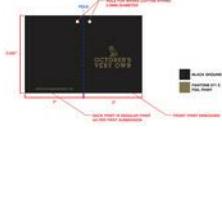
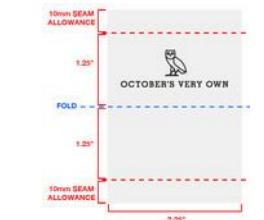
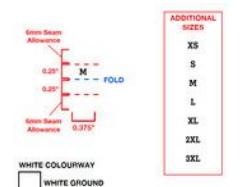
**Bill of Materials**

Version 1

|               |                        |                      |  |                      |               |  |
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| Last Modified | 06-25-2025 10:47:32 AM |                      |  | Life Cycle Stage     | Development   |  |

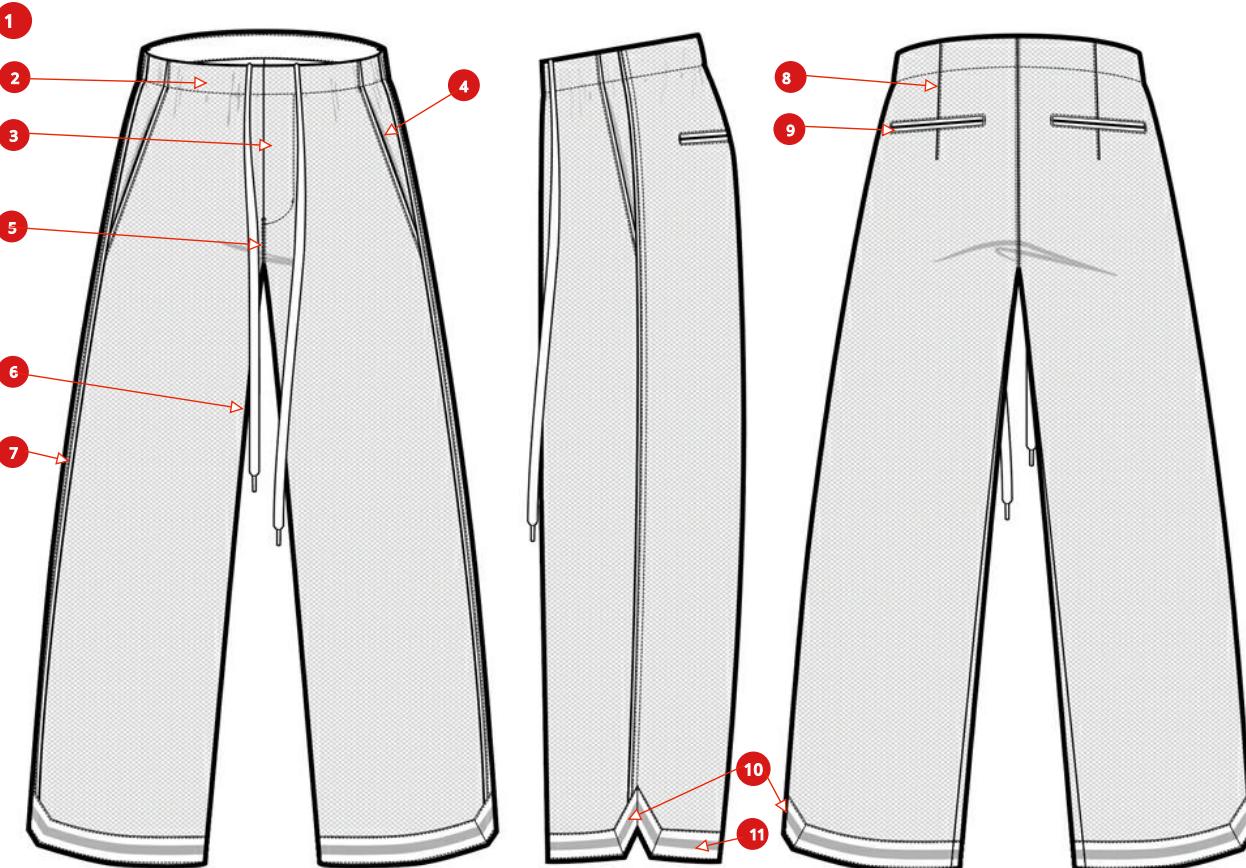
# Bill of Materials Material Image Sheet

