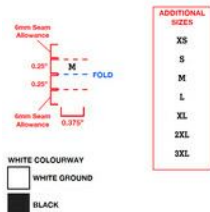


Article Summary							Version 1
Article Code	M-0226-KT-6832		VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)	Product Group	TOP		
Article Name	STRIPED RUGBY			Product Sub-Category	POLO - LS		
Created On	05-13-2025 2:40:48 PM			Season	Q2 2026		
Last Modified	07-07-2025 11:31:27 AM			Life Cycle Stage	Development		
Gender Classification		Mens	Sub Class D	Rugby	Fabrication	KNIT TOP	
Supplier		Roopa Knitting Mills	Release Date	01 May 2026	Ex-Factory	27 Mar 2026	
							COLORS
SIZES							
000, 001, 002, 003, 004, 005, 006, 007							

Bill of Materials										Version 1	
	Article Code	M-0226-KT-6832						Product Group	TOP		
	Article Name	STRIPED RUGBY						Product Sub-Category	POLO - LS		
	Created On	05-13-2025 2:40:48 PM		Material Description	VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)			Season	Q2 2026		
	Last Modified	07-07-2025 11:31:27 AM						Life Cycle Stage	Development		
Part	Material				Placement	Qty.	UOM.	Comments		Supplier	Supplier Ref.
Fabric											
	VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320-330GSM (FB-K1449)				BODY / SLEEVES/HALF MOON	0	Meter				
	1X1 RIB COTTON /LYCRA (FB-K1066) WEIGHT TBD				CUFFS	0	Meter			Vendor Sourced	
	COTTON TWILL (FB-W167)				COLLAR	0	Meter	HEAVY TWILL- COLOUR TBD		Vendor Sourced	
	JERSEY - 100C - 180 GSM (FB-K122) 100% COTTON, 180 GSM				BACK NECK TAPE	0	Meter	HEATHER GREY ON HEATHER BODY, DTM BODY		Vendor Sourced	
Trims											
	DOMESTIC HOODIE LABEL (TR-LT254) LBOVO172 OPT 2 (MADE IN CANADA)					1.00	Each			Reca Mainetti Asia Ltd	
	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175					1.00	Each			Reca Mainetti Asia Ltd	LBOVO175
	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.					1.00	Each			Vendor Sourced	
	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT					1.00	Each			Vendor Sourced	
	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A					1.00	Each			Reca Mainetti Asia Ltd	HTOVO141A
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.					1.00	Each0			Vendor Sourced	
	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER					2.00	Each				
PLACKET	RUBBER BUTTONS- 22L. 4-HOLE (BB131)				ALONG PLACKET- 3 + 1 EXTRA	4.00	Each	3+1 EXTRA - COLOUR WHITE		Vendor Sourced	
Graphics											
	TBD - SEE ARTWORK FILE (HT-102)					0	Each				

Bill of Materials Material Image Sheet								Version 1
	Article Code	M-0226-KT-6832		VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)	Product Group	TOP		
	Article Name	STRIPED RUGBY			Product Sub-Category	POLO - LS		
	Created On	05-13-2025 2:40:48 PM			Season	Q2 2026		
	Last Modified	07-07-2025 11:31:27 AM			Life Cycle Stage	Development		
								
TR-LT254 DOMESTIC HOODIE LABEL		TR-LT246 OVO 2023 Alpha Sizing Tab		LT110 CC LABEL - APPAREL	TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag	PK101 POLY BAG - GENERIC	
								
TR-ST114 UPC STICKER- 1" X 2.5"		BB131 RUBBER BUTTONS- 22L. 4-HOLE						

Construction Details - Polo					Version 1	
Article Code	M-0226-KT-6832	Material Description	VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)	Product Group	TOP	
Article Name	STRIPED RUGBY			Product Sub-Category	POLO - LS	
Created On	05-13-2025 2:40:48 PM			Season	Q2 2026	
Last Modified	07-07-2025 11:31:27 AM			Life Cycle Stage	Development	



