




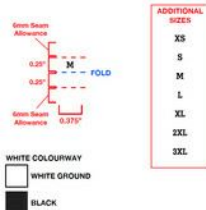





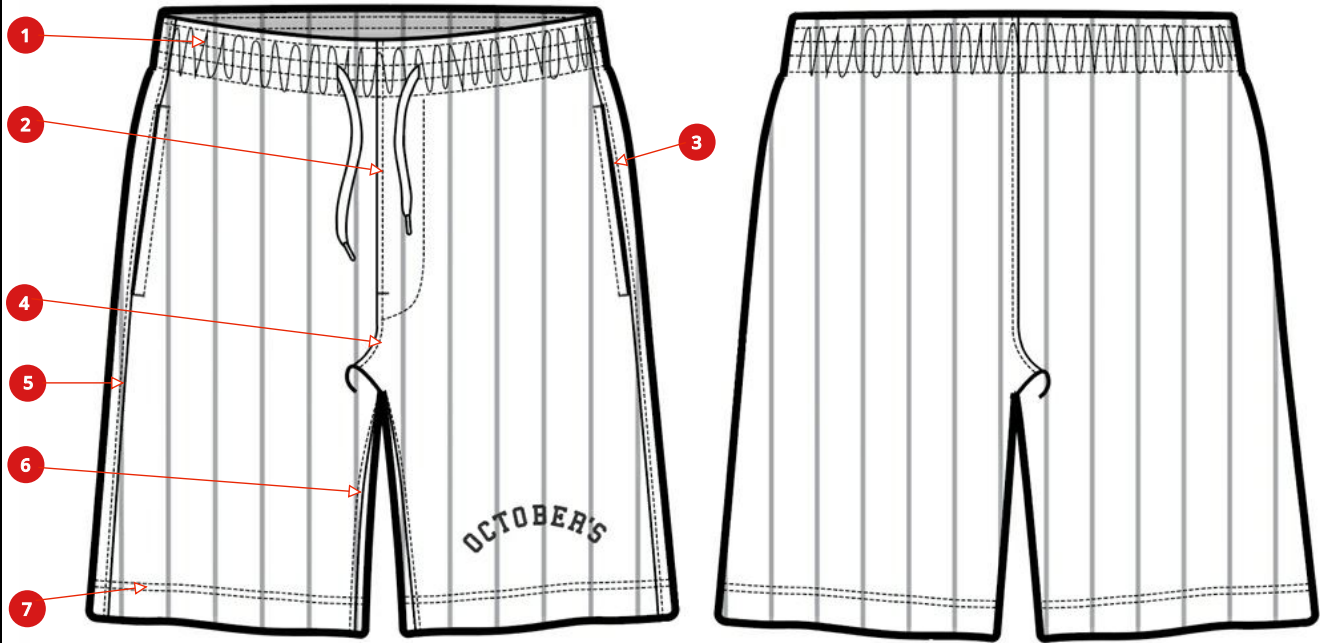


Article Summary							Version 1
	Article Code	M-0226-KB-6794		VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)	Product Group	BOTTOM	
	Article Name	STRIPED SHORTS			Product Sub-Category	SHORT - SWEATSHORT	
	Created On	05-09-2025 9:41:02 AM	Material		Season	Q2 2026	
	Last Modified	07-07-2025 11:39:37 AM	Description		Life Cycle Stage	Development	
Gender Classification		Mens	Sub Class D	Sweatshort	Fabrication		KNIT BOTTOM
Supplier		Roopa Knitting Mills	Release Date	01 May 2026	Ex-Factory		27 Mar 2026
							COLORS
SIZES							
000, 001, 002, 003, 004, 005, 006, 007, 008, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL							

Bill of Materials											Version 1
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Part	Material				Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.
Fabric											
	VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320-330GSM (FB-K1449)				BODY, POCKET BAG (PALM SIDE)		0	Meter			
	100% COTTON JERSEY 180GSM (FB-K1385) STARTER				POCKET BAGS (KNUCKLE SIDE)		0	Meter			
Trims											
	DOMESTIC HOODIE LABEL (TR-LT254) LBOVO172 OPT 2 (MADE IN CANADA)						1.00	Each		Reca Mainetti Asia Ltd	
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175						1.00	Each		Reca Mainetti Asia Ltd	LBOVO175
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT						1.00	Each		Vendor Sourced	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A						1.00	Each		Reca Mainetti Asia Ltd	HTOVO141A
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.						1.00	Each		Vendor Sourced	
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.						1.00	Each		Vendor Sourced	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER						2.00	Each			
	100% COTTON 3/8" DRAWCORD (DR133) DRAWCORD, 100% COTTON, 3/8" W, FLAT TUBULAR BASKETWEAVE, DOUBLE TURN, BARTACK ENDS						1.00	Each	WITH CLEAR ACETATE TIPS	Vendor Sourced	
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE				WB- ENCASED		1.00	Each		Vendor Sourced	
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)						0	Each			


Bill of Materials Material Image Sheet							Version 1
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TR-LT254 DOMESTIC HOODIE LABEL		TR-LT246 OVO 2023 Alpha Sizing Tab		TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	LT110 CC LABEL - APPAREL	PK101 POLY BAG - GENERIC
							