Version 1

|  |  |  |   |   |  |
|--|--|--|---|---|--|
| <b>Article Code</b><br>M-0226-KB-6876<br><br><b>Article Name</b><br>MENS MESH TROUSER<br><br><b>Created On</b><br>05-20-2025 10:45:10 AM<br><br><b>Last Modified</b><br>06-25-2025 10:47:32 AM | <b>Material Description</b><br><br><br><b>FB-K692</b><br>MESH - 100% POLYESTER,<br>230GSM-MA-061 | <b>MESH - 100% POLYESTER, 230GSM-MA-061 (FB-K692)</b>  | <b>Product Group</b><br>BOTTOM<br><br><b>Product Sub-Category</b><br>PANT - ACTIVE  | <b>Season</b><br>Q2 2026<br><br><b>Life Cycle Stage</b><br>Development  |    |
|  |  |  |   |   |  |
|  |  |  |   |   |  |
|  |  |  |   |   |  |
| <br><b>FB-K1291</b><br>DAZZLE TRICOT, 170GSM<br>REF# HM231155   | <br><b>FB-K1291</b><br>DAZZLE TRICOT, 170GSM<br>REF# HM231155                                   | <br><b>LT110</b><br>CC LABEL - APPAREL          | <br><b>PK101</b><br>POLY BAG - GENERIC           | <br><b>TR-ST114</b><br>UPC STICKER- 1" X 2.5"                  | <br><b>TR-HG142</b><br>OVO 2023 Booklet Hangtag |
| <br><b>LT138</b><br>TEAR-AWAY COO TAB:<br>OVOF21_217_T  | <br><b>TR-TV140</b><br>5mm GROSGRAIN RIBBON<br>LOOP   | <br><b>TR-LT252</b><br>OVO 2023 Main Loop Label | <br><b>TR-LT246</b><br>OVO 2023 Alpha Sizing Tab | <br><b>TR-DR238</b><br>11MM FLAT DRAWCORD<br>WITH ACETATE TIPS |  |

## Construction details - TROUSER

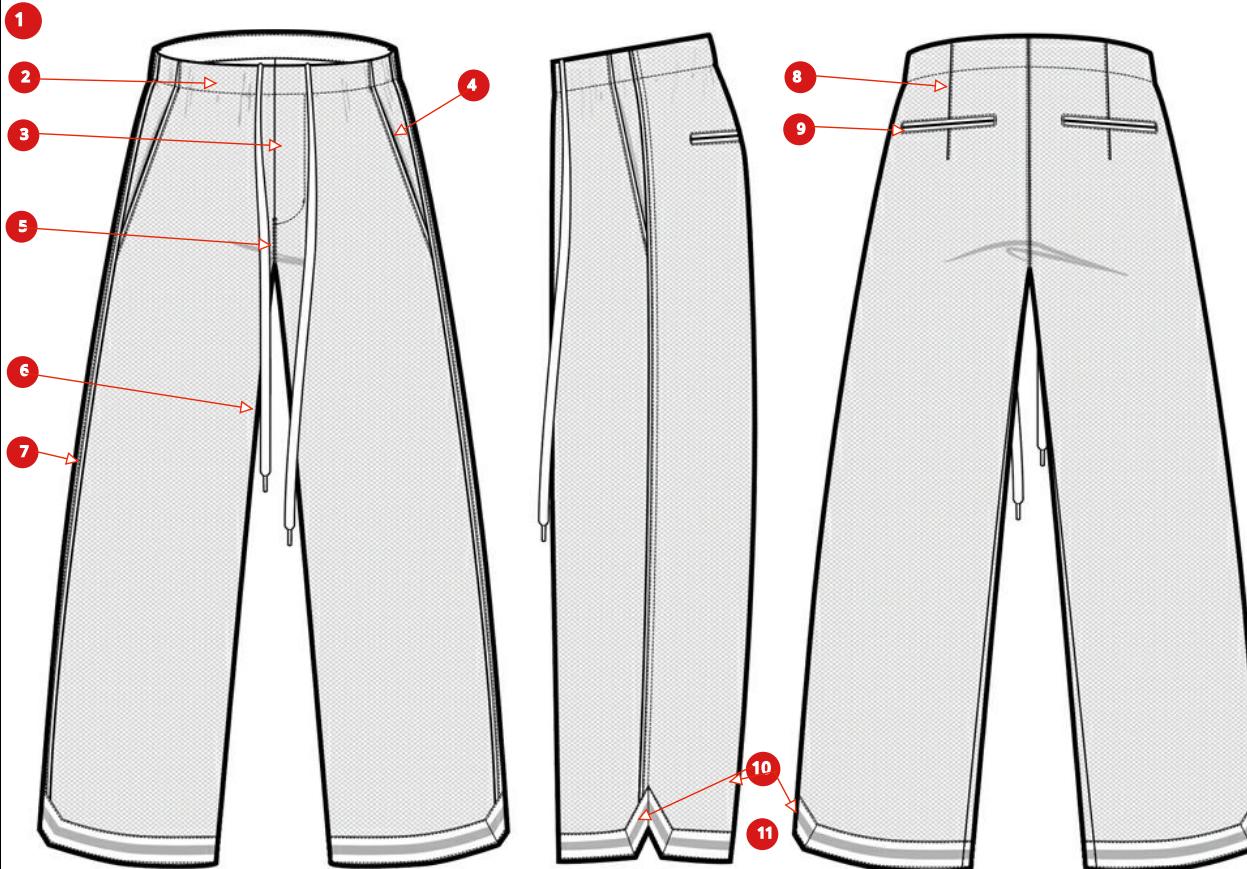
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## Comments