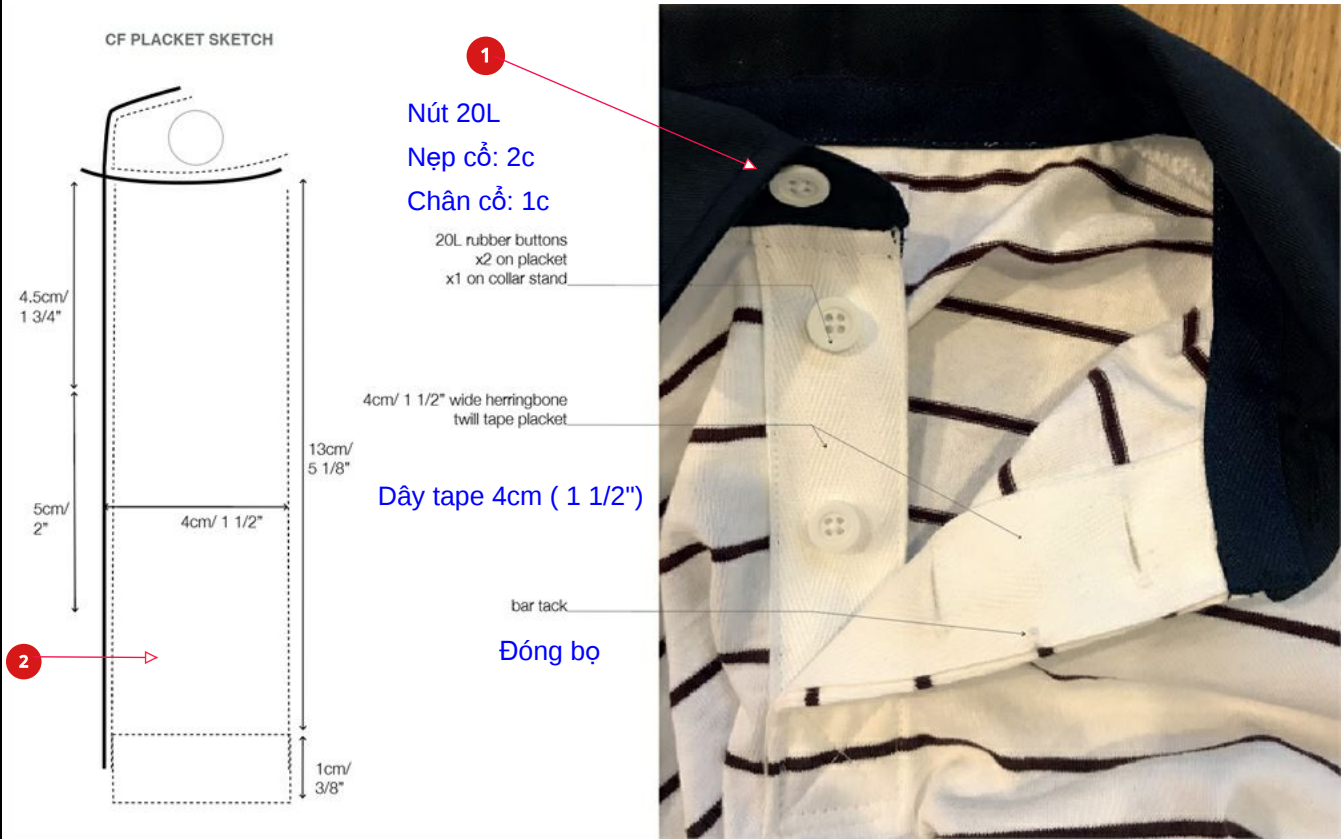
- 5 SLEEVE/SIDE SEAM
Join in one operation, #512 mock safety stitch.
- 6 CUFF
Rib cuff join to sleeve opening with #512 mock safety stitch. 2-Needle coverstitch straddling seam, 1/4" spacing.
- 7 BACK NECK FACING
Woven contrast fabric facing, edges turned in. 2-Needle edge coverstitch to join to body. Top edge finished into neck seam.
- 8 SIDE SLIT: see next page
Slit along side seam at bottom opening. Inside cleanfinished with twill tape. Join with 1-needle edge topstitch. Bartack at top of slit.
- 9 BOTTOM HEM
Single turn up to form hem. 2-needle coverstitch, 1/4" spacing.