TR-ST114 UPC STICKER- 1" X 2.5"							

Construction details- GRAPHIC sweat short					Version 1	
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Comments

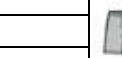
- 1 WAISTBAND
Self fold back waistband with elastic encased. Join all layers (catch elastic) with #512 mock safety stitch. 1-Needle topstitch along WB bottom edge. Two rows of 1-Needle chain topstitch forming drawcord casing at centre of WB.
Buttonhole drawcord exits at exterior CF of WB, 2" spacing. Drawcord tacked to CB of inside WB.
- 2 FAKE FLY
Self fold back facing and self extension forming fake fly. Join with #512 mock safety stitch. 1-needle edge topstitch at CF edge. 1-needle topstitch forming "J" stitch. Horizontal bartack at CF 3/4" up from bottom of "j" stitch.
- 3 FRONT POCKETS
On seam slash pockets. Front edge folded in to form facing. 1-Needle topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES
Join with #512 mock safety stitch. 1-needle edge topstitch.
- 5 OUTSEAM
Join with #512 mock safety stitch. 1-Needle edge topstitch on back.
- 6 INSEAM
Join with #512 mock safety stitch. 1-needle edge topstitch on front.
- 7 LEG OPENINGS
Self turn up, 2-Needle Bottom coverstitch, 1/4" spacing.

Measurement - Sweat short					All measurements are in Inch		Version 1
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	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
!	J104	WB height	1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	J502	Dawcord buttonhole distance:centre to centre	1/8	1/8	0	2	2	2	2	2	2	2	2
	K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	Mixed	17	18	19	20	21	22 1/2	24	25 1/2
!	K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
!	M101	Thigh: 1" below crotch seam, incl. gusset	1/4	1/4	Mixed	12 5/8	13 1/4	13 7/8	14 1/2	15 1/8	16	17	18
!	I302	Inseam length :: short	1/4	1/4	1/4	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12
!	M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	Mixed	11 1/8	11 3/4	12 3/8	13	13 5/8	14 1/2	15 3/8	16 1/4
	I702	Leg hem height	1/8	1/8	0	1	1	1	1	1	1	1	1
!	L103	Front rise: Incl WB	1/4	1/4	Mixed	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8	14	14 1/2	14 7/8
!	L203	Back rise: Incl WB	1/4	1/4	Mixed	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 3/4	18 1/8
	C202	Side seam forward position, fr fold	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
!	N201	Front pocket length	1/4	1/4	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
	N205	Front pocket position from WAISTBAND BTM. STITCH	1/8	1/8	1/8	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4
	N211	Front pocket bag FINISHED height:at center	1/4	1/4	Mixed	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2
	N212	Front pocket bag FINISHED width:at widest pt.	1/4	1/4	Mixed	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4
!	J501	Drawcord length : waist	1	1	Mixed	46	48	50	52	54	57	60	63

NOTES
REFERENCE: Mini OG/GRAPHIC short 2025 + designer's notes

- 12.31.2024:**
- Grade crotch width -1/4" for size each size - XXS/XS/S.
 - Grade crotch width +1/4" for size each size - L/XL.
 - Grade crotch width +3/8" for each size - XXL/3XL.
 - * Ensure the front and back rise shaping of all sizes will be "U" shape.

CM Measurement - Sweat short					All measurements are in CM		Version 1
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	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	31.75	34.29	36.83	39.37	41.91	45.72	49.53	53.34
!	J104	WB height	0.3175	0.3175	0	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81
	J502	Dawcord buttonhole distance:centre to centre	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08
	K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	43.18	45.72	48.26	50.8	53.34	57.15	60.96	64.77
!	K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.8	53.34	55.88	58.42	60.96	64.77	68.58	72.39
!	M101	Thigh: 1" below crotch seam, incl. gusset	0.635	0.635	0	32.0675	33.655	35.2425	36.83	38.4175	40.64	43.18	45.72
!	I302	Inseam length :: short	0.635	0.635	0.635	26.035	26.67	27.305	27.94	28.575	29.21	29.845	30.48
!	M201	Leg opening: Long, inside fold edges of opening	0.635	0.635	0	28.2575	29.845	31.4325	33.02	34.6075	36.83	39.0525	41.275
	I702	Leg hem height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
!	L103	Front rise: Incl WB	0.635	0.635	0	30.7975	31.75	32.7025	33.655	34.6075	35.56	36.83	37.7825
!	L203	Back rise: Incl WB	0.635	0.635	0	39.0525	40.005	40.9575	41.91	42.8625	43.815	45.085	46.0375
	C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27
!	N201	Front pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51
	N205	Front pocket position from WAISTBAND BTM. STITCH	0.3175	0.3175	0.3175	2.2225	2.54	2.8575	3.175	3.4925	3.81	4.1275	4.445
	N211	Front pocket bag FINISHED height:at center	0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21
	N212	Front pocket bag FINISHED width:at widest pt.	0.635	0.635	0	15.875	16.51	16.51	17.145	17.145	17.78	18.415	18.415
!	J501	Drawcord length : waist	2.54	2.54	0	116.84	121.92	127	132.08	137.16	144.78	152.4	160.02

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