- 1 BODY HALF LINED TO THE KNEE WITH CONTRAST LINING. INTERNAL SEAMS JOIN WITH #512 MOCK SAFETY STITCH.
- 2 WAISTBAND  
Self extending WB from body panels, cleanfinished with the inside with Contrast facings. Elastic encased in WB. Seams join with #512 mock safety stitch. Inside bottom edge of facing turned under to cleanfinish, join to body with 1-needle topstitch. 1-needle edge understitch at inside top WB. High thread count eyelets at inside CF for drawcord exits. Drawcord encased in WB, tacked to the inside CB.
- 3 FAKE FLY  
Fake fly at CF, cleanfinished at the inside with Contrast fly facing. 1-needle topstitch forming "J" stitch at front. Horizontal bartack at the bottom of the fly. Vertical bartack at the side of the "J" stitch.  
Inside seam allowances cleanfinished with Contrast bias binding. 1-needle edge topstitch on binding.
- 4 FRONT POCKETS  
Slash pockets at front, with self facing set behind the opening. Flat Contrast bias piping set into the front pocket opening, 1/8" wide. Join with lockstitch. 1-needle edge topstitch at pocket opening edge.  
Front pocket edge finished at the inside with Contrast pocket bag. Back facing join to pocket bag with #512 mock safety stitch. Pocket bag join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 5 FRONT/ BACK RISES  
Join with #512 mock safety stitch. 2-needle coverstitch straddling seam, 1/4" spacing.
- 6 INSEAM  
Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.
- 7 OUTSEAM  
Contrast flat bias piping inserted into the seam, pressed to the front. Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.  
2-needle edge coverstitch on back, 1/4" spacing.
- 8 BACK DARTS  
2 darts at back waistband. Seam allowances pressed towards

| Construction details - TROUSER |                        |                      |  |                      |               |
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## Comments

1 BODY HALF LINED TO THE KNEE WITH CONTRAST LINING. INTERNAL SEAMS JOIN WITH #512 MOCK SAFETY STITCH.

**Lót đến ngang gối, vắt sổ vào vải chính**

2 WAISTBAND

Self extending WB from body panels, cleanfinished with the inside with Contrast facings. Elastic encased in WB. Seams join with #512 mock safety stitch. Inside bottom edge of facing turned under to cleanfinish, join to body with 1-needle topstitch. 1-needle edge understitch at inside top WB. High thread count eyelets at inside CF for drawcord exits. Drawcord encased in WB, tacked to the inside CB.

## Lưng quần

Lưng liền từ thân, may sạch với nẹp vía phoi. May kẹp thun. Vắt sổ. Cảnh dưới nẹp gấp vào trong may sạch. Diếu 1k.

Diếu mí 1k bên trong cảnh trên nẹp trong-k lộ ra ngoài.