- 5. Tay/ Cạnh sườn vắt xỏ
- 6. Bo tay điều rẽ 2K 1/4"
- 7. Đò sau. Mép gập vào trong, điều 2K đánh bông may nổi vào thân. Mép trên may kẹp chung với đường may cổ.
- 8. Đường xẻ: Xem trang kế tiếp
Xẻ dọc hai bên dưới lai áo. Phía trong may sạch bằng tape twill. Điều 1K, đóng bộ ngay trên chỗ xẻ
- 9. Lai gấp mép, điều 2K 1/4"

Comments

- 1 COLLAR AND NECK: See next page
2 ply contrast fabric collar, with 2 ply contrast fabric collar stand. Lightly fused. Join with lockstitch. 1-needle topstitch, 1/4" in on collar. 1-needle edge topstitch on collar stand. Horizontal straight buttonhole closure at CF of collarstand. Buttons are "X" stitched by machine.
Inside back neck cleanfinished with tape. 1-needle edge topstitch on tape. Ends of tape folded in to cleanfinish.
- 1. Cổ: Tham khảo thêm trang kế tiếp
Lá cổ và trụ cổ may 2 lớp. Ép keo nhẹ. May ráp bằng mũi khóa 1K 1/4" trên lá cổ. Điều mặt trên 1K ở trụ cổ. Khuy mắt cáo thẳng, ngang tại giữa trước chân cổ. Đính nút bằng máy với mũi chữ "X"
Viền cổ sau may sạch bằng tape single, điều 1K
- 2 CF PLACKET: See next page
Hidden button placket, finished at inside with contrast twill tape placket facings. Join with lockstitch. 1-needle topstitch visible. Bottom edges cleanfinished with tape binding at inside, 1-needle edge topstitch on binding. Horizontal straight buttonhole closure. Buttons are "X" stitched by machine. Horizontal hidden bartacks set between buttonholes.
- 2. Nẹp giữa trước
Nẹp nút giấu, may phối bằng nẹp lót vải twill.
Mũi khóa May ráp bằng mũi khóa 1K. May dẫn 1K vị trí thấy được. Mép dưới viền may sạch bằng dây tape viền bên trong, điều 1K. Làm khuy ngang Nút đính mũi chữ "X". Đóng bộ ẩn nằm ngang giữa các khuy
- 3 SHOULDER SEAM
Set forward on body. Join with #512 mock safety stitch. 2-Needle coverstitch straddling seam, 1/4" spacing.
- 3. Vai điều rẽ 2K 1/4".
- 4 ARMHOLE SEAM
Sleeve join to body with #512 mock safety stitch. 2-Needle coverstitch straddling seam, 1/4" spacing.
- 4. Nách điều rẽ 2K 1/4"

Construction Details - Placket					Version 1	
Article Code	M-0226-KT-6832	Material Description	VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)	Product Group	TOP	
Article Name	STRIPED RUGBY			Product Sub-Category	POLO - LS	
Created On	05-13-2025 2:40:48 PM			Season	Q2 2026	
Last Modified	07-07-2025 11:31:27 AM			Life Cycle Stage	Development	



