

Article Summary						
Article Code	M-0226-KB-6794	Material Description			Product Group	BOTTOM
Article Name	STRIPED SHORTS				Product Sub-Category	SHORT - SWEATSHORT
Created On	05-09-2025 9:41:02 AM				Season	Q2 2026
Last Modified	07-07-2025 11:39:37 AM				Life Cycle Stage	Development
Gender Classification	Mens	Sub Class D	Sweatshort	Fabrication	KNIT BOTTOM	
Supplier	Roopa Knitting Mills	Release Date	01 May 2026	Ex-Factory	27 Mar 2026	
						COLORS
						
SIZES						
000, 001, 002, 003, 004, 005, 006, 007, 008, XXS, XS, SM, MD, LG, XL, 2X, 3X, 4XL						

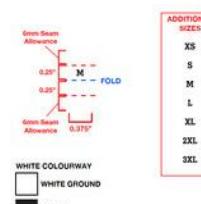
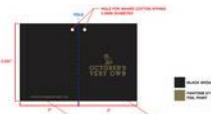
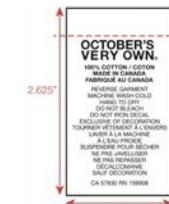
## Bill of Materials

Version 1

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Part	Material			Placement	Qty.	UOM.	Comments	Supplier	Supplier Ref.	
<b>Fabric</b>										
	VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320-330GSM (FB-K1449)			BODY, POCKET BAG (PALM SIDE)	0	Meter				
	100% COTTON JERSEY 180GSM (FB-K1385) STARTER			POCKET BAGS (KNUCKLE SIDE)	0	Meter				
<b>Trims</b>										
	DOMESTIC HOODIE LABEL (TR-LT254) LBOVO172 OPT 2 (MADE IN CANADA)				1.00	Each		Reca Mainetti Asia Ltd		
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/LBOVO175				1.00	Each		Reca Mainetti Asia Ltd		
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1.00	Each		Vendor Sourced		
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1.00	Each		Reca Mainetti Asia Ltd		
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1.00	Each		Vendor Sourced		
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1.00	Each		Vendor Sourced		
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2.00	Each				
	100% COTTON 3/8" DRAWCORD (DR133) DRAWCORD, 100% COTTON, 3/8" W, FLAT TUBULAR BASKETWEAVE, DOUBLE TURN, BARTACK ENDS				1.00	Each	WITH CLEAR ACETATE TIPS	Vendor Sourced		
	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE			WB- ENCASED	1.00	Each		Vendor Sourced		
<b>Graphics</b>										
	TBD - SEE ARTWORK FILE (HT-102)				0	Each				