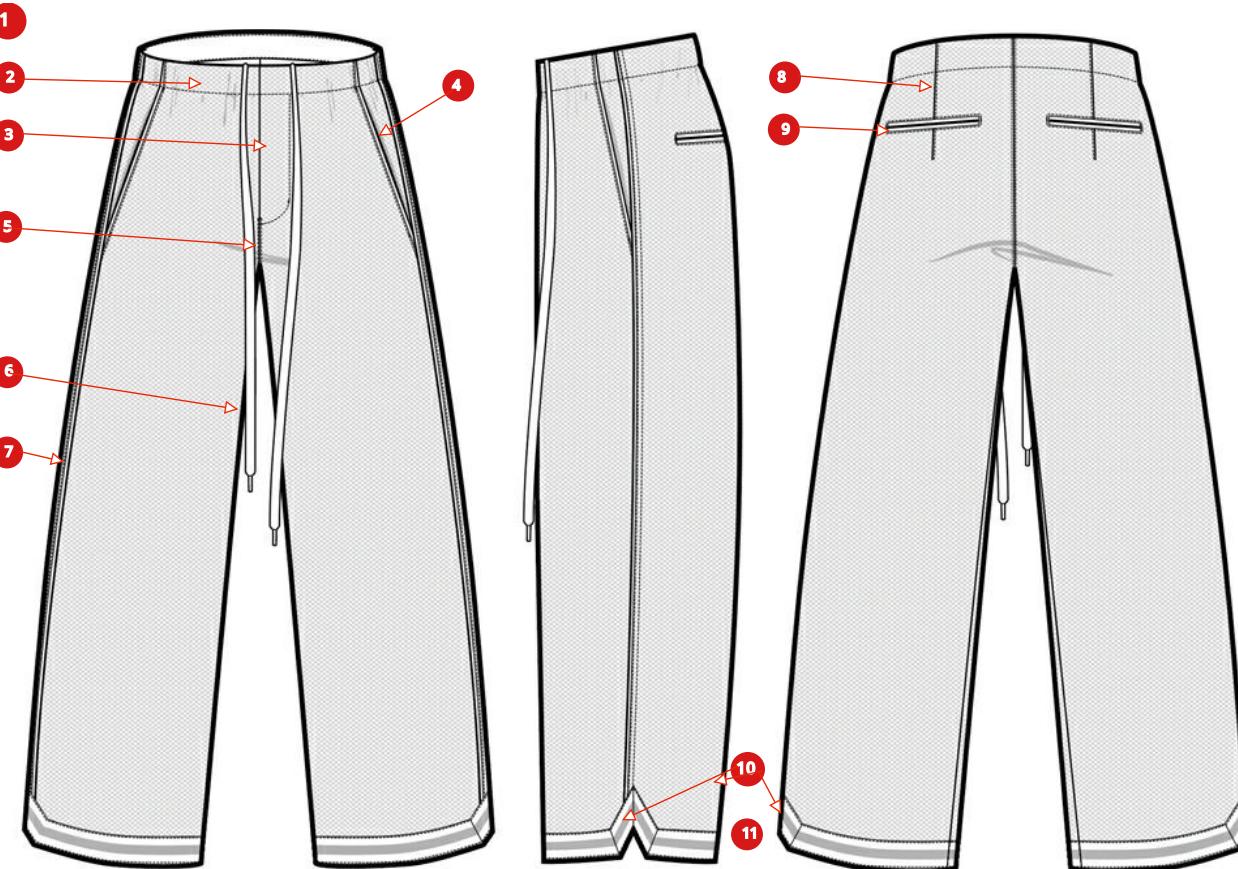
3 FAKE FLY

Fake fly at CF, cleanfinished at the inside with Contrast fly facing. 1-needle topstitch forming "J" stitch at front. Horizontal bartack at the bottom of the fly. Vertical bartack at the side of the "J" stitch.

Inside seam allowances cleanfinished with Contrast bias binding. 1-needle edge topstitch on binding.

**Baget giả: ở giữa trước, may sạch với vải phoi. Diếu 1k chữ J ở giữa thân. Đánh bọt ngang tại đáy baget. Đóng bọt dọc ở cạnh chữ J.**

**Bên trong nẹp baget may bọc viền và diếu 1k xung quanh**



## Comments

### 4 FRONT POCKETS

Slash pockets at front, with self facing set behind the opening. Flat Contrast bias piping set into the front pocket opening, 1/8" wide. Join with lockstitch. 1-needle edge topstitch at pocket opening edge.  
Front pocket edge finished at the inside with Contrast pocket bag. Back facing join to pocket bag with #512 mock safety stitch. Pocket bag join with #512 mock safety stitch. Bag finished into the WB and side seams.

**Túi trước: Túi xéo ở thân trước, có nẹp ở bên trong miệng túi. Dây tim may dọc miệng túi to bản 1/8". Diễu 1k mí vào thân.**

**Cạnh túi trước tra vào bên trong bao túi. Nẹp bên trong vắt sổ. Bao túi vắt sổ và tra vào lưng.**

### 5 FRONT/ BACK RISES

Join with #512 mock safety stitch. 2-needle coverstitch straddling seam, 1/4" spacing.