Comments

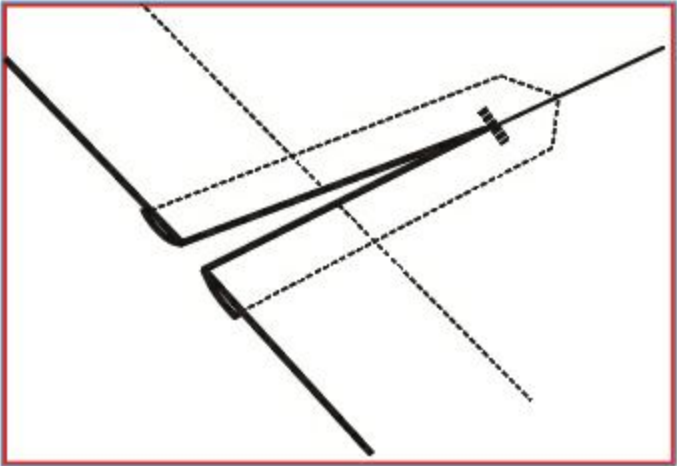
- 1 COLLAR AND NECK
2 ply self woven collar, with 2 ply collar stand. Lightly fused, cleanfinished, seams join with lockstitch. 1-Needle topstitch on collar, 1/4" in. 1-needle edge topstitch around collar stand. Single horizontal buttonhole at CF of stand, buttons stitched by machine.
Collarstand join to body with #512 mock safety stitch. Inside seam allowance cleanfinished with twill tape, 1-Needle edge topstitch at top and bottom of tape, ends folded in to cleanfinish.

1. Cổ áo 2 lớp vải chính, chân cổ 2 lớp. Ép keo nhẹ, may sạch, may khóa. Điều 1k 1/4" trên cổ áo. Điều 1K quanh chân cổ. Làm khuy ngang giữa trước, nút đính bằng máy. Chân cổ vắt sổ. Bên trong may sạch điều mí bằng dây tape twill, điều 1k trên dưới dây tape, gấp khúc cuối may sạch

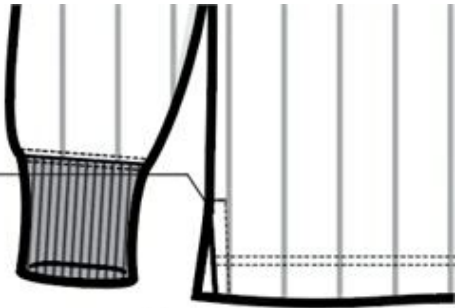
- 2 CF PLACKET
Placket with hidden button closure. Top placket faced with woven fabric. SN edge topstitch at both sides and along bottom to close. Woven fabric recessed in 3/16" from top edge to form buttonhole facing, 2 horizontal buttonholes. Woven fabric bartacked to inside top facing (not visible from front). Under placket top & bottom layers in tape. 1-Needle edge topstitch, cleanfinished to body edge. Buttons attached, stitched by machine.
Box topstitch at bottom of the placket.

2. Nẹp cổ may nút giấu. Mặt trên nẹp VC. Điều trên 1K hai bên và dọc mép dưới để đóng nẹp. Vải đặt cách mép trên 3/16" để tạo nẹp khuy, 2 khuy mắt cáo ngang. Đóng bọ mặt trong phía trên nẹp (ko nhìn thấy từ mặt ngoài). Nẹp dưới gồm 2 lớp trên và dưới bằng dây viền. Điều 1k, may sạch vào thân. Đóng nút bằng máy
Đường may hình hộp bên dưới nẹp như hình.