## Bill of Materials Material Image Sheet

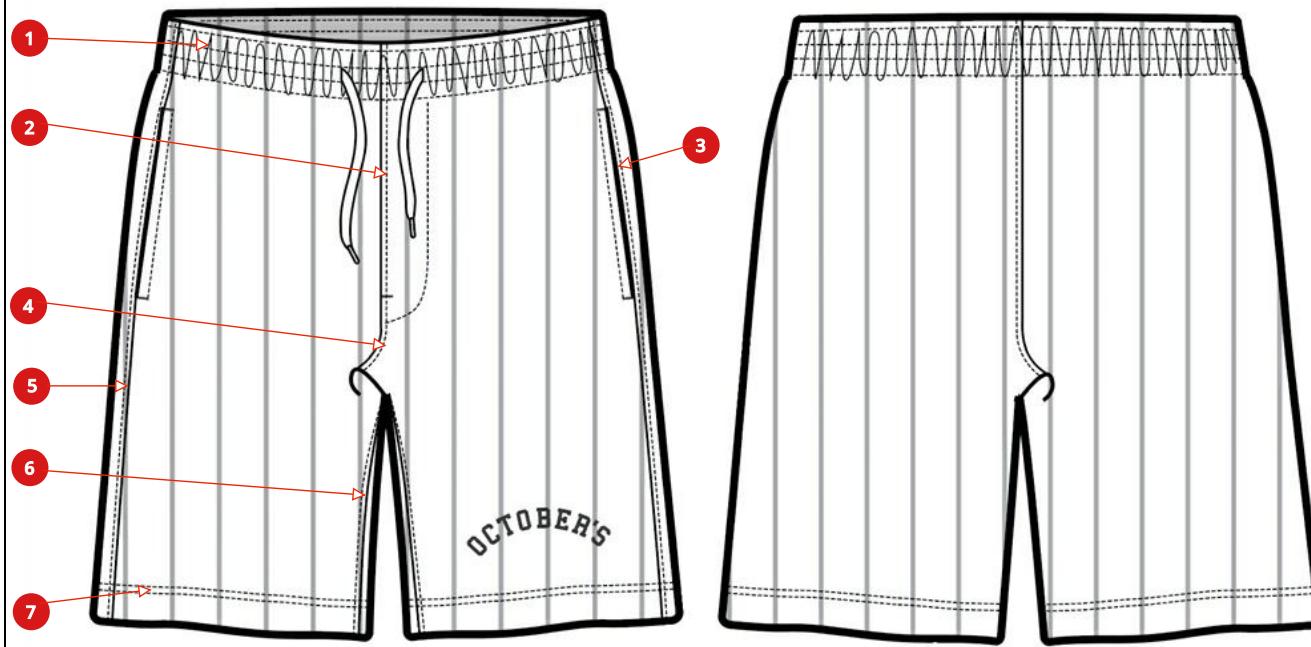
Version 1

<b>Article Code</b> M-0226-KB-6794  <b>Article Name</b> STRIPED SHORTS  <b>Created On</b> 05-09-2025 9:41:02 AM  <b>Last Modified</b> 07-07-2025 11:39:37 AM	<b>Material Description</b> VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)	<b>Product Group</b> BOTTOM  <b>Product Sub-Category</b> SHORT - SWEATSHORT  <b>Season</b> Q2 2026  <b>Life Cycle Stage</b> Development			
TR-LT254 DOMESTIC HOODIE LABEL	  				
TR-LT246 OVO 2023 Alpha Sizing Tab		TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	LT110 CC LABEL - APPAREL	PK101 POLY BAG - GENERIC
TR-ST114 UPC STICKER- 1" X 2.5"					

## Construction details- GRAPHIC sweat short

Version 1

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### Comments

- 1 WAISTBAND  
Self fold back waistband with elastic encased. Join all layers (catch elastic) with #512 mock safety stitch. 1-Needle topstitch along WB bottom edge. Two rows of 1-Needle chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at exterior CF of WB, 2" spacing. Drawcord tacked to CB of inside WB.
- 2 FAKE FLY  
Self fold back facing and self extension forming fake fly. Join with #512 mock safety stitch. 1-needle edge topstitch at CF edge. 1-needle topstitch forming "J" stitch. Horizontal bartack at CF 3/4" up from bottom of "J" stitch.
- 3 FRONT POCKETS  
On seam slash pockets. Front edge folded in to form facing. 1-Needle topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening. Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES  
Join with #512 mock safety stitch. 1-needle edge topstitch.
- 5 OUTSEAM  
Join with #512 mock safety stitch. 1-Needle edge topstitch on back.
- 6 INSEAM  
Join with #512 mock safety stitch. 1-needle edge topstitch on front.
- 7 LEG OPENINGS  
Self turn up, 2-Needle Bottom coverstitch, 1/4" spacing.