**Đáy trước/ đáy sau: Vắt sổ, diễu rẽ 2k 1/4"**

### 6 INSEAM

Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.

**Sườn trong:**

**Ráp sườn bằng 1k, ủi rẽ**

**Viền bằng vải phối cắt xéo. Diễu 1K xung quanh.**

### 7 OUTSEAM

Contrast flat bias piping inserted into the seam, pressed to the front. Seam joined with lockstitch. Seam allowances pressed open, edges cleanfinished with Contrast bias binding. 1-needle edge topstitch on seam binding.  
2-needle edge coverstitch on back, 1/4" spacing.

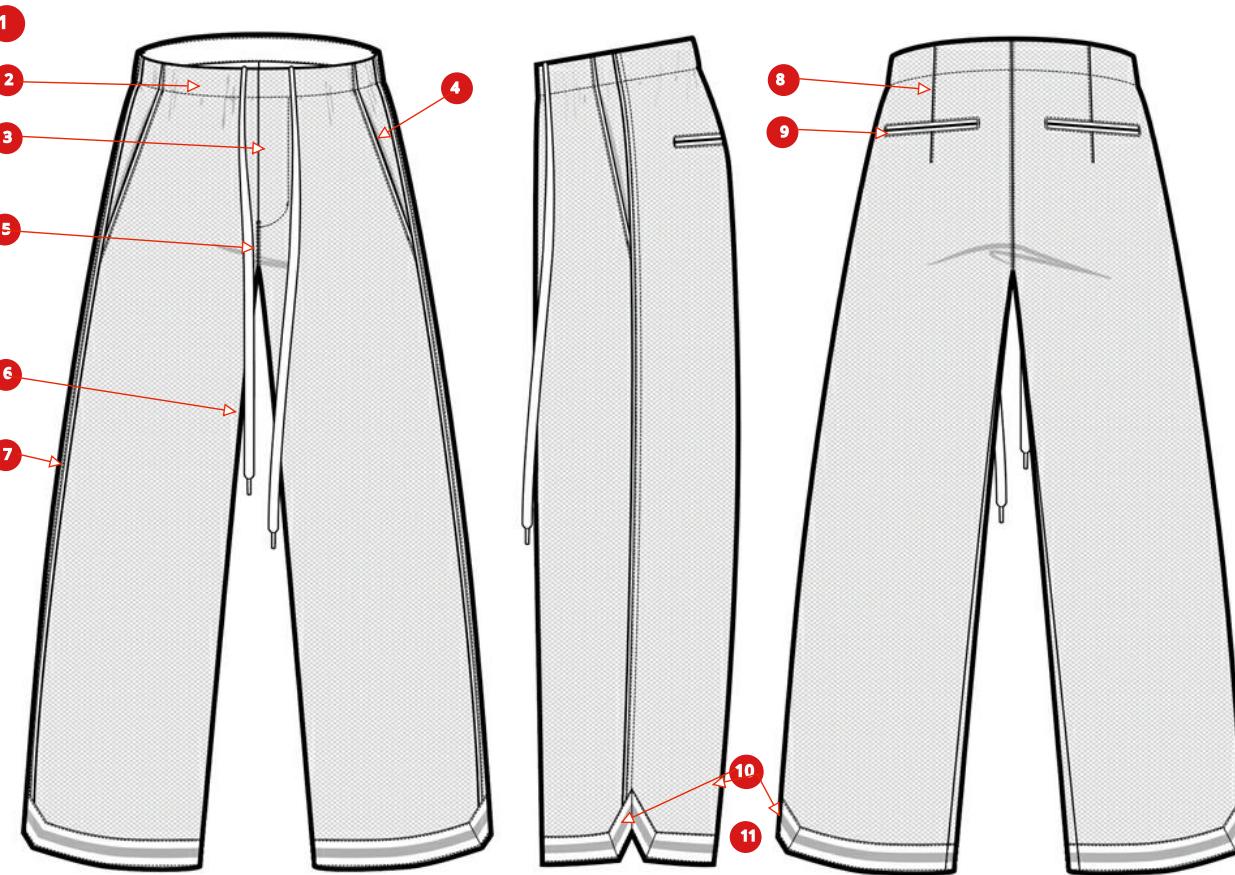
**Sườn ngoài:**

**Dây tim may kẹp vào giữa, ủi về thân trước. Ráp sườn bằng 1k, ủi rẽ. Viền bằng vải phối cắt xéo. Diễu 1K xung quanh. Diễu 2k 1/4" đánh bông ở thân sau**

### 8 BACK DARTS

2 darts at back waistband. Seam allowances pressed towards

**Chiết pen thân sau, chừa đường may ủi ép về phía trước.**



## Diễu 1k

CB. 1-needle edge topstitch.