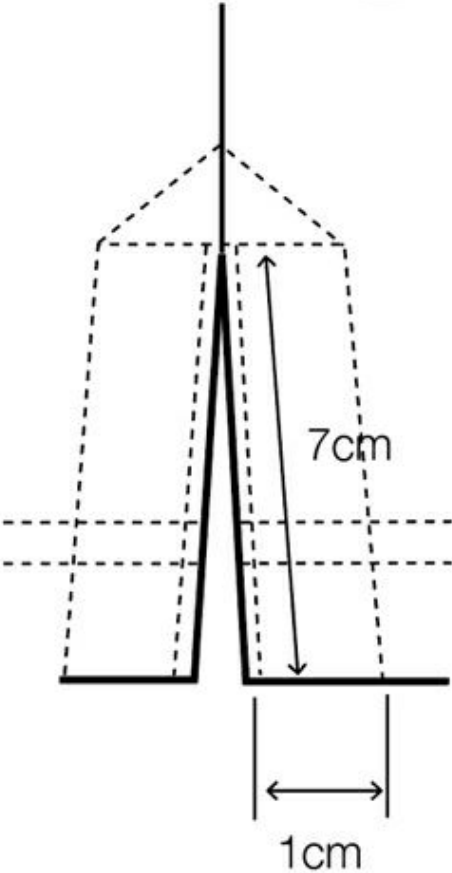
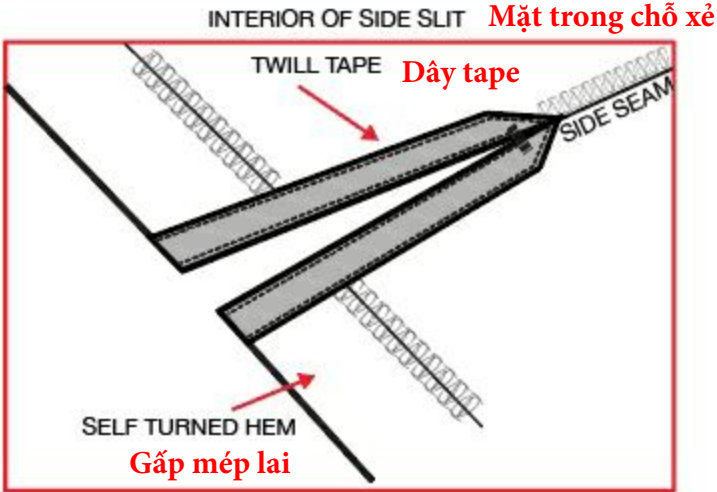
Construction Details - Slit						Version 1
Article Code	M-0226-KT-6832		VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)	Product Group	TOP	
Article Name	STRIPED RUGBY			Product Sub-Category	POLO - LS	
Created On	05-13-2025 2:40:48 PM			Season	Q2 2026	
Last Modified	07-07-2025 11:31:27 AM			Life Cycle Stage	Development	