Measurement - Sweat short								All measurements are in Inch					Version 1	
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POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
J101	Waist measurement relaxed :: 1/2 body	1/2	1/2	Mixed	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	18	19 1/2	21
J104	WB height	1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
J502	Dawcord buttonhole distance:centre to centre	1/8	1/8	0	2	2	2	2	2	2	2	2
K101	Hip at 1" below WB seam: waist pattern mmt.	1/2	1/2	Mixed	17	18	19	20	21	22 1/2	24	25 1/2
K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1/2	1/2	Mixed	20	21	22	23	24	25 1/2	27	28 1/2
M101	Thigh: 1" below crotch seam, incl. gusset	1/4	1/4	Mixed	12 5/8	13 1/4	13 7/8	14 1/2	15 1/8	16	17	18
I302	Inseam length :: short	1/4	1/4	1/4	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12
M201	Leg opening: Long, inside fold edges of opening	1/4	1/4	Mixed	11 1/8	11 3/4	12 3/8	13	13 5/8	14 1/2	15 3/8	16 1/4
I702	Leg hem height	1/8	1/8	0	1	1	1	1	1	1	1	1
L103	Front rise: Incl WB	1/4	1/4	Mixed	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8	14	14 1/2	14 7/8
L203	Back rise: Incl WB	1/4	1/4	Mixed	15 3/8	15 3/4	16 1/8	16 1/2	16 7/8	17 1/4	17 3/4	18 1/8
C202	Side seam forward position, fr fold	1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
N201	Front pocket length	1/4	1/4	Mixed	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2
N205	Front pocket position from WAISTBAND BTTM. STITCH	1/8	1/8	1/8	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4
N211	Front pocket bag FINISHED height:at center	1/4	1/4	Mixed	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2
N212	Front pocket bag FINISHED width:at widest pt.	1/4	1/4	Mixed	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4
J501	Drawcord length : waist	1	1	Mixed	46	48	50	52	54	57	60	63

## NOTES

REFERENCE: Mini OG/GRAFIC short 2025 + designer's notes

### 12.31.2024:

- Grade crotch width -1/4" for size each size - XXS/XS/S.
  - Grade crotch width +1/4" for size each size - L/XL.
  - Grade crotch width +3/8" for each size - XXL/3XL.
- \* Ensure the front and back rise shaping of all sizes will be "U" shape.

CM Measurement - Sweat short								All measurements are in CM						Version 1			
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POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
J101	Waist measurement relaxed :: 1/2 body	1.27	1.27	0	31.75	34.29	36.83	39.37	41.91	45.72	49.53	53.34
J104	WB height	0.3175	0.3175	0	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81
J502	Dawcord buttonhole distance:centre to centre	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08
K101	Hip at 1" below WB seam: waist pattern mmt.	1.27	1.27	0	43.18	45.72	48.26	50.8	53.34	57.15	60.96	64.77
K102	Full Hip: 3" above crotch point, 3 xpt. Measure	1.27	1.27	0	50.8	53.34	55.88	58.42	60.96	64.77	68.58	72.39
M101	Thigh: 1" below crotch seam, incl. gusset	0.635	0.635	0	32.0675	33.655	35.2425	36.83	38.4175	40.64	43.18	45.72
I302	Inseam length :: short	0.635	0.635	0.635	26.035	26.67	27.305	27.94	28.575	29.21	29.845	30.48
M201	Leg opening: Long, inside fold edges of opening	0.635	0.635	0	28.2575	29.845	31.4325	33.02	34.6075	36.83	39.0525	41.275
I702	Leg hem height	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
L103	Front rise: Incl WB	0.635	0.635	0	30.7975	31.75	32.7025	33.655	34.6075	35.56	36.83	37.7825
L203	Back rise: Incl WB	0.635	0.635	0	39.0525	40.005	40.9575	41.91	42.8625	43.815	45.085	46.0375
C202	Side seam forward position, fr fold	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27
N201	Front pocket length	0.635	0.635	0	13.97	14.605	14.605	15.24	15.24	15.875	16.51	16.51
N205	Front pocket position from WAISTBAND BTTM. STITCH	0.3175	0.3175	0.3175	2.2225	2.54	2.8575	3.175	3.4925	3.81	4.1275	4.445
N211	Front pocket bag FINISHED height:at center	0.635	0.635	0	27.94	27.94	29.21	29.21	29.21	29.21	29.21	29.21
N212	Front pocket bag FINISHED width:at widest pt.	0.635	0.635	0	15.875	16.51	16.51	17.145	17.145	17.78	18.415	18.415
J501	Drawcord length : waist	2.54	2.54	0	116.84	121.92	127	132.08	137.16	144.78	152.4	160.02

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