### 9. BACK POCKETS

Contrast double welt pockets at back. 1-needle edge topstitch around. Bartacks at the sides of the pocket openings. Contrast pocket bags, join with #512 mock safety stitch. Bags finished into the WB seam.

Hidden single snap closure at bottom applied to pocket bag.

### Túi sau:

**Coi túi đôi ở thân sau. Diễu 1k xung quanh.**

**Bọ ở 2 cạnh miệng túi.**

**Bao túi vải phối, vắt sổ vào thân.**

**Nút bấm ẩn bên trong túi**

### 10. SIDE SLITS

Open slit at bottom, to point at top along the side seam. Edges folded out, cleanfinished with top applied trim. Trim is mitred at corners. 1-needle edge topstitch at top and bottom of trim.

### Xẻ tà

**Mở xẻ tà ở lai, nhọn ở sườn.**

**Mép gấp ra ngoài và diễu tape sọc 1 1/4" trên.**

**Diễu 1K tạo mũi nhọn và xung quanh dây tape.**

### 11. LEG OPENINGS

Bottom edges turned out, cleanfinished with top applied trim. 1-needle edge topstitch on the trim.

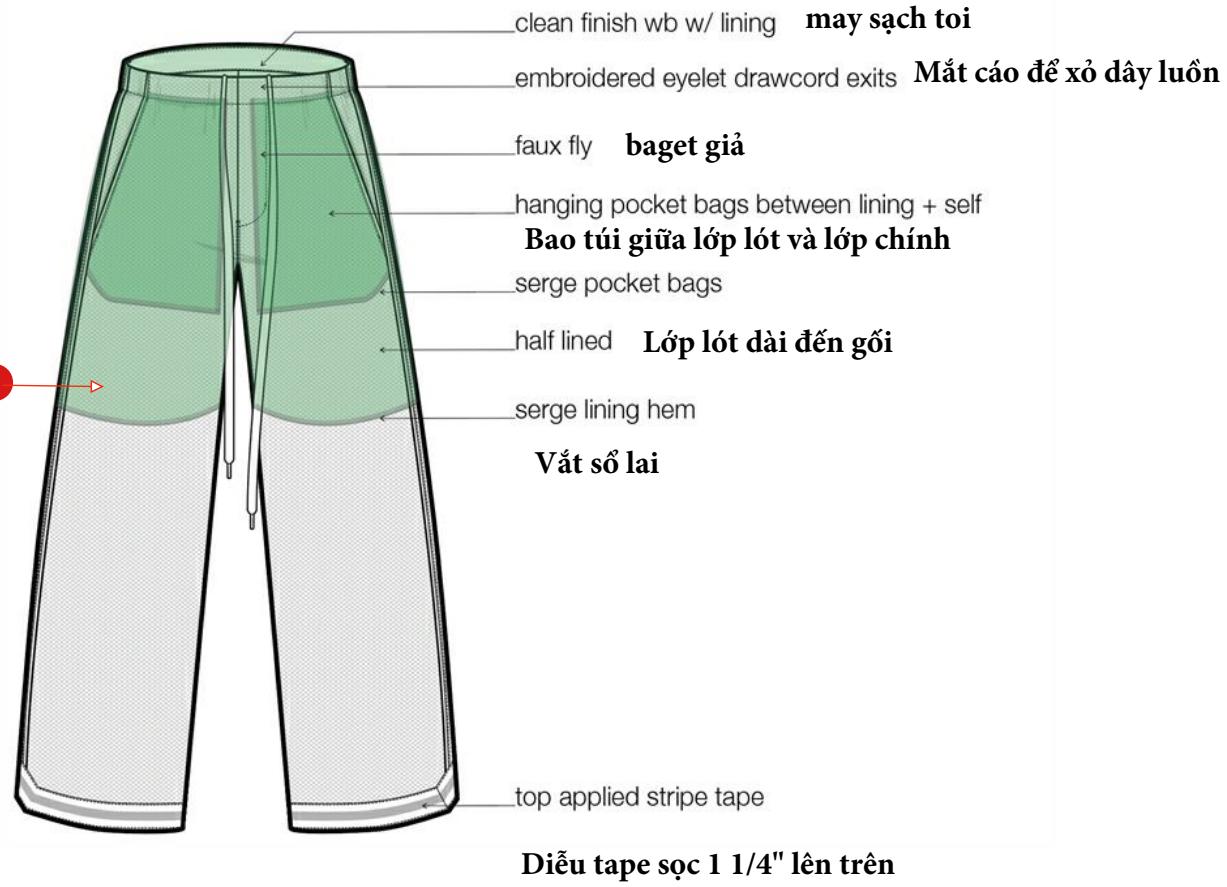
### Cửa chân

**Mép cạnh dưới gấp ra ngoài, diễu, diễu mí 1k trên tape sọc.**

### Construction details -LINING/ POCKET DETAILS

Version 1

|               |                        |                      |  |                      |               |  |
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### Comments

1 LINING

Contrast lining to the knee. Seams join with #512 mock safety stitch. Bottom edges of lining serged. Lining finished into the inside WB seam.

**Lót trong tới gối, vắt sổ ở lai**  
**TRa lót trong vào lưng**

| Measurement- TROUSER |               |                        |                      |  |  |               |  | All measurements are in Inch |  |                  |  |             | Version 1  |  |  |
|----------------------|---------------|------------------------|----------------------|--|--|---------------|--|------------------------------|--|------------------|--|-------------|--|--|--|
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| POM Code | POM Name  | -Tol | +Tol | Grade | XXS    | XS     | S      | M      | L      | XL     | XXL    | 3XL    |
|----------|---|------|------|-------|--------|--------|--------|--------|--------|--------|--------|--------|
| J101     | Waist measurement relaxed :: 1/2 body             | 1/2  | 1/2  | Mixed | 13     | 14     | 15     | 16     | 17     | 18 1/2 | 20     | 21 1/2 |
| J104     | WB height   | 1/8  | 1/8  | 0     | 1 3/8  | 1 3/8  | 1 3/8  | 1 3/8  | 1 3/8  | 1 3/8  | 1 3/8  | 1 3/8  |
| J502     | Drawcord eyelet exit distance                     | 1/8  | 1/8  | 0     | 2      | 2      | 2      | 2      | 2      | 2      | 2      | 2      |
| K101     | Hip at 1" below WB seam: waist pattern mmt.       | 1/2  | 1/2  | Mixed | 18     | 19     | 20     | 21     | 22     | 23 1/2 | 25     | 26 1/2 |
| K102     | Full Hip: 4" above crotch point, 3 xpt. Measure   | 1/2  | 1/2  | Mixed | 21     | 22     | 23     | 24     | 25     | 26 1/2 | 28     | 29 1/2 |
| M101     | Thigh :: 1" below crotch seam                     | 1/4  | 1/4  | Mixed | 11 7/8 | 12 1/2 | 13 1/8 | 13 3/4 | 14 3/8 | 15 1/4 | 16 1/4 | 17 1/4 |
| M106     | Knee position from crotch pt @ inseam             | 1/4  | 1/4  | Mixed | 11 3/4 | 11 3/4 | 12     | 12     | 12     | 12 1/4 | 12 1/4 | 12 1/4 |
| M103     | Knee Width  | 1/4  | 1/4  | Mixed | GA     |