7cm/2 3/4" side split
1cm cotton herringbone tape
on inside



Xẻ tà 7cm (2 3/4")
Dây tape 1cm phía trong



Measurement Sheet - LS POLO							All measurements are in Inch						Version 1	
	Article Code	M-0226-KT-6832					Product Group		TOP					
	Article Name	STRIPED RUGBY					Product Sub-Category		POLO - LS					
	Created On	05-13-2025 2:40:48 PM	Material Description	VERTICAL YD STRIPE- 100% COTTON, HEAVY JERSEY, 320 (FB-K1449)			Season		Q2 2026					
	Last Modified	07-07-2025 11:31:27 AM					Life Cycle Stage		Development					
	POM Code	POM Name		-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A101	Back body length from HPS : Top		1/2	1/2	Mixed	27	27 1/2	28	28 1/2	29	30	31	32
!	H101	Neck width :: SEAM TO SEAM		1/4	1/4	Mixed	6	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2
	H201	Front neck drop from HPS : Crew		1/8	1/8	Mixed	3 3/8	3 3/8	3 7/16	3 1/2	3 9/16	3 11/16	3 13/16	3 15/16
	H301	Back neck drop from HPS Crew		1/8	1/8	Mixed	3/8	3/8	7/16	1/2	9/16	11/16	13/16	15/16
	D102	Shoulder slope :: from HPS		1/8	1/8	Mixed	1 7/8	1 15/16	2	2	2	2 1/16	2 1/8	2 3/16
	D103	Shoulder displacement to front		1/8	1/8	0	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
!	D101	Shoulder width :measured on CB body		3/8	3/8	Mixed	16 3/4	17 1/2	18 1/4	19	19 3/4	20 3/4	21 3/4	22 3/4
	B301	Across: Chest : at mid. armhole		1/4	1/4	Mixed	13 3/4	14 1/2	15 1/4	16	16 3/4	17 3/4	18 3/4	19 3/4
	B201	Across Back : at mid. armhole		1/4	1/4	Mixed	14 3/4	15 1/2	16 1/4	17	17 3/4	18 3/4	19 3/4	20 3/4
!	B101	Chest width :1" below armhole		1/2	1/2	Mixed	19	20	21	22	23	24 1/2	26	27 1/2
!	C101	Bottom width at band:inside fold edges of hem		1/2	1/2	Mixed	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	27
	A701	Body hem depth		1/8	1/8	0	1	1	1	1	1	1	1	1
	Q201	Side slit length		1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
!	E101	Armhole Straight :: measured straight		1/4	1/4	Mixed	7 7/8	8 1/4	8 5/8	9	9 3/8	9 7/8	10 3/8	10 7/8
!	G101	Bicep width:1" below armhole		1/4	1/4	Mixed	7 1/4	7 1/2	7 3/4	8	8 1/4	8 9/16	8 7/8	9 3/16
!	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure		1/2	1/2	Mixed	32 3/4	33 1/2	34 1/4	35	35 3/4	36 3/4	37 3/4	38 3/4
!	G104	L:Sleeve opening: inside fold edges of cuff/hem		1/8	1/8	Mixed	3 7/16	3 5/8	3 13/16	4	4 3/16	4 7/16	4 11/16	4 15/16
	G103	L:Sleeve :: 1" above cuff seam		1/8	1/8	Mixed	4 7/16	4 5/8	4 13/16	5	5 3/16	5 7/16	5 11/16	5 15/16
	F701	Sleeve Cuff Band Height		1/8	1/8	0	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
!	H602	Collar point length		1/8	1/8	0	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8
!	H604	Collar height at CB		1/8	1/8	0	2	2	2	2	2	2	2	2
	H607	Collar stand height at CB		1/8	1/8	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
!	H403	Collar measurement at outer edge		1/4	1/4	Mixed	16 1/2	17	17 1/2	18	18 1/2	19 1/8	19 3/4	20 3/8
	Q304	CF placket length: total (incl. box stitch)		1/8	1/8	Mixed	5	5	5 1/2	5 1/2	5 1/2	6	6	6
	Q101	CF placket width		1/8	1/8	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
	N234	CF placket bottom box stitch height		1/8	1/8	0	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
	D202	Inside back yoke depth :: from CB neck seam		1/8	1/8	1/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4	2 7/8
	D201	Inside back yoke width along top edge		1/8	1/8	1/8	4 3/8	4 1/2	4 5/8	4 3/4	4 7/8	5	5 1/8	5 1/4

NOTES
REFERENCE: M-0225-KT-5367 rugby

Measurement Sheet - LS POLO					All measurements are in Inch		Version 1	
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	Article Name	STRIPED RUGBY			Product Sub-Category	POLO - LS		
	Created On	05-13-2025 2:40:48 PM	Material Description		Season	Q2 2026		
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	CM Measurement Sheet - LS POLO					All measurements are in CM			Version 1
	Article Code	M-0226-KT-6832				Product Group	TOP		
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	Last Modified	07-07-2025 11:31:27 AM				Life Cycle Stage	Development		

	POM Code	POM Name	-Tol	+Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL
!	A101	Back body length from HPS : Top	1.27	1.27	0	68.58	69.85	71.12	72.39	73.66	76.2	78.74	81.28
!	H101	Neck width :: SEAM TO SEAM	0.635	0.635	0	15.24	15.24	15.875	16.51	17.145	17.78	18.415	19.05
	H201	Front neck drop from HPS : Crew	0.3175	0.3175	0	8.5725	8.5725	8.7312	8.89	9.0488	9.3663	9.6837	10.0013
	H301	Back neck drop from HPS Crew	0.3175	0.3175	0	0.9525	0.9525	1.1112	1.27	1.4288	1.7463	2.0637	2.3813
	D102	Shoulder slope :: from HPS	0.3175	0.3175	0	4.7625	4.9212	5.08	5.08	5.08	5.2388	5.3975	5.5563
	D103	Shoulder displacement to front	0.3175	0.3175	0	1.27	1.27	1.27	1.27	1.27	1.27	1.27	1.27
!	D101	Shoulder width :measured on CB body	0.9525	0.9525	0	42.545	44.45	46.355	48.26	50.165	52.705	55.245	57.785
	B301	Across: Chest : at mid. armhole	0.635	0.635	0	34.925	36.83	38.735	40.64	42.545	45.085	47.625	50.165
	B201	Across Back : at mid. armhole	0.635	0.635	0	37.465	39.37	41.275	43.18	45.085	47.625	50.165	52.705
!	B101	Chest width :1" below armhole	1.27	1.27	0	48.26	50.8	53.34	55.88	58.42	62.23	66.04	69.85
!	C101	Bottom width at band:inside fold edges of hem	1.27	1.27	0	46.99	49.53	52.07	54.61	57.15	60.96	64.77	68.58
	A701	Body hem depth	0.3175	0.3175	0	2.54	2.54	2.54	2.54	2.54	2.54	2.54	2.54
	Q201	Side slit length	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985
!	E101	Armhole Straight :: measured straight	0.635	0.635	0	20.0025	20.955	21.9075	22.86	23.8125	25.0825	26.3525	27.6225
!	G101	Bicep width:1" below armhole	0.635	0.635	0	18.415	19.05	19.685	20.32	20.955	21.7487	22.5425	23.3363
!	F101	L:Sleeve overarm fr. CB neck :: 3 x point measure	1.27	1.27	0	83.185	85.09	86.995	88.9	90.805	93.345	95.885	98.425
!	G104	L:Sleeve opening: inside fold edges of cuff/hem	0.3175	0.3175	0	8.7313	9.2075	9.6837	10.16	10.6363	11.2713	11.9063	12.5413
	G103	L:Sleeve :: 1" above cuff seam	0.3175	0.3175	0	11.2713	11.7475	12.2237	12.7	13.1763	13.8113	14.4463	15.0813
	F701	Sleeve Cuff Band Height	0.3175	0.3175	0	6.985	6.985	6.985	6.985	6.985	6.985	6.985	6.985
!	H602	Collar point length	0.3175	0.3175	0	6.6675	6.6675	6.6675	6.6675	6.6675	6.6675	6.6675	6.6675
!	H604	Collar height at CB	0.3175	0.3175	0	5.08	5.08	5.08	5.08	5.08	5.08	5.08	5.08
	H607	Collar stand height at CB	0.3175	0.3175	0	3.175	3.175	3.175	3.175	3.175	3.175	3.175	3.175
!	H403	Collar measurement at outer edge	0.635	0.635	0	41.91	43.18	44.45	45.72	46.99	48.5775	50.165	51.7525
	Q304	CF placket length: total (incl. box stitch)	0.3175	0.3175	0	12.7	12.7	13.97	13.97	13.97	15.24	15.24	15.24
	Q101	CF placket width	0.3175	0.3175	0	3.81	3.81	3.81	3.81	3.81	3.81	3.81	3.81
	N234	CF placket bottom box stitch height	0.3175	0.3175	0	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525	0.9525
	D202	Inside back yoke depth :: from CB neck seam	0.3175	0.3175	0.3175	5.08	5.3975	5.715	6.0325	6.35	6.6675	6.985	7.3025
	D201	Inside back yoke width along top edge	0.3175	0.3175	0.3175	11.1125	11.43	11.7475	12.065	12.3825	12.7	13.0175	13.335

NOTES
REFERENCE: M-0225-KT-5367 rugby

CM Measurement Sheet - LS POLO					All measurements are in CM		Version 1	
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	Article Name	STRIPED RUGBY			Product Sub-Category	POLO - LS		
	Created On	05-13-2025 2:40:48 PM	Material Description		Season	Q2 2026		
	Last Modified	07-07-2025 11:31:27 AM			Life Cycle Stage	Development		