| I101     | Inseam length :: long pant                        | 1/2  | 1/2  | Mixed | 32     | 32     | 32     | 32     | 32     | 32 1/2 | 32 1/2 | 32 1/2 |
| M201     | Leg opening: Long, inside fold edges of opening   | 1/4  | 1/4  | 1/4   | 10 1/4 | 10 1/2 | 10 3/4 | 11     | 11 1/4 | 11 1/2 | 11 3/4 | 12     |
| Q201     | Side slit height at centre                        | 1/8  | 1/8  | 0     | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  | 1 1/2  |
| A701     | Side slit opening width at bottom                 | 1/8  | 1/8  | 0     | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  |
| L103     | Front rise :: Incl WB                             | 1/4  | 1/4  | Mixed | 12 7/8 | 13 1/4 | 13 5/8 | 14     | 14 3/8 | 14 3/4 | 15 1/4 | 15 5/8 |
| L203     | Back rise :: Incl WB                              | 1/4  | 1/4  | Mixed | 15 7/8 | 16 1/4 | 16 5/8 | 17     | 17 3/8 | 17 3/4 | 18 1/4 | 18 5/8 |
| L302     | Front fly length :: WB seam to bottom T/S outline | 1/4  | 1/4  | Mixed | 6 1/4  | 6 1/4  | 6 1/2  | 6 1/2  | 6 1/2  | 6 3/4  | 6 3/4  | 6 3/4  |
| L301     | Front fly width :: edge to T/S outline            | 1/8  | 1/8  | 0     | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  | 1 1/4  |
| C202     | Side seam forward position, fr fold               | 1/8  | 1/8  | 0     | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    |
| N501     | Front pocket opening at WB seam :: from S.S.      | 1/4  | 1/4  | 1/8   | 1 1/8  | 1 1/4  | 1 3/8  | 1 1/2  | 1 5/8  | 1 3/4  | 1 7/8  | 2      |
| N502     | Front pocket opening at side seam fr WB seam      | 1/4  | 1/4  | 1/8   | 6 1/8  | 6 1/4  | 6 3/8  | 6 1/2  | 6 5/8  | 6 3/4  | 6 7/8  | 7      |
| N211     | Front pocket bag FINISHED height :: at center     | 1/4  | 1/4  | Mixed | 11     | 11     | 11 1/2 | 11 1/2 | 11 1/2 | 11 1/2 | 11 1/2 | 11 1/2 |
| N212     | Front pocket bag FINISHED width:: at widest pt.   | 1/4  | 1/4  | Mixed | 6 1/2  | 6 3/4  | 6 3/4  | 7      | 7      | 7 1/4  | 7 1/2  | 7 1/2  |
| N701     | Back pocket opening length                        | 1/4  | 1/4  | Mixed | 5 1/2  | 5 3/4  | 5 3/4  | 6      | 6      | 6 1/4  | 6 1/2  | 6 1/2  |
| N601C    | Back pocket total welt height                     | 1/4  | 1/4  | 0     | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    | 1/2    |
| N703     | Back pocket from WB seam                          | 1/8  | 1/8  | 1/8   | 1 7/8  | 2      | 2 1/8  | 2 1/4  | 2 3/8  | 2 1/2  | 2 5/8  | 2 3/4  |
| N508     | Back pocket position from CB seam                 | 1/8  | 1/8  | Mixed | 1 5/8  | 2 1/4  | 1 7/8  | 2      | 2 1/8  | 2 1/4  | 2 3/8  | 2 1/2  |
| N507     | Back pkt bag height:fr WB seam to bottom edge     | 1/4  | 1/4  | Mixed | 9      | 9      | 9      | 9      | 9      | 9 1/2  | 9 1/2  | 9 1/2  |
| N509     | Back pkt bag width :: at widest point             | 1/4  | 1/4  | Mixed | 6 1/2  | 6 3/4  | 6 3/4  | 7      | 7      | 7 1/4  | 7 1/2  | 7 1/2  |
| J501     | Drawcord length : waist                           | 1    | 1    | Mixed | 64     | 66     | 68     | 70     | 72     | 73     | 78     | 81     |
| I302     | Lining Inseam length :: short                     | 1/4  | 1/4  | Mixed | 14     | 14     | 14     | 14     | 14     | 14 1/4 | 14 1/4 | 14 1/4 |

## NOTES

| Measurement- TROUSER  |                        |                             |   |   | All measurements are in Inch |  | Version 1  |
|---|------------------------|-----------------------------|---|---|------------------------------|--|--|
| <b>Article Code</b><br><b>Article Name</b><br><b>Created On</b><br><b>Last Modified</b> | M-0226-KB-6876         | <b>Material Description</b> | <b>MESH - 100% POLYESTER, 230GSM-MA-061 (FB-K692)</b> | <b>Product Group</b><br><b>Product Sub-Category</b><br><b>Season</b><br><b>Life Cycle Stage</b> | BOTTOM                       | <b>PANT - ACTIVE</b><br><b>Q2 2026</b><br><b>Development</b> |  |
|   | MENS MESH TROUSER      |                             |   |   |                              |  |  |
|   | 05-20-2025 10:45:10 AM |                             |   |   |                              |  |  |
|   | 06-25-2025 10:47:32 AM |                             |   |   |                              |  |  |

REFERENCE: M-0225-KB-5691 Mini OG open hem pant with modifications

**\*\* Please ensure the leg side seam and inseams are straight from the thigh to the leg opening, knee width will be added after reviewing proto sample**

**\*\* Please submit a copy of the paper pattern with samples for reference**

**\*\*Ensure the crotch width is graded -/+1/4"**